

Workshop Manual

Yeti 2010 ➤

Yeti 2011 ➤

Body Work

Edition 02.2014

ŠKODA



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List of Workshop Manual Repair Groups

Repair Group

00 - Technical data

50 - Body - front

55 - Bonnet, rear lid

57 - Front doors, door components, central locking

58 - Rear doors, door components

60 - Sunroof

63 - Bumpers

64 - Glazing

66 - Exterior equipment

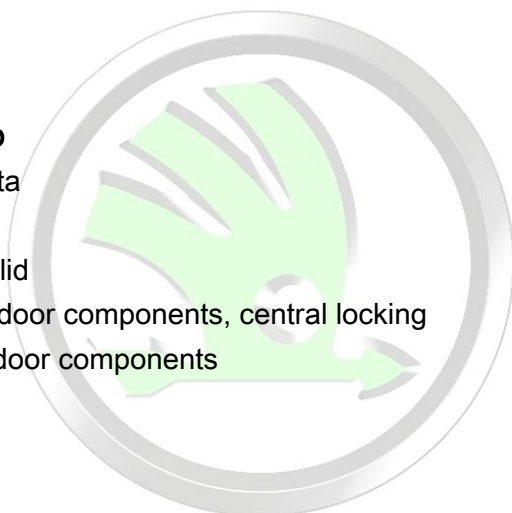
68 - Interior equipment

69 - Passenger protection

70 - Trim, insulation

72 - Seat frames

74 - Seat - padding, covers



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Technical information should always be available to the foremen and mechanics, because their careful and constant adherence to the instructions is essential to ensure vehicle road-worthiness and safety. In addition, the normal basic safety precautions for working on motor vehicles must, as a matter of course, be observed.



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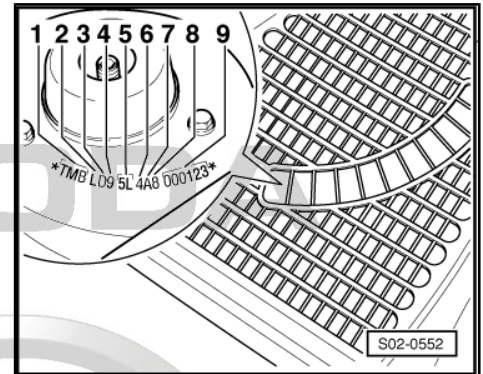
00 – Technical data

1 Technical data

(SRL000670; Edition 02.2014)

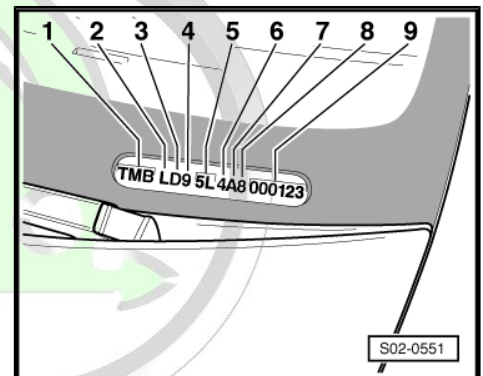
1.1 Vehicle identification data

The vehicle identification number is fixed to the right suspension strut dome.



The vehicle identification number can also be found at the bottom left of the front window corner.

- 1 - Manufacturer's world code
- 2 - Model and version
- 3 - Engine fitted
- 4 - Airbag system
- 5 - Vehicle type
- 6 - Internal code
- 7 - Model year
- 8 - Manufacturing plant
- 9 - Body number



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Note

*Detailed information on the meaning of individual markings
⇒ Maintenance ; Booklet Yeti .*



50 – Body - front

1 Front body

⇒ “1.1 Summary of components of lock carrier with attached parts”, page 2

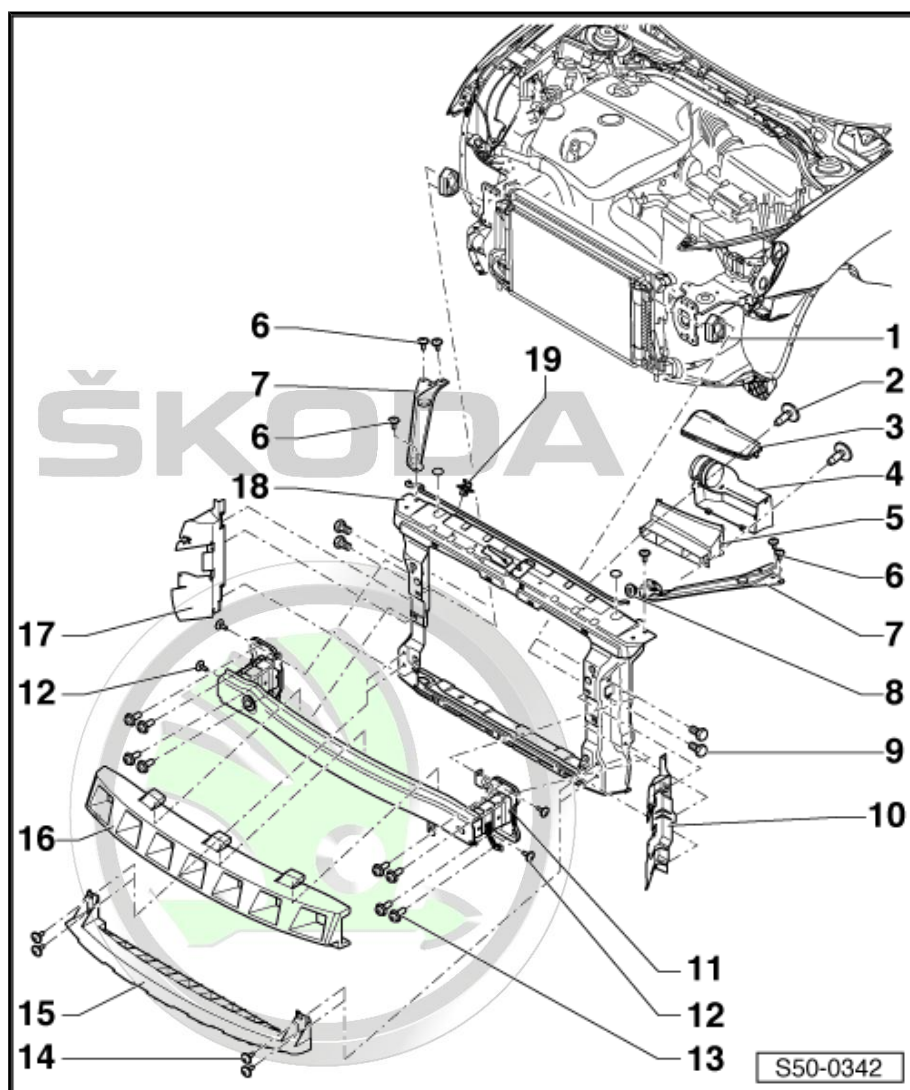
⇒ “1.2 Lock carrier with attached parts - Service position”, page 3

⇒ “1.3 Overview of noise insulation assembly”, page 4

⇒ “1.4 Overview of underbody covers”, page 7

1.1 Summary of components of lock carrier with attached parts

- 1 - Radiator bearing
- 2 - Screw
 - 2 Nm
- 3 - Top air duct cover
- 4 - Air duct distribution system
- 5 - Air guide duct
- 6 - Screw
 - 9 Nm
- 7 - Support
- 8 - Rubber mounts for bonnet support
- 9 - Screw
 - 4.5 Nm
- 10 - Left air guide
- 11 - Front bumper bracket
 - Removing and installing
⇒ page 79 .
- 12 - Screw
 - 9 Nm
- 13 - Screw
 - 30 Nm
- 14 - Screw
 - 3.5 Nm
- 15 - Cross member
- 16 - Foam piece
- 17 - Right air guide
- 18 - Lock carrier



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Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove noise insulation ⇒ page 4 .
- Removing front bumper ⇒ page 78 .
- Remove foam piece -16-.

- Remove screws -14- and take off cross member -15-.
- Remove headlights ⇒ Electrical System; Rep. gr. 94
- Remove front bumper bracket ⇒ [page 79](#) .
- Separate Bowden cable for front flap release ⇒ [page 12](#) .
- Unclip top air duct cover -3- and separate air duct distribution system -4- from air guide duct -5-.
- Disconnect plug connection from bonnet lock and release electrical cable from lock carrier.
- Remove the screws -6- of the support at the lock carrier.
- Secure the radiator and the condenser in the engine compartment in a suitable manner.



Note

- ◆ *Do not suspend the condenser to the wires.*
- ◆ *Do not bend the condenser hoses.*
- Remove the screws -9- of the radiator bearings.
- Pull the lock carrier out of the radiator bearings.

Install

- Installation is carried out in the reverse order.



Caution

Pay attention to the work sequence when connecting the battery!

19 - Bracket of the electrical cable

1.2 Lock carrier with attached parts - Service position



Note

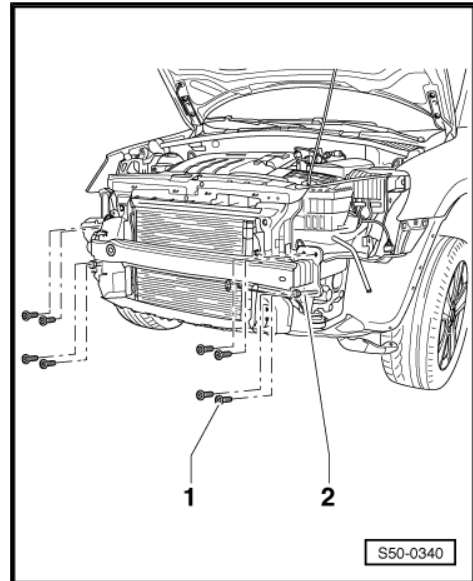
The front area of the engine compartment is more easily accessible with the lock carrier in service position. The lock carrier is pulled forward by about 70 mm.

Removing

- Removing front bumper ⇒ [page 78](#) .
- Remove headlights ⇒ Electrical System; Rep. gr. 94
- Remove noise insulation ⇒ [page 4](#) .
- Release air guide duct from lock carrier ⇒ [page 2](#) .
- Unclip the Bowden cable for the flap lock at the lock carrier.
- Cover wing corner with adhesive tape.
- Support the bonnet in a suitable manner and secure it correctly.



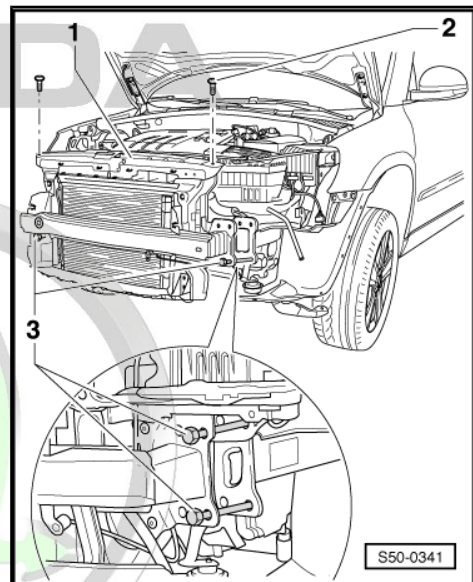
- Remove the bottom screws -1- (30 Nm) and instead install the screws -2- (e.g. M10 x 120).
- Remove top screws - 1 - and install the screws - 2 -.



- Remove screws -2-.
- Pull out the lock carrier -1- forward by about 50 - 70 mm.

Install

- Installation of the lock carrier with attached parts occurs in reverse order.



1.3 Overview of noise insulation assembly

For vehicles with diesel engines

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1 - Noise insulation

Removing

- Remove screws -2- and sheet metal screws -3-.
- Remove noise insulation.

Install

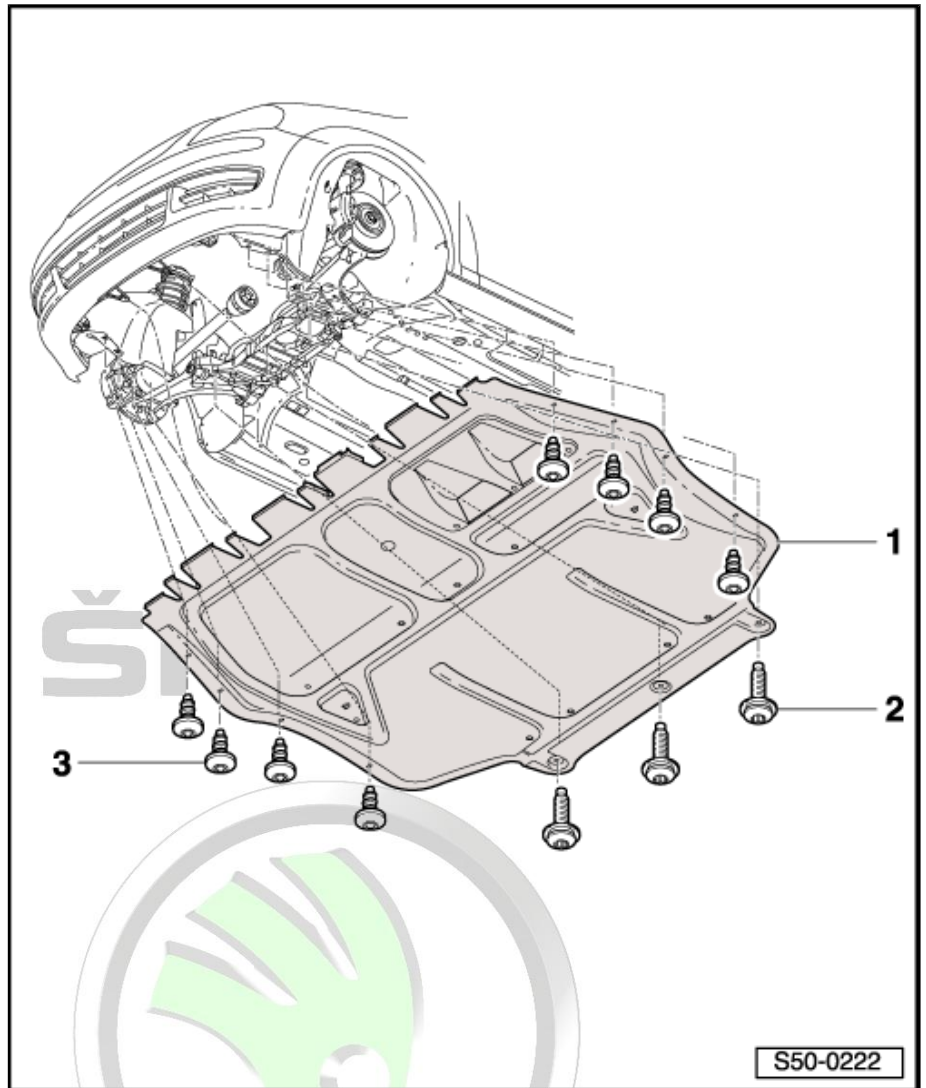
- Installation is carried out in the reverse order.

2 - Screw

- 6 Nm

3 - Screw

- 2 Nm



For vehicles with petrol engines

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1 - Noise insulation

Removing

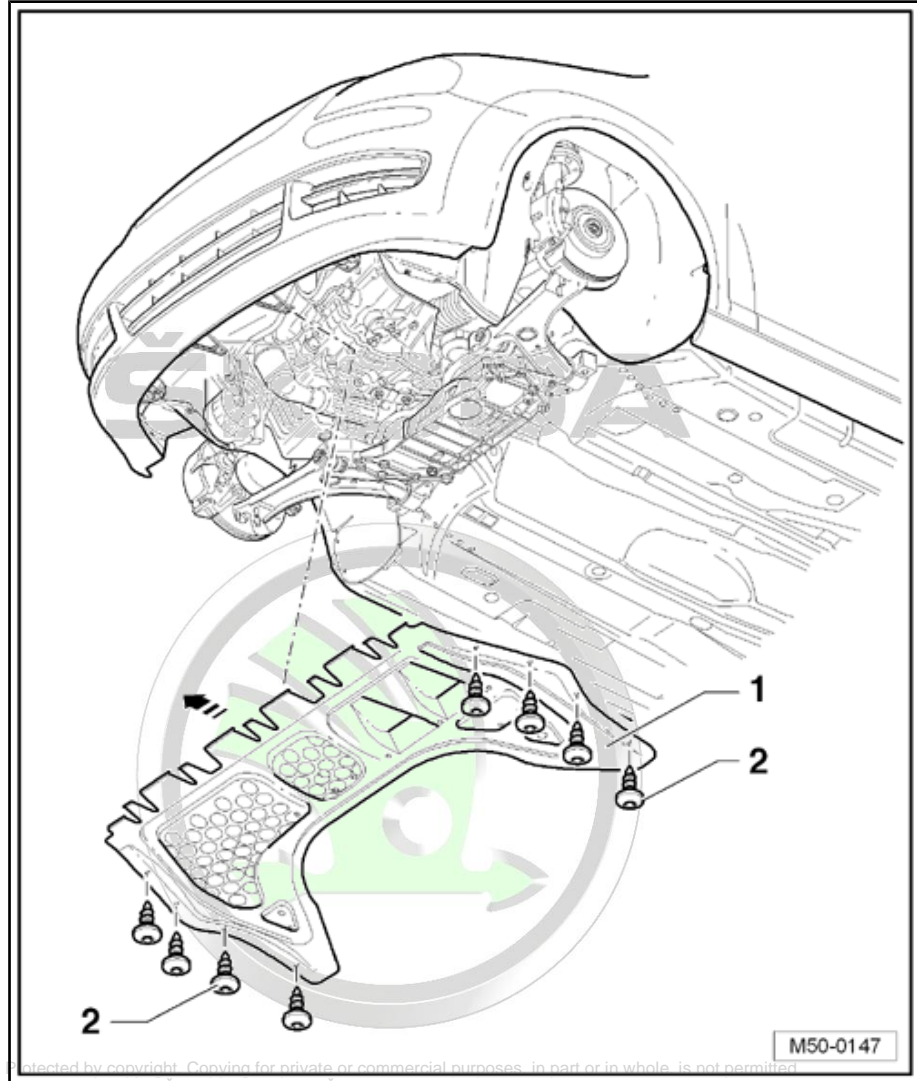
- Remove screws -2-.
- Remove noise insulation.

Install

- Installation is carried out in the reverse order.

2 - Screw

- 2 Nm



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1.4 Overview of underbody covers



Note

In the illustration only the right vehicle side is illustrated. The same removal and installation procedure applies for the underbody covers on the left.

1 - Right cover

Removing

- Remove cover -3-.
- Unscrew nuts -2-.
- Remove cover.

Install

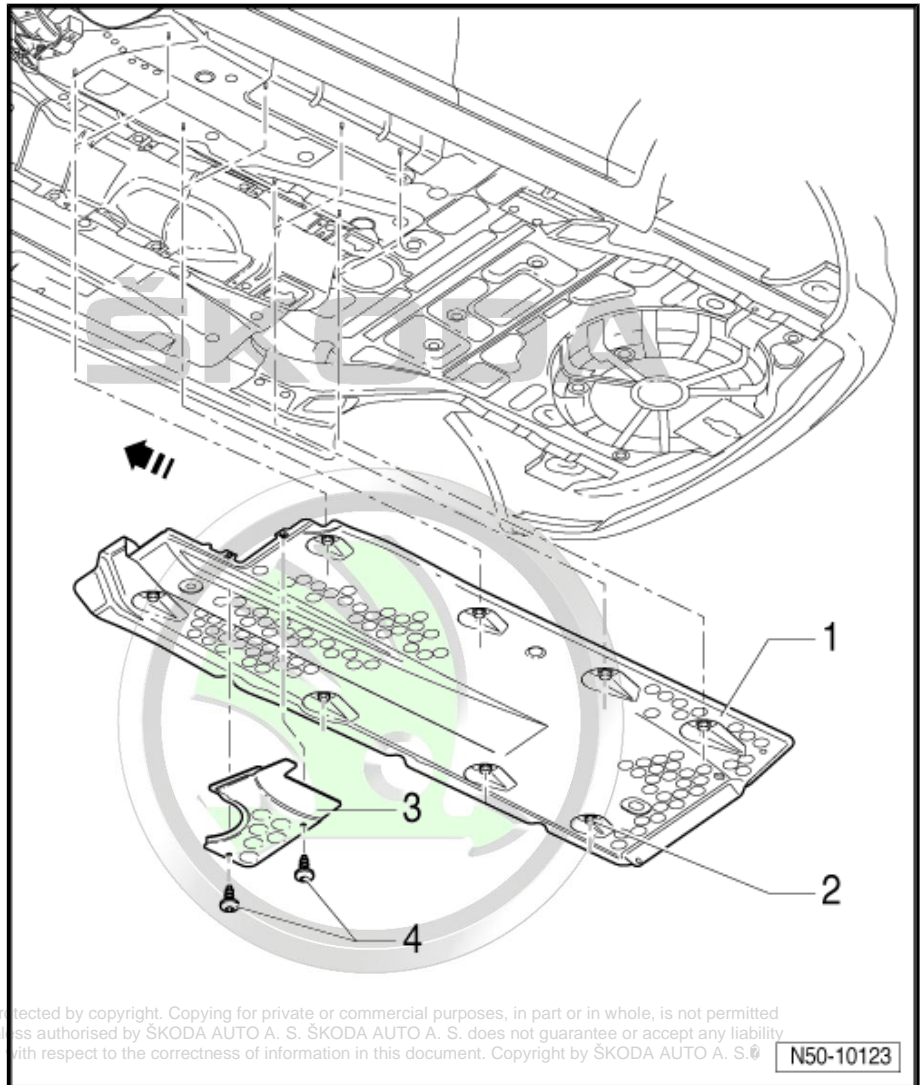
- Installation is carried out in the reverse order.

2 - Nut

- 2 Nm

3 - Cover

4 - 2 Nm



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N50-10123

2 Front wing

⇒ "2.1 Summary of components of front wing", page 8

⇒ "2.2 Removing and installing the separator panel", page 8

2.1 Summary of components of front wing

1 - Noise insulation

2 - Nut

□ 8 Nm

3 - Front wing

Removing

- Remove outer A-pillar trim panel ⇒ [page 110](#) .
- Remove front wheel-house liner ⇒ [page 102](#) .
- Remove separator panel ⇒ [page 8](#) .
- Take out noise insulation -1-.
- Unscrew nuts -2-.
- Partially slacken the bumper corner.
- Remove the fixing screws -4- for the front wing.
- Remove the front wing.

Install

- Installation is carried out in the reverse order; pay attention to the following points:

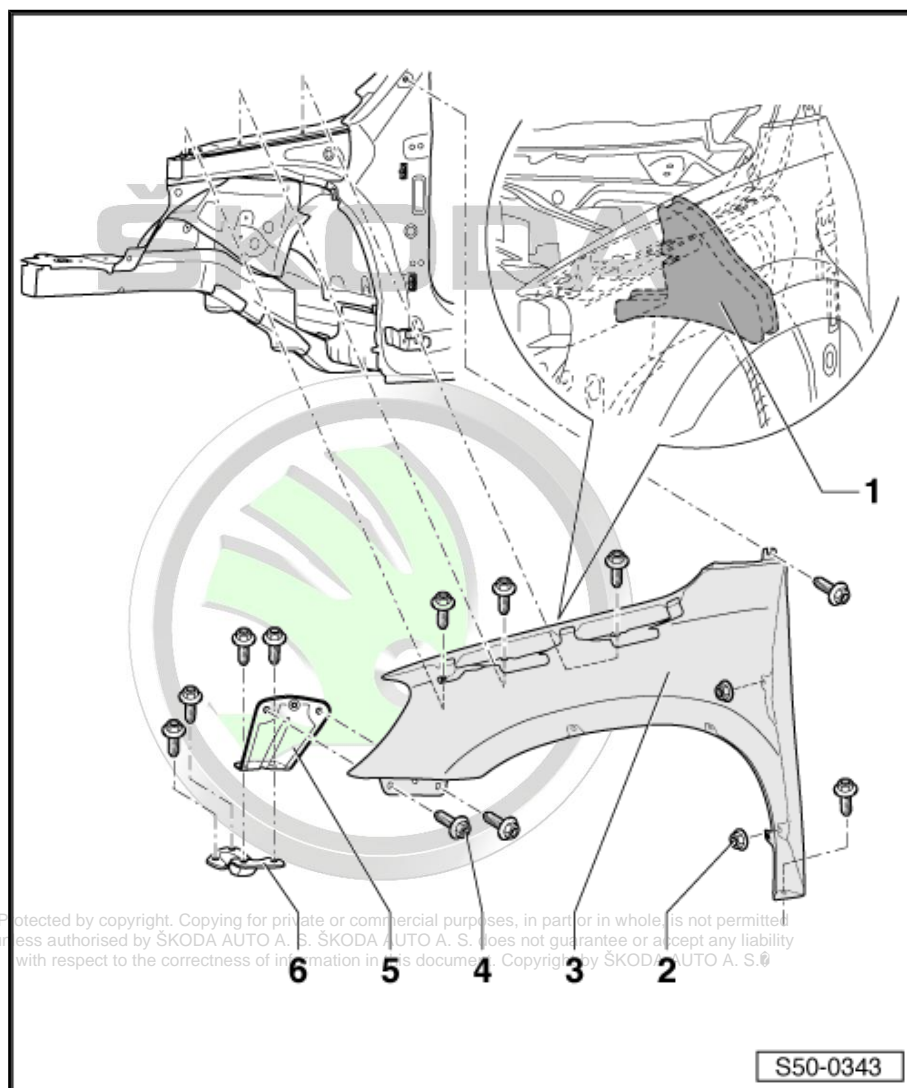
Adjust front wing ⇒ Body Repairs; Rep. gr. 00 .

4 - Screw

□ 8 Nm

5 - Top wing support

6 - Bottom wing support



2.2 Removing and installing the separator panel

Removing

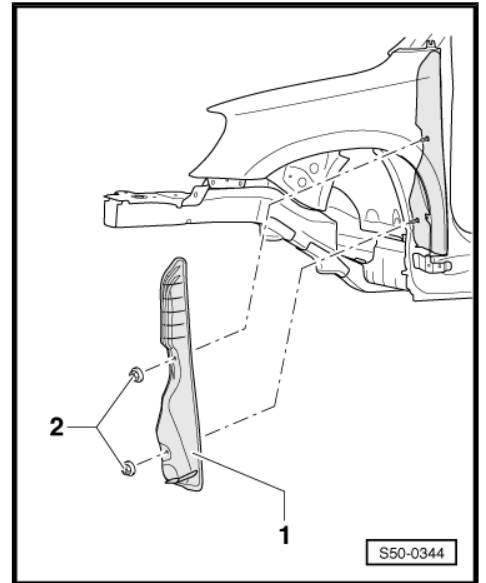
- Remove front wheelhouse liner ⇒ [page 102](#) .



- Unscrew nuts -2- (2.5 Nm).
- Remove separator panel -1-.

Install

- Installation is carried out in the reverse order.



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55 – Bonnet, rear lid

1 Front flap

⇒ [“1.1 Summary of components - Front flap”, page 10](#)

⇒ [“1.2 Summary of components of front flap release”, page 11](#)

⇒ [“1.3 Removing and installing decorative cover strip for front flap”, page 12](#)

⇒ [“1.4 Removing and installing the operating lever for the front flap”, page 12](#)

⇒ [“1.5 Separate Bowden cable for bonnet release.”, page 12](#)

⇒ [“1.6 Summary of bonnet lock components”, page 13](#)

1.1 Summary of components - Front flap

1 - Front flap



Note

2 mechanics are required for the removal and installation.

Removing

- Remove injection nozzles -3- → Electrical system; Rep. gr. 92 and hoses and electric cables for spray nozzle heating (depending on the vehicle's level of equipment).
- Remove screws -5- from hinges -4- and remove the cover -1-.

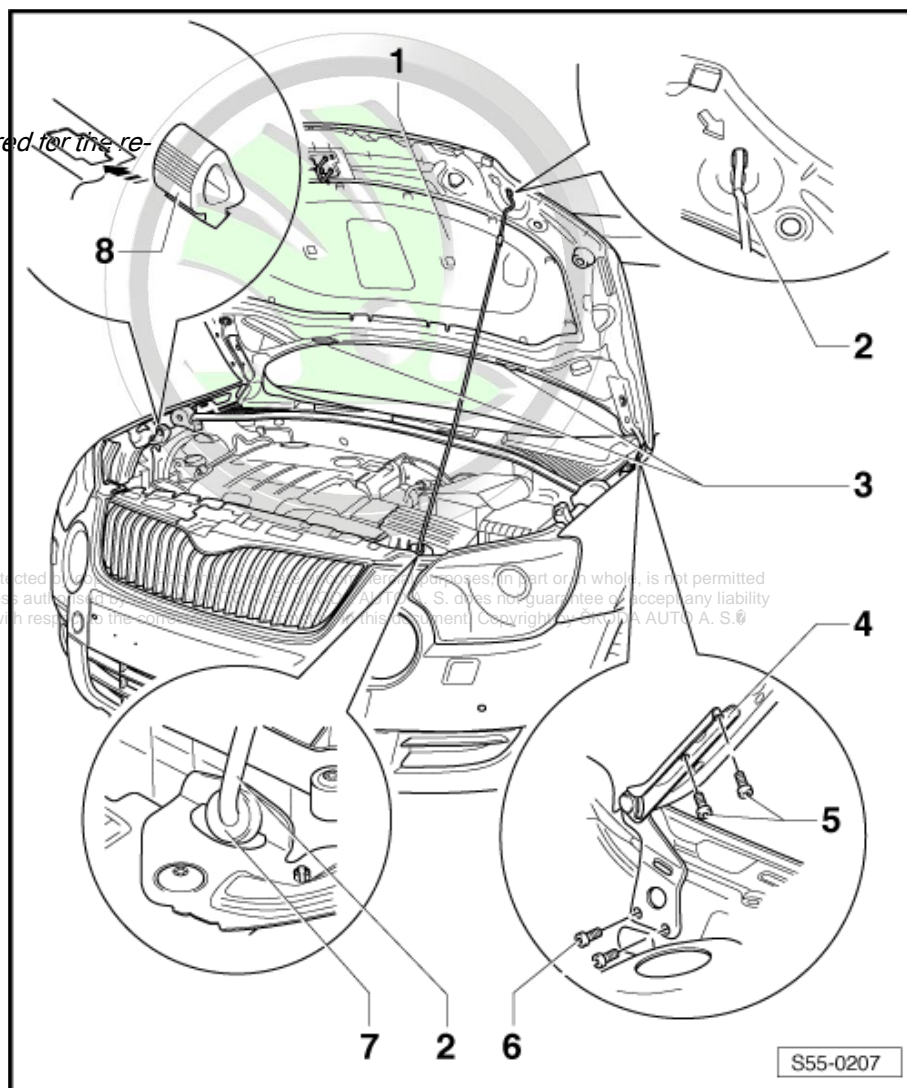
Install

- Installation is carried out in the reverse order; pay attention to the following points:

Fit the bonnet → Body Repairs; Rep. gr. 00 .

Observe uniform gap size between bonnet and body
⇒ Body Repairs; Rep. gr. 00 .

Adjust the stop buffer and check the opening and closing of the bonnet.



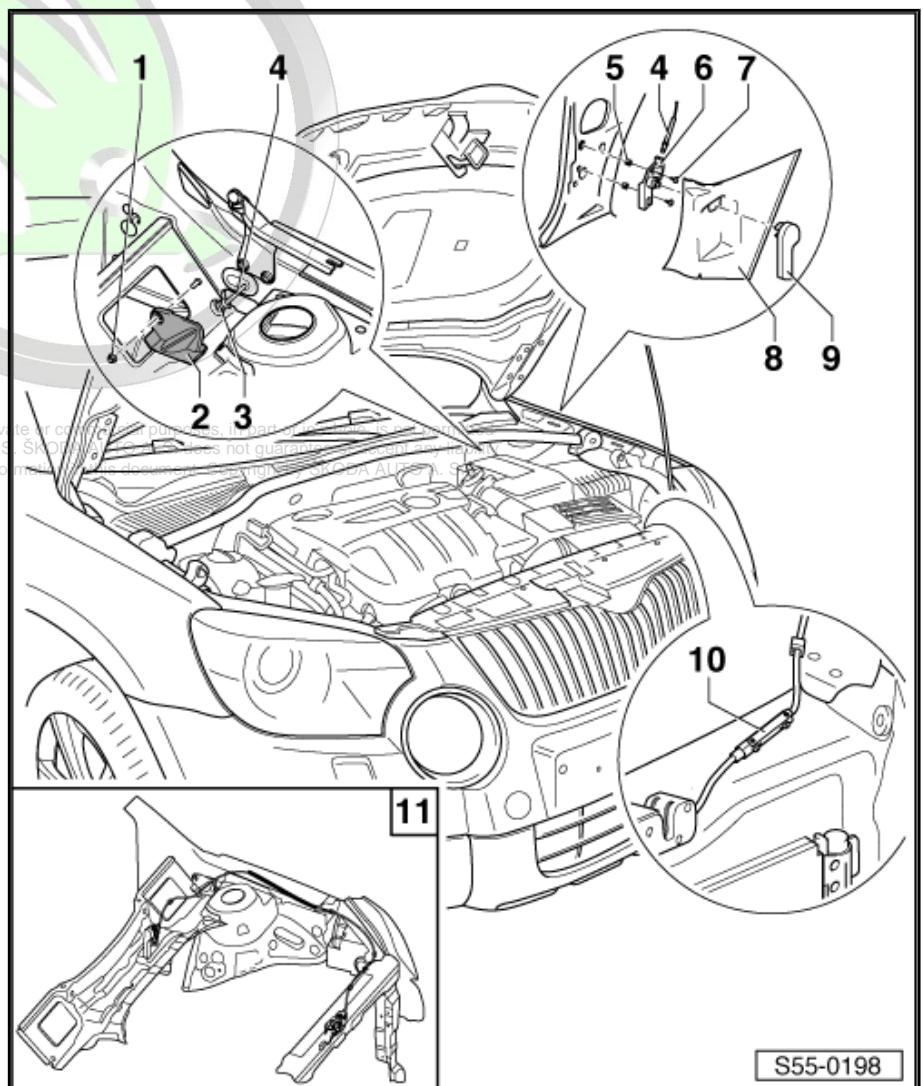
S55-0207

- 2 - Bonnet support
- 3 - Spray nozzles⇒ Electrical System; Rep. gr. 92 .
- 4 - Bonnet hinge
- 5 - Screw
 - 20 Nm
- 6 - Screw
 - 20 Nm
- 7 - Rubber bearing
- 8 - Guide part

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1.2 Summary of components of front flap release

- 1 - Nut
 - 3 Nm
- 2 - Bowden cable cover
- 3 - Grommet
- 4 - Bowden cable
 - Front and rear Bowden cable can be replaced separately.
 - The Bowden cable is separated into two parts at the Bowden cable coupling -10-.
 - Separate ⇒ [page 12](#) .
- 5 - Adjusting nut
- 6 - Console
- 7 - Screw
 - 2.5 Nm
- 8 - Bottom A-pillar trim panel
 - Removing and installing ⇒ [page 165](#) .
- 9 - Bonnet release lever
 - Removing and installing ⇒ [page 12](#) .
- 10 - Bowden wire coupling
 - Separate Bowden cable ⇒ [page 12](#) .
- 11 - Bonnet release diagram





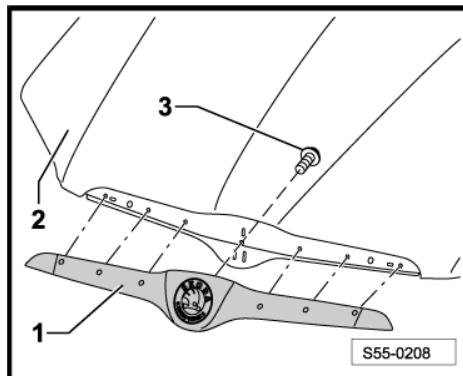
1.3 Removing and installing decorative cover strip for front flap

Removing

- Release screw -3- (2 Nm).
- Loosen plastic clips.
- Push the strip out of the dowel pins.

Install

- Push the strip into the openings for the dowel pins and clips.
- Press in the strip until the clips lock into place.
- Install screws -3-.



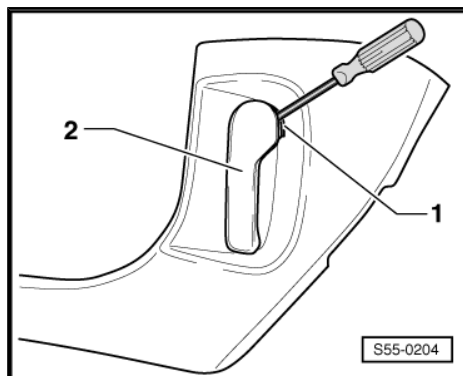
1.4 Removing and installing the operating lever for the front flap

Removing

- Release the catch peg -1- of the control lever -2- from the rear using a suitable tool (e.g. with a screwdriver).
- Remove bonnet release lever.

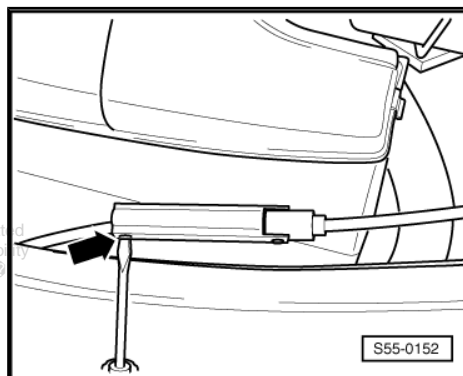
Install

- Installation is carried out in the reverse order.



1.5 Separate Bowden cable for bonnet release.

- Detach the Bowden wire coupling by releasing the catch -arrow- (with a screwdriver, for example).



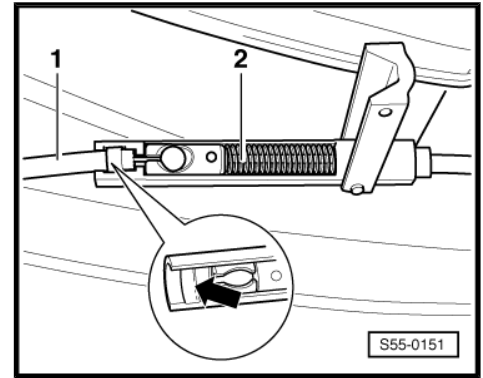
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- Take Bowden wire -1- out of coupling -2-.

i Note

When installing, check that the Bowden wire is set correctly in the coupling -arrow- and that the coupling is correctly engaged in the catch.



1.6 Summary of bonnet lock components

1 - Stop buffer

2 - Height adjustable buffer

- The height of the bonnet relative to the wings can be adjusted by unscrewing or tightening the height adjustable buffer.

3 - Flap lock for front flap

Removing:

- Detach Bowden cable -6-.
- Disconnect plug connection from flap lock for front flap.
- Remove bolts -4- and -5-.
- Remove flap lock for front flap.

Installing:

- Installation is carried out in the reverse order.

4 - Screw

- 9 Nm

5 - Screw

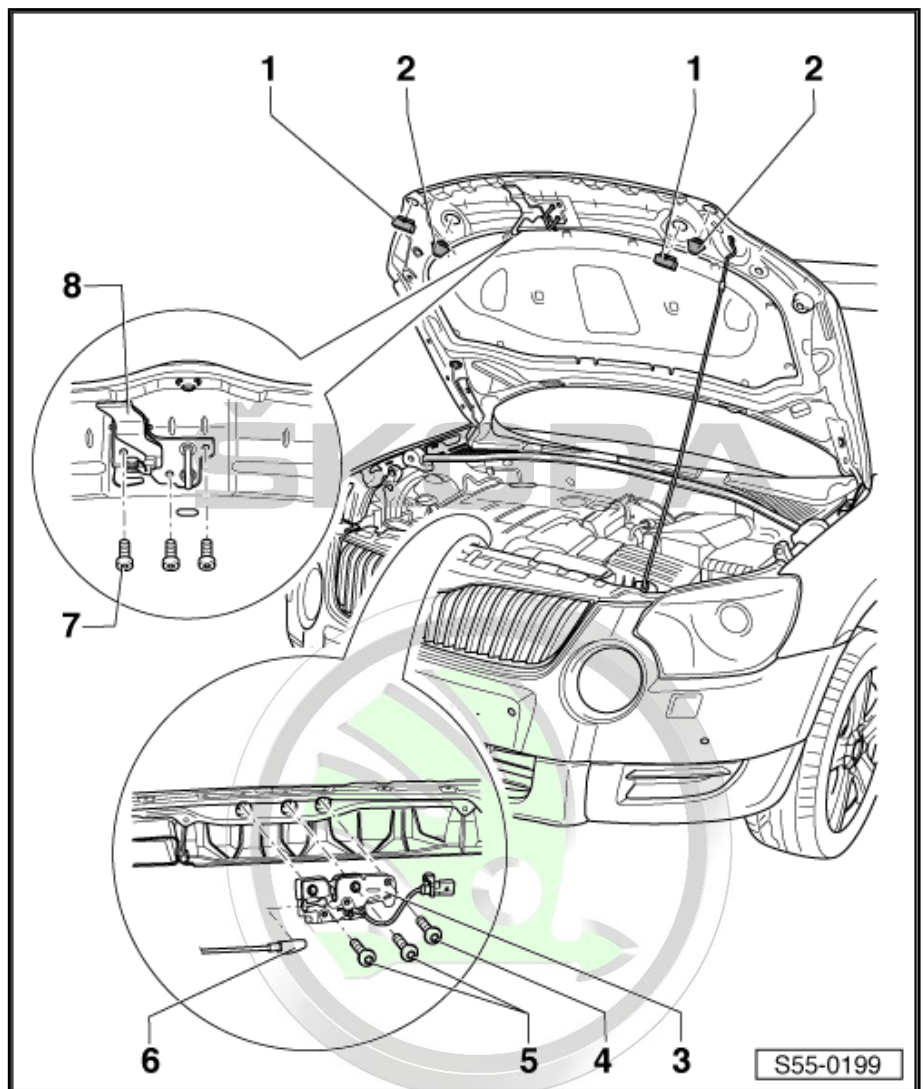
- 20 Nm

6 - Bowden cable

7 - Screw

- 9 Nm

8 - Safety hook



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2 Tailgate

⇒ "2.1 Summary of components of tailgate", page 14

⇒ "2.2 Removing and installing tailgate", page 14

⇒ "2.3 Adjust the stop buffer for the tailgate", page 16

⇒ "2.4 Removing and installing pressurized gas strut of tailgate", page 16

⇒ "2.5 Degassing the pressurized gas strut", page 17

⇒ "2.6 Summary of components of tailgate lock", page 17

2.1 Summary of components of tailgate

1 - Stop buffer cover

2 - Screw

□ 8 Nm

3 - Stop buffer

4 - Rubber cap for stop buffer

5 - Remove bottom trim panel for tailgate

- Removing and installing
⇒ page 170 .

6 - Tailgate

- Removing and installing
⇒ page 14 .

7 - Screw

□ 8 Nm

8 - Bracket for ball stud

9 - Pressurized gas strut

- Removing and installing
⇒ page 16 .

- Degassing
⇒ page 17 .

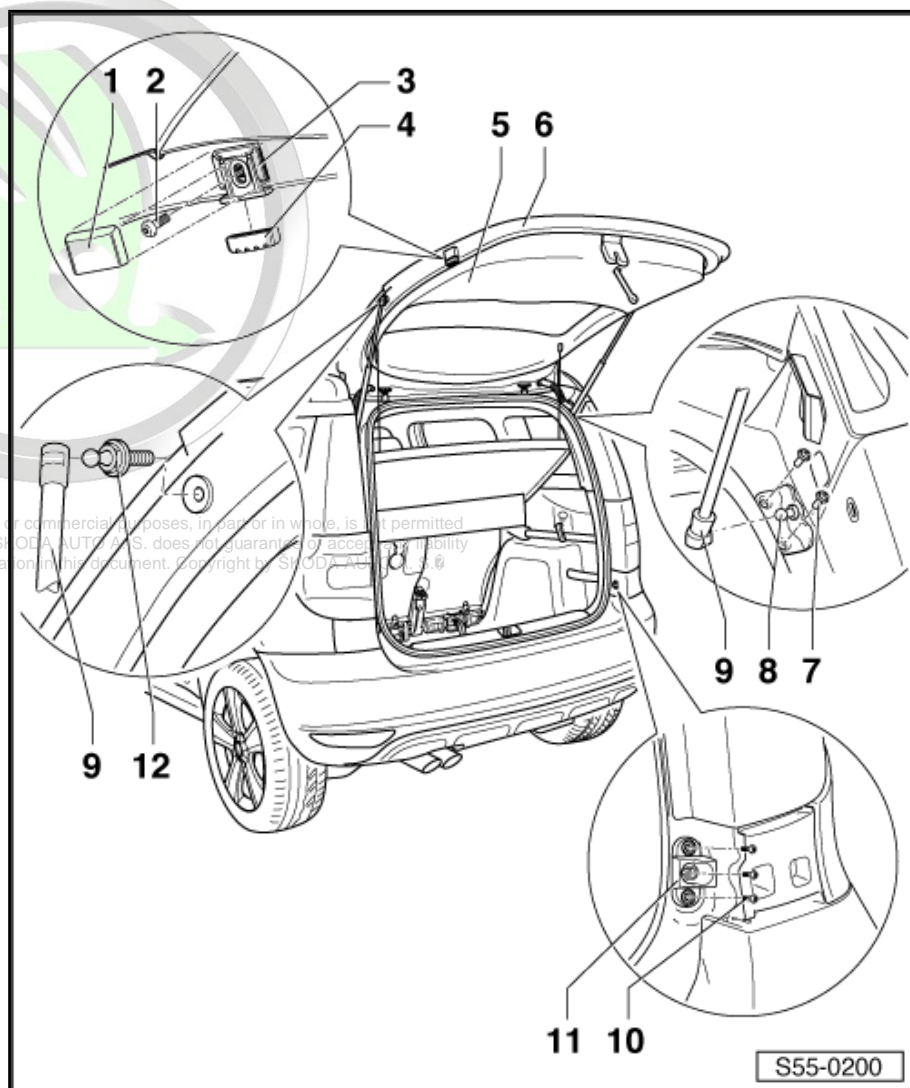
10 - Screw

□ 8 Nm

11 - Wedge buffer

12 - Ball pin

□ 30 Nm



2.2 Removing and installing tailgate



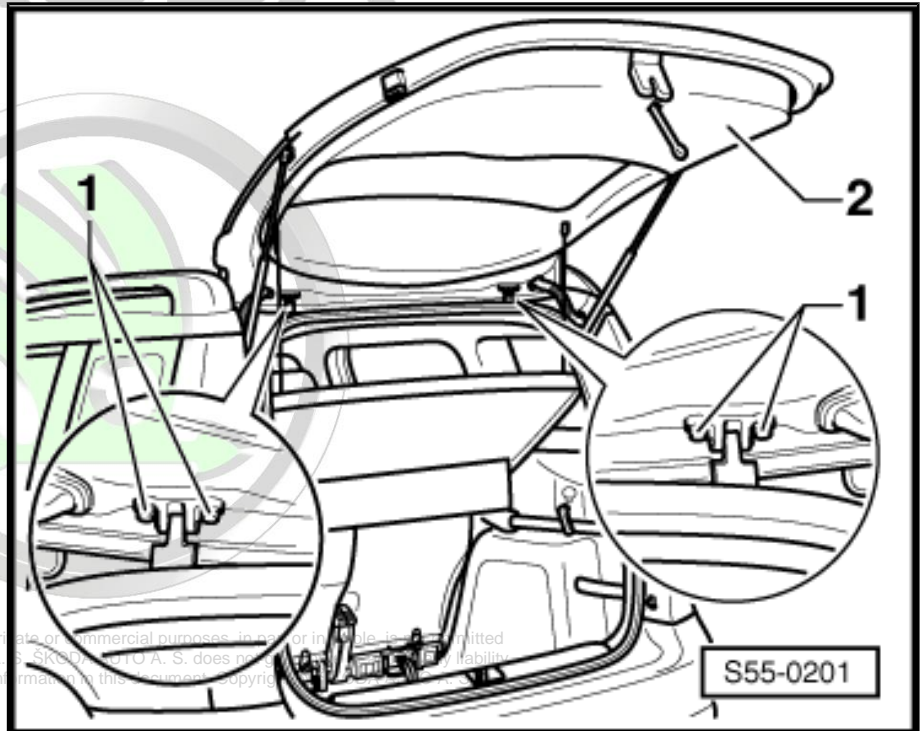
Note

2 mechanics are required for the removal and installation.

1 - Screw

□ 20 Nm

2 - Tailgate



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Removing

- Remove trim panels for tailgate ⇒ [page 170](#) .
- Disconnect the electrical plug connections and take the wiring harness out of the tailgate.
- Remove pressurized gas struts ⇒ [page 16](#) .
- Hold the tailgate with the help of a second mechanic.
- Remove attachment screws - 1 - of the hinges and remove the tailgate - 2 - .

Install

- Installation is carried out in the reverse order; pay attention to the following points:

Adjust tailgate ⇒ Body Repairs; Rep. gr. 00 .

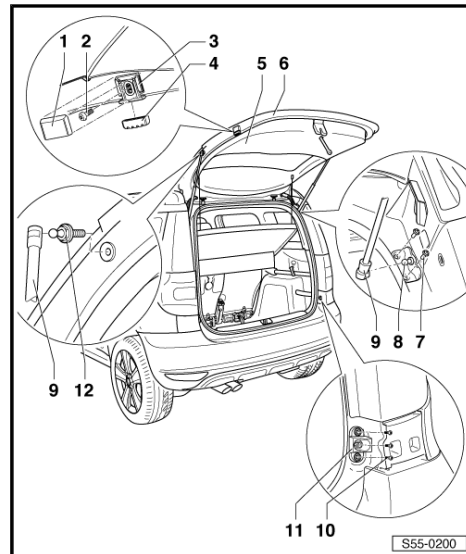
Observe uniform gap size between bonnet and body ⇒ Body Repairs; Rep. gr. 00 .

Adjust the stop buffer and check the opening and closing of the bonnet ⇒ [page 16](#) .



2.3 Adjust the stop buffer for the tailgate

- On both sides of the tailgate - 6 -, install the adjustable stop buffer - 3 - (if removed).
- Screw in bolts - 2 - lightly. (If the stop buffer is installed, then undo these screws).
- Carefully close the tailgate under light pressure (up to level two of the lock).
- Undo screws -10- and adjust the adjustable stop buffer -11- on the contact point in the direction of the Y line.
- Open the tailgate and adjust the adjustable stop buffer -3- to a pre-load of 2 mm.
- Tighten up all screws fully to the specified tightening torque ⇒ [page 14](#) .
- Clip in caps for stop buffer.
- Check the correct functioning of the opening and closing of the tailgate



2.4 Removing and installing pressurized gas strut of tailgate

Removing

- Open tailgate, support and lock it into position.
- Use a screwdriver to raise the locking element -2- and pull the pressurized gas strut -1- off the ball stud -3-.



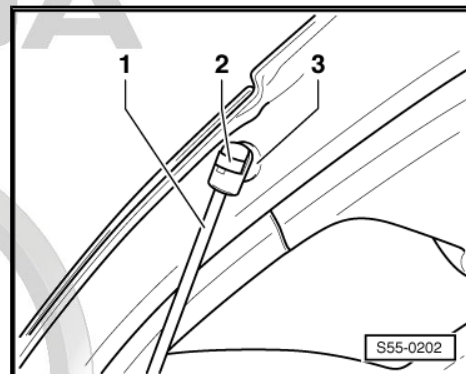
Note

If the strut is to be re-used, do not remove the release pin fully from the ball socket, otherwise it can be damaged.

- 1 - Pressurized gas strut
- 2 - Release pin
- 3 - Ball stud (30 Nm)

Install

- Installation is carried out in the reverse order.



2.5 Degassing the pressurized gas strut

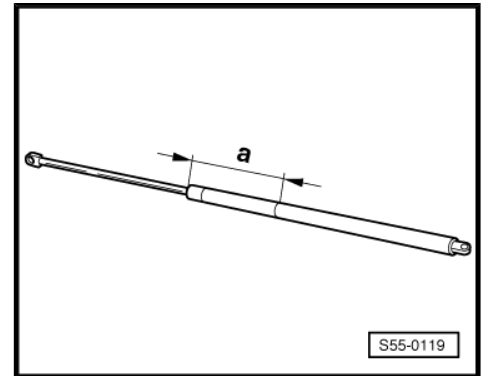
- Clamp the pressurized gas strut in the section -a = 50 mm- in the vice.



WARNING

The pressurized gas strut must only be clamped in this area, otherwise there is a risk of accident!

Wear safety goggles during the sawing procedure.



- Saw open the strut cylinder in the first third of the total length of the cylinder, starting from the piston side edge.



Note

- ◆ Cover the sawn section with a cleaning cloth.
- ◆ Oil and cloth are disposed of in accordance with waste disposal requirements.
- ◆ After degassing, the pressurized gas spring can be treated as scrap.

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2.6 Summary of components of tailgate lock



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1 - Registration number lighting

- Removing and installing
⇒ Electrical System;
Rep. gr. 94 .

2 - Adjusting nut

- For number plate holder.

3 - Tailgate release switch

Removing

- Removing bottom trim panel for tailgate
⇒ [page 170](#) .
- Unplug connector -4-.
- Remove fixing nuts -5- and take off fixing shell -6-.
- Take the switch out of the tailgate.

Install

- Installation is carried out in the reverse order.

4 - Connector

- For tailgate release switch -3-.

5 - Nuts

- 6 Nm

6 - Fixing shell

7 - Screw

- 20 Nm

8 - The tailgate lock

Removing

- Removing bottom trim panel for tailgate ⇒ [page 170](#) .
- Disconnect the plug of the tailgate lock.
- Remove fixing screws -7- and take out flap lock.

Install

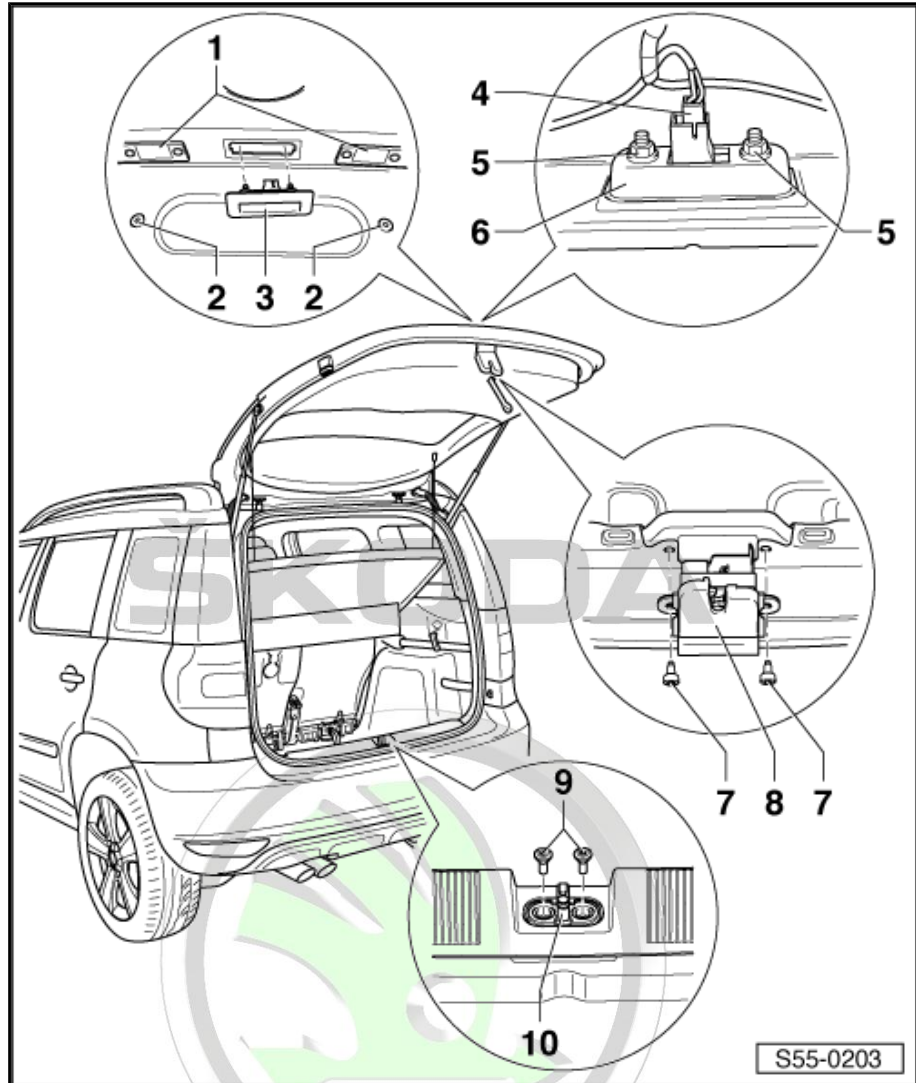
- Installation is carried out in the reverse order.

9 - Screw

- 20 Nm

10 - Latch striker

- Bonnet must be adjusted flush to the body.
- The bonnet must open and close free of stress.



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3 Fuel tank lid unit

⇒ [“3.1 Removing and installing fuel tank lid unit”, page 19](#)

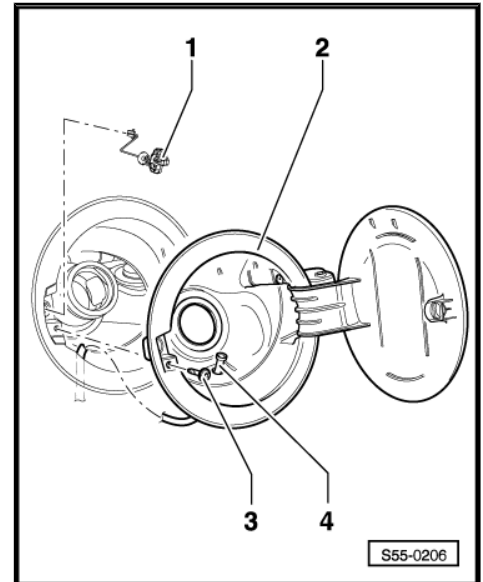
3.1 Removing and installing fuel tank lid unit

Removing

- Remove screw -3- (1.5 Nm).
- Slightly and carefully pull the fuel tank lid unit -2- out of the side section in order to avoid damage to paintwork.
- Pull the rubber part of the unit over the tank filler neck.
- Pull the drain hose -4- out of the unit.
- If it is intended to remove the fuse module -1-, it is necessary to switch off the ignition as well as all of the electrical components and to disconnect the plug at the fuse module.
- Remove the fuel tank lid unit from the vehicle.

Install

- Installation is carried out in the reverse order.



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57 – Front doors, door components, central locking

1 Front door

⇒ [“1.1 Summary of components of front door”, page 20](#)

⇒ [“1.2 Removing and installing the front door”, page 21](#)

⇒ [“1.3 Adjusting front door”, page 22](#)

⇒ [“1.4 Removing and installing the front door assembly carrier”, page 22](#)

⇒ [“1.5 Removing and installing window lifter motor”, page 23](#)

⇒ [“1.6 Removing and installing the front door window”, page 23](#)

⇒ [“1.7 Summary of components of front door seals”, page 24](#)

⇒ [“1.8 Stick on front outer door seal”, page 25](#)



WARNING

Only applies for vehicles with side airbags:

The airbag system operates with pressure sensors for side impact, which are located in the front doors. For perfect operation of the airbag system, no changes (e.g. an additional assembly of the loudspeakers) must be carried out on the front doors.

Before completing the front doors if possible do not drive the vehicle.

Non-approved changes on the front doors or incomplete front doors can impair the function of the airbag system.

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1.1 Summary of components of front door

1 - Lock cylinder

- Removing and installing
⇒ [page 29](#) .

2 - Door handle

- Removing and installing
⇒ [page 30](#) .

3 - 40 Nm

4 - Screw

- 25 Nm

5 - Top door hinge

6 - Screw

- 9 Nm

7 - Screw

- 30 Nm

8 - Door arrester

9 - Bottom door hinge

10 - Inside door control

- Removing and installing
⇒ [page 32](#) .

11 - Bowden cable

12 - Door lock

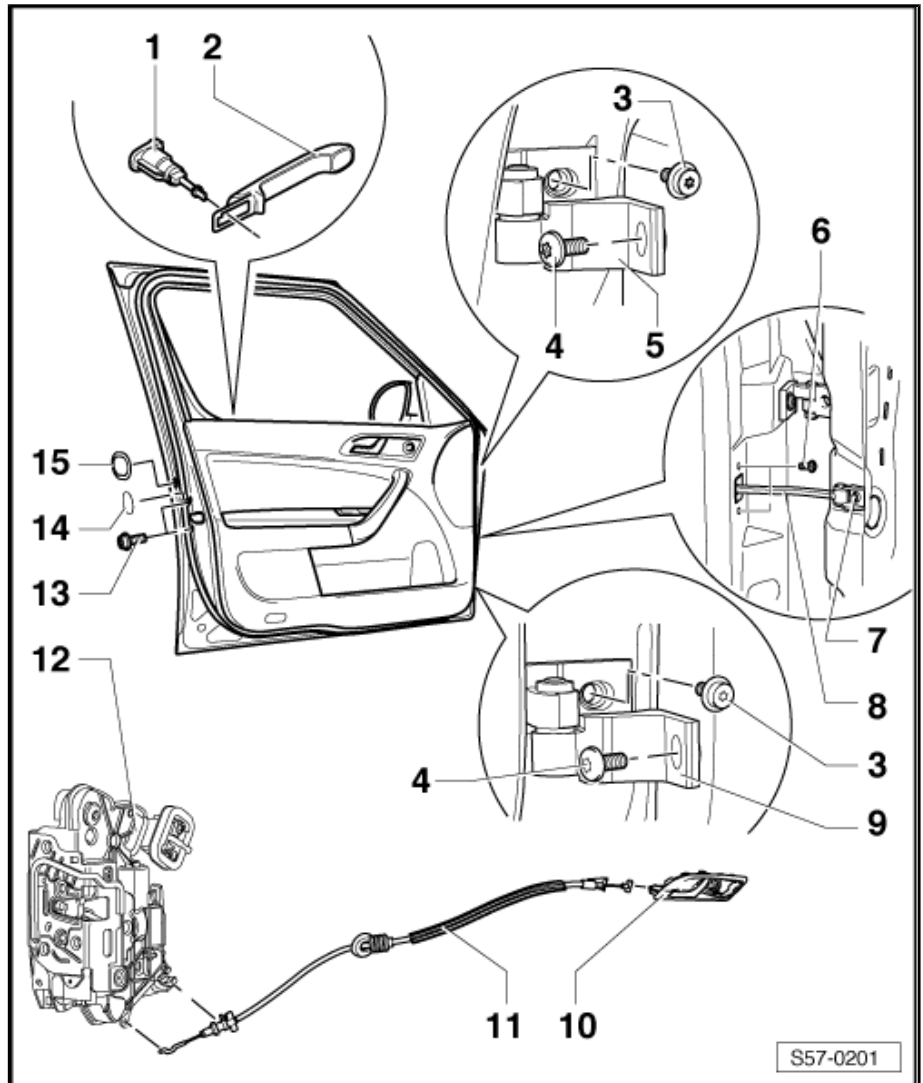
- Removing and installing
⇒ [page 31](#) .

13 - Screw

- 20 Nm

14 - Cap

15 - Cap



S57-0201



1.2 Removing and installing the front door



WARNING

Safety precautions are to be applied when handling pressure sensor for side impact ⇒ [page 135](#) .

Removing

For vehicles with side airbags

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .

For all vehicles

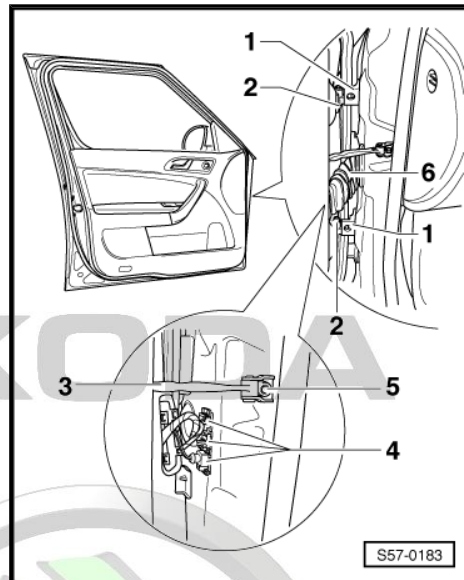
- Switch off the ignition and all electrical components.



- Pull off the bellows -6- from pillar A.
- Separate plug connections -4-.
- Remove the nuts -2- from the hinges -1-.
- Remove screw -5- from the door arrester -3-.
- Hook out the door upwards.

Install

- Installation is carried out in the reverse order; pay attention to the following points:

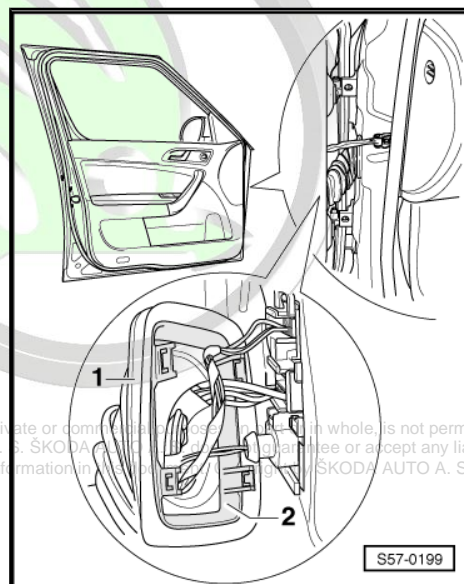


- Remove bellow bracket -2- from pillar A.
- Insert bellow bracket -2- in the bellows -1- and install bracket with bellows in the pillar A.



Note

In the event of damage replace bellow bracket -2- with a new original part.



Caution

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27.

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1.3 Adjusting front door

To correctly adjust the door release the door hinges on the pillars and door. Other adjusting measures, e.g. aligning the doors towards the top are ineffective. The door will drop again at the following overpressures.

- Release screws until the door can be shifted.
- The doors are correctly adjusted if they are at an overall equal distance from the door frame all round in the closed condition.

1.4 Removing and installing the front door assembly carrier

Removing



Caution

Disconnect earth strap from the battery before commencing work on the electrical system → Electrical System; Rep. gr. 27.

i Note

The assembly carrier is removed together with the window lifter.

- Remove front door trim panel ⇒ [page 159](#) .
- Remove front door window ⇒ [page 23](#) .
- Disconnect the plug connection -3- from the window lifter motor and release the electrical cable from the clips -4-.
- Remove the screws -1- (10 Nm) and take the assembly carrier -2- out of the door.

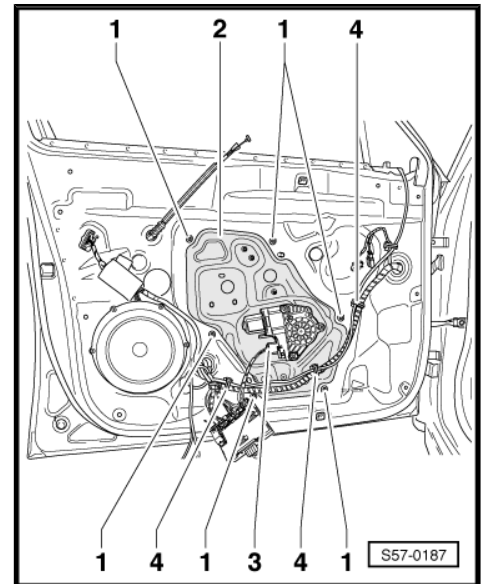
Install

- Installation is carried out in the reverse order.



Caution

Pay attention to the sequence when connecting the battery ⇒ *Electrical System; Rep. gr. 27* .



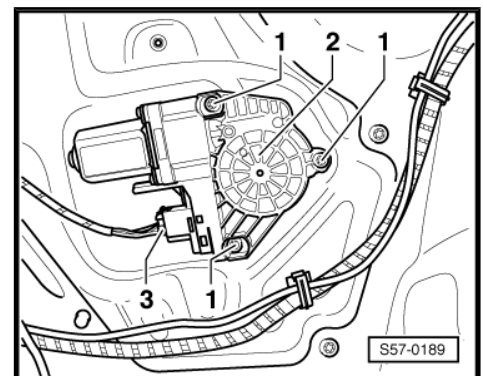
1.5 Removing and installing window lifter motor

Removing

- Switch off the ignition and all electrical components.
- Remove front door trim panel ⇒ [page 159](#) .
- Disconnect plug connection -3- from window lifter motor.
- Remove the fixing screws -1- and take the window lifter motor -2- out of the assembly carrier.

Install

- Insert window lifter motor -2- on flange.
- Tighten fixing screws -1- (6.5 Nm).
- Mount plug -3-.
- Installing door trim panel at front ⇒ [page 159](#) .
- Switch ignition on and off.
- Switch on ignition again.
- Raise window to the top up to the stop and activate the window lifter switch for approx. a further 3 seconds. This completes the basic setting and simultaneously activates the automatic depth run function.



1.6 Removing and installing the front door window

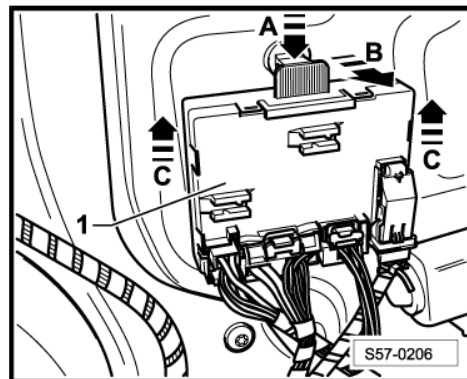
Removing

- Remove front door trim panel ⇒ [page 159](#) .

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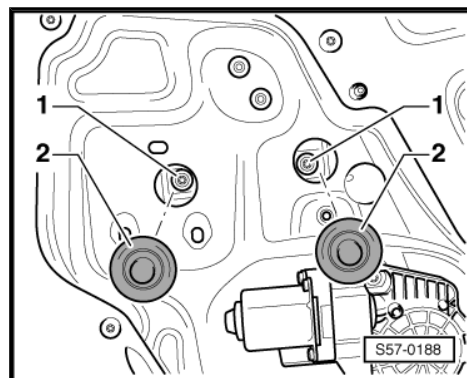
- Remove inner channel seal (Pos. 3) ⇒ [page 24](#) .
- Press the retaining lug of the door control unit in -direction of arrow A-, swivel the control unit in -direction of arrow B- and pull the control unit in -direction of arrow C- out of the assembly carrier.
- The door control unit does not have to be removed. It can be tied up freely to the cables, while doing so pay attention to damage of the control unit, the plug connections and the cables.
- Connect the window lift control located in the door trim panel (only when removing the window glass of the driver's door).



- Release caps -2-.
- Lower the window lifter until the screws are visible in the holes of the assembly carrier -1-.
- Remove screws -1- (7 Nm).
- Lower the window lifter as far as the stop and pull the window glass out of the door.

Install

- Installation is carried out in the reverse order.

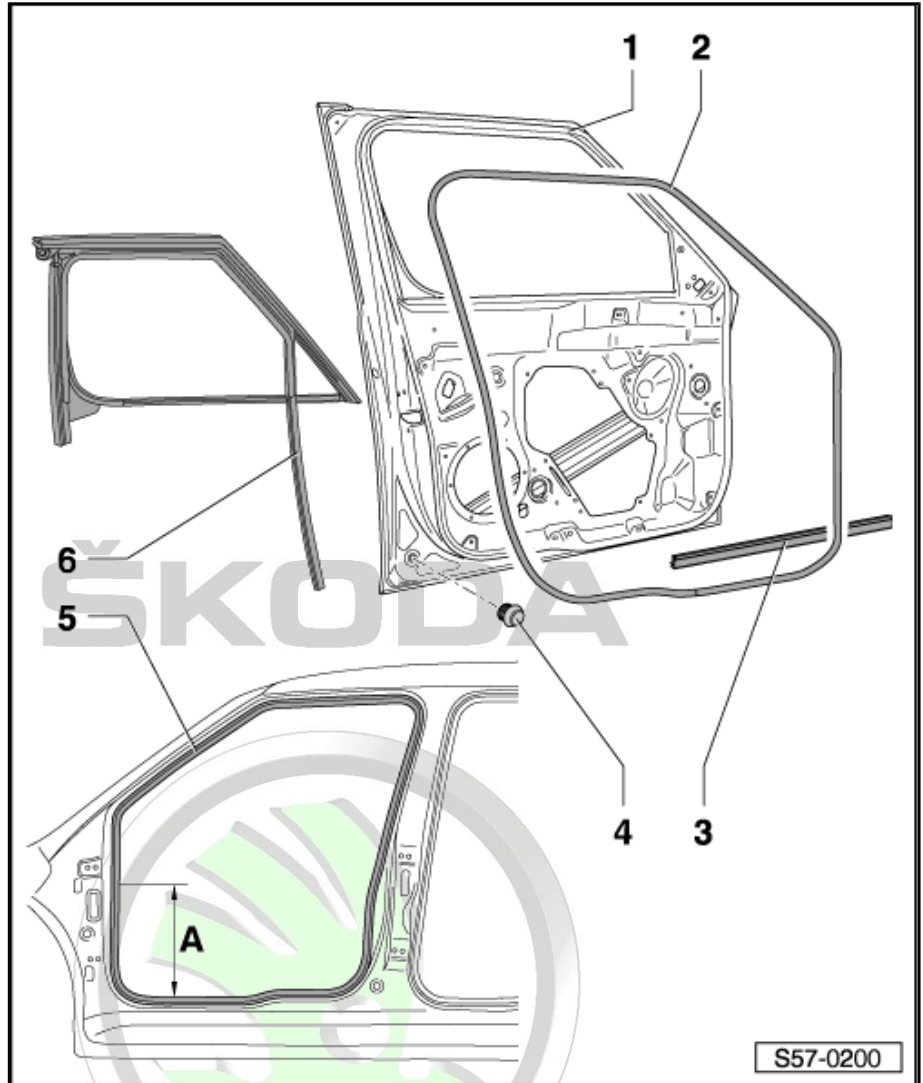


1.7 Summary of components of front door seals

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- 1 - Front door
- 2 - Outer seal
 - Stick on ⇒ [page 25](#) .
- 3 - Inner channel seal
- 4 - Stop buffer
- 5 - Inside door seal
 - Joint must be spaced as per -A-: approx. 310 mm from rocker panel.
- 6 - Window run seal



1.8 Stick on front outer door seal

- Remove old glue residues.



Note

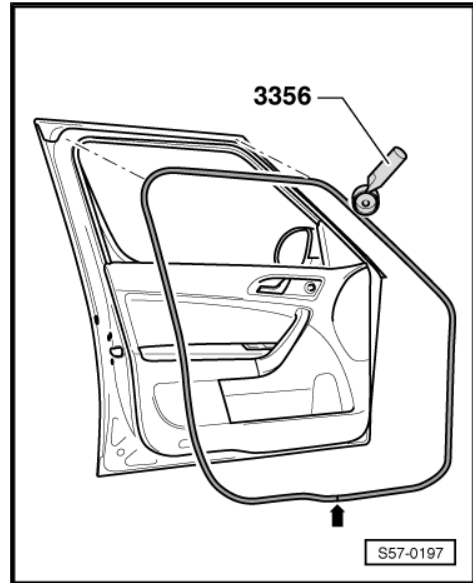
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The glueing procedure is performed at an ambient temperature of above 15 °C.

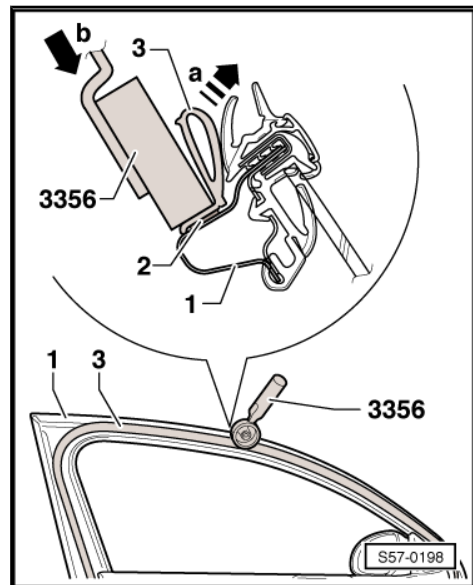
- Clean the adhesive surface with a glue remover, for example - D 002 000 10- .
- The adhesive surfaces must be free from dust and grease, for this purpose use cleaning solution e.g. - D 009 401 04- .



- The sealing joint of the outside door seal must be located in the center at the bottom side rail -arrow-.
- Remove the protective foil and glue the seal step by step onto the provided point.

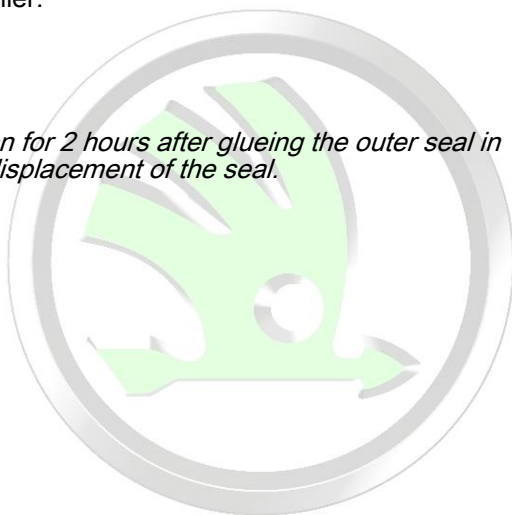


- Do not tighten the seal so that the end of the seal does not lengthen too much.
- Correctly press the complete adhesive surface for the seal -3- over the entire circumference with e.g pinch roller - 3356- onto the door -1-.
- Press the seal so far to the side -arrow- until the pinch roller - 3356- rests directly against the adhesive surface for the seal -2-.
- Adapt if necessary the length of the seal and press on the ends with the pinch roller.



Note

Leave the door open for 2 hours after glueing the outer seal in order to avoid the displacement of the seal.



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2 Front door - parts of the control/locking mechanism

⇒ [“2.1 Summary of components of door handle and front door lock”, page 27](#)

⇒ [“2.2 Removing and installing lock cylinder”, page 29](#)

⇒ [“2.3 Removing and installing the front door lock housing”, page 29](#)

⇒ [“2.4 Removing and installing the front door handle”, page 30](#)

⇒ [“2.5 Removing and installing the front door lock”, page 31](#)

⇒ [“2.6 Removing and installing the front inner door control”, page 32](#)

⇒ [“2.7 Central locking system”, page 32](#)

⇒ [“2.8 Summary of components of foldable radio control key”, page 32](#)

⇒ [“2.9 Removing and installing the battery for the foldable radio control key”, page 33](#)

⇒ [“2.10 Removing and installing the battery for the foldable radio control key \(new version\)”, page 35](#)

2.1 Summary of components of door handle and front door lock

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1 - Cap

- The cap is mounted in the driver's door.

2 - Lock cylinder

- Removing and installing lock cylinder ⇒ [page 29](#) .
- The lock cylinder with cap -1- is replaced by the lock housing in the passenger door.
- Removing and installing lock housing ⇒ [page 29](#) .

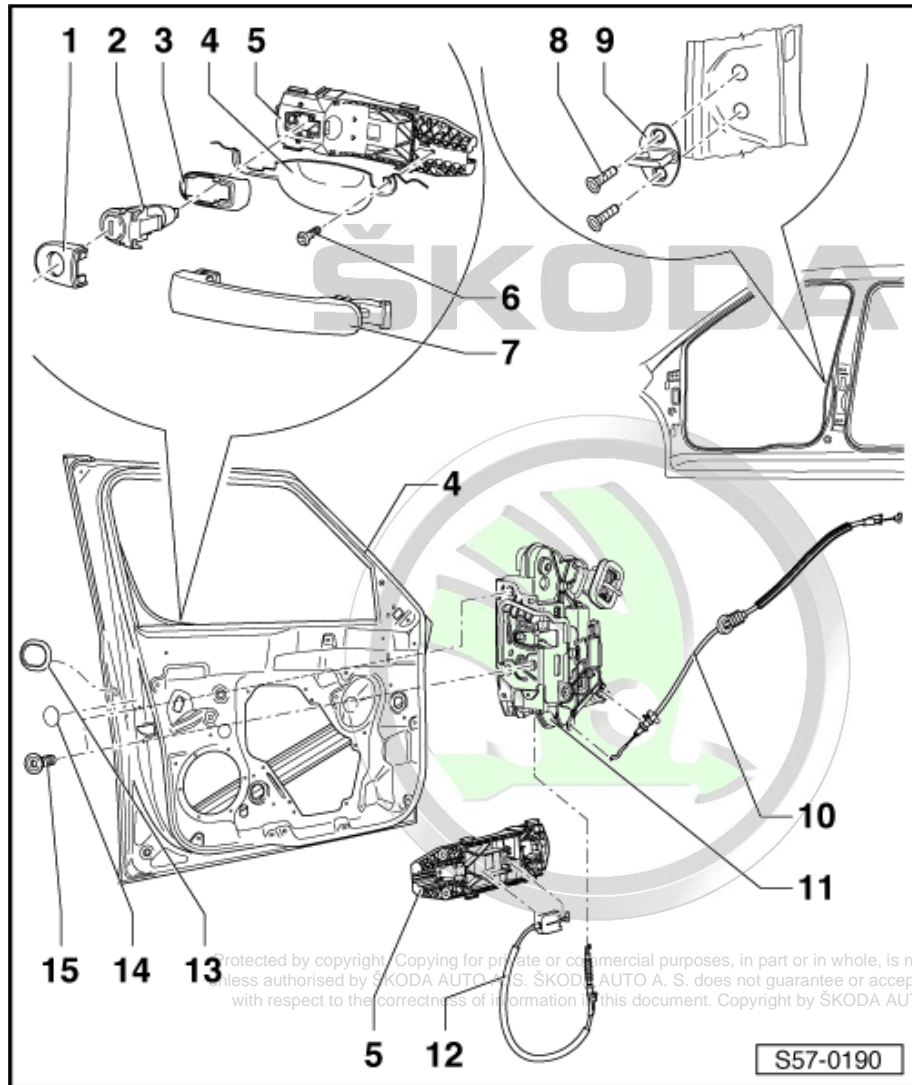
3 - Base

4 - Front door

5 - Clamp

Removing

- Remove assembly carrier ⇒ [page 22](#) .
- Remove front door handle ⇒ [page 30](#) .
- Remove screw -6-.
- Remove clamp, unhook Bowden cable -12-.
- Remove the clamp from the door.



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Install

- Installation is carried out in the reverse order.

6 - Screw

- 1.7 Nm

7 - Front door handle

- Removing and installing ⇒ [page 30](#) .

8 - Screw

- 22 Nm

9 - Latch striker

10 - Front Bowden cable

- From door lock to interior release mechanism.

11 - Door lock

- Removing and installing ⇒ [page 31](#) .

12 - Rear Bowden cable

- From clamp -5- to door lock.

13 - Cap

14 - Cap

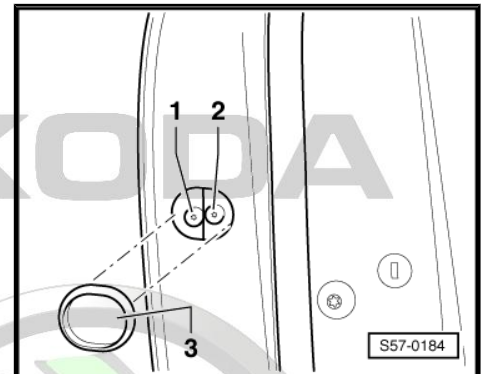
15 - Screw

□ 20 Nm

2.2 Removing and installing lock cylinder

Removing

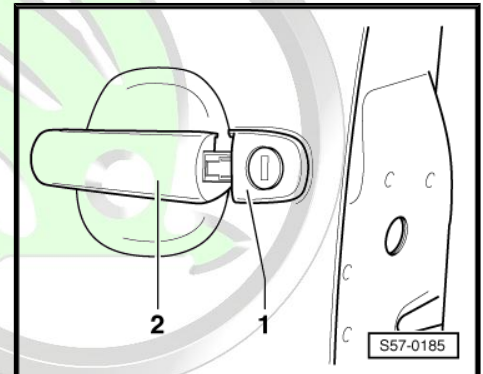
- Unclip cap for lock cylinder (Pos. 1) ⇒ [page 27](#) . 1)
 ⇒ [page 27](#) .
- Unclip cap -3-.
- Remove screw -2- (2.2 Nm).
- Slacken the screw -1- (2.2 Nm) up to the stop and press it inwards in the door. In doing so, the lock cylinder is unlocked.



- Slightly pull out and hold the door handle -2-.
- Remove the lock cylinder -1- from the door.

Install

- Installation is carried out in the reverse order.



2.3 Removing and installing the front door lock housing

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Special tools and workshop equipment required

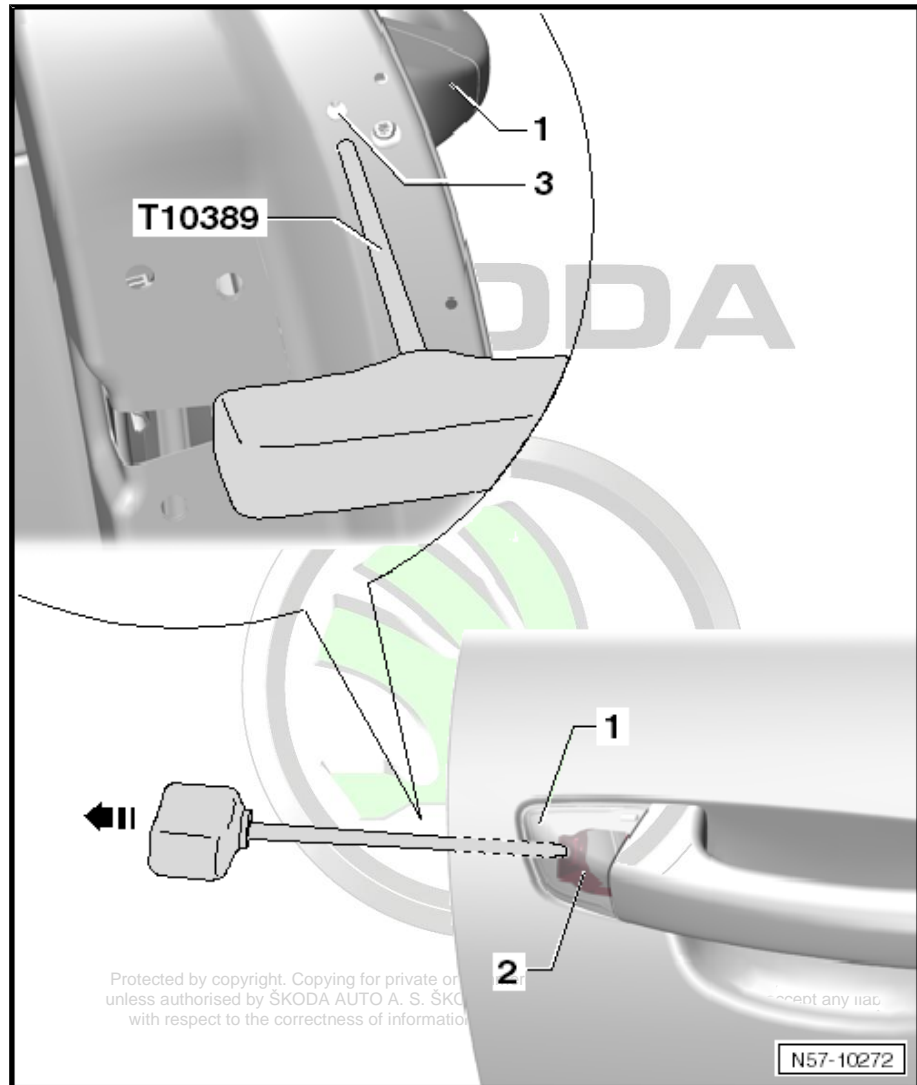
- ◆ Assembly hook - T10389-

Removing

- Unclip the cap in the area of the holes -3-.
- Guide the assembly hook - T10389- into the door and hook it onto the clamp -2-.
- Pull on the assembly hook - T10389- in -direction of arrow-. In doing so, the clamp is unlocked.



- 1 - Lock housing
- 2 - Clamp
- 3 - Cap



- Pull the door handle towards you and remove the lock housing.

Install

- Installation is carried out in the reverse order.

2.4 Removing and installing the front door handle

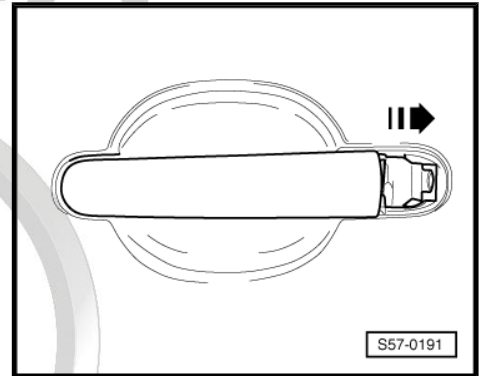
Removing

- Remove the lock cylinder ⇒ [page 29](#) or the lock housing ⇒ [page 29](#) .

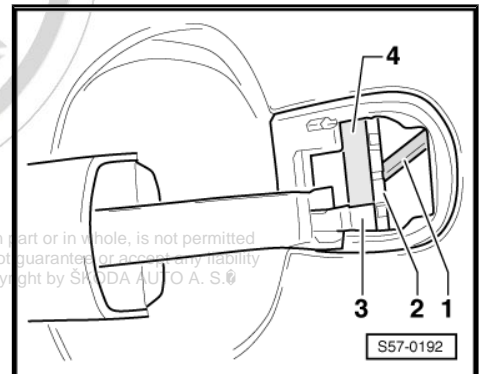
- Pull the door handle towards you and remove it in -direction of arrow-

Install

- Removing door trim panel ⇒ [page 159](#) .



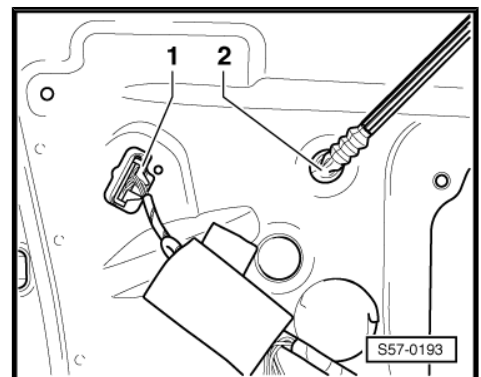
- Insert for example a screwdriver -1- into the door in the area of the clamp (Pos. 5) ⇒ [page 27](#) . 5) ⇒ [page 27](#) .
- Insert the door handle in the door and let it protrude slightly.
- Press on the clamp -2- until the end cylinder of the Bowden cable -4- touches the limit stop and clip in the door handle -3-.
- Install the lock cylinder ⇒ [page 29](#) or the lock housing ⇒ [page 29](#) .
- Install door trim panel ⇒ [page 159](#) .



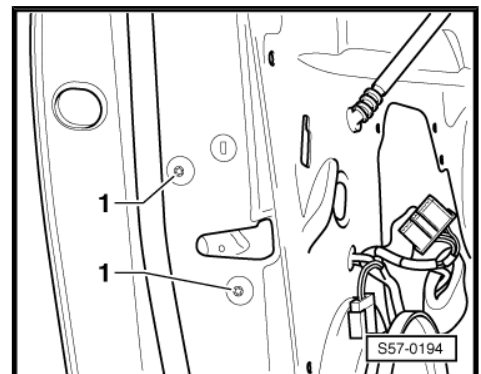
2.5 Removing and installing the front door lock

Removing

- Remove assembly carrier ⇒ [page 22](#) .
- Release the plug -1- from the door lock and unclip the rubber grommet -2- of the Bowden cable for the interior release mechanism.



- Remove the fixing screws -1- of the door lock.
- Pull the door lock with the Bowden cables through the door to the hole for the assembly carrier.

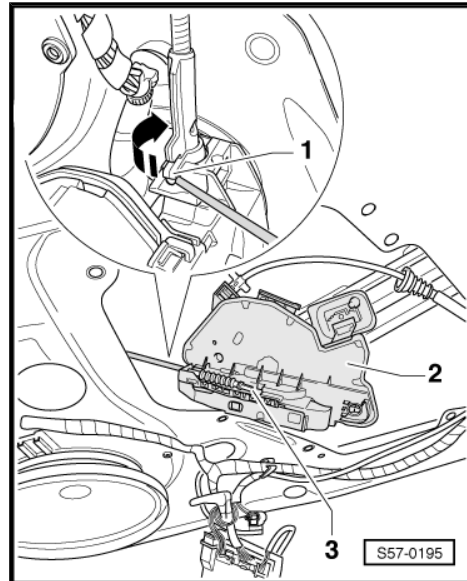




- Release the Bowden cable: Raise the lock catch -1-, for example with a screwdriver, and turn it in -direction of arrow-.
- Unhook the Bowden cable from the bracket -3- and remove the door lock -2-.

Install

- Installation is carried out in the reverse order.



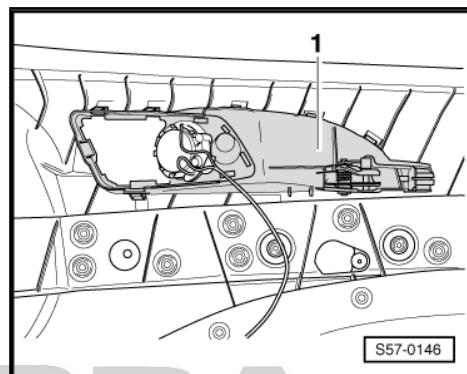
2.6 Removing and installing the front inner door control

Removing

- Remove front door trim panel ⇒ [page 159](#) .
- Unclip the inner door control -1- from the door trim panel.

Install

- Installation is carried out in the reverse order.



2.7 Central locking system

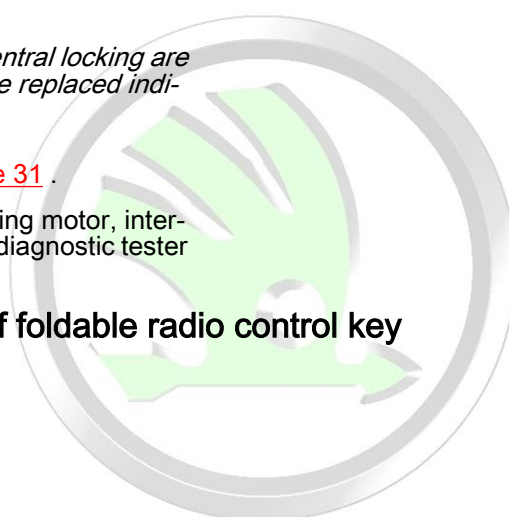


Note

The control motors of the front and rear doors central locking are component parts of the door locks and cannot be replaced individually.

- Removing and installing the door lock ⇒ [page 31](#) .
- After replacing the door lock with central locking motor, interrogate the fault memory and erase ⇒ Vehicle diagnostic tester Self-Diagnosis for Convenience System.

2.8 Summary of components of foldable radio control key





1 - Key with transponder alternating code

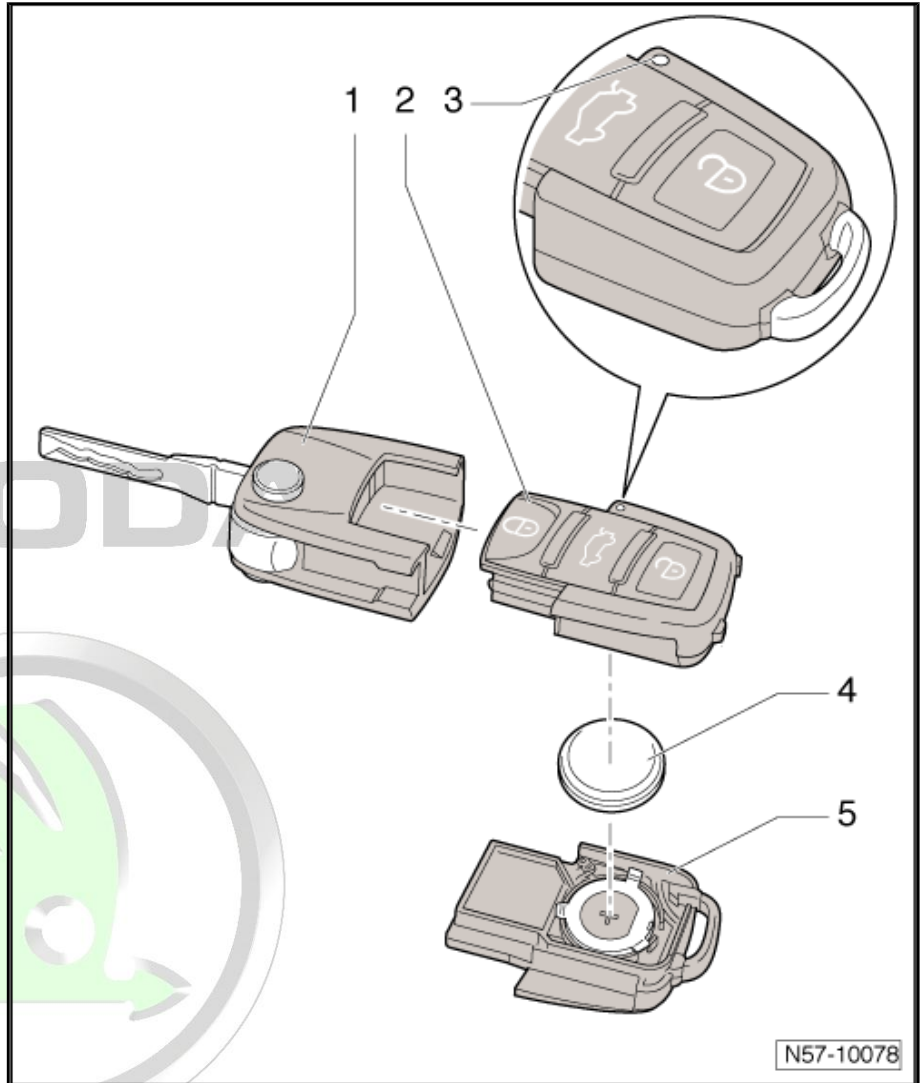
2 - Radio container - top part

3 - LED

- this diode must flash when operating the radio remote control
- if the LED does not flash, the battery is discharged and must be changed

4 - Battery

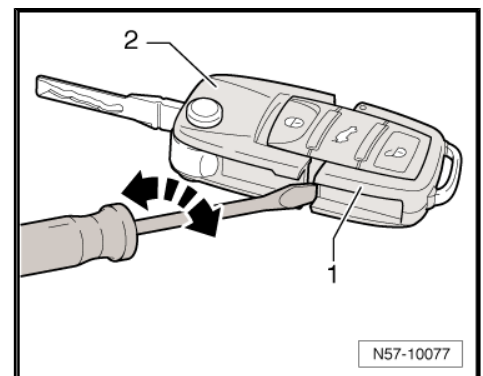
5 - Radio container - bottom part



2.9 Removing and installing the battery for the foldable radio control key

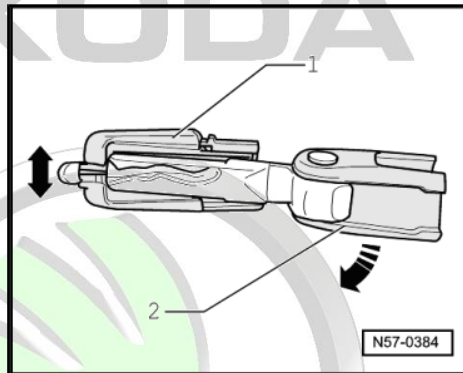
Removing

- Insert a screwdriver in the slot between the radio container -1- and the key -2-.
- Turn the screwdriver in the -direction of the arrow- and thus separate the radio container from the key.





- Press apart the radio container -1- with the key bit of the key in the -direction of the arrow-.



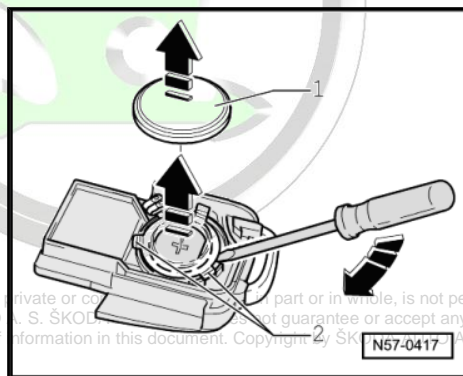
- Unclip the battery -1- from the catches -2- in the -direction of arrow- using a screwdriver.

Install

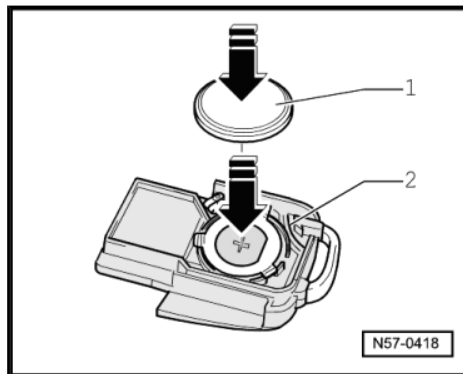


Note

- ◆ *Before installing the battery, it is absolutely necessary to press a random button once. Thus, the radio container is reset to as-new condition and can only now detect a new battery.*
- ◆ *Observe the polarity and the fitting location when installing the battery.*



- Insert the battery -1- with the positive terminal facing downwards in the radio container -2- - the positive terminal is marked in the housing.
- Gently tap on the battery so that it engages in the radio container.
- Now assemble the cover together with the radio container (do not damage the seal).
- Subsequently lock the radio container with the key.

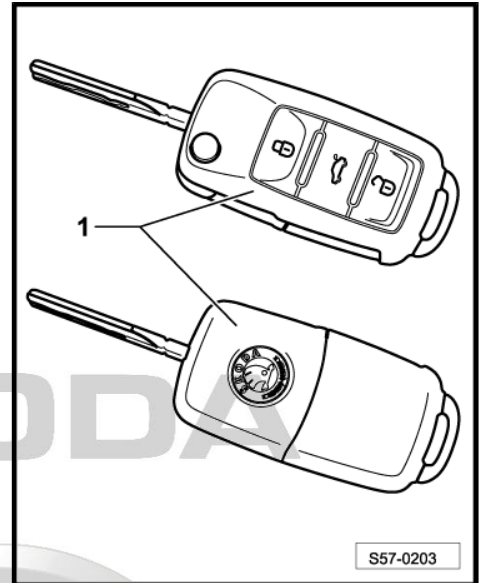




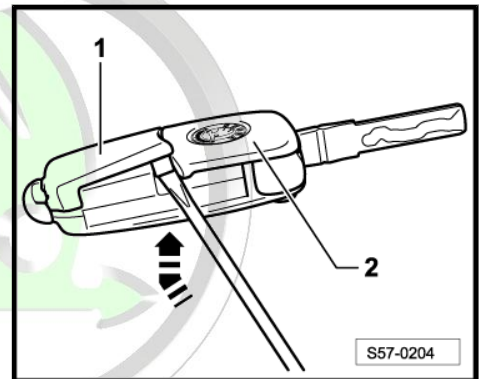
2.10 Removing and installing the battery for the foldable radio control key (new version)

- Version of the foldable radio control key - 1 -

Removing



- Insert a screwdriver under the catch in -direction of arrow- and lever the battery cover - 1 - off the key - 2 -.



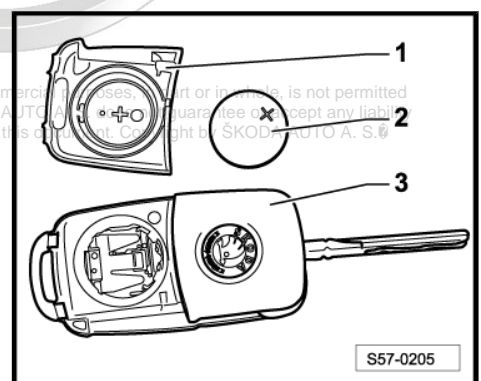
- Unclip the battery - 2 - from the brackets using a screwdriver.

Install



Note

- ◆ *Before installing the battery, it is absolutely necessary to press a random button once. Thus, the radio container is reset to as-new condition and can only now detect a new battery.*
- ◆ *Observe the polarity and the fitting location when installing the battery.*



- Insert the battery on the provided point and press slightly until it locks into position between the contacts.
- Clip in the battery cover.



58 – Rear doors, door components

1 Rear door

- ⇒ [“1.1 Summary of components of rear door”, page 36](#)
- ⇒ [“1.2 Removing and installing the rear door”, page 37](#)
- ⇒ [“1.3 Adjusting the rear door”, page 37](#)
- ⇒ [“1.4 Removing and installing the rear door assembly carrier”, page 38](#)
- ⇒ [“1.5 Removing and installing window lifter motor”, page 38](#)
- ⇒ [“1.6 Removing and installing the rear door window”, page 39](#)
- ⇒ [“1.7 Removing and installing the outer trim panel for the door frame”, page 40](#)
- ⇒ [“1.8 Summary of components of rear door seals”, page 40](#)
- ⇒ [“1.9 Stick on rear outer door seal”, page 41](#)

1.1 Summary of components of rear door

1 - Rear door

- Removing and installing
⇒ [page 37](#) .

2 - Door handle

- Removing and installing
⇒ [page 45](#) .

3 - Lock housing

- Removing and installing
⇒ [page 44](#) .

4 - Top door hinge

5 - Screw

- 25 Nm

6 - Screw

- 40 Nm

7 - Screw

- 9 Nm

8 - Screw

- 30 Nm

9 - Door arrester

10 - Bottom door hinge

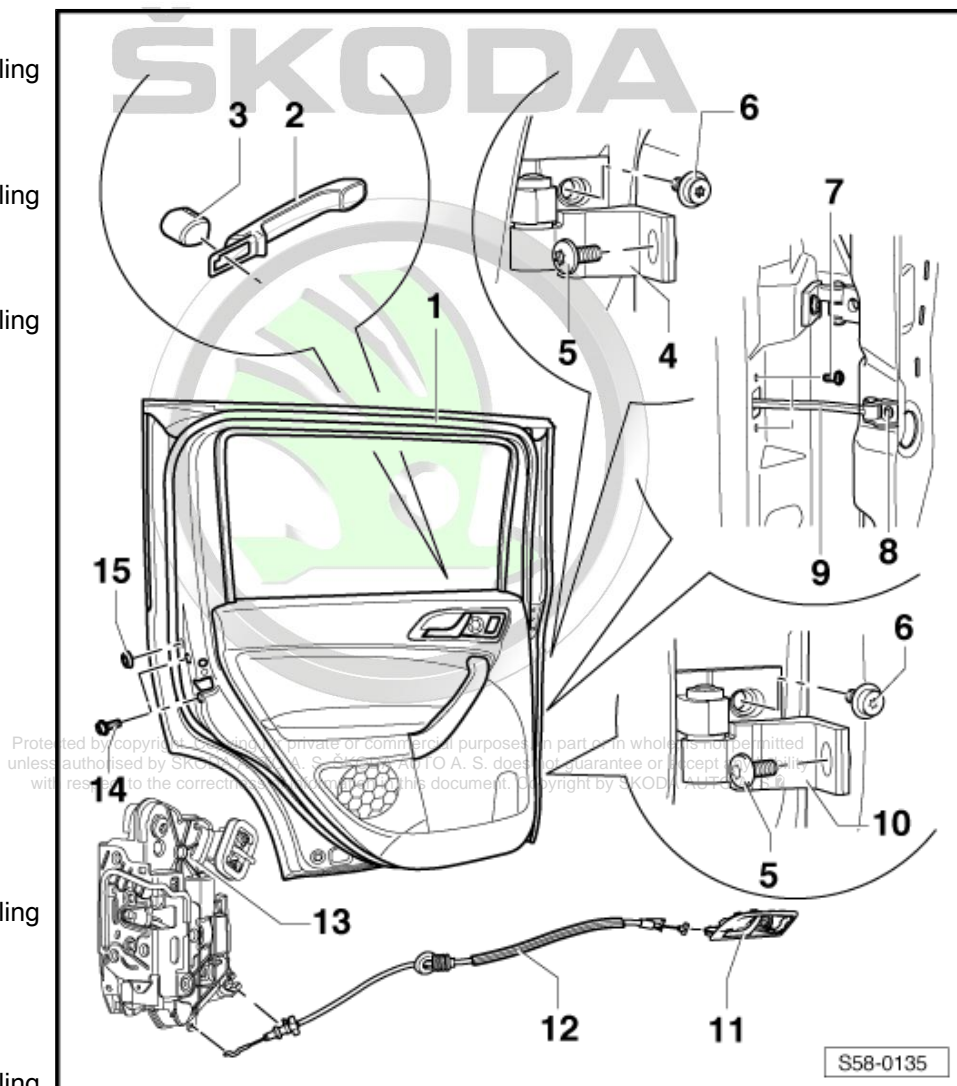
11 - Inside door control

- Removing and installing
⇒ [page 47](#) .

12 - Bowden cable

13 - Door lock

- Removing and installing
⇒ [page 46](#) .



14 - Screw

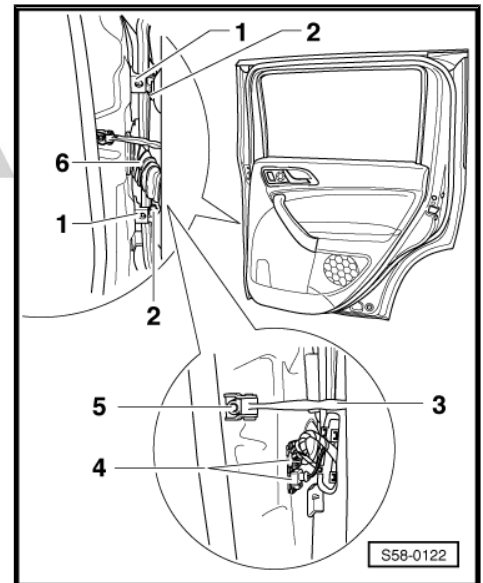
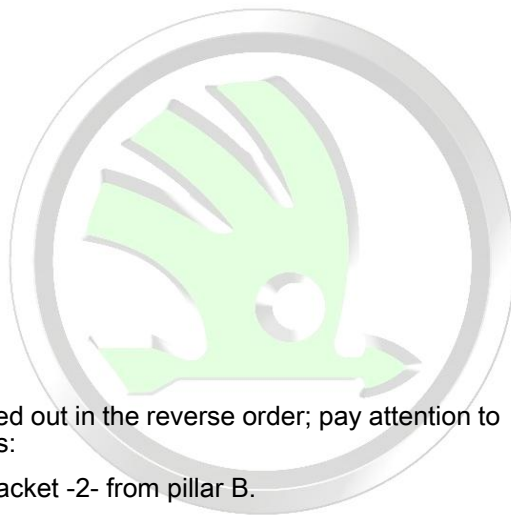
- 20 Nm

15 - Cap

1.2 Removing and installing the rear door

Removing

- Switch off the ignition and all electrical components.
- Pull off the bellows -6- from pillar B.
- Separate plug connections -4-.
- Remove the nuts -2- from the hinges -1-.
- Unscrew screw -5- (30 Nm) from the door arrester -3-.
- Hook out the door upwards.



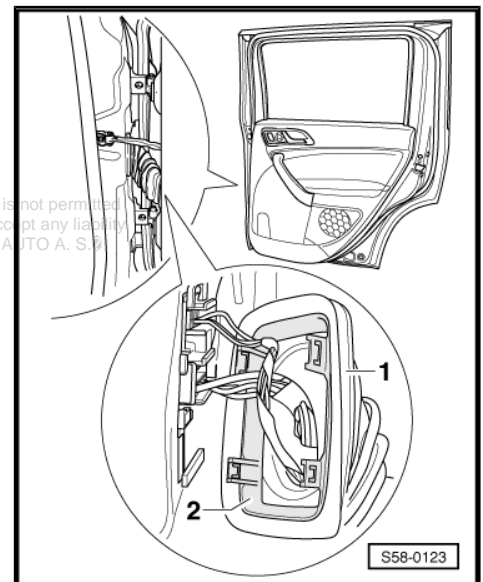
Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Remove bellow bracket -2- from pillar B.
- Insert bellow bracket -2- in the bellows -1- and install bracket with bellows in the pillar B.



Note

In the event of damage replace bellow bracket -2- with a new original part.



1.3 Adjusting the rear door

- ◆ To correctly adjust the door release the door hinges on the pillars and door. Other adjusting measures, e.g. aligning the doors towards the top are ineffective. The door will drop again at the following overpressures.
- Release screws until the door can be shifted.
- The doors are correctly adjusted if they are at an overall equal distance from the door frame all round in the closed condition.



1.4 Removing and installing the rear door assembly carrier

Removing



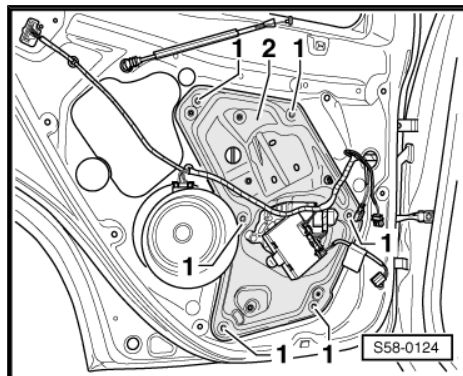
Note

The assembly carrier is removed together with the window lifter.

- Switch off the ignition and all electrical components.
- Remove rear door trim panel ⇒ [page 162](#) .
- Separate the rear door window from the window lifter, push it upwards and secure it with adhesive tape ⇒ [page 39](#) .
- Disconnect the plug connections from the window lifter motor and release the electrical cable from the clips.
- Remove the screws -1- (10 Nm) and take the assembly carrier -2- out of the door.

Install

- Installation is carried out in the reverse order.



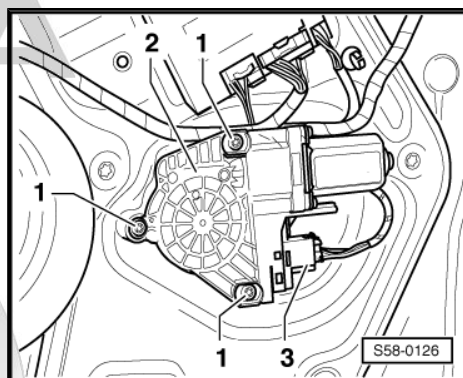
1.5 Removing and installing window lifter motor

Removing

- Switch off the ignition and all electrical components.
- Remove rear door trim panel ⇒ [page 162](#) .
- Disconnect plug connection -3- from window lifter motor.
- Remove the fixing screws -1- and take the window lifter motor -2- out of the assembly carrier.

Install

- Insert window lifter motor -2- on flange.
- Tighten fixing screws -1- (6.5 Nm).
- Mount plug -3-.
- Installing door trim panel at rear ⇒ [page 162](#) .
- Switch ignition on and off.
- Switch on ignition again.
- Raise window to the top up to the stop and activate the window lifter switch for approx. a further 3 seconds. This completes the basic setting and simultaneously activates the automatic depth run function.

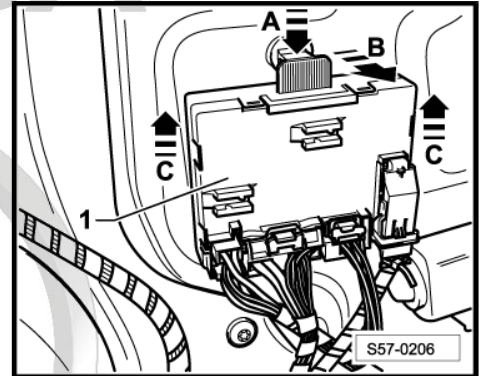


1.6 Removing and installing the rear door window

Removing:

- Remove rear door trim panel ⇒ [page 162](#) .
- Remove inner channel seal (Pos. 6) ⇒ [page 40](#) .
- Press the retaining lug of the door control unit in direction of arrow - A - swivel the control unit in direction of arrow - B - and pull the control unit in direction of arrow - C - out of the door assembly carrier.

- ◆ The door control unit does not have to be removed. It can be tied up freely to the cables, while doing so pay attention to damage of the control unit, the plug connections and the cables.



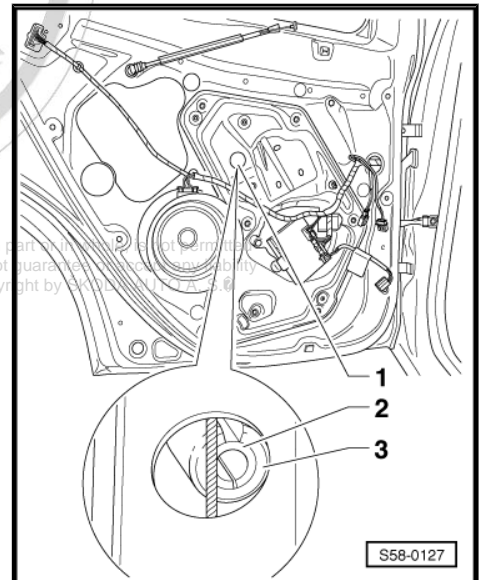
- Unclip cap -1-.
- Lower door window until expanding pin -2- and straddling dowel -3- can be reached in the assembly carrier opening.
- Screw an M5 screw (approximately 70 mm long) into the adjusting pin -2- and remove from straddling dowel -3-.
- Screw an M8 screw (approximately 80 mm long) into the straddling dowel -3-.

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Note

Do not use excessive force when screwing the screw into the straddling dowel as it may fall into the door.

- Withdraw the straddling dowel from the window lifter guide and hence from the door window.
- Lower the window lifter as far as the stop.
- Remove the outer trim panel for the door frame ⇒ [page 40](#) .
- Partially remove the window run seal (Pos. 4) ⇒ [page 40](#) and take the rear glass out of the door.



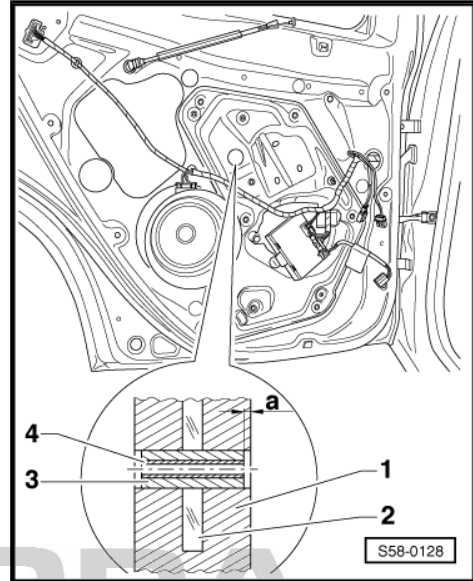
Install

- Installation is carried out in the reverse order; pay attention to the following points:



- When securing the door window in the window lifter, observe the fitting position of the straddling dowel -3- and the expanding pin -4-.

- 1 - Window lifter
- 2 - Door window
- 3 - Straddling dowel
- 4 - Adjusting pin
- a = 0.75 ± 0.2 mm



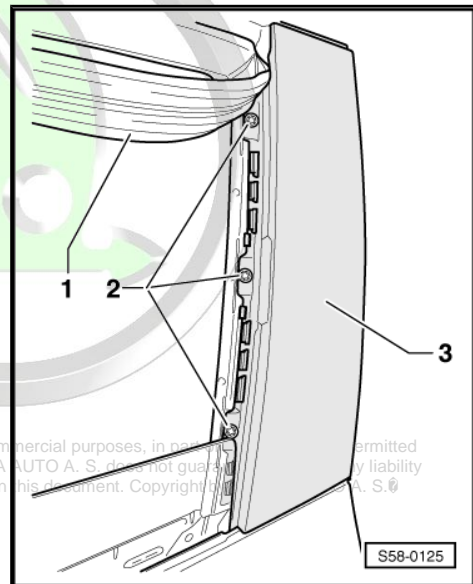
1.7 Removing and installing the outer trim panel for the door frame

Removing

- Dismantle the rear door window (only lower the glass to remove the lower screw => [page 39](#)).
- Partially remove the window run seal -1-.
- Unscrew screws -2- (2 Nm).
- Remove the outer trim panel for the door frame -3-.

Install

- Installation is carried out in the reverse order.



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1.8 Summary of components of rear door seals

1 - Outer trim panel for door frame

- Removing and installing
⇒ [page 40](#) .

2 - Screw

- 2.5 Nm

3 - Rear door

4 - Outer seal

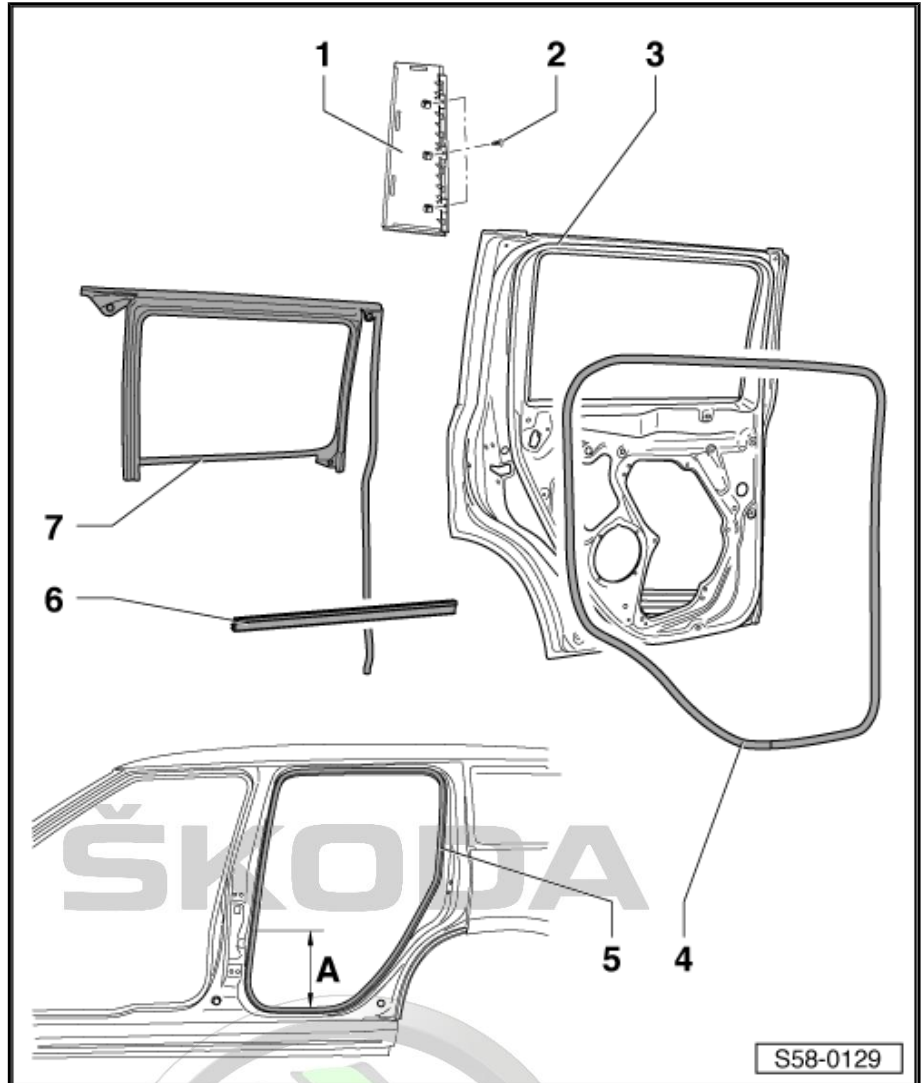
- Glueing on
⇒ [page 41](#) .

5 - Inside door seal

- The joining must be at a distance -A-: approx. 300 mm from the door bottom.

6 - Inner channel seal

7 - Window run seal



1.9 Stick on rear outer door seal

Special tools and workshop equipment required

- ◆ Pinch roller e.g. - 3356-
- Remove old glue residues.



Note

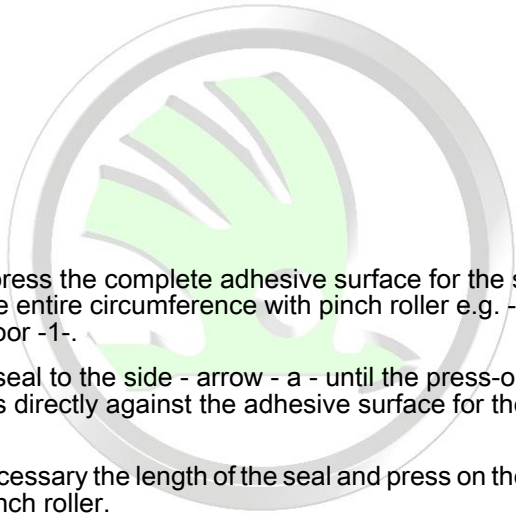
The glueing procedure is performed at an ambient temperature of above 15 °C.

- Clean the adhesive surface with a glue remover, for example all purposes, in part or in whole, is not permitted unless authorized by SKODA AUTO A. S. SKODA AUTO A. S. does not guarantee or accept any liability with respect to the correctness of information in this document. Copyright by SKODA AUTO A. S. ©
- D 002 000 10- .
- The adhesive surfaces must be free from dust and grease, for this purpose use cleaning solution e.g. - D 009 401 04- .



- The sealing joint of the outside door seal must be located in the center at the bottom side rail -arrow-.
- Remove the protective foil and glue the seal step by step onto the provided point.
- Do not tighten the seal so that the end of the seal does not lengthen too much.

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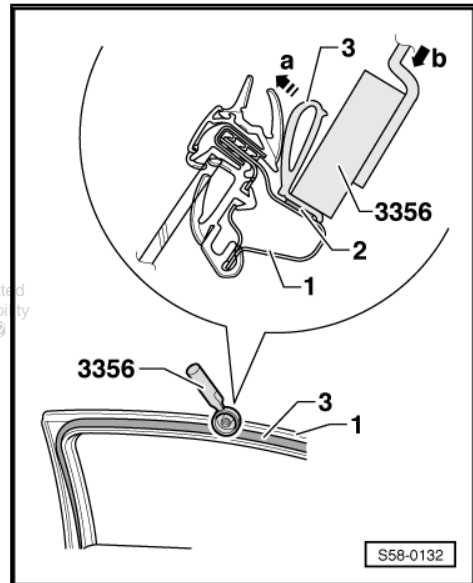
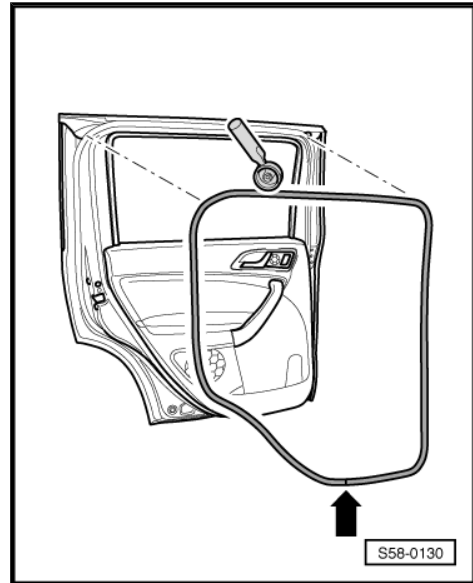


- Correctly press the complete adhesive surface for the seal -3- over the entire circumference with pinch roller e.g. - 3356- onto the door -1-.
- Press the seal to the side - arrow - a - until the press-on roll - 3356- rests directly against the adhesive surface for the seal - 2 -.
- Adapt if necessary the length of the seal and press on the ends with the pinch roller.



Note

Leave the door open for 2 hours after glueing the outer seal in order to avoid the displacement of the seal.



2 Rear door - parts of the control/locking mechanism

⇒ [“2.1 Summary of components of door handle and rear door lock”, page 43](#)

⇒ [“2.2 Removing and installing the rear door lock housing”, page 44](#)

⇒ [“2.3 Removing and installing the rear door handle”, page 45](#)

⇒ [“2.4 Removing and installing the rear door lock”, page 46](#)

⇒ [“2.5 Removing and installing the rear inner door control”, page 47](#)

⇒ [“2.6 Central locking system”, page 47](#)

2.1 Summary of components of door handle and rear door lock

1 - Lock housing

- Removing and installing lock cylinder
⇒ [page 44](#) .

2 - Base

3 - Rear door

4 - Clamp

Removing:

- Remove assembly carrier ⇒ [page 38](#) .
- Remove rear door handle ⇒ [page 45](#) .
- Release screw -5-.
- Remove clamp, unhook Bowden cable -11-.
- Remove the clamp from the door.

Installing:

- Installation is carried out in the reverse order.

5 - Screw

- 1.7 Nm

6 - Rear door handle

- Removing and installing
⇒ [page 45](#) .

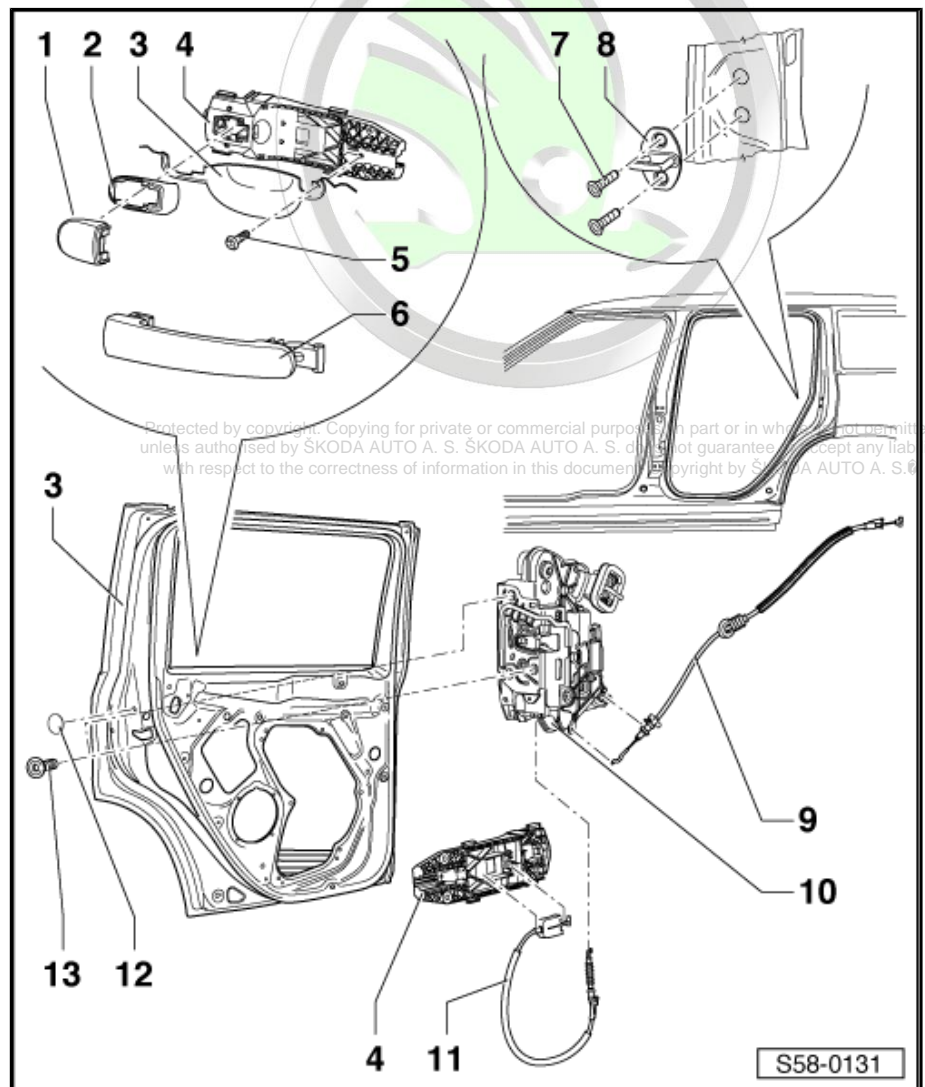
7 - Screw

- 22 Nm

8 - Latch striker

9 - Front Bowden cable

- From door lock to interior release mechanism.





10 - Door lock

- Removing and installing ⇒ [page 46](#) .

11 - Rear Bowden cable

- From clamp -5- to door lock.

12 - Cap

13 - Screw

- 20 Nm

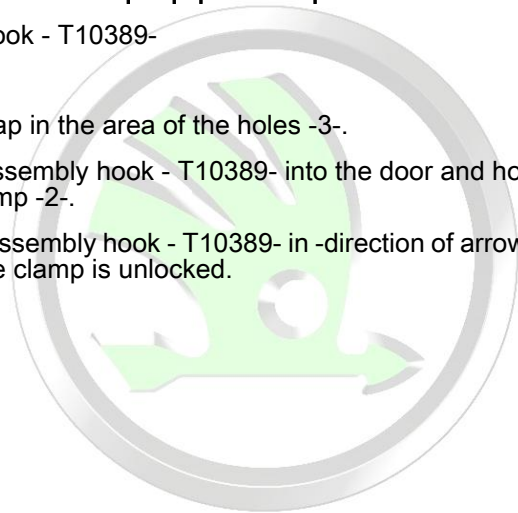
2.2 Removing and installing the rear door lock housing

Special tools and workshop equipment required

- ◆ Assembly hook - T10389-

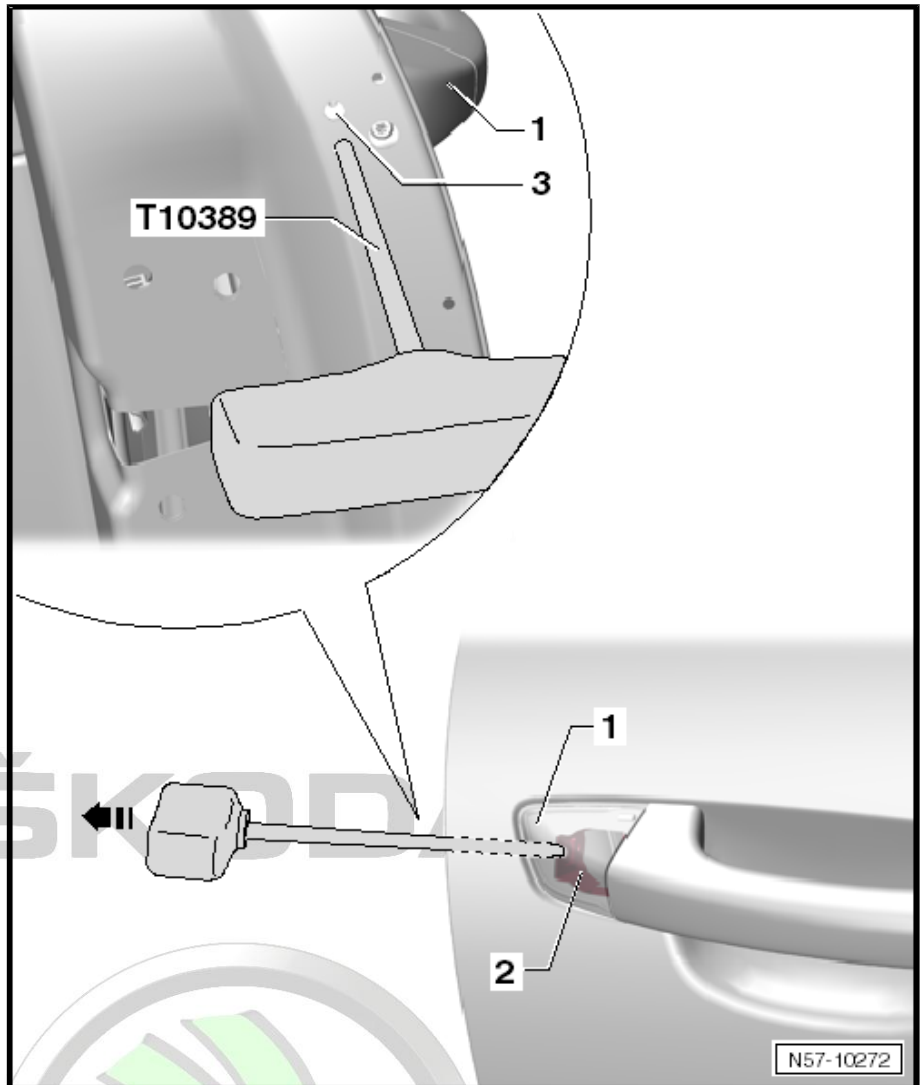
Removing

- Unclip the cap in the area of the holes -3-.
- Guide the assembly hook - T10389- into the door and hook it onto the clamp -2-.
- Pull on the assembly hook - T10389- in -direction of arrow-. In doing so, the clamp is unlocked.



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- 1 - Door handle
- 2 - Clamp
- 3 - Cap



- Pull the door handle towards you and remove the lock housing.

Install

- Installation is carried out in the reverse order.

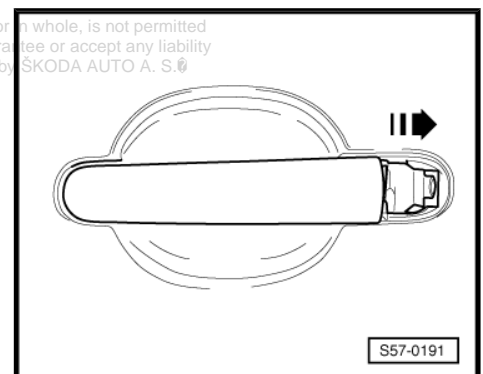
2.3 Removing and installing the rear door handle

Removing

- Remove lock housing ⇒ [page 44](#) .
- Pull the door handle towards you and remove it in -direction of arrow.

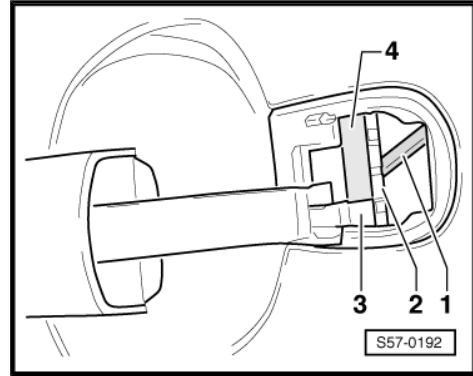
Install

- Removing door trim panel ⇒ [page 162](#) .





- Insert for example a screwdriver -1- into the door in the area of the clamp (Pos. 4) ⇒ [page 43](#) . 4) ⇒ [page 43](#) .
- Insert the door handle in the door and let it protrude slightly.
- Press on the clamp -2- until the end cylinder of the Bowden cable -4- touches the limit stop and clip in the door handle -3-.
- Install lock housing ⇒ [page 44](#) .
- Install door trim panel ⇒ [page 162](#) .



2.4 Removing and installing the rear door lock

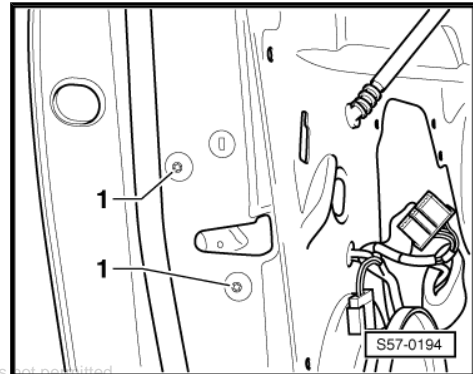
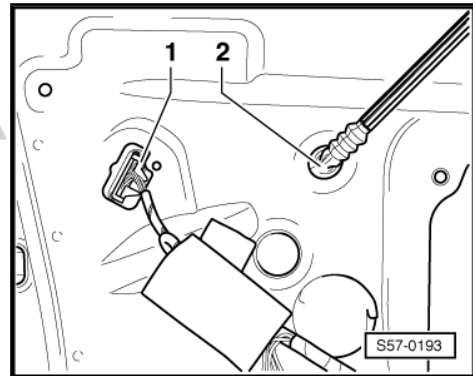
Removing

- Switch off the ignition and all electrical components.
- Removing door trim panel ⇒ [page 159](#) .
- Release the plug -1- from the door lock and unclip the rubber grommet -2- of the Bowden cable for the interior release mechanism.

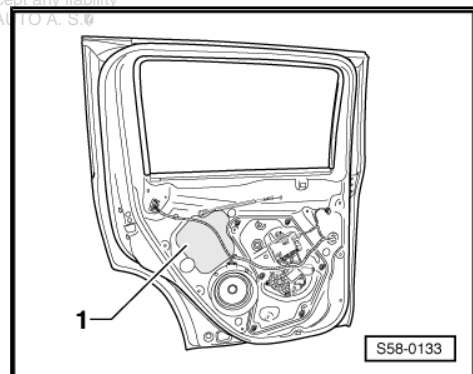
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- Remove the fixing screws -1- of the door lock.



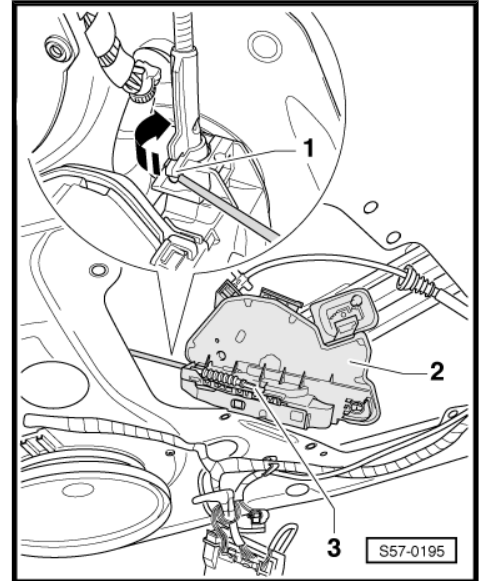
- Take off self-adhesive dummy plug -1-.
- Pull the door lock with the Bowden cables through the door to the hole for the blind plug.



- Release the Bowden cable: Raise the lock catch -1-, for example with a screwdriver, and turn it in -direction of arrow-.
- Unhook the Bowden cable from the bracket -3- and remove the door lock -2-.

Install

- Installation is carried out in the reverse order.



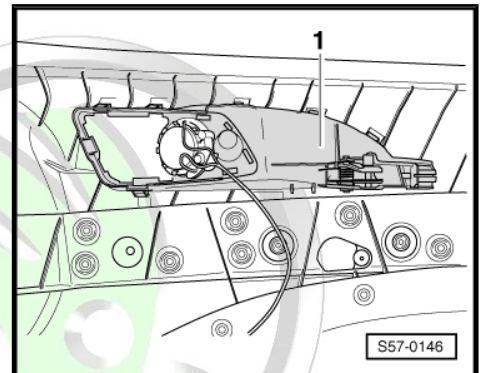
2.5 Removing and installing the rear inner door control

Removing

- Remove rear door trim panel ⇒ [page 162](#) .
- Unclip the inner door control -1- from the door trim panel.

Install

- Installation is carried out in the reverse order.



2.6 Central locking system

Note

The control motors of the front and rear doors central locking are component parts of the door locks and cannot be replaced individually.

- Removing and installing the door lock ⇒ [page 46](#) .
- After replacing the door lock with central locking motor, interrogate the fault memory and erase ⇒ Vehicle diagnostic tester Self-Diagnosis for Convenience System.



60 – Sunroof

1 Sliding/tilting roof with glass panel

- ⇒ [“1.1 Description of the function”, page 48](#)
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1.1 Description of the function

All motion functions of the sliding/tilting roof can be performed when the ignition is switched on .

After switching off the ignition the motion functions can still be performed until the driver or front passenger door is opened.

The opening of the front glass panel is preselected with the rotary switch -1-.

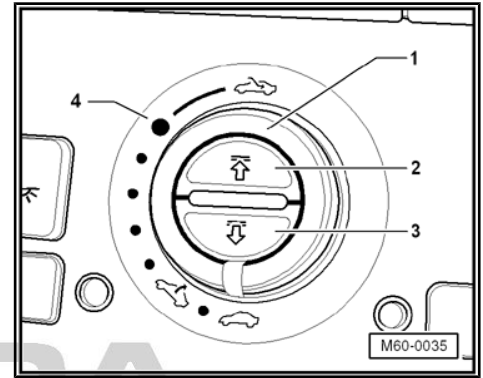
The opening of the glass panel, while in the so-called comfort position -4-, prevents airstream noises to the greatest extent which can occur when the glass panel is fully opened.

The glass panel can be tilted and closed using the rotary switch.

The switches for opening the sun blind -2- and closing the sun blind -3- are integrated in the rotary switch.

The sliding/tilting roof is equipped with a closing force limiting system. If it encounters an obstacle when closing from tilting or sliding position, the glass panel opens again automatically.

In addition, an emergency closing function exists. In case of problems while closing, the sliding roof can be forced closed => [page 70](#) .



 **Note**

The closing force limiting system is switched off during the emergency closing function.

The sliding roof motor is fitted with an overheat protection. After a cool-down period, the sliding roof motor can be operated again.

During power failure, the front glass panel and the sun blind can be moved manually => [page 70](#) .

1.2 Summary of components of sliding/tilting roof with glass panel

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1 - Outer seal

- Replace ⇒ [page 64](#) .

2 - Rear glass panel

- Removing and installing ⇒ [page 50](#) .
- Setting ⇒ [page 54](#) .

3 - Front glass panel

- Removing and installing ⇒ [page 52](#) .
- Setting ⇒ [page 54](#) .

4 - Installation frame

- Removing and installing ⇒ [page 56](#) .

5 - Sun blind

- Removing and installing ⇒ [page 65](#) .

6 - Motor for sun blind

- Removing and installing ⇒ [page 68](#) .
- Carry out standard run procedure ⇒ [page 69](#) .

7 - Sliding roof motor

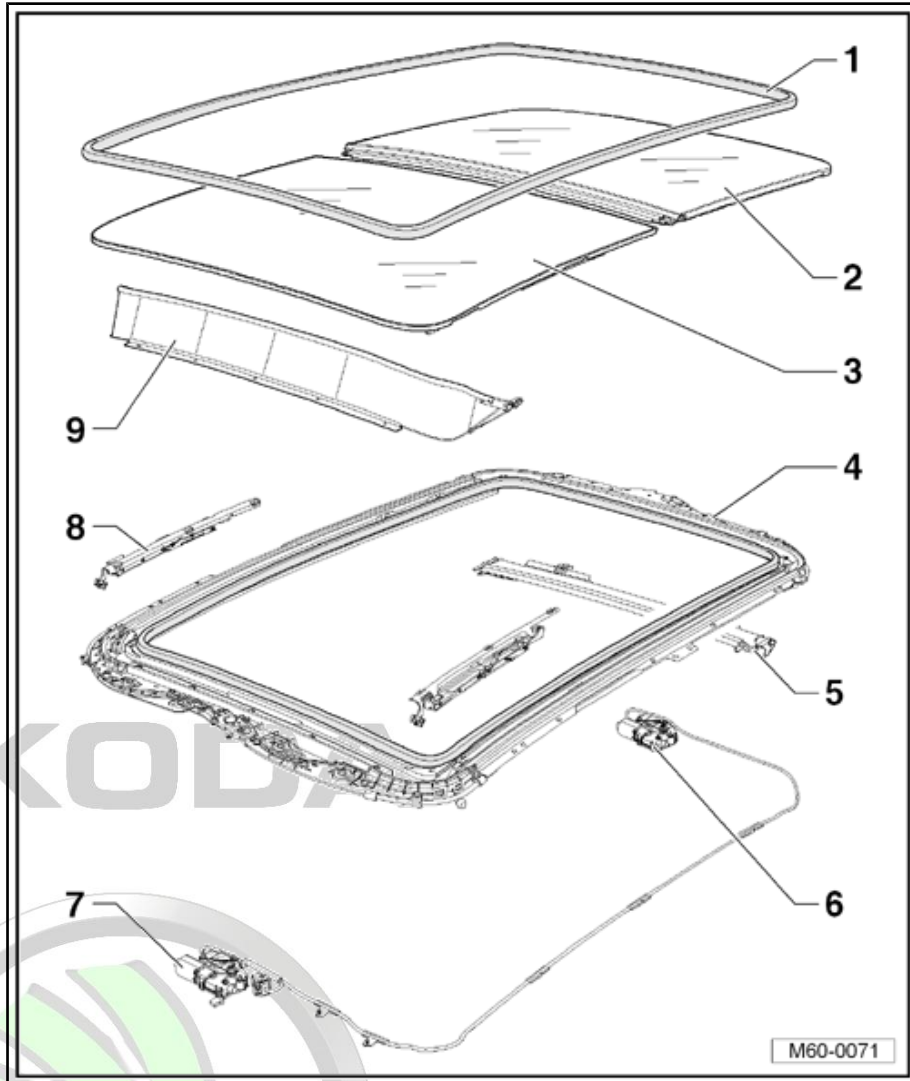
- Removing and installing ⇒ [page 69](#) .
- Carry out standard run procedure ⇒ [page 69](#) .

8 - Tilting mechanism

- Removing and installing ⇒ [page 72](#) .

9 - Draft deflector

- Removing and installing ⇒ [page 74](#) .



1.3 Removing and installing the rear glass panel

Removing

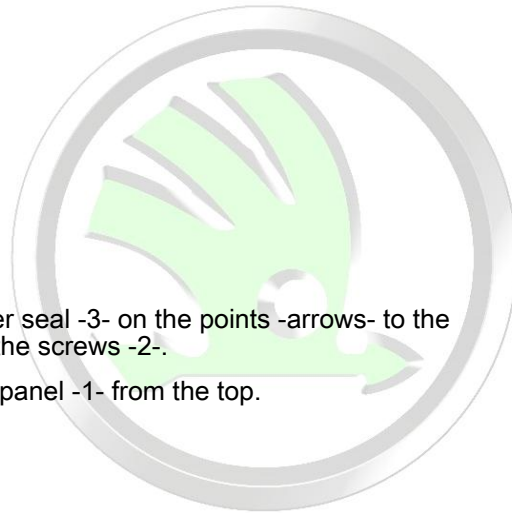


Use a magnetic tool for removing the screws so that the screws do not fall into the guide of the sliding roof.

- Fully open the front glass panel.

- Remove screws -3-.
- Take out the spacer holder -2-.
- Move the front glass panel into the "tilted" position.

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- Slightly pull the inner seal -3- on the points -arrows- to the inside and remove the screws -2-.
- Remove rear glass panel -1- from the top.

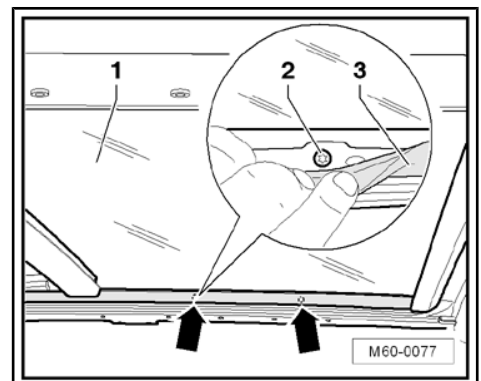
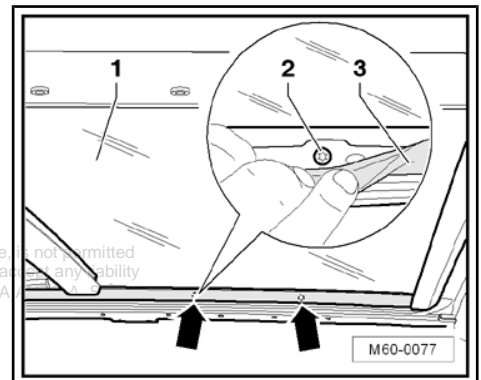
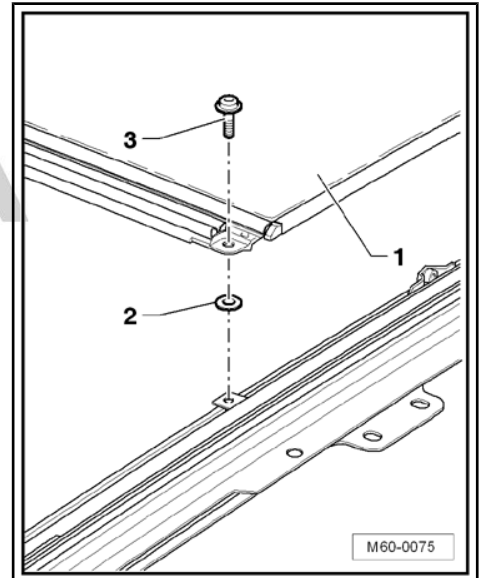
Install



Note

- ◆ **Use new screws.**
- ◆ **Use a magnetic tool for installing the screws so that the screws do not fall into the guide of the sliding roof.**

- Insert the glass panel into the roof.
- Insert the inner seal -3- and install the screws -2-. Do not tighten!
- Adjust rear glass panel ⇒ [page 54](#) .
- Tighten screws -2- (5 Nm).
- Carry out standard run procedure ⇒ [page 69](#) .

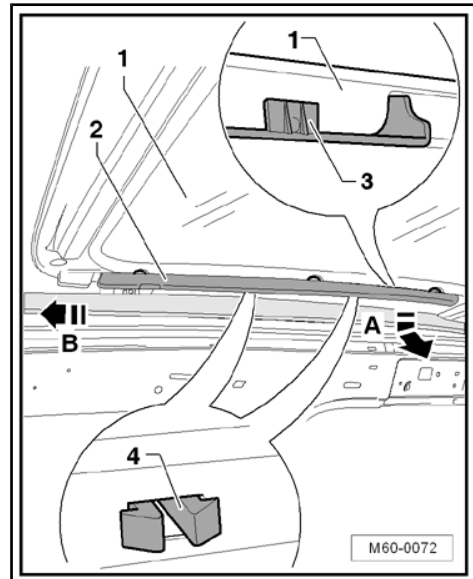




1.4 Removing and installing the front glass panel

Removing

- Open the glass panel -1- until the blind -2- is accessible.
- Pull the shutter - 2 - downwards in the direction of the arrow - A - and carefully unhook the retaining lug - 3 - on the reverse.
- Unclip the catch pegs -4- on the reverse side.
- Slide the shutter - 2 - towards the front in direction of arrow - B - before removing.



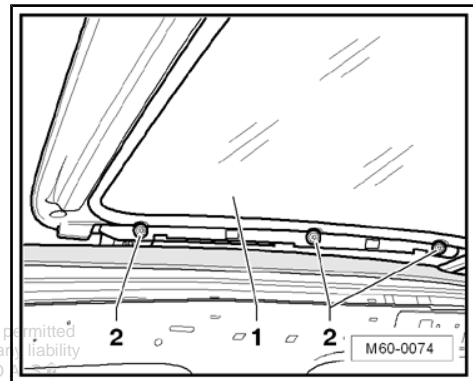
- Remove screws -2-.



Note

Use a magnetic tool for removing the screws so that the screws do not fall into the mechanism of the sliding roof.

- Take out the glass panel -1-.



Caution

If the glass panel is removed, do not move the tilting mechanism, otherwise damage (scratches) could occur to the wind deflector.

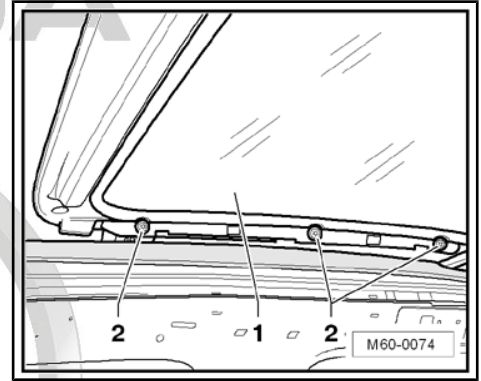
Install



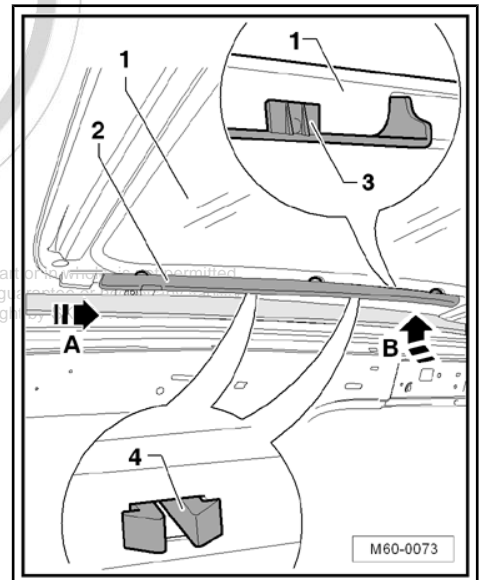
Note

Use a magnetic tool for installing the screws so that the screws do not fall into the guide of the sliding roof.

- Insert glass panel -1- and install screws -2-. Do not tighten!
- Adjust front glass panel ⇒ [page 54](#) .
- Tighten screws -2- (5 Nm).



- Slide in the shutter - 2 - front into the glass cover - 1 - in direction of arrow - A -.
- Clip in catch pegs -4-.
- Hook retaining lug - 3 - on the reverse arrow - B - .
- Carry out standard run procedure ⇒ [page 69](#) .



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1.5 Height adjustment of front and rear glass panel

Note

- ◆ Always adjust the front glass panel only on the front edge and the rear glass panel on the rear edge.
- ◆ To achieve the best possible external appearance, it is important to make sure that the left and right adjustment is performed as evenly as possible (symmetrical).

Check height adjustment

- Check the adjustment of the front glass panel -1- and the rear glass panel -2- using a gauge block.

Adjustment dimensions of the glass panel

- ◆ Dimension: -a- 1.7 ± 0.8 mm
- ◆ Dimension: -b- 0.8 ± 0.8 mm
- ◆ Dimension: -c- 0.8 ± 0.8 mm

If the measured values differ from the specified values, the corresponding glass panel must be exactly adjusted.

- ◆ Adjust front glass panel ⇒ [page 54](#) .
- ◆ Adjust rear glass panel ⇒ [page 54](#) .

Adjust glass panel at front

Note

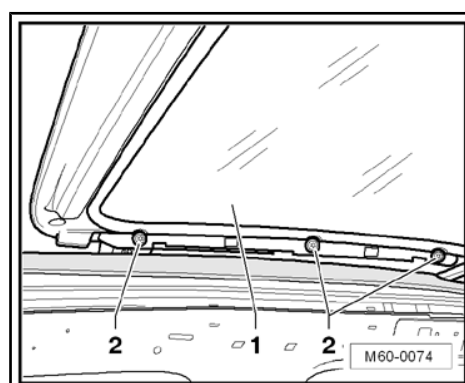
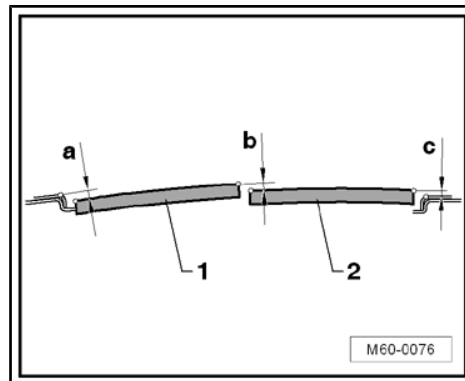
The height adjustment of the glass panel must be performed after the glass panel was closed from the sliding position.

- Remove blind ⇒ [page 52](#) .
- Release screws -2- for glass panel -1-.
- Close glass panel.
- Adjust the glass panel -1- according to the illustration ⇒ [page 54](#) .

Adjustment dimensions of the glass panel ⇒ [page 54](#) .

- Tighten screws -2- (5 Nm).
- Install blind ⇒ [page 52](#) .

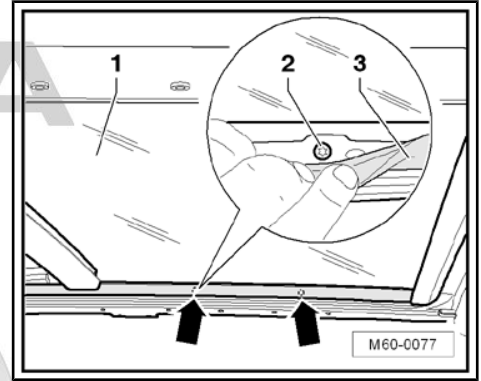
Adjust rear glass panel:



- Slightly pull the inner seal -3- on the points -arrow- to the inside and release the screws -2- of the rear glass panel -1-.
- Adjust the rear glass panel -2- according to the illustration => [page 54](#) .

Adjustment dimensions of the glass panel => [page 54](#) .

- Tighten screws (5 Nm).



1.6 Summary of components of installation frame

1 - Roller blind rail

- Not exchangeable separately.

2 - Guide rail

- Not exchangeable separately.
- Connected with front part.

3 - Screw

- 2 Nm

4 - Tailgate

- Removing and installing => [page 58](#) .

5 - Rear motor plate

- Removing and installing => [page 60](#) .

6 - Front motor plate

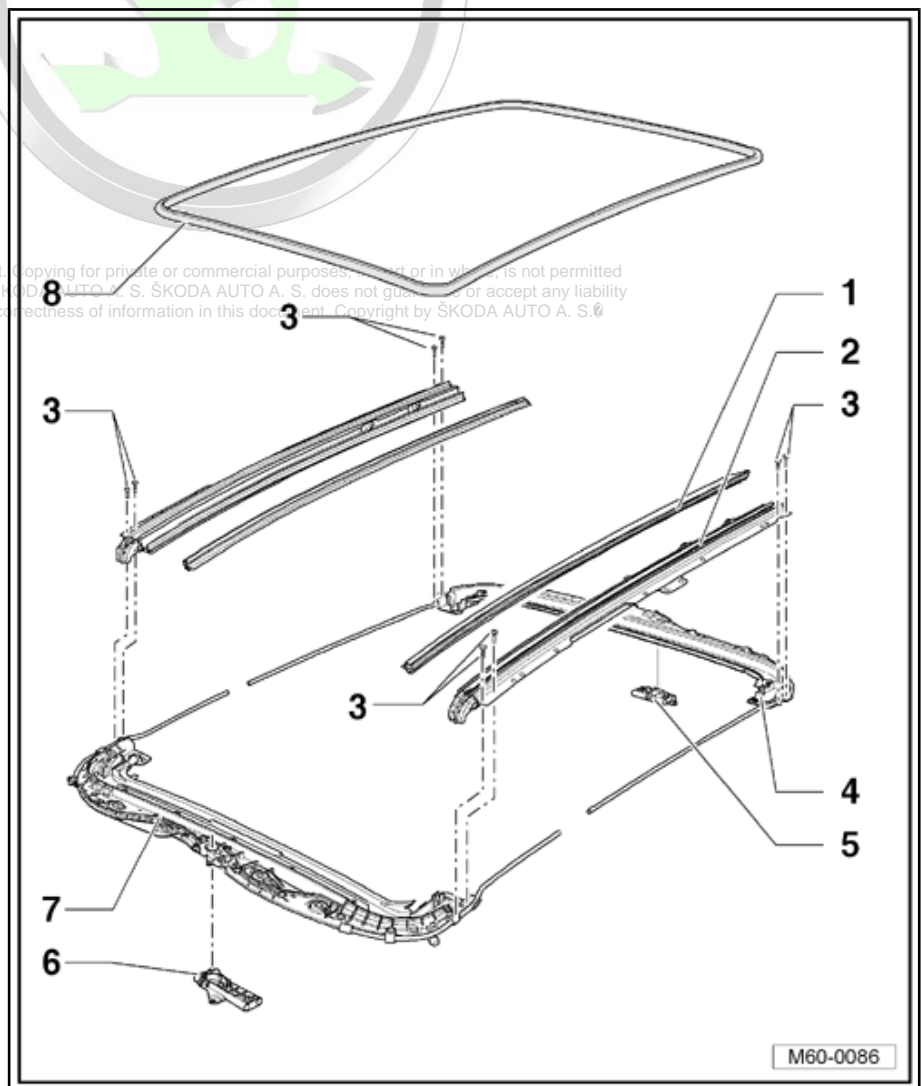
- Removing and installing => [page 61](#) .

7 - Front part

- Connected with guide rail.
- Not exchangeable separately.

8 - Inner seal

- Replace => [page 63](#) .





1.7 Removing and installing the installation frame

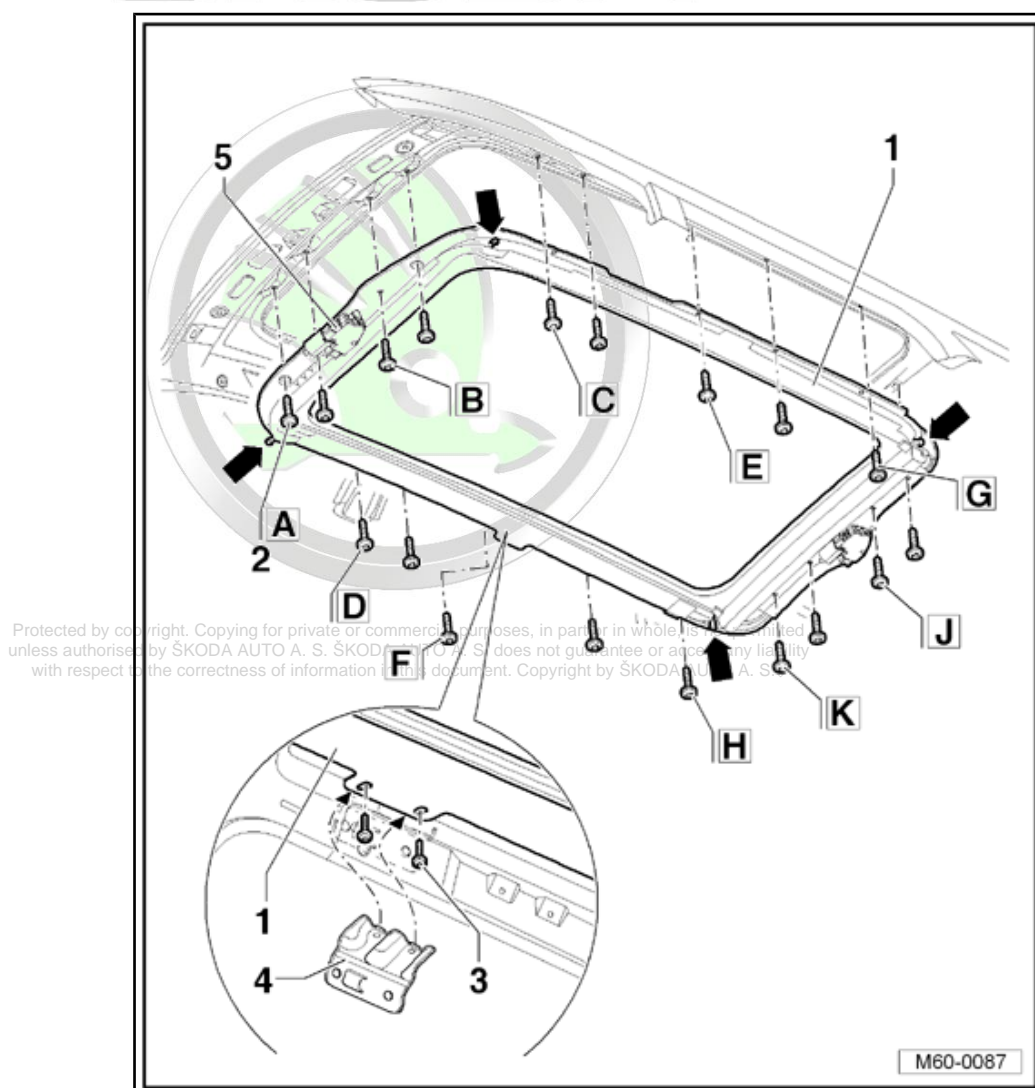
Removing



Note

2 mechanics are required for the removal and installation of the frame.

- Remove the moulded headliner ⇒ [page 175](#) .
- Remove both glass panels ⇒ [page 52](#) and ⇒ [page 50](#) .
- Pull off the water drain hoses from the supports -arrows- of the installation frame -1-.

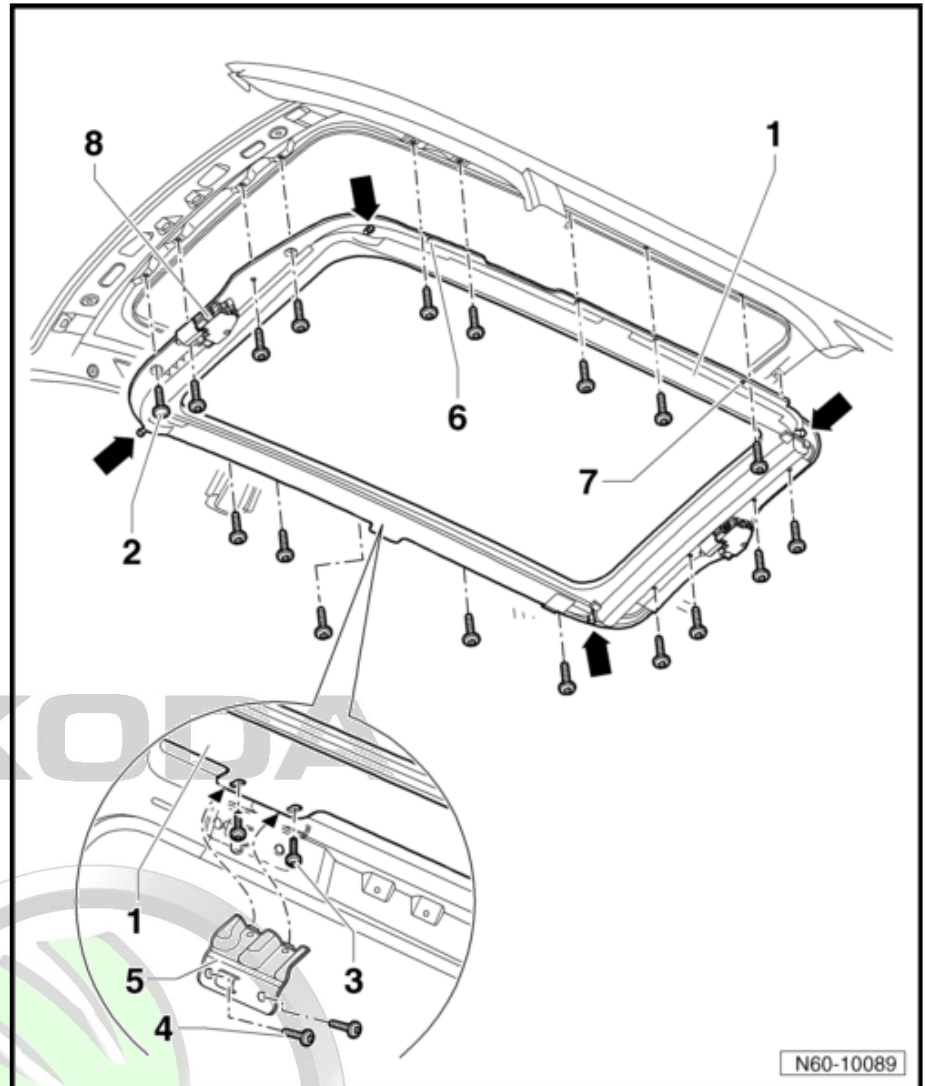


- Disconnect the plug connection at the sliding roof motor -5-.
- Remove the screws -3- of the console -4- and remove the console.

- Remove the screws -2- of the installation frame -1- and take out the installation frame from the vehicle with the help of a second mechanic.

Install

- Lift the installation frame -1- into the vehicle with the help of a second mechanic.

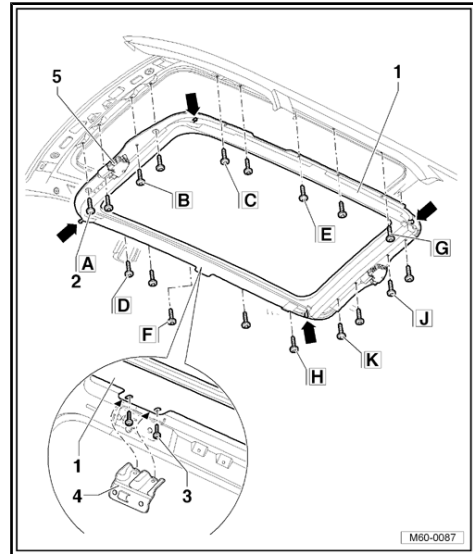


- When screwing down, align the installation frame on the centring holes -6- and -7- to the roof with the aid of 2 cylindrical pins (drill \varnothing 8 mm).
- Install screws -2-, however do not tighten.
- Insert console -5- and tighten screws -3- (4.5 Nm) and -4- (4.5 Nm).

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- First tighten the screws -2- (8 Nm), which are marked with letters, in alphabetical order.
- Then tighten the remaining screws -2- of the installation frame -1- (8 Nm).
- Further installation occurs in reverse order.



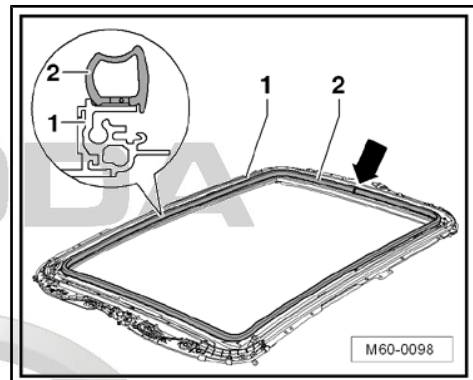
1.8 Removing and installing the tailgate of the installation frame

Special tools and workshop equipment required

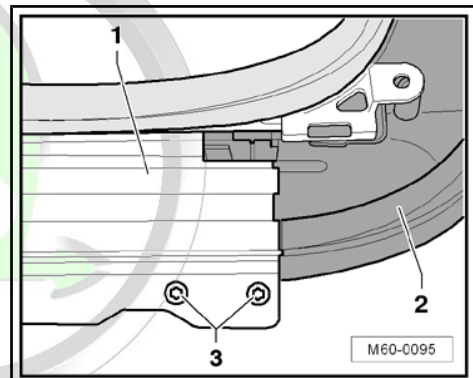
- ◆ Butyl glue for the sealing cord - AKD 497 010 04 R10-
- ◆ Glue remover - D 002 000 10-
- ◆ Cleaning agent - D 009 401 04-

Removing

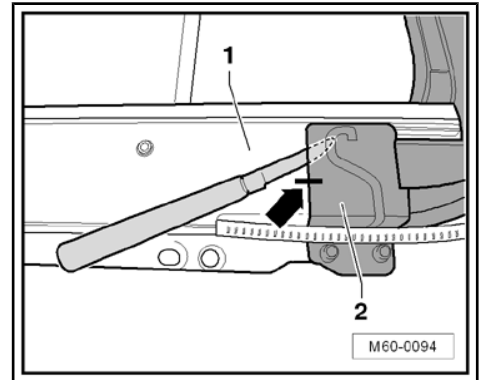
- Remove the installation frame from the vehicle ⇒ [page 56](#) .
- Remove the inner seal -2- from the installation frame -1-.
- Remove the sun blind ⇒ [page 65](#) .
- Remove motor for sun blind ⇒ [page 68](#) .
- Loosen wiring loom from tailgate.



- Remove the screws -3- of the tailgate -2- on the guide rail -1-.



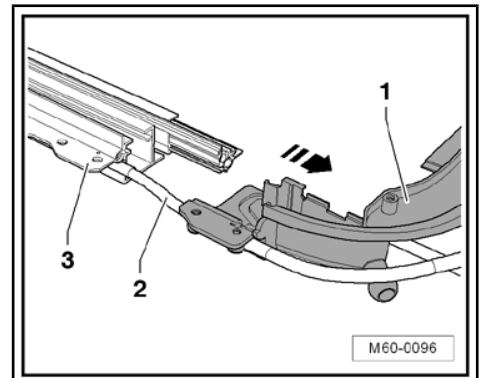
- Mark the position -arrow- of the tailgate -2- for the installation at a later stage.
- Separate the glued joint between the guide rail -1- and the tailgate -2- e.g. with a knife.



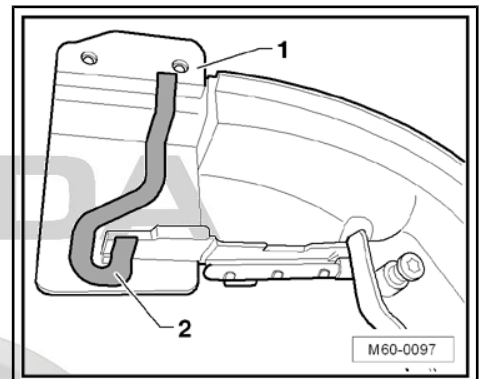
- Pull the complete tailgate -1- with the outlet pipes -2- in -direction of arrow- out of the guide rail -3-.

Install

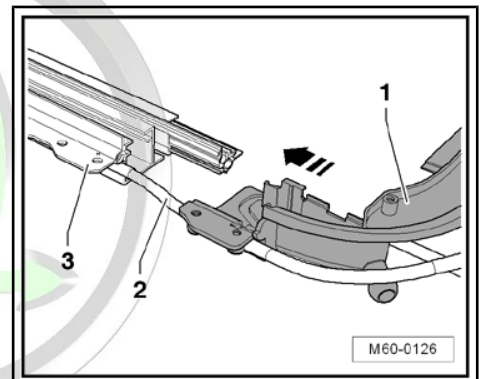
- Remove the glue residues still present with the glue remover -D 002 000 10- .
- Clean the glued surfaces on the tailgate and the guide rails with the cleaning solution -D 009 401 04- .



- Press the butyl adhesive sealing cord -AKD 497 010 04 R10- -2- Ø 3.5 mm into the adhesive duct on the tailgate -1- as shown.

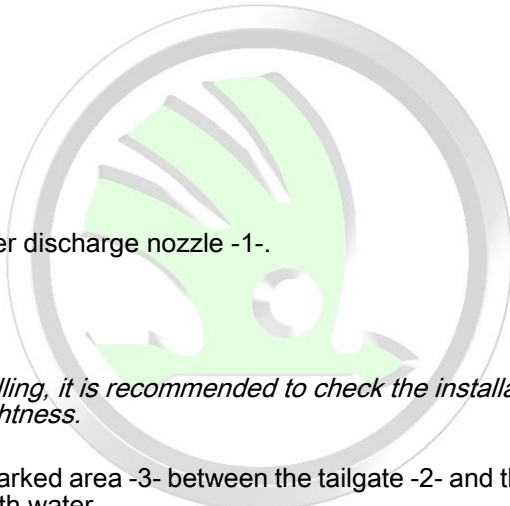
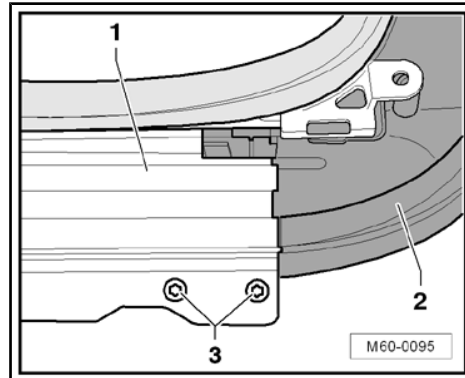


- Push the complete tailgate -1- with the outlet pipes -2- in -direction of arrow- onto the guide rail -3-.





- Install screws - 3 - of the rear part - 2 - on the guide rail - 1 - and screw tight (2 Nm).



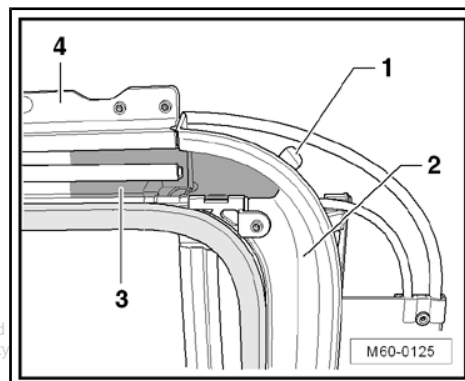
- Seal water discharge nozzle -1-.



Note

Before installing, it is recommended to check the installation frame for tightness.

- Fill the marked area -3- between the tailgate -2- and the guide rail -4- with water.
- Wait at least 5 minutes before checking for tightness.
- Seal any possible leaks with the butyl adhesive sealing cord - AKD 497 010 04 R10- .
- Install the sun blind ⇒ [page 65](#) .
- Install motor for sun blind ⇒ [page 68](#) .
- Install a new inner seal ⇒ [page 63](#) .
- Install the installation frame ⇒ [page 56](#) .
- Carry out standard run procedure ⇒ [page 69](#) .



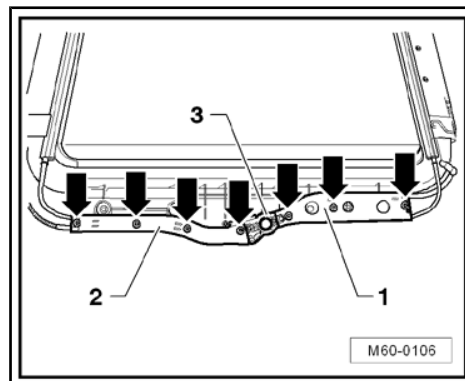
1.9 Removing and installing the rear motor plate and the control cable for the sun blind

Removing

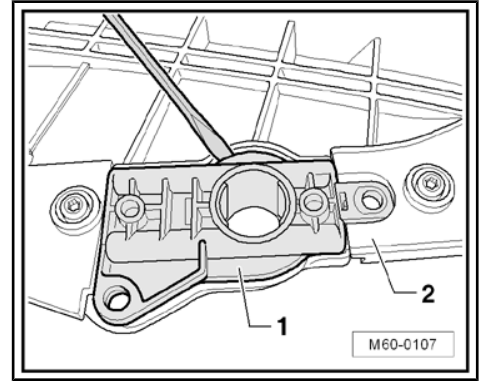
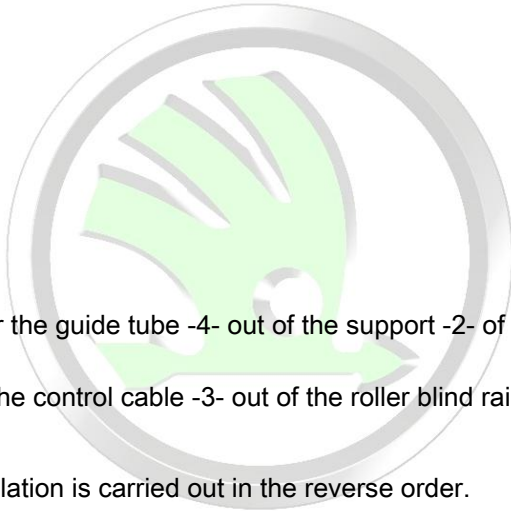
- Remove the moulded headliner ⇒ [page 175](#) .
- Remove motor for sun blind ⇒ [page 68](#) .
- Remove the sun blind ⇒ [page 65](#) .
- Remove the screws -arrows- of the control cable covers -1- and -2- (2 Nm).
- Remove the control cable covers -1- and -2- from the tailgate.

Rear motor plate -3-.

- Pull the control cables for the sun blind out of the outlet pipes and the motor plate.



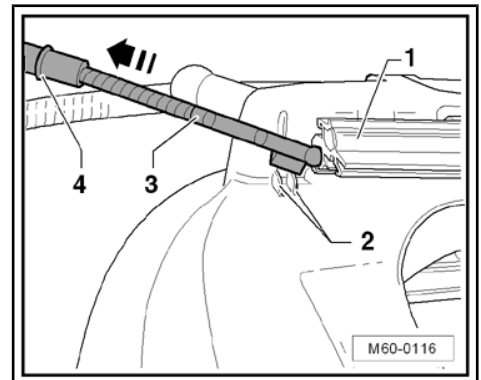
- Lever the motor plate -1- out of the tailgate -2- for example with a screwdriver.



- Lever the guide tube -4- out of the support -2- of the tailgate -1-.
- Pull the control cable -3- out of the roller blind rail.

Install

- Installation is carried out in the reverse order.



Note

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The motor plate and the control cables for the sun blind must not be greased.

- Install the sun blind ⇒ [page 65](#) .
- Install motor for sun blind ⇒ [page 68](#) .
- Install the moulded headliner ⇒ [page 175](#) .
- Carry out standard run procedure ⇒ [page 69](#) .

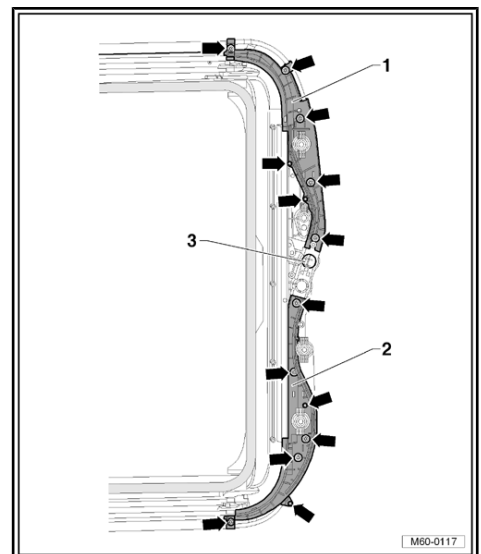
1.10 Removing and installing the front motor plate

Removing

- Remove the installation frame ⇒ [page 56](#) .
- Remove the sliding roof motor ⇒ [page 69](#) .
- Remove screws -arrows- (2 Nm).
- Remove the control cable covers -1- and -2-.

Front motor plate -3-.

- Pull the ends of the control cables out of the motor plate.





- Lever the motor plate -1- out of the front part -2- for example with a screwdriver.

Install

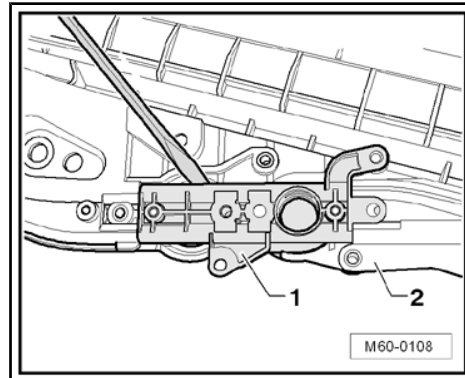
- Installation is carried out in the reverse order.



Note

The motor plate and the control cables must not be greased.

- Install the sliding roof motor ⇒ [page 69](#) .
- Install the installation frame ⇒ [page 56](#) .
- Carry out standard run procedure ⇒ [page 69](#) .



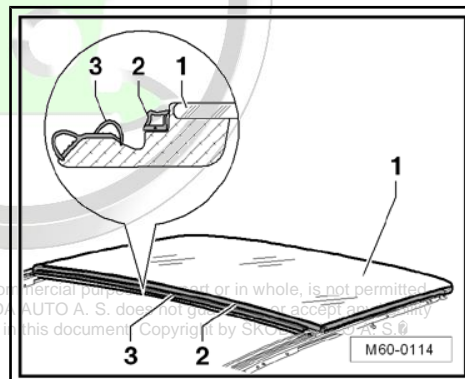
1.11 Replacing the seals for the rear glass panel

Special tools and workshop equipment required

- ◆ Glue remover - D 002 000 A2-
- ◆ Cleaning agent - D 009 401 04-
- ◆ Pinch roller - 3356-
- ◆ Glass/paint primer - D 009 200 02-
- Remove rear glass panel ⇒ [page 50](#) .

Replace front seal and inner seal

- Remove the seal from the rear glass panel -1-.
 - 2- Front seal
 - 3- Inner seal
- Remove the glue residues still present with the glue remover -D 002 000 A2- .
- Clean the adhesive surface on the rear glass panel with the cleaning agent -D 009 401 04- .
- Apply glass/paint primer -D 009 200 02- onto the adhesive surfaces.
- Remove the protective foil from the adhesive tape of the new seal and press on the seal, hide any possible excess length evenly.
- Firmly press down the seal evenly with the pinch roller -3356- .



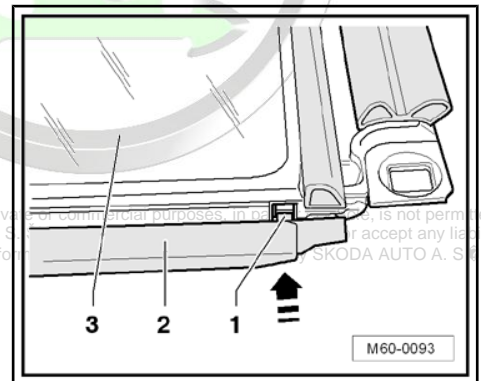
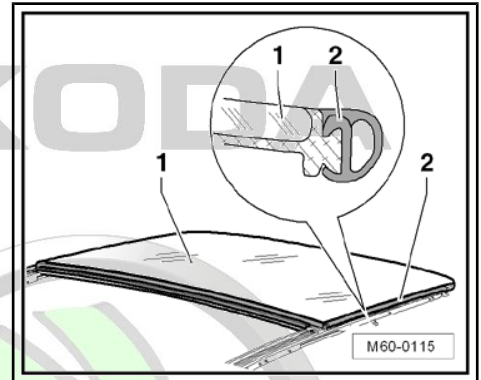
Replace the lateral seal

- Remove the lateral seal -2- from the profile of the rear glass panel -1-.

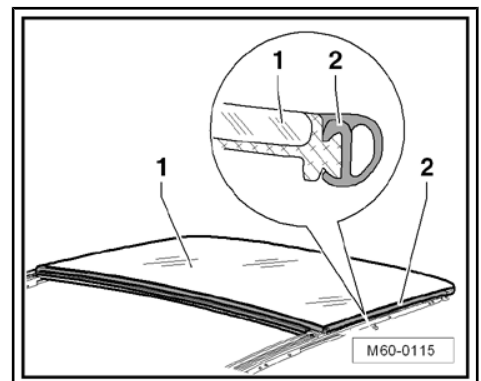
i Note

The new seal is supplied with excess length. Cut the new seal according to length and hide any possible excess length evenly.

- Remove the glue residues still present with the glue remover -D 002 000 A2- .
- Clean the adhesive surface on the rear glass panel with the cleaning agent -D 009 401 04- .
- Apply glass/paint primer -D 009 200 02- onto the adhesive surfaces.
- Remove the protective foil from the adhesive tape of the new seal.
- Position the new seal -2- with the fixing -1- onto the glass panel -3- in -direction of arrow-.
- Press the seal on both ends.



- Press the seal -2- onto the profile of the glass panel -1- and hide any possible excess length evenly.
- Firmly press down the seal evenly with the pinch roller -3356- .
- Install rear glass panel => [page 50](#) .



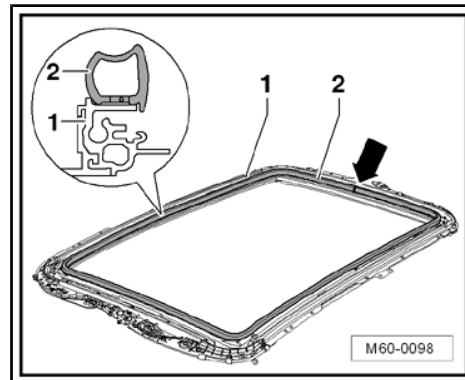
1.12 Replace inner seal

Special tools and workshop equipment required

- ◆ Glue remover - D 002 000 A2-
- ◆ Cleaning agent - D 009 401 04-
- ◆ Pinch roller - 3356-
- ◆ Glass/paint primer - D 009 200 02-
- Remove front glass panel => [page 52](#) .
- Remove rear glass panel => [page 50](#) .



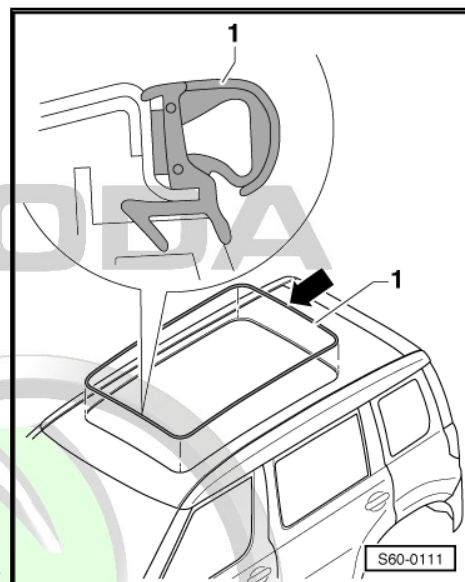
- Remove the inner seal -2- from the installation frame -1- starting at the joint -arrow-.
- Remove the glue residues still present with the glue remover -D 002 000 A2- .
- Degrease and clean the adhesive surfaces with the cleaning agent -D 009 401 04- .
- Apply glass/paint primer -D 009 200 02- onto the adhesive surfaces.
- Align the new inner seal.
- Remove the protective foil from the adhesive tape of the new inner seal and press the seal on the installation frame, hide any possible excess length of the seal evenly.
- Firmly press down the inner seal all around evenly with the pinch roller -3356- .
- Install rear glass panel ⇒ [page 50](#) .
- Install front glass panel ⇒ [page 52](#) .



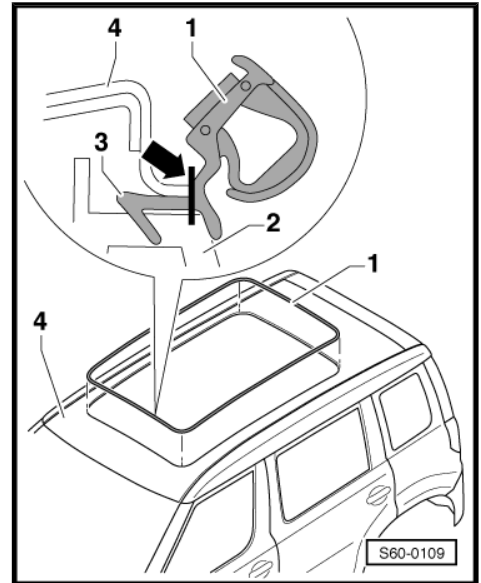
1.13 Replace outer seal

Special tools and workshop equipment required

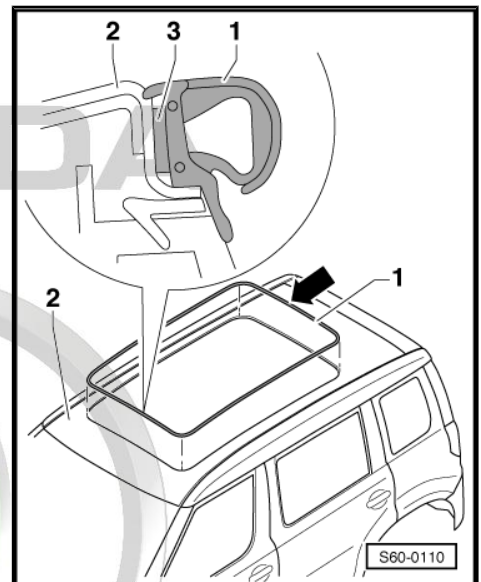
- ◆ Glue remover - D 002 000 10-
- ◆ Cleaning agent - D 009 401 04-
- ◆ Glass/paint primer - D 009 200 02-
- Remove front glass panel ⇒ [page 52](#) .
- Remove rear glass panel ⇒ [page 50](#) .
- Remove the outer seal -1- from the roof starting at the joint -arrow-.



- Cut off the profile of the outer seal -1- all around at the roof (the remaining part of the seal -3- stays between the roof -4- and the installation frame -2-).
- Remove the glue residues still present with the glue remover -D 002 000 A2- .
- Degrease and clean the adhesive surface with the cleaning agent -D 009 401 04- .
- Apply glass/paint primer -D 009 200 02- onto the adhesive surfaces.



- Align the new outer seal -1-.
- Remove the protective foil from the adhesive tape -3- of the new outer seal and press the seal -1- on the roof -2-, hide any possible excess length of the seal evenly.
- Firmly press down the outer seal all around evenly with the pinch roller -3356- .
- Install rear glass panel ⇒ [page 50](#) .
- Install front glass panel ⇒ [page 52](#) .



1.14 Removing and installing the sun blind

Removing

- Move the sun blind completely into the opened position.



Note

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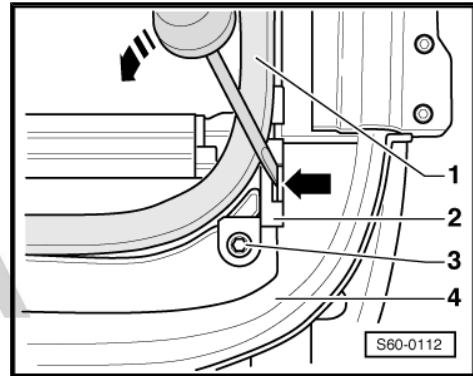
During an electrical failure, the sun blind can be moved into the removal position (fully opened) by turning the motor for the sun blind using a commercially available hexagonal wrench ⇒ [page 70](#) .

- Remove rear glass panel ⇒ [page 50](#) .



- Remove the screw (2 Nm) -3- from the cap -2-.
- Unclip the catch -arrow- of the cap -2- from the tailgate -4- using a screwdriver and raise the cap -2-.

For this step the inner seal -1- must not be removed.



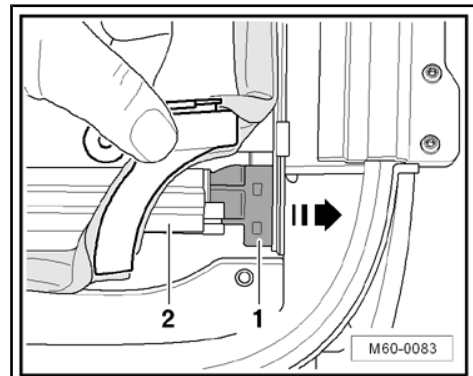
- Carefully raise the roller blind bow -2- with the roller blind glider -1-.



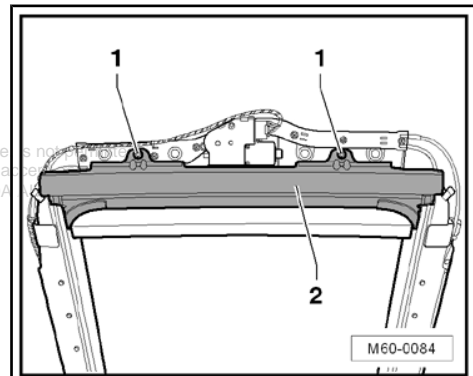
Note

Make sure that the cloth of the roller blind is not damaged.

- Pull the roller blind gliders -1- in -direction of arrow- laterally out of the roller blind bow -2-.
- Remove the moulded headliner ⇒ [page 175](#) .



- Remove the screws (3.5 Nm) -1- of the roller blind case -2-.
- Slightly pull the roller blind case -2- downwards in order to pass the motor for the sun blind.



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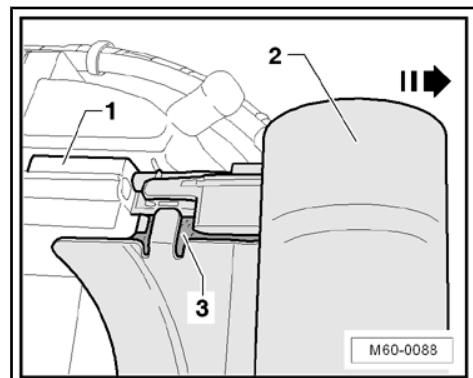
- Pull the roller blind case -2- with the roller blind steel belt in -direction of arrow- out of the roller blind rail -1-.



Note

Make sure that the cloth of the roller blind is not damaged.

The roller blind bow can be replaced when the sun blind is removed.



- Carefully remove the roller blind bow -1- from the double-braided strip -3- in -direction of arrow-.
- Carefully push the new roller blind bow -1- onto the double-braided strip -3-.

i Note

Make sure that the cloth of the roller blind -2- is not damaged.

Install

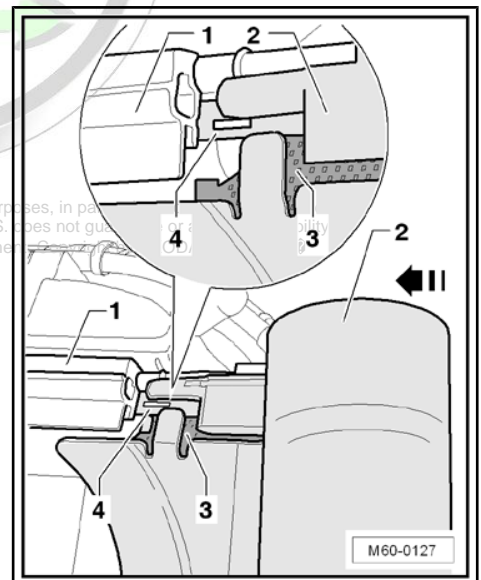
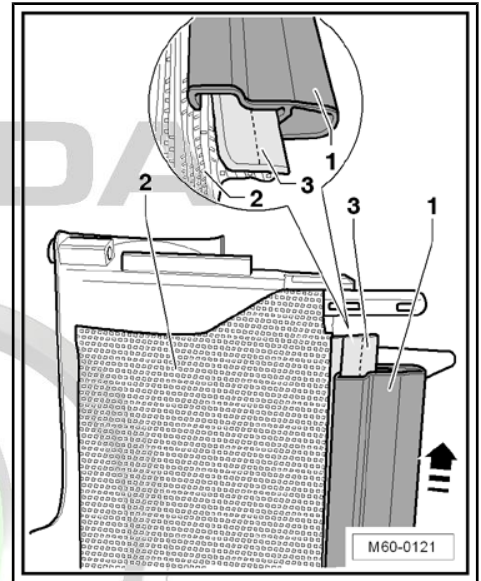
i Note

- ◆ *The roller blind bow must be mounted before installing the roller blind case.*
- ◆ *The roller blind gliders and the control cables for the sun blind must not be greased.*

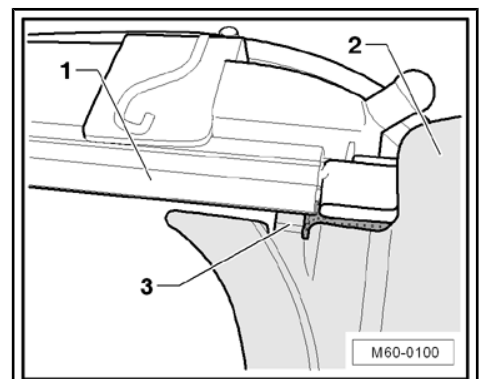
- Push the roller blind case -2- with the roller blind steel belt -4- in -direction of arrow- into the roller blind rail -1-.

i Note

Make sure that the cloth of the roller blind -3- is not damaged.



The tab -3- of the roller blind case -2- must be pushed in under the roller blind rail -1-.





- Push the roller blind gliders -1- in -direction of arrow- into the roller blind bow -3-.



Note

Make sure that the roller blind glider -1- grips into the recess of the roller blind steel belt -4- and into the driver of the control cable for the sun blind -2-.

The following installation is carried out in the reverse order, pay attention to the following points:

Tightening torques:

- ◆ Screw of roller blind case - 3.5 Nm
- ◆ Screw of cap - 2 Nm



Note

After installing the sun blind, check for synchronous running and smooth operation. To do so, move the drive for the sun blind by manually operating the motor with a commercially available hexagonal wrench and pay attention to wrinkle formation and loss of shape of the cloth for the roller blind -5-.

- Install the moulded headliner ⇒ [page 175](#) .
- Install rear glass panel ⇒ [page 50](#) .
- Carry out standard run procedure ⇒ [page 69](#) .

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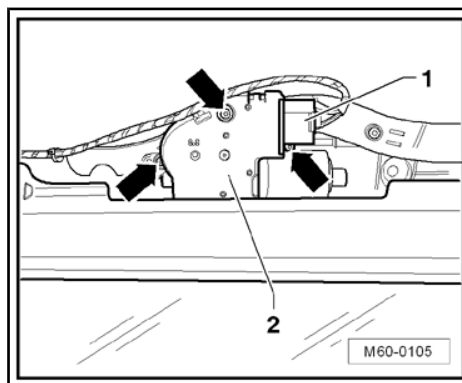
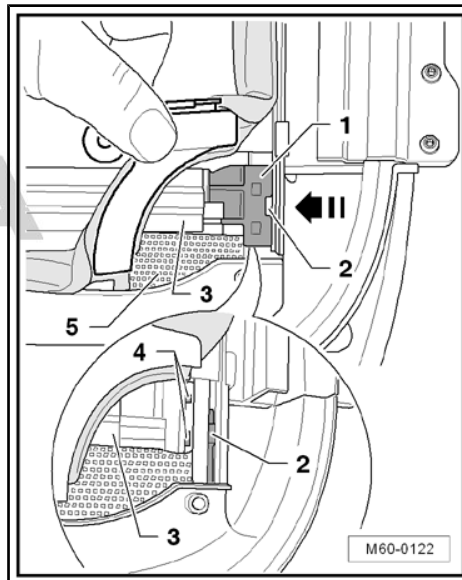
1.15 Removing and installing the motor for the sun blind

Removing

- Remove the moulded headliner ⇒ [page 175](#) .
- Disconnect the plug connection -1- at the motor for the sun blind -2-.
- Remove screws -arrows-.
- Remove the motor for the sun blind -2-.

Install

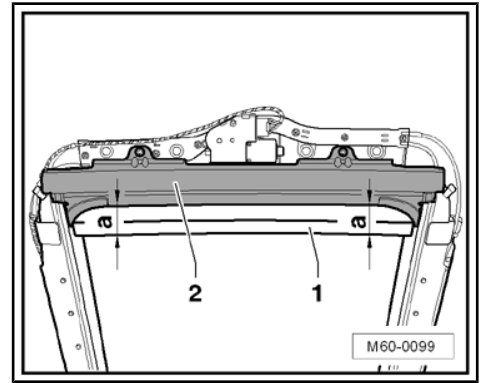
- Align the sun blind before installing the motor for the sun blind:



The distance -a- between the roller blind bow -1- and the roller blind case -2- must be the same on both sides.

Installation is carried out in the reverse order; pay attention to the following points:

- ◆ Tightening torque of screws - 3.5 Nm.
- Carry out standard run procedure ⇒ [page 69](#) .



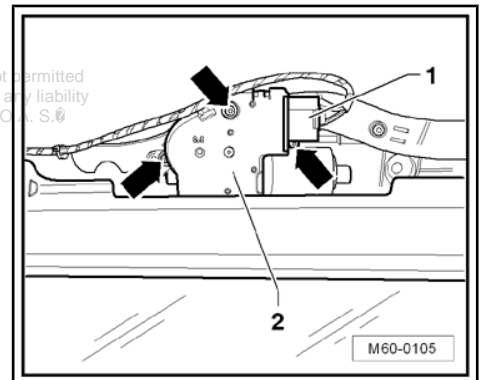
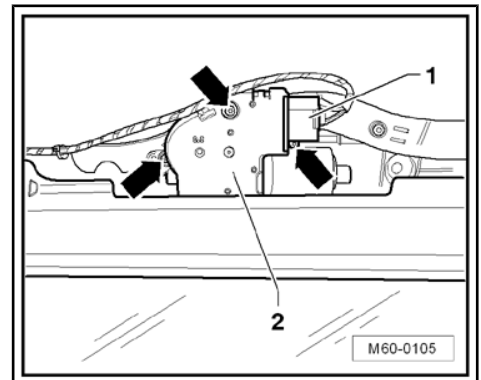
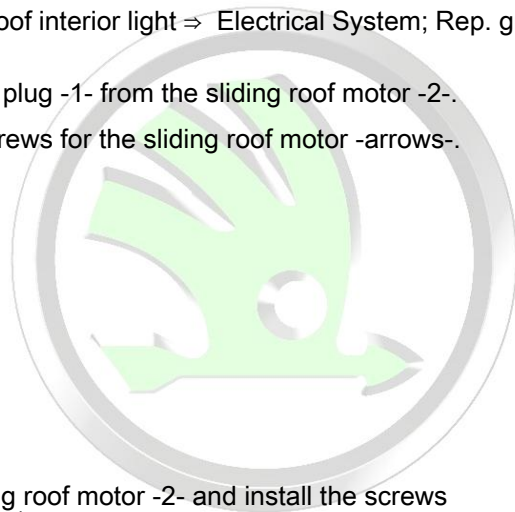
1.16 Removing and installing the sliding roof motor

Removing

- Remove front roof interior light ⇒ Electrical System; Rep. gr. 96 .
- Disconnect the plug -1- from the sliding roof motor -2-.
- Remove the screws for the sliding roof motor -arrows-.

Install

- Install the sliding roof motor -2- and install the screws -arrows- (3.5 Nm).
- Connect the plug connection -1- at the sliding roof motor -2-.
- Install front roof interior light ⇒ Electrical System; Rep. gr. 96 .
- Carry out standard run procedure ⇒ [page 69](#) .



1.17 Standard run procedure of the sliding roof motors



Note

- ◆ *After a glass panel, a motor, the tilting mechanism or the sun blind have been changed, a standard run procedure for the corresponding drive must be carried out.*
- ◆ *During the standard run procedure, the closing force limiting system is switched off.*



Standard run procedure of the sliding roof motor

Ignition is switched on.

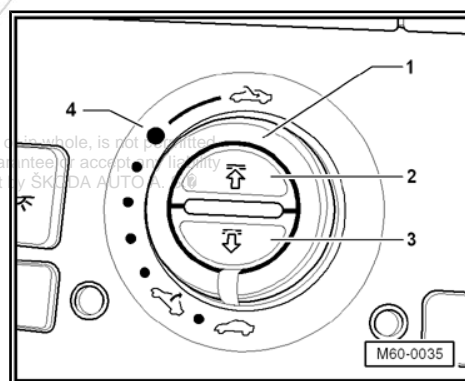
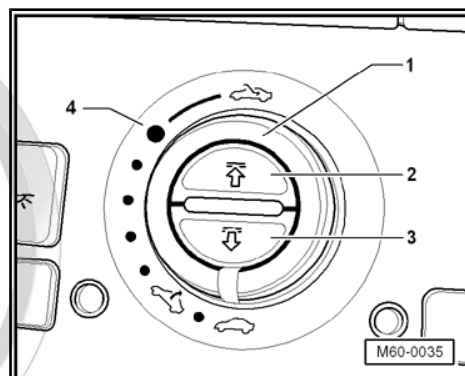
The rotary switch must be in the position "sliding roof closed".

- Pull the rotary switch -1- to the "bottom" and hold it in this position (approx. 20 seconds) during the entire standard run procedure.
- During the standard run procedure, first the glass panel closes and then moves approx. 200 mm backwards.
- After the cover has been closed again, the standard run procedure ends and the rotary switch must be released.

Standard run procedure of motor for sun blind

Ignition is switched on.

- Press the operating switch to close the sun blind -3- and hold it in this position (approx. 20 sec.) during the entire standard run procedure.
- During the standard run procedure, first the sun blind closes and then moves approx. 200 mm backwards.
- After the sun blind has been closed again, the standard run procedure ends and the operating switch must be released.



1.18 Emergency operation

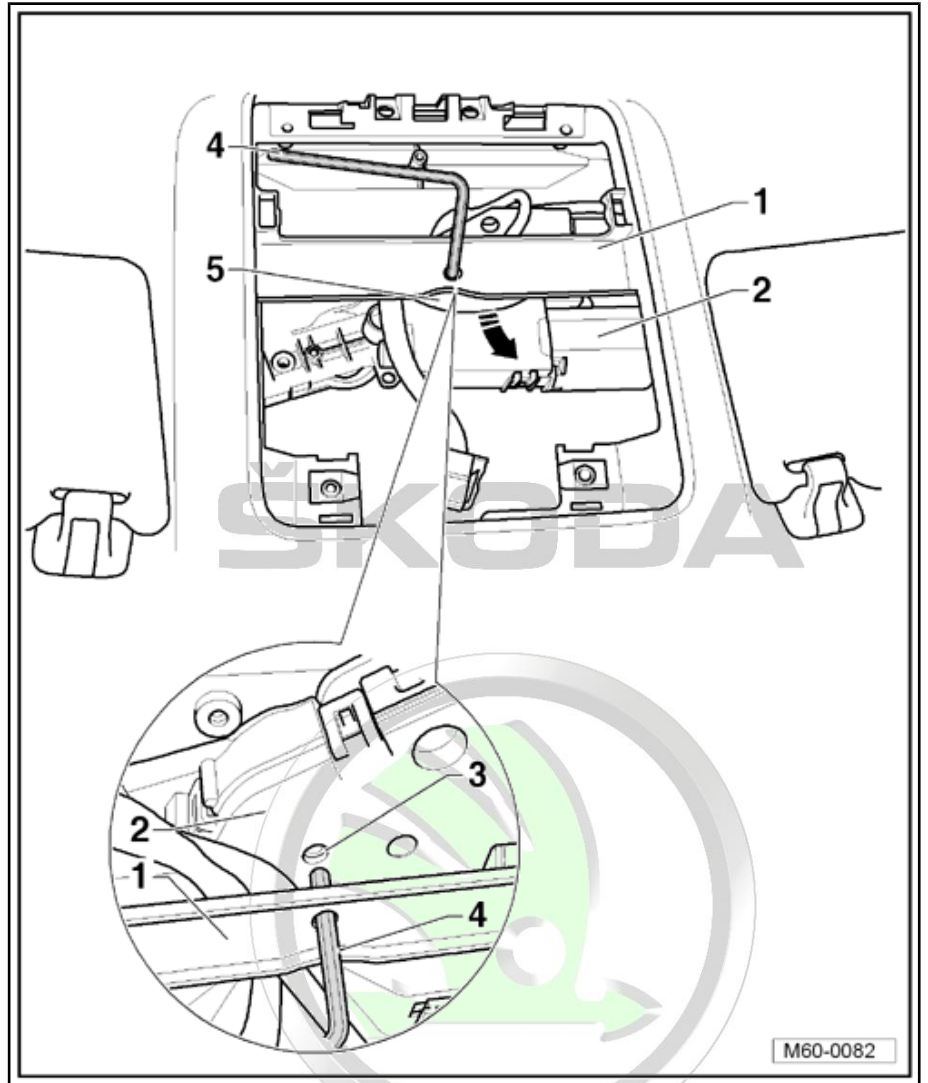
Front glass panel



Note

The front glass panel must only be moved manually so far until its front edge is flush with the front edge of the rear glass panel. If the glass panel is moved further to the back, the control cables of the mechanism can be unhooked.

- Remove the operating unit of the sliding roof => Electrical System; Rep. gr. 96 .



- Guide the hexagonal wrench -4- through the hole in the stay -1- into the screw -3- of the sliding roof motor -2-.

An increased force is required when turning by hand, because the motor is not decoupled from the drive.

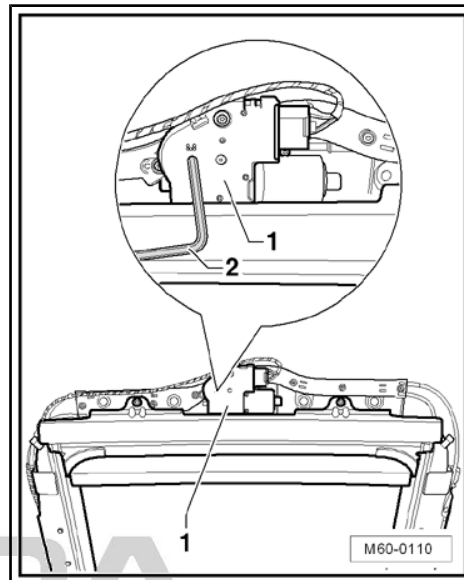
Sun blind

- Remove the moulded headliner => [page 175](#) .



- Insert the hexagonal wrench -2- into the screw of the motor for the sun blind -1-.

An increased force is required when turning by hand, because the motor is not decoupled from the drive.



1.19 Removing and installing the tilting mechanism

Removing

- Remove front glass panel ⇒ [page 52](#) .
- Remove rear glass panel ⇒ [page 50](#) .
- Remove the installation frame ⇒ [page 56](#) .
- Remove the sliding roof motor ⇒ [page 69](#) .
- Remove the tailgate of the installation frame ⇒ [page 58](#) .

When removing the tailgate, the tilting mechanism can be pushed out towards the rear. When doing this, proceed as follows:



Caution

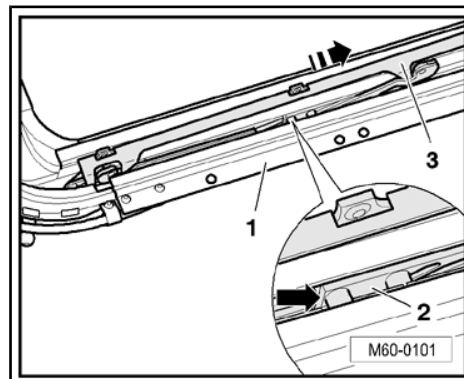
Before the removal, pay attention to the position of the control cables.

The sliding block of the tilting mechanism must not be pulled or pushed.

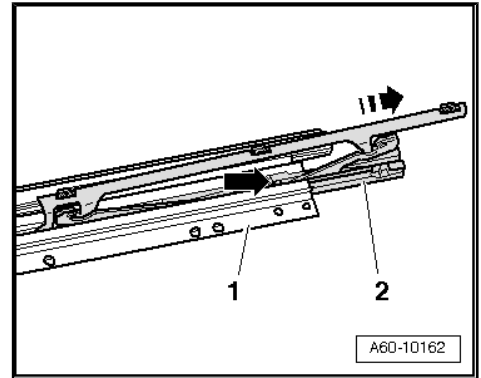
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- Slide the tilting mechanism for the glass panel only at the point -arrow- of the guide carriage -2- and not at the sliding block -3-.

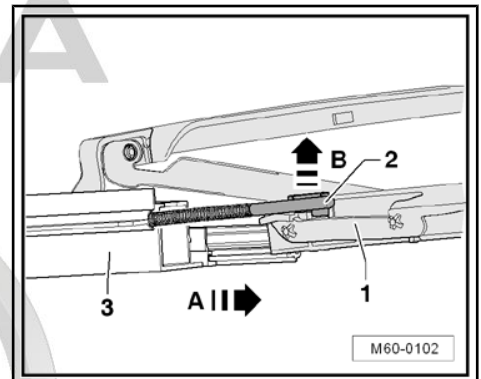
The tilting mechanism rises when it is moved.



- Push the tilting mechanism -2- at the guide carriage -arrow- towards the rear out of the guide rails with a suitable screwdriver -1-.



- Unhook the control cable -2- from the tilting mechanism -1- in direction of arrow B-.
- Remove tilting mechanism - 1 - in direction of arrow - A - from the guide rails - 3 -.



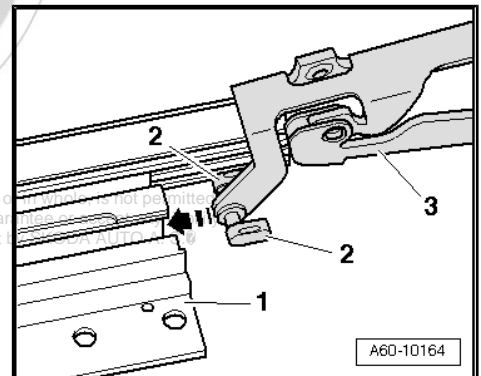
Install



Note

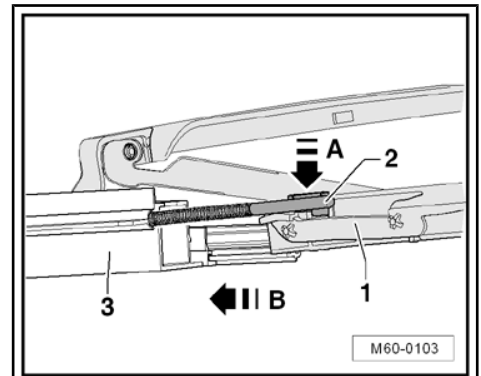
- ◆ *The guide rails must only be cleaned if they are badly soiled. Thus, use the cleaning agent -D 009 401 04- .*
- ◆ *Subsequently grease the guide rail in the sliding areas with lithium grease -G 052 147 A2- => [page 77](#) .*
- ◆ *The control cables must not be greased.*

- Slide the tilting mechanism -3- into the guide rail -1-.
- Make sure that the gliders -2- point towards the rear when sliding them into the guide rail -1-.



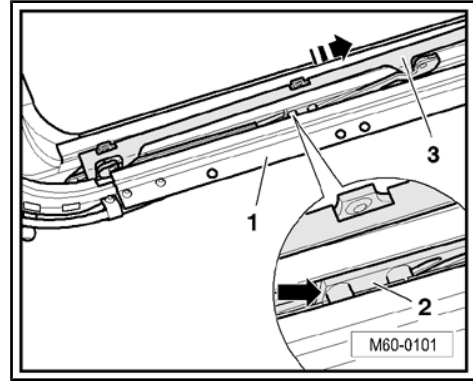
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- Remove tilting mechanism - 1 - in direction of arrow - B - from the guide rail - 3 -.
- Hook linkage - 2 - in direction of arrow - B - into tilting mechanism - 1 -.
- Slide the tilting mechanism completely forwards on both sides until it is fully lowered.





- Slide the tilting mechanism only at the points -arrow- of the guide carriage -2- but not at the sliding block -3-.
- Install the tailgate on the installation frame ⇒ [page 58](#) .
- Install the sliding roof motor ⇒ [page 69](#) .
- Install the installation frame ⇒ [page 56](#) .
- Install rear glass panel ⇒ [page 50](#) .
- Install front glass panel ⇒ [page 52](#) .
- Carry out standard run procedure ⇒ [page 69](#) .

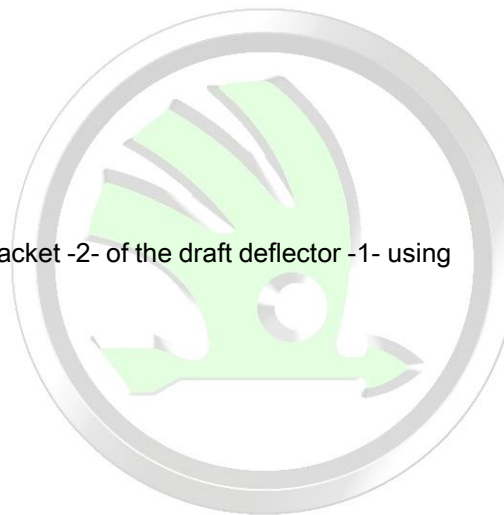


1.20 Removing and installing the draft deflector

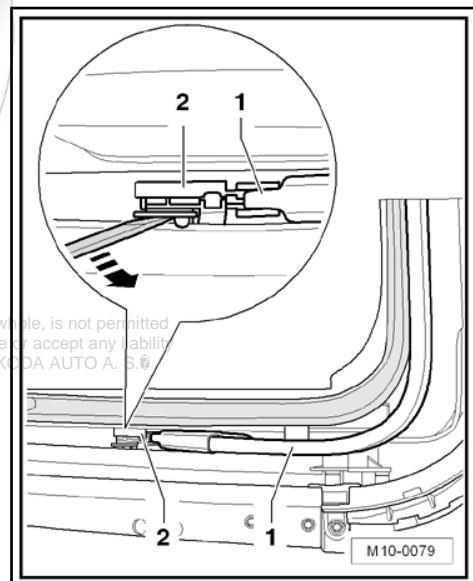
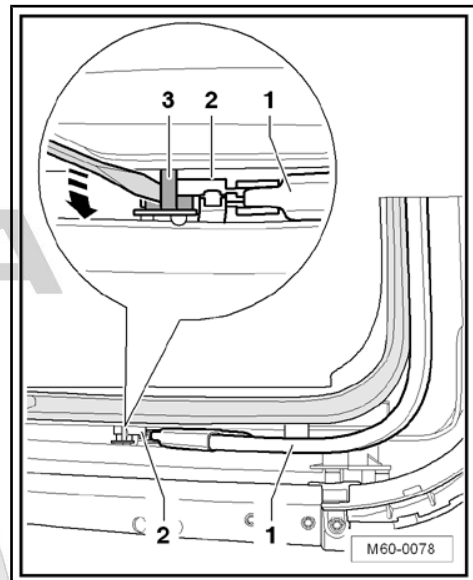
Removing

- Open front glass panel.
- Unclip the locking clip -3- above the mounting bracket -2- of the draft deflector -1- using a screwdriver.

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- Unclip the mounting bracket -2- of the draft deflector -1- using a screwdriver.



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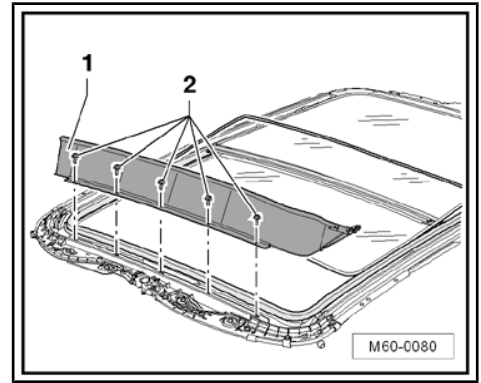
- Remove screws -2- at draft deflector -1-.
- Remove draft deflector -1-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- ◆ Tightening torque of screws - 2 Nm.

Note

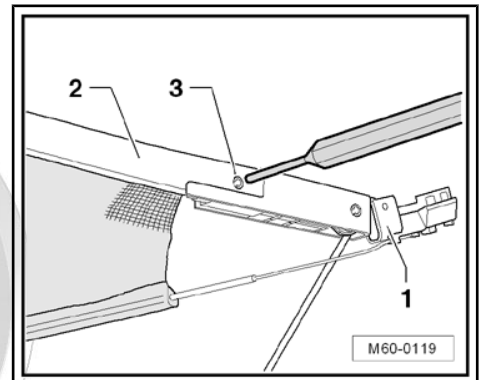
- ◆ *The mounting bracket of the draft deflector must click into place audibly.*
- ◆ *The locking clip for the mounting bracket of the draft deflector must always be replaced after removing.*



1.21 Removing and installing the bearing for the draft deflector

Removing

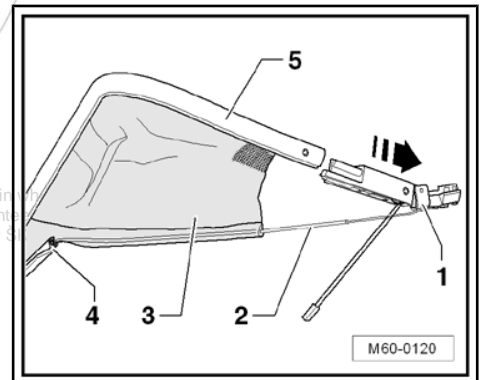
- Remove draft deflector ⇒ [page 74](#) .
- Press the fit pin -3- out of the top net strip -2- and the bearing of the draft deflector -1- using a drift.



- Pull the bearing of the draft deflector -1- out of the top net strip -5- in -direction of arrow-.
- Pull the tensioning wire -2- out of the bottom net strip -4- and the net -3-.

Install

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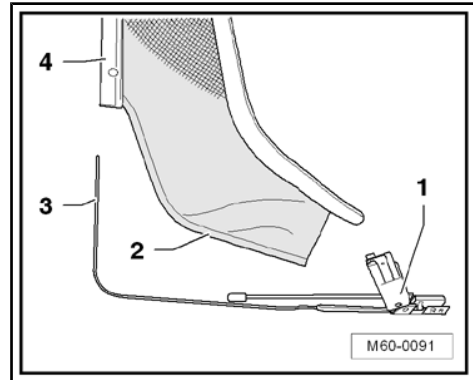




- Carefully slide the tensioning wire -3- through the net -2- into the bottom net strip -4-.
- The following installation is carried out in the reverse order, pay attention to the following points:

i Note

A new fit pin must be used to secure the bearing of the draft deflector.



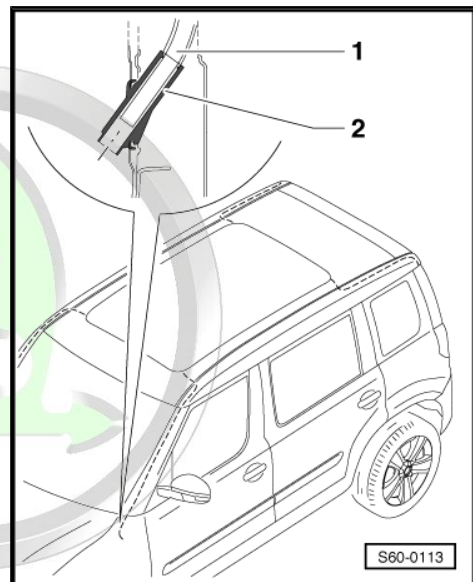
1.22 Cleaning the water drain hoses

i Note

For cleaning use a 2300 mm long Bowden cable as an auxiliary tool.

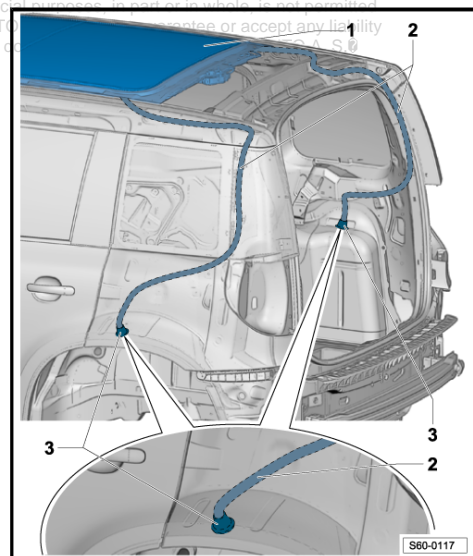
Front water drain hoses

- The water drain hoses -1- are located in the right A pillar.
- The cleaning is performed by removing dirt from the drain valve -2- and by cleaning the water drain hose with a Bowden cable.



Rear water drain hoses

- End the water drain hoses -2- in the wheel arch of the body underneath the lateral tailgate trim panel.
- The cleaning is performed by removing dirt from the drain valve -3- and by cleaning the water drain hose with a Bowden cable.



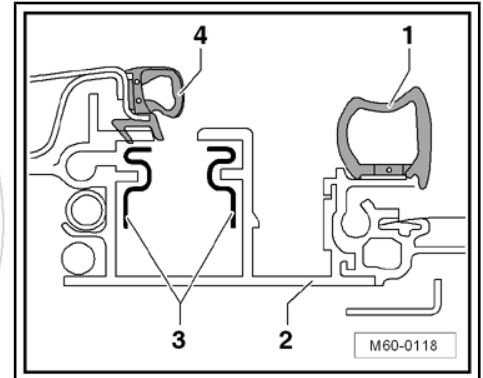
1.23 Maintenance and care

Regular maintenance of the sliding roof is usually not necessary. If cleaning is necessary due to heavy soiling, only use the cleaning agent -D 009 401 04- .

Subsequently the sliding areas -3- of the guide rail -2- must be newly greased with lithium grease -G 060 751 A2- .

The inner seal -1- and the outer seal -4- have a sliding varnish coating and must not be greased.

The control cables and the motor plates must not be greased.



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63 – Bumpers

1 Front bumper

⇒ [“1.1 Summary of front bumper components”, page 78](#)

⇒ [“1.2 Summary of components of front bumper bracket”, page 79](#)

⇒ [“1.3 Summary of components - front bumper - \(facelift\)”, page 80](#)

⇒ [“1.4 Summary of components - front bumper - \(facelift - out-door\)”, page 81](#)

⇒ [“1.5 Cutting out the openings for the parking aid sensors \(drill\)”, page 82](#)

1.1 Summary of front bumper components

1 - Screw

- 3.5 Nm

2 - Screw

- 1.5 Nm

3 - Front bumper - top part

Removing



Note

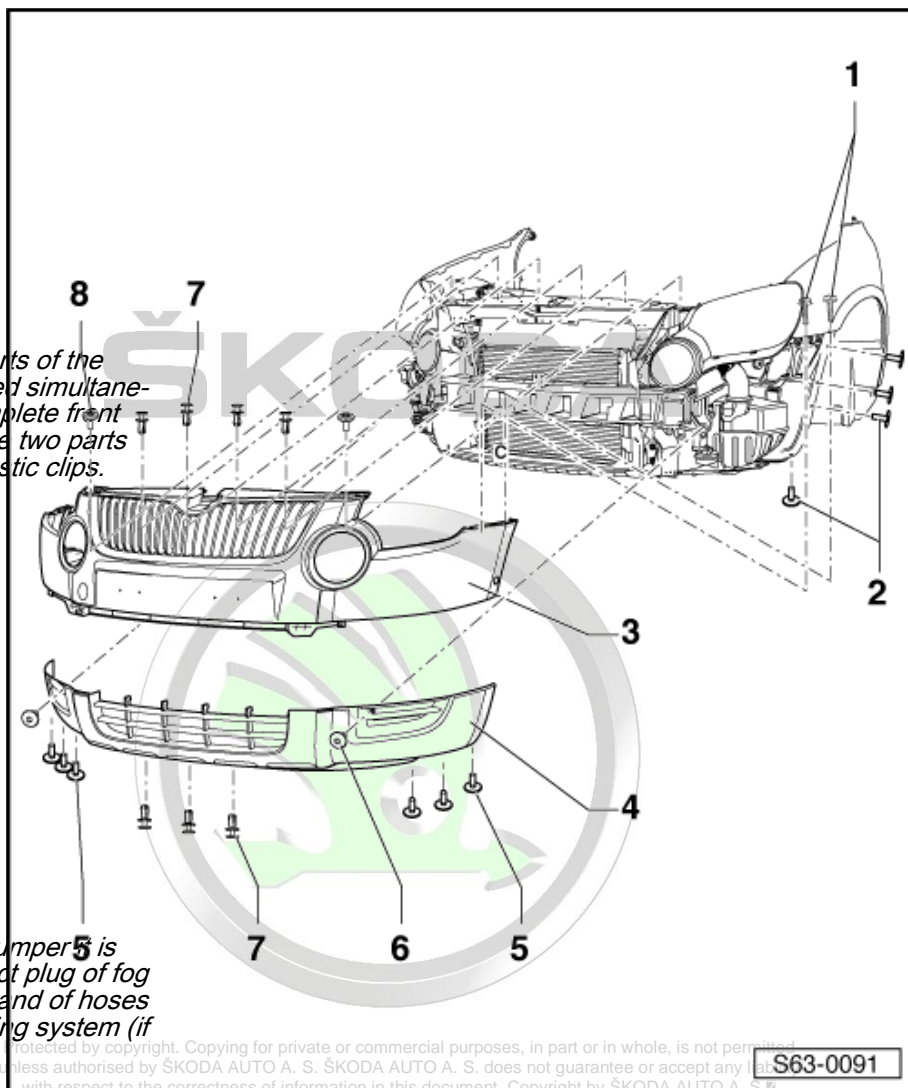
The top and bottom parts of the bumper can be removed simultaneously as one part “complete front bumper” because these two parts are connected with plastic clips.

- Remove screws -6-.
- Remove screws -1, 2 and 5-.
- Remove the expanding rivets -7-.
- Remove screws -8-.
- Remove bumper to the front.



Note

Before removing the bumper 5 is necessary to disconnect plug of fog lights, of park sensors and of hoses for the headlight cleaning system (if present).



Install

- Installation is carried out in the reverse order.

4 - Front bumper - bottom part

Removing

- Dismantle the front bumper -3- ⇒ [Item 3 \(page 78\)](#) .
- Unclip from front bumper - top part -3-.

Install

- Installation is carried out in the reverse order.

5 - Screw

- 1.5 Nm

6 - Screw

- 1.5 Nm

7 - Body-bound rivet

8 - Screw

- 6.6 Nm

1.2 Summary of components of front bumper bracket

1 - Screw

- 9 Nm

2 - Adjusting nut

3 - Screw

- 30 Nm

4 - Temperature sensor

5 - Front bumper bracket

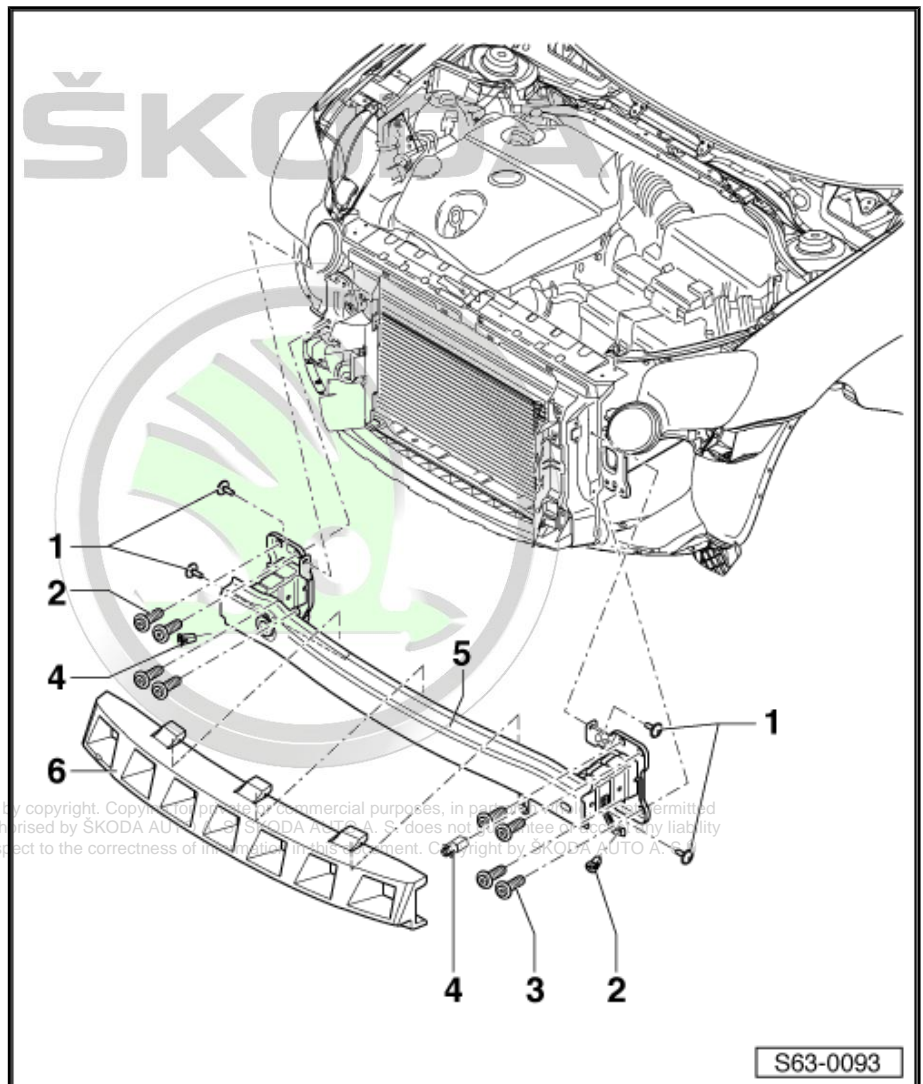
Removing

- Removing front bumper ⇒ [page 78](#) .
- Remove foam piece -6-.
- Pull out the plug connector from the temperature sensor.
- Remove screws -1-.
- Support the lock carrier in a suitable manner.
- Remove screws -3-.
- Remove front bumper bracket towards the front.

Install

- Installation is carried out in the reverse order.

6 - Foam piece





1.3 Summary of components - front bumper - (facelift)

1 - Bumpers

Removing and installing

- Remove front wheel-house liner
⇒ [page 102](#) .
- The remaining removal steps are the same as when dismantling the pre-facelift bumper version ⇒ [page 78](#) .

2 - Decorative frame

- Clipped into the grille
- 3 -.

3 - Grille

- Clipped into the bumper
- 1 -.

4 - Top cover

- Clip-fastened from above with the aid of expansion rivets and screws.

5 - Spoiler

- Clipped into the bumper
- 1 -.

6 - Left cover

- Clipped into the bumper
- 1 - (according to vehicle equipment).

7 - Blind plug

- Clipped onto the cover - 6 -.

8 - Left cover

- Clipped into the bumper - 1 - (according to vehicle equipment).

9 - Trim strip left

- Clipped onto the cover - 8 -.

10 - Bottom grid

- Clipped into the bumper - 1 -.

11 - Bottom grid

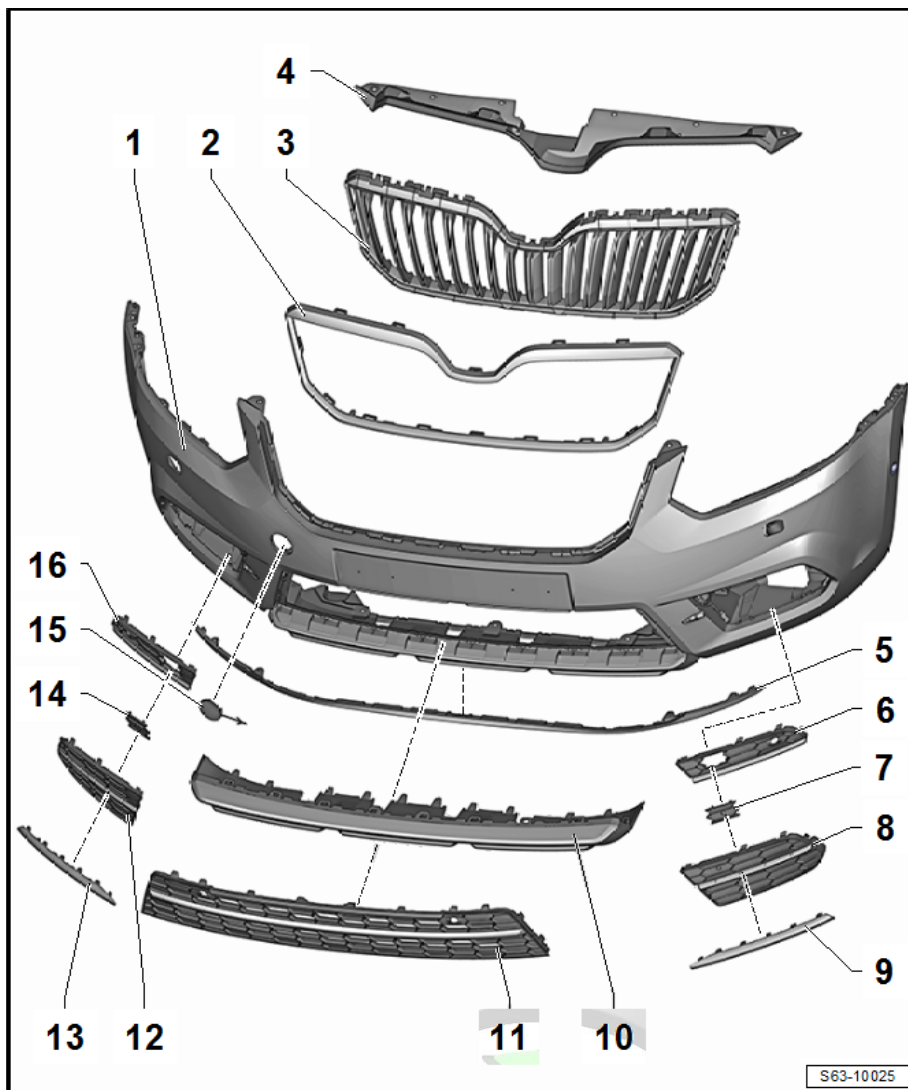
- Clipped into the bumper - 1 -.

12 - Right cover

- Clipped into the bumper - 1 - (according to vehicle equipment).

13 - Trim strip right

- Clipped onto the cover - 12 -.



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14 - Blind plug

- Clipped onto the cover - 16 -.

15 - Blind plug

- Bore cover for towing eye

16 - Right cover

Clipped into the bumper - 1 - (according to vehicle equipment).

1.4 Summary of components - front bumper - (facelift - outdoor)

1 - Front bumper

Removing and installing

- Remove front wheel-house liner
⇒ [page 102](#) .
- The remaining removal steps are the same as when dismantling the pre-facelift bumper version ⇒ [page 78](#) .

2 - Air intake grid

- Clipped into the grille
- 3 -.

3 - Grille

- Clipped into the bumper
- 1 -.

4 - Top cover

- Clip-fastened from above with the aid of expansion rivets and screws

5 - Blind plug

- Clipped onto the cover
- 6 -.

6 - Left cover

- Clipped into the bumper
- 1 -.

7 - Lower bumper section

- Clipped into the bumper
- 1 -.

8 - Front cover for lower bumper part

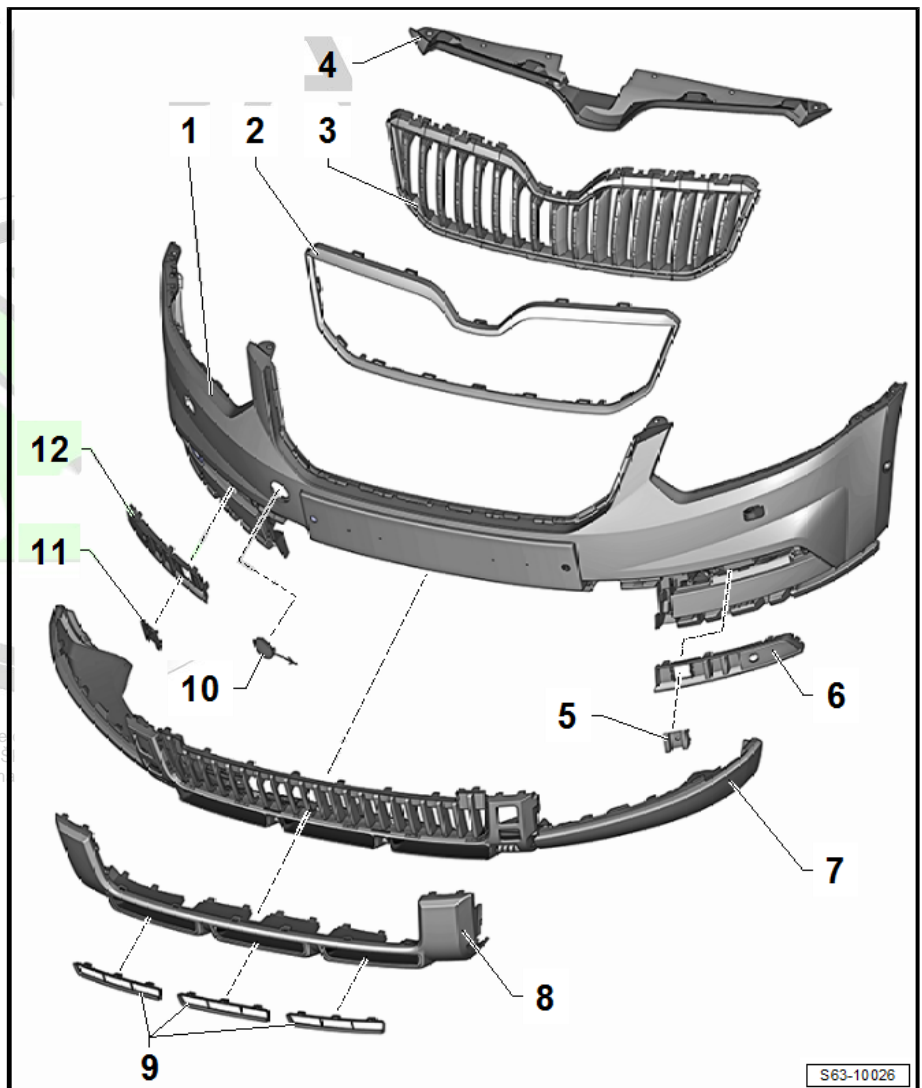
- Clipped onto the lower bumper part - 7 -.

9 - Grille

- Clipped onto the front cover of the lower bumper part - 8 - .

10 - Bore cover for towing eye

- Clipped into the bumper - 1 -.





11 - Blind plug

- Clipped onto the cover - 12 -.

12 - Right cover

- Clipped into the bumper - 1 -.

1.5 Cutting out the openings for the parking aid sensors (drill)

- When cutting out (drilling) the openings for the parking aid sensors, the work procedure is the same as for both rear bumpers ⇒ [page 86](#) .

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2 Rear bumper

⇒ ["2.1 Summary of components of rear bumper", page 83](#)

⇒ ["2.2 Summary of components - rear bumper - facelift", page 84](#)

⇒ ["2.3 Summary of components - rear bumper - \(facelift - outdoor\)", page 85](#)

⇒ ["2.4 Summary of components of rear bumper bracket", page 86](#)

⇒ ["2.5 Cutting out the openings for the parking aid sensors \(drill\)", page 86](#)

⇒ ["3 Cutting \(drilling\) openings for park steering assistant sender", page 88](#)

2.1 Summary of components of rear bumper

1 - Cap

2 - Nuts

□ 3, 5 Nm

3 - Rear bumper - upper part

□ Removing:



Note

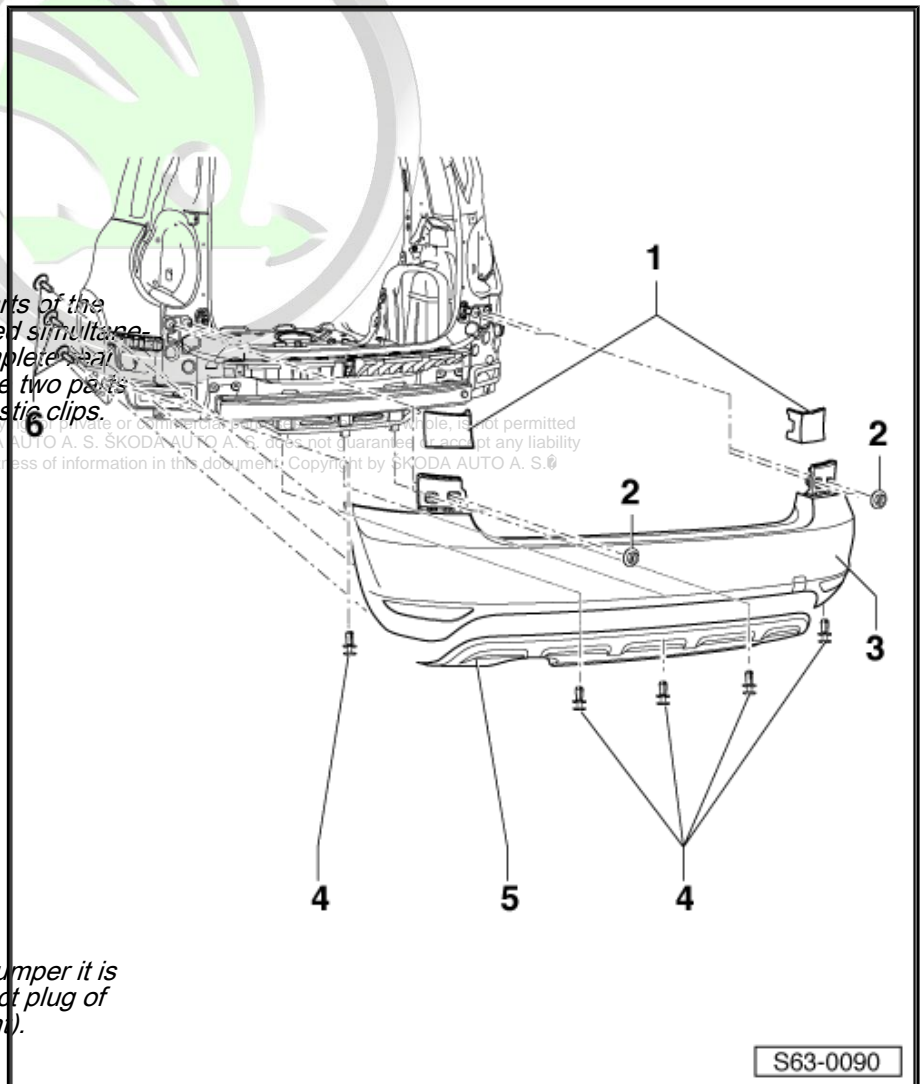
The top and bottom parts of the bumper can be removed simultaneously as one part "complete rear bumper" because these two parts are connected with plastic clips.

- Remove tail lights ⇒ Electrical System ⇒ Rep. gr. 94 .
- Unclip cover strips -1-.
- Remove screws -6-.
- Remove the expanding rivets -4-.
- Unscrew nuts -2-.
- Push rear bumper to the rear.



Note

Before removing the bumper it is necessary to disconnect plug of park sensors (if present).



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Install

- Installation is carried out in the reverse order.

4 - Body-bound rivet

5 - Rear bumper - lower part

Removing

See rear bumper- remove upper part ⇒ [page 83](#) .

- Unclip from rear bumper - top part -3-

Install

- Installation is carried out in the reverse order.

6 - Screw

- 1 Nm

2.2 Summary of components - rear bumper - facelift

1 - Adjusting nut

2 - Guide section

3 - Screw

- 1, 5 Nm

4 - Nuts

- 3, 5 Nm

5 - Right attachment strip

6 - Nuts

- 3, 5 Nm

7 - Rear bumper bracket

Removing and installing

⇒ [page 86](#) .

8 - Bore cover for towing eye.

9 - Rear reflector

- Clipped into the bumper.

10 - Cap

- Clipped into the bumper.

11 - Expanding rivet

12 - Rear spoiler

- Clipped into the bumper.

13 - Nuts

- 3, 5 Nm

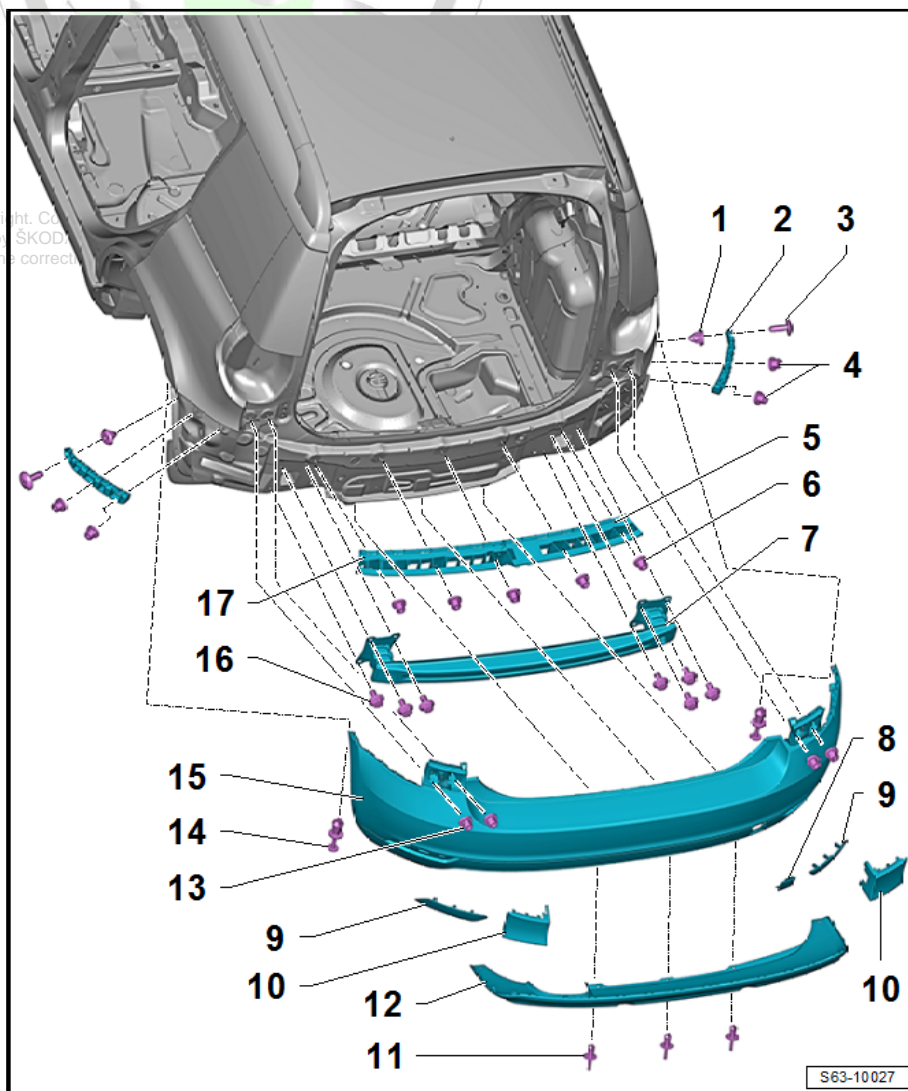
14 - Expanding rivet

15 - Rear bumper

Removing and installing: ⇒ [page 83](#) .

16 - Screw

- 20 Nm



17 - Left attachment strip

2.3 Summary of components - rear bumper - (facelift - outdoor)

1 - Adjusting nut

2 - Guide section

3 - Screw

□ 1, 5 Nm

4 - Nuts

□ 3, 5 Nm

5 - Right attachment strip

6 - Nuts

□ 3, 5 Nm

7 - Rear bumper bracket

Removing and installing

⇒ [page 86](#) .

8 - Cap

– Clipped into the bumper.

9 - Rear reflector

– Clipped into the bumper.

10 - Bore cover for towing eye.

11 - Expanding rivet

12 - Rear spoiler

– Clipped into the bumper.

13 - Lower bumper section

– Clipped into the bumper.

14 - Expanding rivet

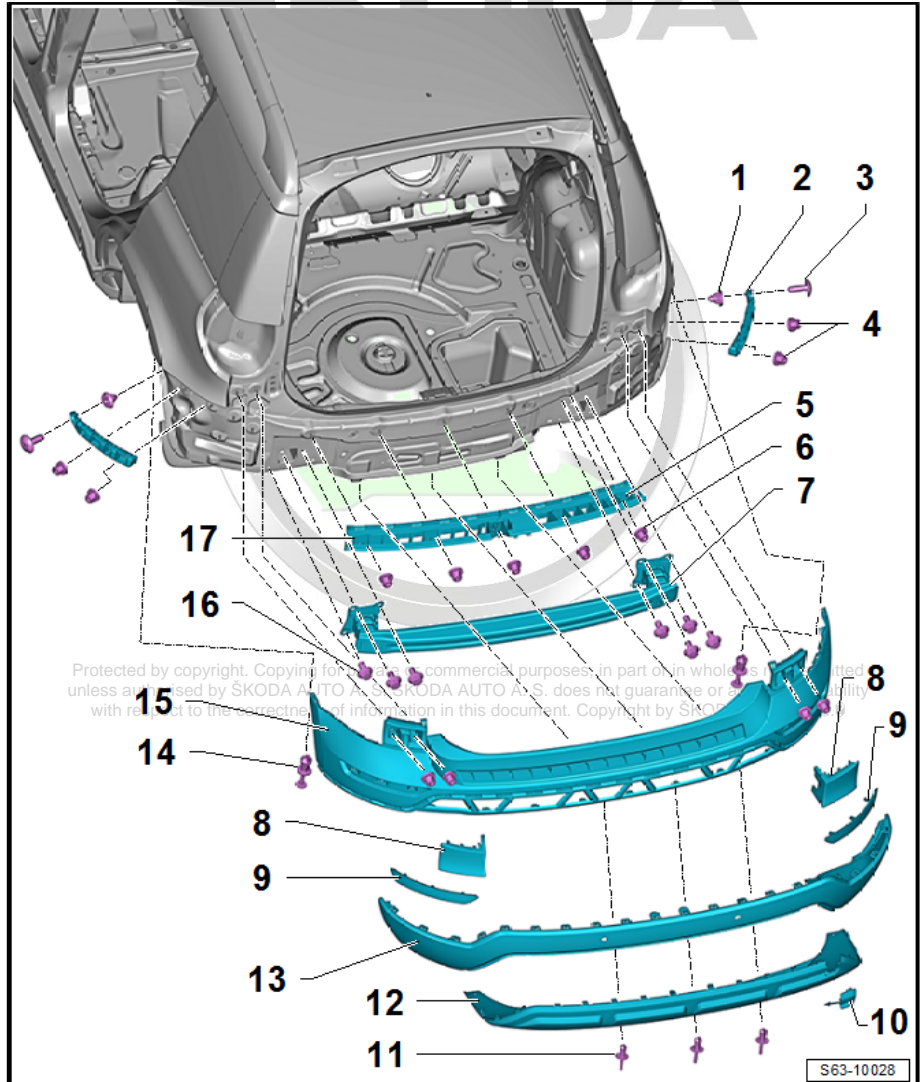
15 - Rear bumper

Removing and installing: ⇒ [page 83](#) .

16 - Screw

□ 20 Nm

17 - Left attachment strip





2.4 Summary of components of rear bumper bracket

- 1 - Adjusting nut
- 2 - Right guide part
- 3 - Nuts
 - 3.5 Nm
- 4 - Screw
 - 1.5 Nm
- 5 - Screw
 - 20 Nm
- 6 - Rear bumper bracket

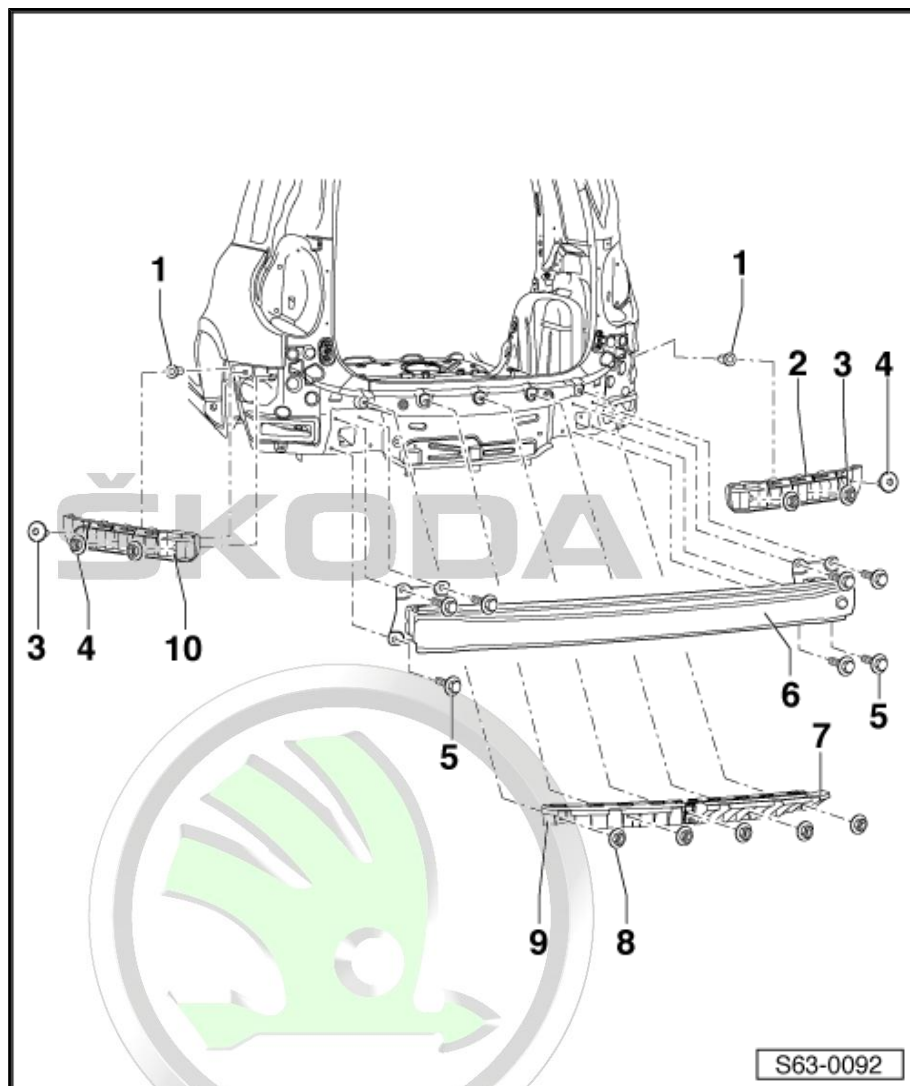
Removing

- Remove the rear bumper ⇒ [page 83](#) .
- Remove screws -5-.
- Remove rear bumper bracket.

Install

- Installation is carried out in the reverse order.

- 7 - Right mounting bracket
- 8 - Nuts
 - 3.5 Nm
- 9 - Left mounting bracket
- 10 - Left guide part



2.5 Cutting out the openings for the parking aid sensors (drill)

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Predrill the openings



Note

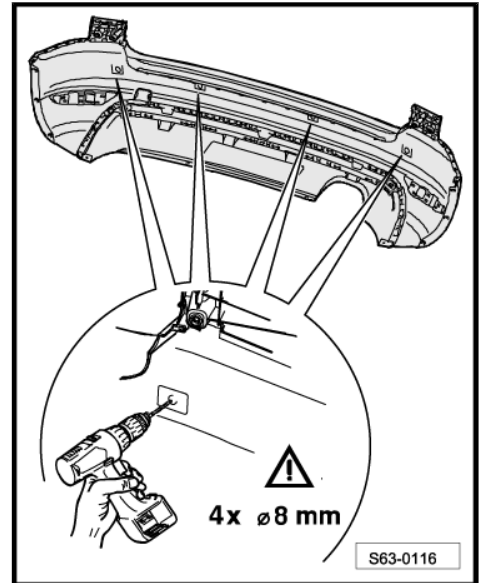
Avoid damage to the painted bumper side!

- Removing the bumper ⇒ [page 83](#) .
- In the area of the sketched out axle crosses, mark the centres for drilling four openings using a suitable tool.

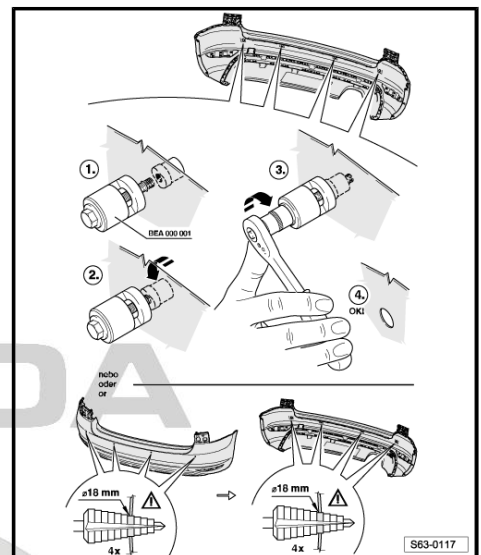
- Drill an opening with a diameter of 8 mm.

Drilling out the openings for the sensors

- Use the cutting tool BEA 000 001 or a step drill in order to cut out the opening (diameter 18 mm).



- First of all make the openings from the outer side of the bumper when using a step drill. Complete the work step from the inner side of the bumper.
- Trim the openings in a suitable manner in order to avoid damage to the paintwork.



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3 Cutting (drilling) openings for park steering assistant sender



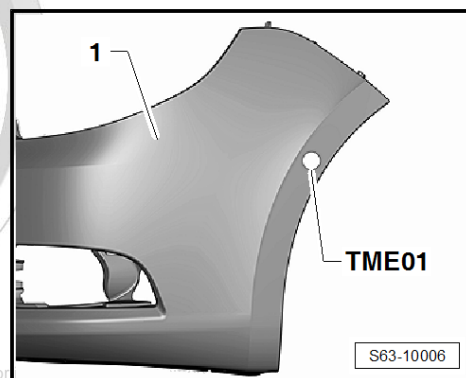
Note

Avoid damage to the painted bumper side!

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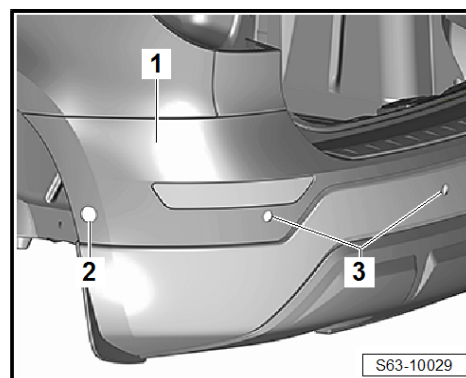
Cut out opening in the front bumper

- Remove wheelhouse liner ⇒ [page 102](#) .
- The position of the opening for the park steering assistant sender is marked on the inside of the bumper - 1 - .
- Bore a hole with a \varnothing 6 mm drill.
- Use -Schraubenlocher - TME01- in order to cut out the opening.
- After cutting out the opening, inspect for burrs, if necessary clean the edges.
- Proceed in the same way on the opposite side of the bumper.
- The work sequence for the removal and installation of the sender is described in the workshop manual ⇒ Electrical System; Rep. gr. 94 .
- Install the front wheelhouse liner after installing and connecting the park steering assistant sender ⇒ [page 102](#) .



Cut out opening in the rear bumper

- Remove wheelhouse liner ⇒ [page 102](#) .
- The position of the opening for the park steering assistant sender is marked on the inside of the bumper - 1 - .
- Bore a hole with a \varnothing 6 mm drill.
- To cut out the opening - 2 - use -Schraubenlocher - TME01- .
- After cutting out the opening, inspect for burrs, if necessary clean the edges.
- Proceed in the same way on the opposite side of the bumper.
- The work sequence for the removal and installation of the sender is described in the workshop manual ⇒ Electrical System; Rep. gr. 94 .
- Install the front wheelhouse liner after installing and connecting the park steering assistant sender ⇒ [page 102](#) .



64 – Glazing

1 Glued windows

- ⇒ [“1.1 Removing and installing glued windows”, page 89](#)
- ⇒ [“1.2 Summary of components of windscreen”, page 90](#)
- ⇒ [“1.3 Removing and installing windscreen”, page 91](#)
- ⇒ [“1.4 Summary of components of rear window”, page 93](#)
- ⇒ [“1.5 Removing and installing the rear window”, page 94](#)
- ⇒ [“1.6 Assembly overview of side window”, page 95](#)
- ⇒ [“1.7 Removing and installing side window”, page 96](#)
- ⇒ [“1.8 Prepare flange for fitting”, page 97](#)
- ⇒ [“1.9 Glueing”, page 99](#)
- ⇒ [“1.10 Waiting time”, page 100](#)
- ⇒ [“1.11 Eliminating paint damage”, page 100](#)
- ⇒ [“1.12 Remove adhesive sealant and clean”, page 101](#)

1.1 Removing and installing glued windows



Note

For safety reasons, re-using a cut-out windscreen is not permissible. The windscreen must always be replaced with a new original part. The cut-out rear and side windows can be re-used after a thorough inspection.

Special tools and workshop equipment required

- ◆ Cutting cord or cutting wire holder, e.g. manufactured by Equalizer -TWH 200- and -DGE 100-
- ◆ Straightening knife e.g. - SB - 531- or glass scraper - SC - 170-
- ◆ Insertion device for cutting cord or cutting wire.
- ◆ Spooler e.g. - V.A.G 1654A- with steering roller - V.A.G 1474/1-
- ◆ Cutting wire e.g. - 357 853 999 A-
- ◆ Cutting wire e.g. - 357 853 999 B-
- ◆ Cutting cord e.g. - 357 845 955-
- ◆ Cup suction tool e.g. - V.A.G 1344- or tool manufactured by the company Equalizer -ESM 911-
- ◆ Cartridge heating box, e.g. - V.A.G 1939A-
- ◆ Compressed air pistol, e.g. - V.A.S 5237-
- ◆ Electrical cutting tool e.g. - V.A.G 1561/A-
- ◆ Pneumatic cutting tool e.g. - V.A.S 5177-

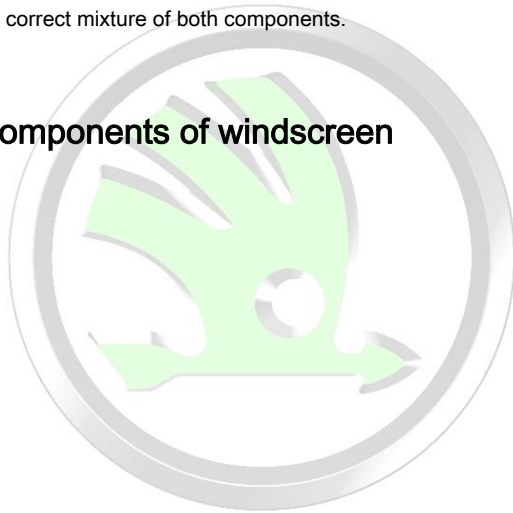
Adhesive materials	Part number	Purpose, application range	Denomination, manufacturer, comment
2K Window glue (PUR)	-D 004 660 M2-1), 4)	Strong glueing of the windscreen, rear and side windows. Glue sealing material hardens fast so the work must be done swiftly and skillfully.	Caution: Comply with the manufacturer's handling instructions.



Adhesive materials	Part number	Purpose, application range	Denomination, manufacturer, comment
1K Window glue (PUR)	-DH 009 100 - 1), 2)	Strong glueing of the windscreen, rear and side windows	300 ml filling
1K Window glue (PUR)	-DH 009 100 A2- 1), 2), 3)	Strong glueing of the windscreen, rear and side windows	180 ml small filling
Activator	-D 181 802 M1-	Activates the previously sectioned original layer.	
Applicator	-D 009 500 25-	Apply glass/paint primer and activator.	
Glass/paint primer for windows and painted surfaces	-D 009 200 02-	Priming the windows. Must be applied to window. Is applied to paint before applying glue and sealant (PUR).	
Cleaning solution	-D 009 401 04-	For cleaning all surfaces to which glass/paint primer or glue is applied.	
Glue remover	-D 002 000 A2-	Removes residual glue.	Must not be used on glued surfaces before glueing.

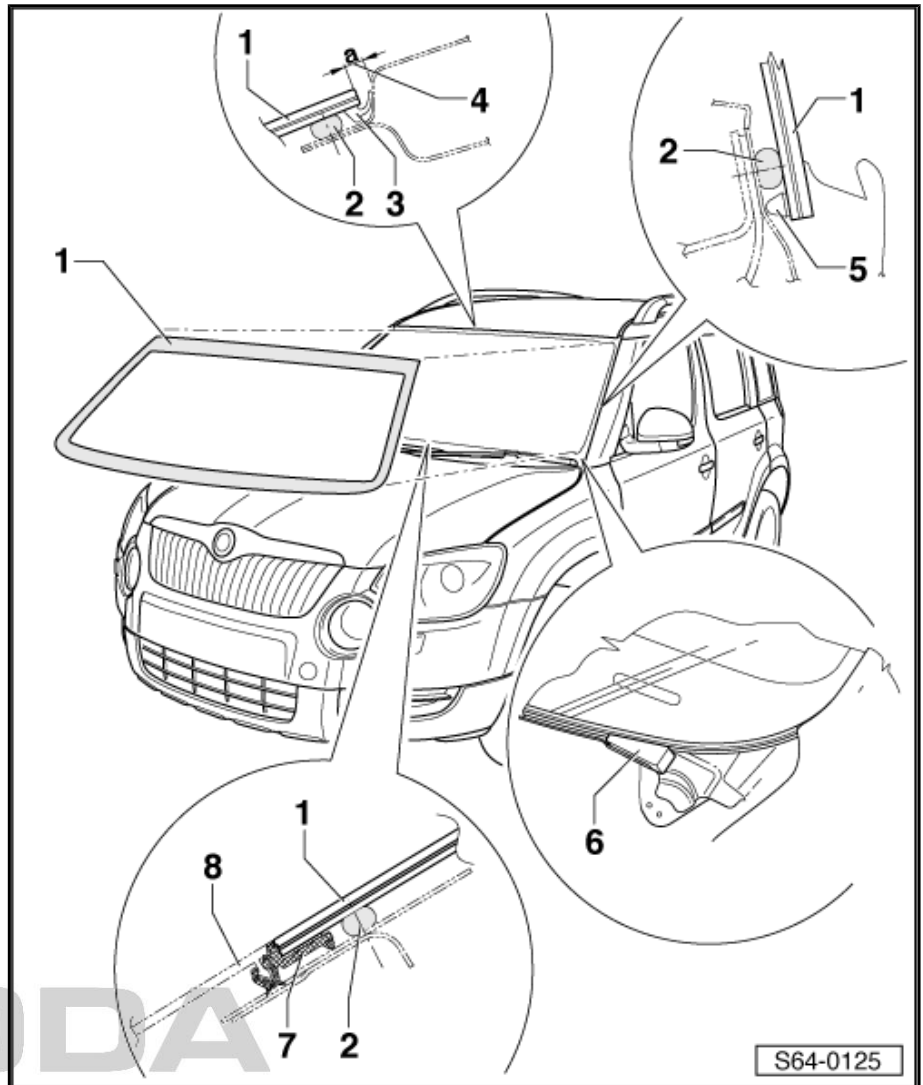
- 1) Observe waiting time ⇒ [page 100](#).
- 2) According to manufacturer's instructions heat up with cartridge heater e.g V.A.G 1939
- 3) Small cartridge 110 ml, for sealing work or if the 300 ml cartridge is insufficient.
- 4) When using a 2K window pane component glue, remove the first 10 cm of the pressed out glue in order to ensure the correct mixture of both components.

1.2 Summary of components of windscreen



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- 1 - Windscreen
 - Removing and installing
⇒ [page 91](#) .
- 2 - PUR - glue sealing material
- 3 - Sealing section
 - Component part of the
windscreen
- 4 - Dimension -a-
 - $a = 4.2 \pm 0.5 \text{ mm}$
- 5 - Stop buffer
 - For installation of win-
dow
- 6 - Window pane adjuster
 - For adjusting the posi-
tion of the window pane
- 7 - Sealing section
 - Is a component part of
the windscreen
- 8 - Plenum chamber cover
 - Removing and installing
⇒ [page 105](#) .



1.3 Removing and installing windscreen

Removing undamaged windscreen

WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive sealant.

Note

A second mechanic is required for removing the window.

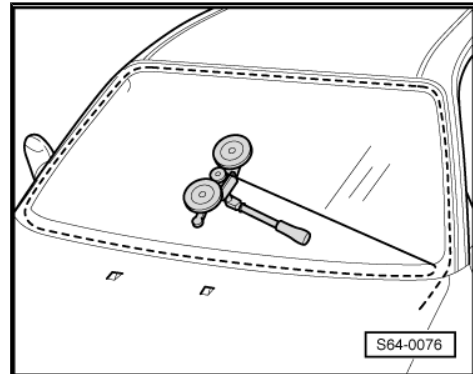
- Remove the plenum chamber cover ⇒ [page 105](#) .
- Remove the top trim panel of the pillar A ⇒ [page 164](#) .

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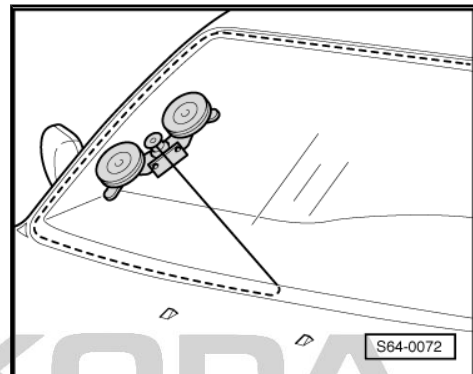
- Remove outer A-pillar trim panels ⇒ [page 110](#) .
- Removing interior rear-view mirror ⇒ [page 117](#) .
- Cover the painted surfaces along the window with textile adhesive tape.



- Pierce adhesive sealant with the piercing needle in the bottom left corner.
- Pull cutting wire through the needle and attach the wire end to the windscreen wiper support.
- Insert cutting wire all around the windscreen below the sealing profile => [page 90](#) , Pos. 7.
- Attach spooler - V.A.G 1654A- to the inner side of the windscreen and insert the second wire end into the spooler.
- Cut through the adhesive sealant with spooler - V.A.G 1654A- .



- Offset spooler - V.A.G 1654A- and continue cutting.

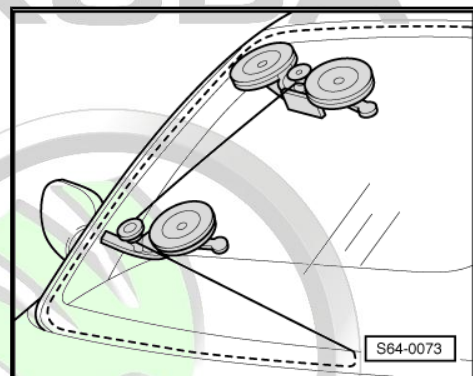


- Offset spooler - V.A.G 1654A- and attach steering roller - V.A.G 1474/1- to the inner side of the windscreen.

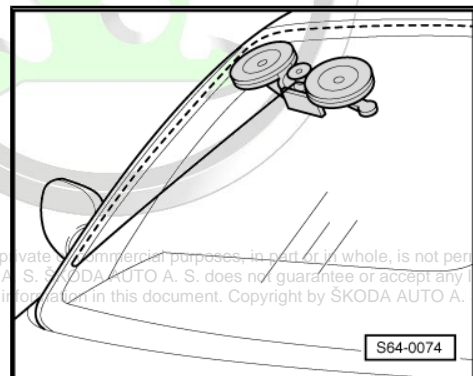


Note

Cut through the adhesive sealant as long as the cutting wire is guided in the steering roller - V.A.G 1474/1- .



- Remove steering roller - V.A.G 1474/1- and cut through glue sealing material further.



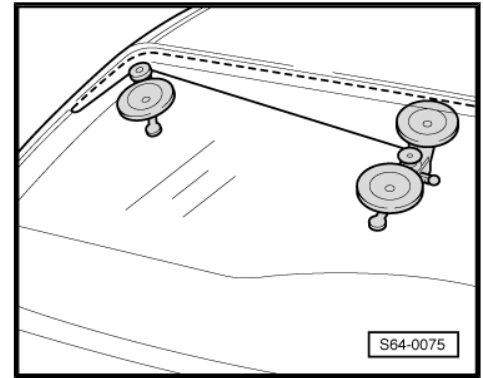
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- Offset spooler - V.A.G 1654A- and attach steering roller - V.A.G 1474/1- in the top right corner of the windscreen.

i Note

Cut through the adhesive sealant as long as the cutting wire is guided in the steering roller - V.A.G 1474/1- .

- Remove steering roller - V.A.G 1474/1- and cut through glue sealing material further.
- Repeat procedure in the top left and bottom corner.
- Remove the windscreen with the aid of the suction cup gripper e.g. - V.A.G. 1344- or the one manufactured by the company Equalizer -ESM-911- .



Removing undamaged windscreen



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive sealant.

- Remove the plenum chamber cover ⇒ [page 105](#) .
- Remove the top trim panel of the pillar A ⇒ [page 164](#) .
- Remove outer A-pillar trim panels ⇒ [page 110](#) .
- Removing interior rear-view mirror ⇒ [page 117](#) .
- Cover the painted surfaces along the window with textile adhesive tape.
- Remove glass pieces up to the adhesive sealant.
- Cut back the adhesive sealant, e.g. with electrical cutting tool - V.A.G 1561/A- , to approx. 1 mm thickness.
- Suction vacuum glass residues in the vehicle with a vacuum cleaner.

Installing windscreen

Prepare flange for fitting ⇒ [page 97](#) .

Glueing on ⇒ [page 99](#) .

Waiting time ⇒ [page 100](#) .

1.4 Summary of components of rear window

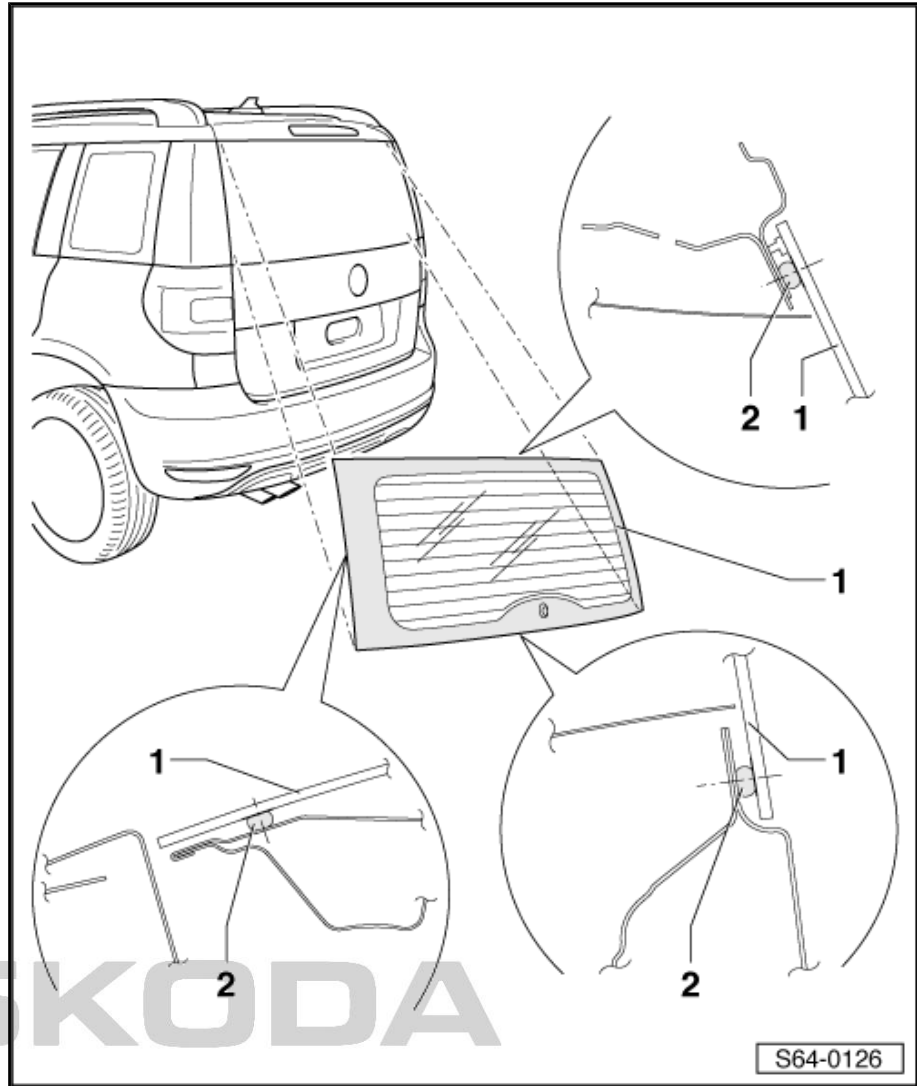




1 - Rear window

- Removing and installing
⇒ [page 94](#) .

2 - PUR - glue sealing material



1.5 Removing and installing the rear window

Removing undamaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive sealant.



Note

A second mechanic is required for removing the window.

- Removing top trim panel for tailgate ⇒ [page 170](#) .
- Dismantle the rear window wiper motor ⇒ **Electrical System**
⇒ Rep. gr. 92 .
- Disconnect the plug connections of the heated rear window and press the contact tabs onto the window.
- Disconnect the plug of the rear window aerial.

- Cover the painted surfaces along the window with textile adhesive tape.
- Further removal occurs as for the windscreen ⇒ [page 91](#) .

Removing damaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR adhesive sealant.

- Protect vehicle interior from glass splinters.
- Remove top trim panel for tailgate.
- Dismantle the rear window wiper motor ⇒ Electrical System ⇒ Rep. gr. 92 .
- Disconnect the plug connections of the heated rear window and press the contact tabs onto the window.
- Disconnect the plug of the rear window aerial.
- Cover the painted surfaces along the window with textile adhesive tape.
- Remove glass pieces up to the adhesive sealant.
- Cut back the adhesive sealant, e.g. with electrical cutting tool - V.A.G 1561/A- , to approx. 1 mm thickness.
- Vacuum off glass residue in the vehicle and tailgate cavities (pull the wiring harnesses out a little).

Installing rear window

Prepare flange for fitting ⇒ [page 97](#) .

Glueing on ⇒ [page 99](#) .

Waiting time ⇒ [page 100](#) .

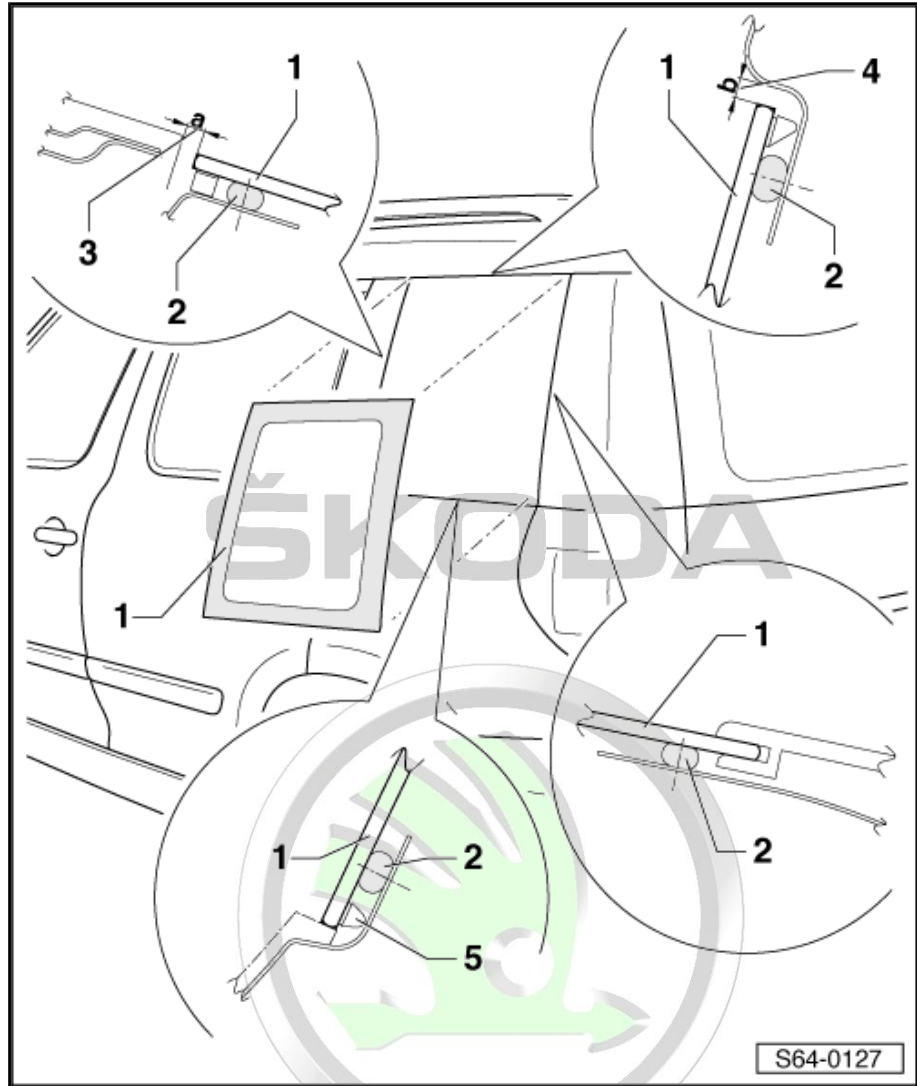
1.6 Assembly overview of side window



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- 1 - Side window
- 2 - PUR - glue sealing material
- 3 - Dimension -a-
□ $a = 4.5 \pm 0.5 \text{ mm}$
- 4 - Dimension -b-
□ $b = 4.5 \pm 0.5 \text{ mm}$
- 5 - Stop buffer
□ For installation of window



1.7 Removing and installing side window

Removing undamaged window

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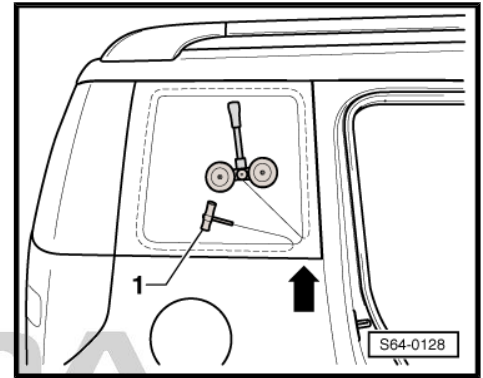


WARNING

Wear protective goggles and gloves when cutting hardened PUR glue sealing material and when working with window and cutting cords.

- Remove outer D-pillar trim panels ⇒ [page 111](#) .
- Remove top trim panel of pillar C and D ⇒ [page 164](#) .
- Cover the painted surfaces along the window with textile adhesive tape.

- Pierce adhesive sealant with piercing needle in the window corner -arrow-.
- Insert cutting cord all around the side window behind the sealing profile.
- Pull both cutting cord ends through the piercing needle into the vehicle.
- Attach the spooler - V.A.G 1654A- to the inner side of the window and insert the cord end into the spooler.
- Pull the other cutting cord end into the vehicle and insert cutting cord holder -1-.
- Partially cut through the adhesive sealant with spooler - V.A.G 1654A- .
- Cut through the adhesive sealant all around the side window, use steering roller - V.A.G 1474/1- in the window corners.
- Remove the window with the aid of the suction cup gripper e.g. - V.A.G. 1344- .



Removing damaged window



WARNING

Wear protective goggles and gloves when cutting hardened PUR glue sealing material and when working with window and cutting cords.

- Remove outer D-pillar trim panels ⇒ [page 111](#) .
- Remove top trim panel of pillar C and D ⇒ [page 164](#) .
- Protect vehicle interior from glass splinters.
- Cover the painted surfaces along the window with textile adhesive tape.
- Cut back glue sealing material to a thickness of approx. 1 mm.

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Installing side window

Prepare flange for fitting ⇒ [page 97](#) .

Glueing on ⇒ [page 99](#) .

Waiting time ⇒ [page 100](#) .

1.8 Prepare flange for fitting

Prepare flange for fitting

- Cut back hardened PUR with the aid of e.g. the glass scraper - SC - 170- or the straightening knife - SB - 531- to approx. 1 mm thickness.
- Apply a thin coat of activator to the cut back glue layer.
- Allow activator to work in for at least 10 minutes.

**Note**

- ◆ *The remainder of the hardened adhesive sealant serves as a base for newly applied adhesive sealant. Keep the surfaces to be glued clean and free from grease.*
- ◆ *Only cut back the adhesive surface shortly before the installation.*
- ◆ *The activator must not come into contact with paintwork, otherwise it will be damaged.*
- ◆ *If the flange was only partly replaced or if the paintwork was damaged, clean this area again after painting and treat with glass/paint primer.*

Work sequence for undamaged cut-out window

- Cut back hardened PUR with the aid of e.g. the glass scraper - SC - 170- or the straightening knife - SB - 531- to approx. 1 mm thickness.
- Apply a thin coat of activator to the cut back glue layer.
- Allow activator to work in for at least 10 minutes.

**Note**

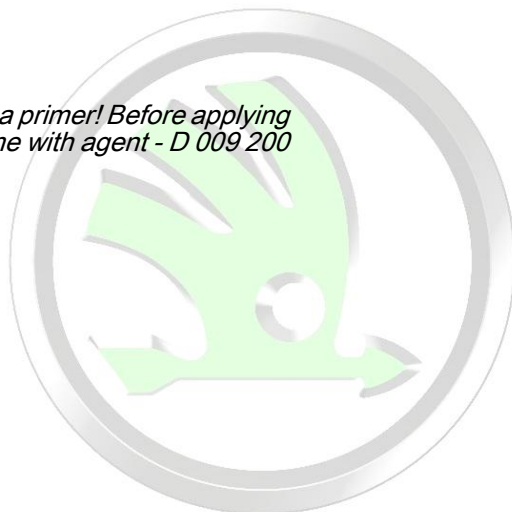
- ◆ *The remainder of the hardened adhesive sealant serves as a base for newly applied adhesive sealant. Keep the surfaces to be glued clean and free from grease.*
- ◆ *Only cut back the adhesive surface shortly before the installation.*
- ◆ *When cutting back the hardened PUR, do not damage the sealing nor the ceramic layer.*
- ◆ *Do not prime the adhesive surface and do not treat with cleaning agent.*

Work sequence for a new screw

- In the glued area, clean the window all around with glass cleaner - D 009 401 04- .
- Apply glass/paint primer - D 009 200 02-

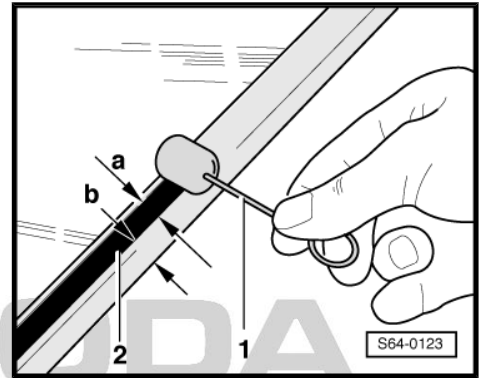
**Note**

The ceramic layer on the windows is not a primer! Before applying the adhesive and sealing materials, prime with agent - D 009 200 02- .



Apply glass/paint primer

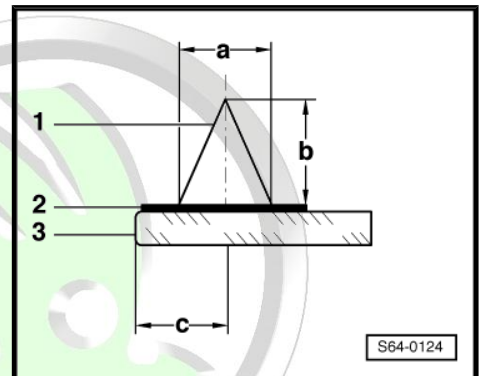
- Apply primer -2- using the applicator -1- with soaked felt uniformly in one go.
- Let the glass/paint primer dry off for approx. 10 min.
- Glass/paint primer width -a- approx. 20 mm.
- Glass/paint primer must be applied on the point where the glue bead is applied.



1.9 Glueing

Dimensions for applying the glue

- 1 - Glue bead
- 2 - Glass/paint primer
- 3 - Glass
- a - Width of glue bead - 8 mm.
- b - Height of glue bead - 12 mm
- c - Distance between outer edge of glass and centre of glue bead - 8 mm.



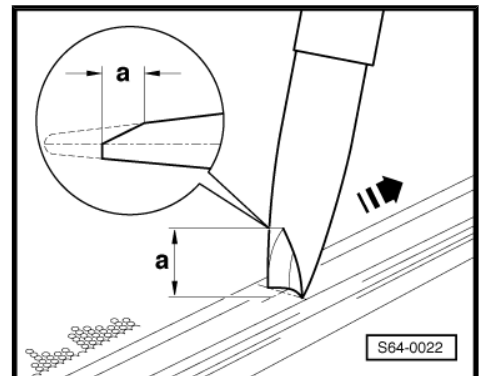
Note

The glue bead must be applied on the tailgate window glass as close as possible to the outer edge of the window to avoid possible contact with the collecting bar for the heater and the resulting corrosion of the tailgate. At the same time ensure that not too much glue is pressed out of the bottom edge of the window after pressing on the window.

- After completing the preparations cut back the nozzle for applying the glue as shown in the figure.
- Dimension -a- = 12 mm
- Bead width = 8 mm.
- Application direction -arrow-.

Note

- ◆ *The glue bead cross section is dependent on the cross sectional area of the nozzle and the application speed.*
- ◆ *When using 1C window glass adhesive -DH 009 100- or -DH 009 100 A2- , preheat the glue cartridges for 20 minutes in the warming box, e.g. - V.A.G 1939- .*
- ◆ *Use disposable gloves when working with glues and adhesive materials.*



Caution

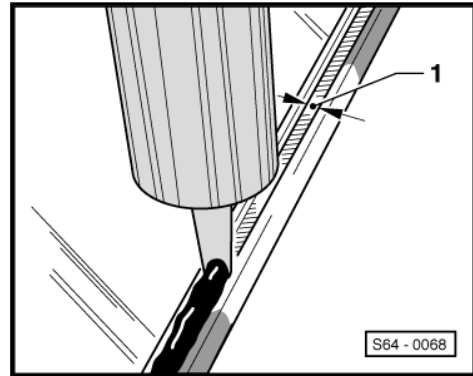
Comply with the manufacturer's handling instructions.



- Apply the adhesive sealant to the sealing section -1- at right angles to the window surface and all around it.

i Note

- ◆ Apply adhesive sealant at a temperature of 10 to 30°C.
- ◆ Open all vehicle windows before fitting the window into the frame.
- Insert window pane into the frame with the aid of two suction cup grippers e.g. - V.A.G 1344- , centre and press onto the spacer plates.



Caution

The window pane must be glued immediately as otherwise the adhesion of the glue and sealing materials may be poor.

- Insert window pane in frame using pane positioning wedges or eccentric pieces (applies for the windscreen).
- Fix the window during hardening process with adhesive tape.
- Remove any surplus adhesive sealant that is oozing out up to the heating filaments of the heated rear window.

1.10 Waiting time

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i Note

- ◆ *Waiting time: From fitting of the window until the vehicle is put into service.*
- ◆ *The vehicle must stand on a flat surface during the waiting period at an ambient temperature above 15°C.*
- ◆ *A higher temperature and a greater relative humidity shorten the waiting time for the adhesive sealant to harden.*

Window type	Adhesive	Waiting time
Windscreen	-DH 009 100-	16 hours
	-D 004 660 M2-	3 hours
Rear window	-DH 009 100-	4 hours
	-D 004 660 M2-	3 hours
Side window	-DH 009 100-	4 hours
	-D 004 660 M2-	3 hours



Caution

The vehicle is only safe for driving after the waiting time has expired.

1.11 Eliminating paint damage

The paint structure must be restored in accordance with the instructions in the "Paint Repairs" handbook and if necessary anti-



corrosion measures must be carried out according to the applicable repair technology of Škoda.

1.12 Remove adhesive sealant and clean

- It is recommended to use glue remover - D 002 000 A2- as cleaning agent. Observe safety regulations while working.



Caution

Do not press against the freshly glued window when cleaning the vehicle interior.

- Clean the paint surfaces with a dry cloth. Eliminate the remaining dirt with the glue remover - D 002 000 A2- .
- Clean the plastic trims: Allow the glue sealing material to harden (approx. 1 hour) and then pull off.

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66 – Exterior equipment

1 Wheelhouse liner

⇒ [“1.1 Removing and installing the front wheelhouse liner”, page 102](#)

⇒ [“1.2 Removing and installing the rear wheelhouse liner”, page 102](#)

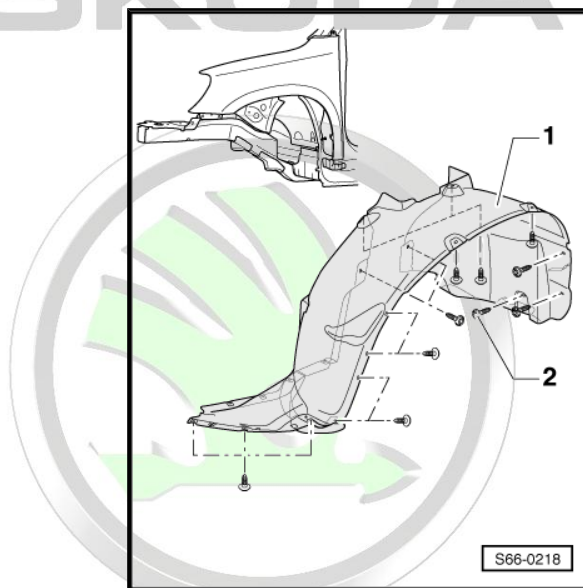
1.1 Removing and installing the front wheelhouse liner

Removing

- Remove wheel ⇒ Chassis; Rep. gr. 44 .
- Remove screws -2- (1.5 Nm).
- Remove wheelhouse liner -1-.

Install

- Installation is carried out in the reverse order.



1.2 Removing and installing the rear wheelhouse liner

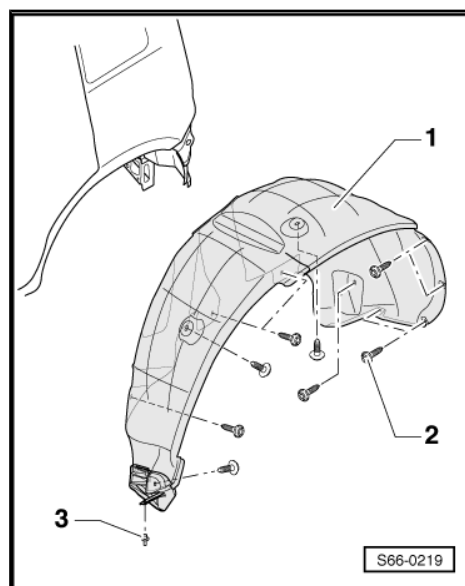
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Removing

- Remove wheel ⇒ Chassis; Rep. gr. 44 .
- Removing body-bound rivet -3-.
- Remove screws -2- (1.5 Nm).
- Remove wheelhouse liner -1-.

Install

- Installation is carried out in the reverse order.



2 Exterior mirror

⇒ "2.1 Summary of components of exterior mirror", page 103

⇒ "2.2 Removing and installing exterior mirror glass and housing", page 104

2.1 Summary of components of exterior mirror

1 - The inner mirror cover

2 - Clip

3 - Noise insulation

4 - Exterior mirror

Removing

- Remove front door trim panel ⇒ [page 159](#) .
- Remove inner mirror cover -1-.
- Disconnect plug connection for wing mirror -7-.
- Remove screw -8- and remove wing mirror from vehicle.

Install

- Installation is carried out in the reverse order.

5 - Mirror housing

- Removing and installing ⇒ [page 104](#) .

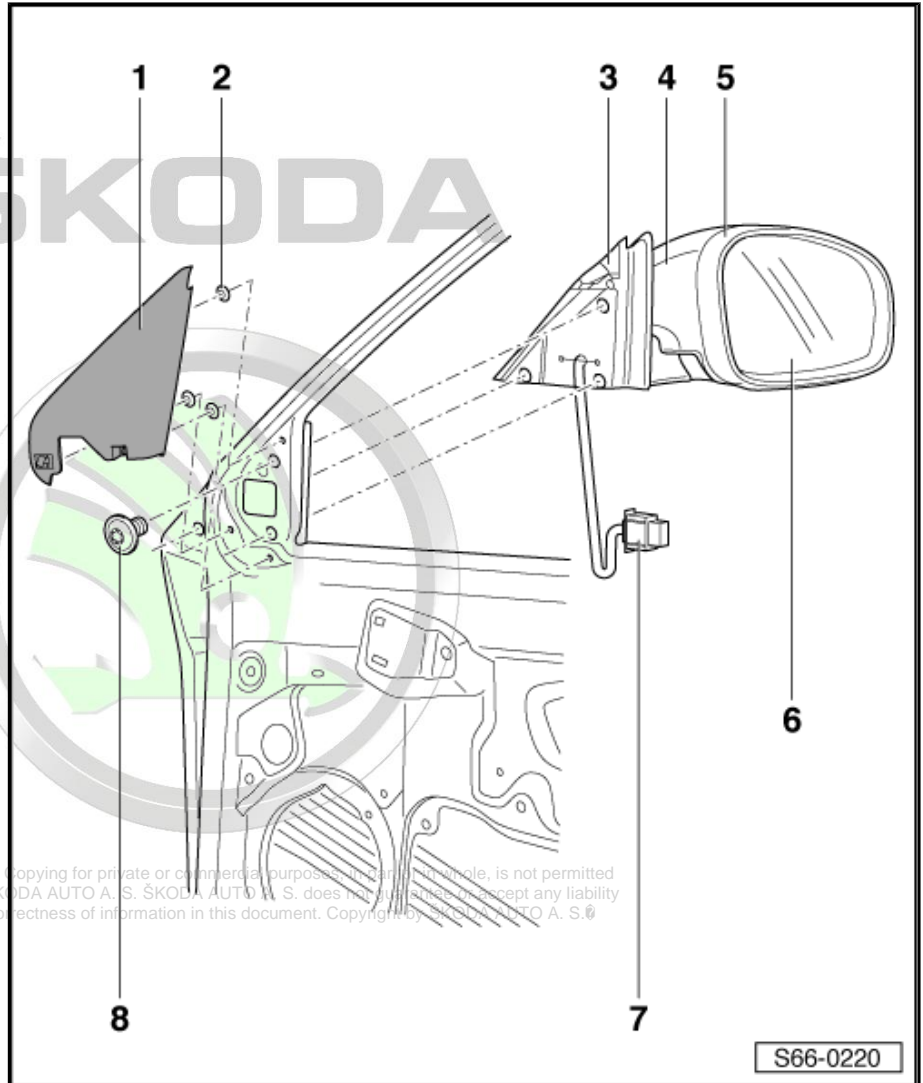
6 - Mirror glass

- Removing and installing ⇒ [page 104](#) .

7 - Connector

8 - Screw

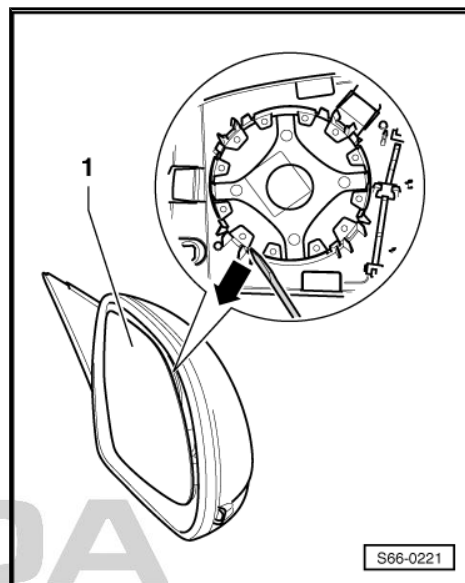
- 9 Nm



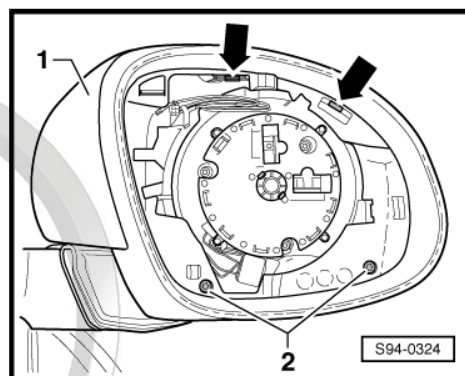
2.2 Removing and installing exterior mirror glass and housing

Removing

- Swivel the mirror glass -1- in the maximum position.
- Release the catches which secure the glass all around in the -direction of the arrow- e.g using a screwdriver.
- Push out the mirror glass and disconnect plug connections for mirror heating.
- Remove mirror glass.



- Unclip the top housing -1- from the clips -arrows-.
- Release screws -2-.
- Remove top mirror housing -1-.



- Remove screws -1- (0.7 Nm).
- Pull out bottom mirror housing -2- downwards -arrows-.

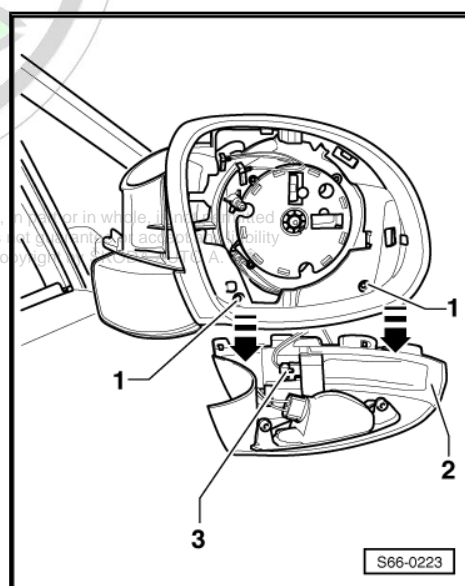


Note

Before removing the bottom mirror housing, the plug connection -3- for the turn signal light, inserted in the mirror, must be separated.

Install

- Installation is carried out in the reverse order.



3 Plenum chamber cover

⇒ [“3.1 Removing and installing the plenum chamber cover”](#), page 105

⇒ [“3.2 Removing and installing bulkhead plenum chamber”](#), page 105

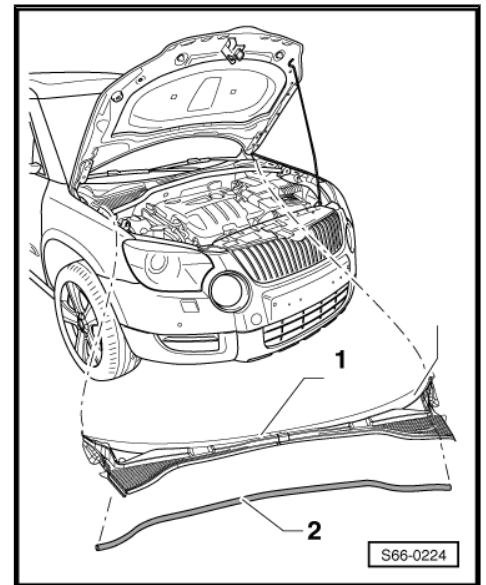
3.1 Removing and installing the plenum chamber cover

Removing

- Removing windscreen wipers ⇒ Electrical System; Rep. gr. 92 .
- Pull out the bonnet seal -2-.
- Remove plenum chamber cover -1-.
- Separate windscreen washer hose.
- Disconnect the plug connections of the heated spray nozzles.

Install

Installation is carried out in the reverse order.



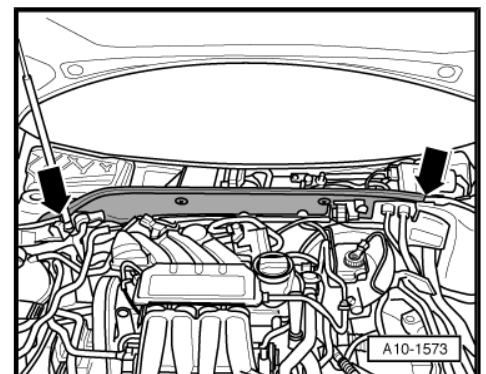
3.2 Removing and installing bulkhead plenum chamber

Removing

- Remove the plenum chamber cover ⇒ [page 105](#) .
- Remove fixing screws -arrows- (10 Nm) of the bulkhead plenum chamber.
- Release the electrical cable from the bulkhead plenum chamber.
- Remove the bulkhead plenum chamber towards the top.

Install

- Installation is carried out in the reverse order.





4 Trailer coupling

⇒ "4.1 Summary of components trailer coupling", page 106

⇒ "4.2 Removing and installing the control unit for trailer detection", page 107

4.1 Summary of components trailer coupling

1 - Trailer coupling frame

Removing

- Remove trailer arm -3-.
- Insert blind plug -4-.
- Remove the rear bumper ⇒ page 83 .
- Remove power socket -6-.
- Remove bracket -7-.
- Pull the electric cable -8- through the trailer coupling frame.
- Remove screws -9-.
- Remove trailer coupling frame.

Install

- Installation is carried out in the reverse order.

2 - Protective cap

3 - Trailer arm

Removing

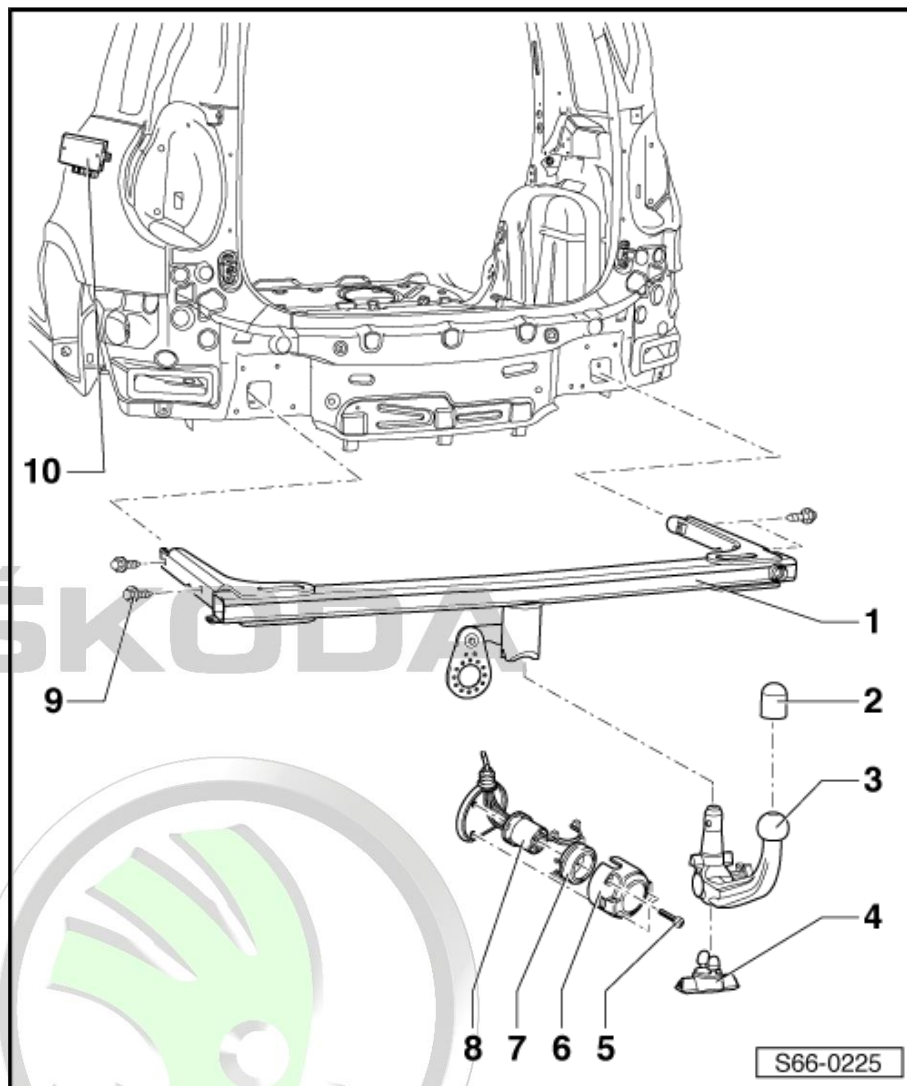
- Open lock on control handwheel.
- Push out control handwheel and turn to the front.
- Remove trailer arm.

Install

- Open lock on control handwheel.
- Push out control handwheel and turn to the front.
- Insert the trailer arm into the trailer coupling frame -1-.
- Close lock on control handwheel.

4 - Blind plug

- Insert in trailer arm hole.



5 - Screw

- 2.5 Nm

6 - Power socket

Removing

- Remove screw -5-.
- Remove power socket housing.

Install

- Installation is carried out in the reverse order.



Note

Use the type of power socket and the electric installation according to the country specific regulations.

7 - Support

8 - Electrical cable with gasket

9 - Screw

- 55 Nm

10 - Control unit for trailer detection

- Removing and installing ⇒ [page 107](#) .

4.2 Removing and installing the control unit for trailer detection



Caution

Disconnect the earth strap from the battery before commencing work on the electrical system.

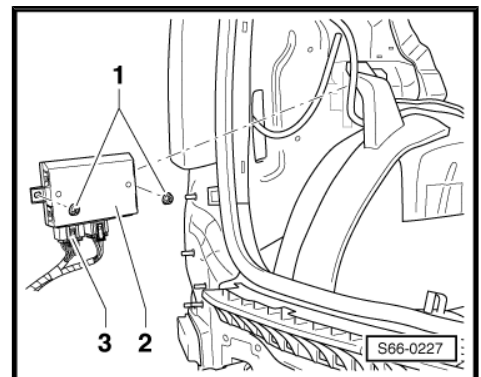
If the battery earth strap is disconnected and connected, carry out additional operations ⇒ [Electrical System; Rep. gr. 27](#) .

- Partly remove side trim panels in luggage compartment ⇒ [page 171](#) .

Unplug connector -3-

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- Remove fixing nuts -1- (1.5 Nm).
- Remove the control unit for trailer detection -2- from the vehicle.





5 Outer trim panel

⇒ [“5.1 Removing and installing protective side strips”, page 108](#)

⇒ [“5.2 Summary of components - scuff plate”, page 109](#)

⇒ [“5.3 Summary of components - outer A-pillar trim panel”, page 110](#)

⇒ [“5.4 Summary of components - outer D-pillar trim panel”, page 111](#)

⇒ [“5.5 The protective film”, page 111](#)

5.1 Removing and installing protective side strips

Special tools and workshop equipment required

- ◆ Hot-air blower e.g. -V.A.G 1416- .
- ◆ Cleaning solution e.g. -D 009 401 04- .
- ◆ Glue remover -D 002 000 10- .



Note

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The temperature of the outer panels and the protective strips must be of approx. 20 - 40°C.

Removing

- Protective strip with hot air out of the hot-air blower to approx. 100 °C.
- Separate protective strip from the door.
- Remove glue residues with -D 002 000 10- .

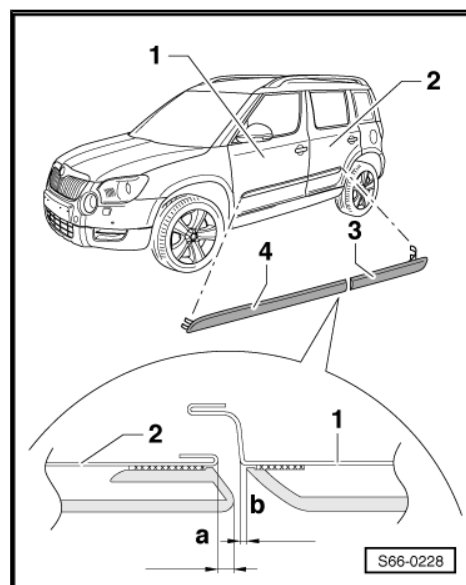
Install

- Clean front door -3- and rear door -2- with cleaning solution -D 009 401 04- .
- Remove protective foils from adhesive tapes.
- Stick protective strips -1- and -4- on front door -3- and rear door -2-, pay attention to the following:

a = 3.41 - 0.5 mm

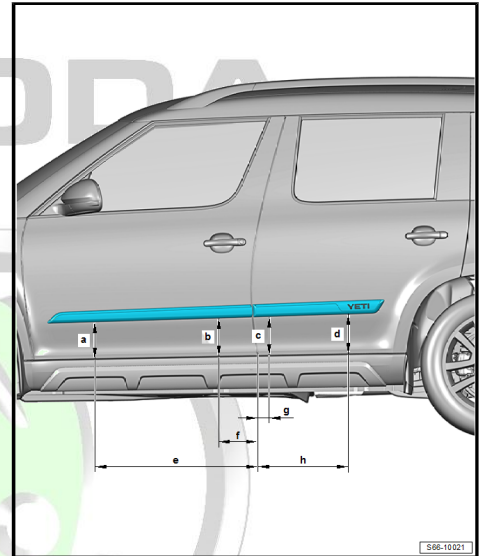
b = 1.41 + 0.5 mm

Proceed in the same manner on the other vehicle side.



Position of protective side strips

- a - 165.52 ± 0.2 mm
- b - 173.47 ± 0.2 mm
- c - 174.94 ± 0.2 mm
- d - 180.63 ± 0.2 mm
- e - 800 ± 0.2 mm
- f - 100 ± 0.2 mm
- g - 25 ± 0.2 mm
- 500 ± 0.2 mm



5.2 Summary of components - scuff plate

- 1 - Bottom side rail
- 2 - Grommet
- 3 - Adjusting nut
- 4 - Sill panel

Removing

- Remove screws -5-.
- Unclip scuff plate

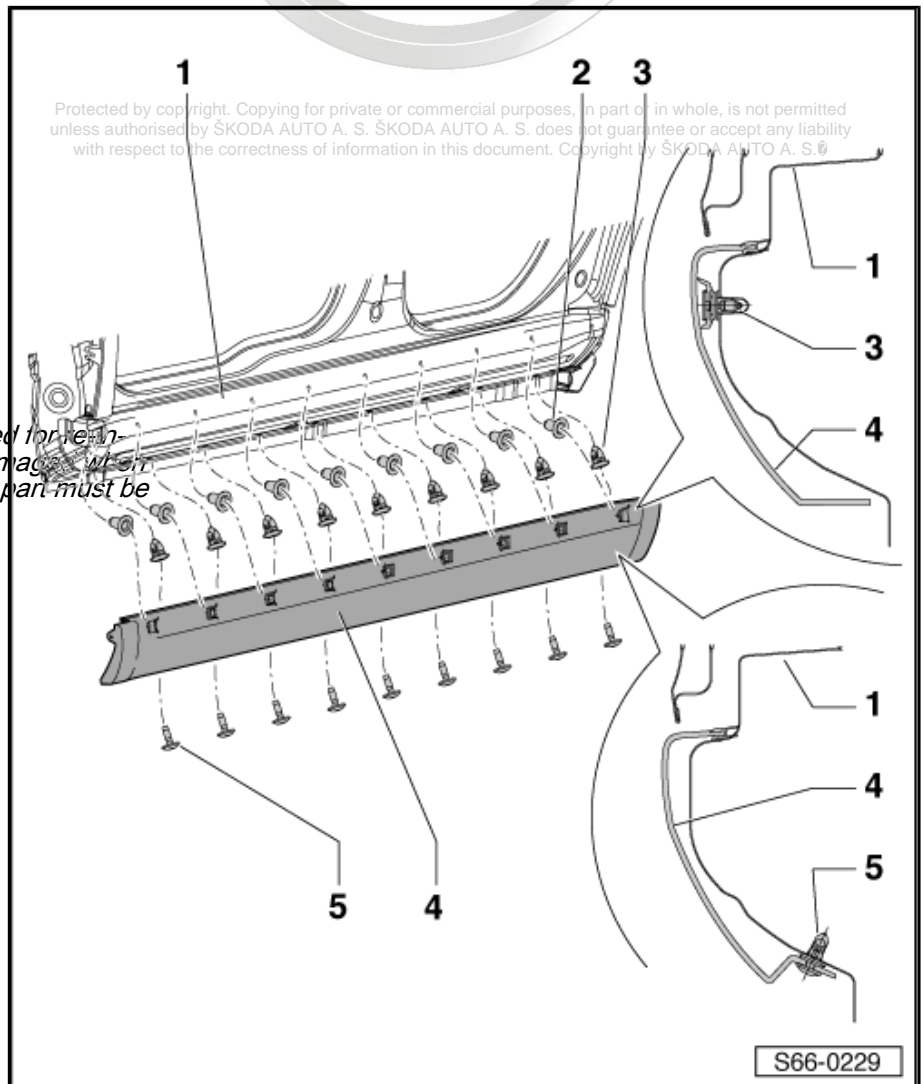
Note

This part is not intended for re-installing. The part is damaged when removing it and a new part must be installed!

Install

- Installation is carried out in the reverse order.

- 5 - Screw
- 2 Nm





5.3 Summary of components - outer A-pillar trim panel

- 1 - Clip (white in colour)
- 2 - Outer A-pillar trim panel

Removing

- Remove screws -4-.
- Unclip trim panel.



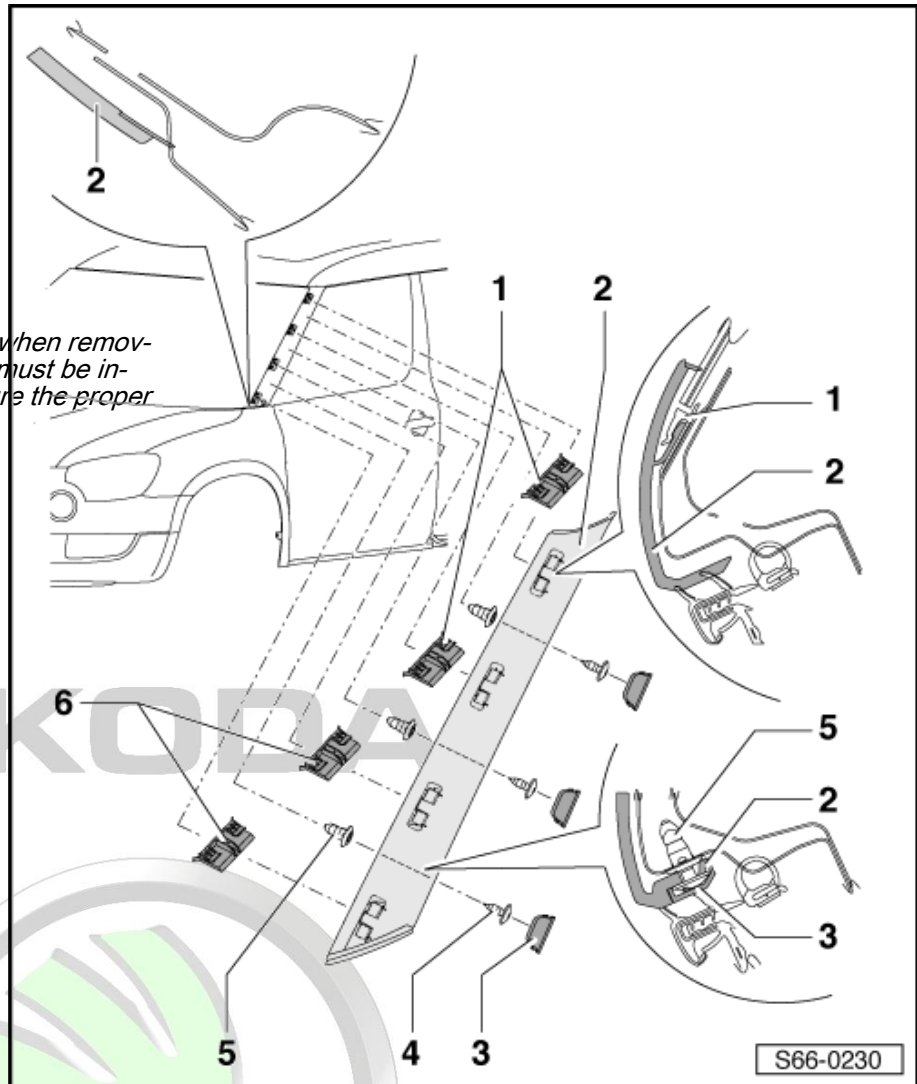
Note

If the part is damaged when removing it, then a new part must be installed in order to ensure the proper operation!

Install

- Installation is carried out in the reverse order.

- 3 - Cover
- 4 - Screw
□ 2 Nm
- 5 - Adjusting nut
- 6 - Clip (black in colour)



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5.4 Summary of components - outer D-pillar trim panel

- 1 - Rib clip
- 2 - Adjusting nut
- 3 - Outer D-pillar trim panel

Removing

- Remove tail light => Electrical System; Rep. gr. 94 .
- Remove screws -4-.
- Press the trim panel downwards in direction of arrow - A - approx. 30 mm.
- Unclip trim in direction of arrow - B -.



Note

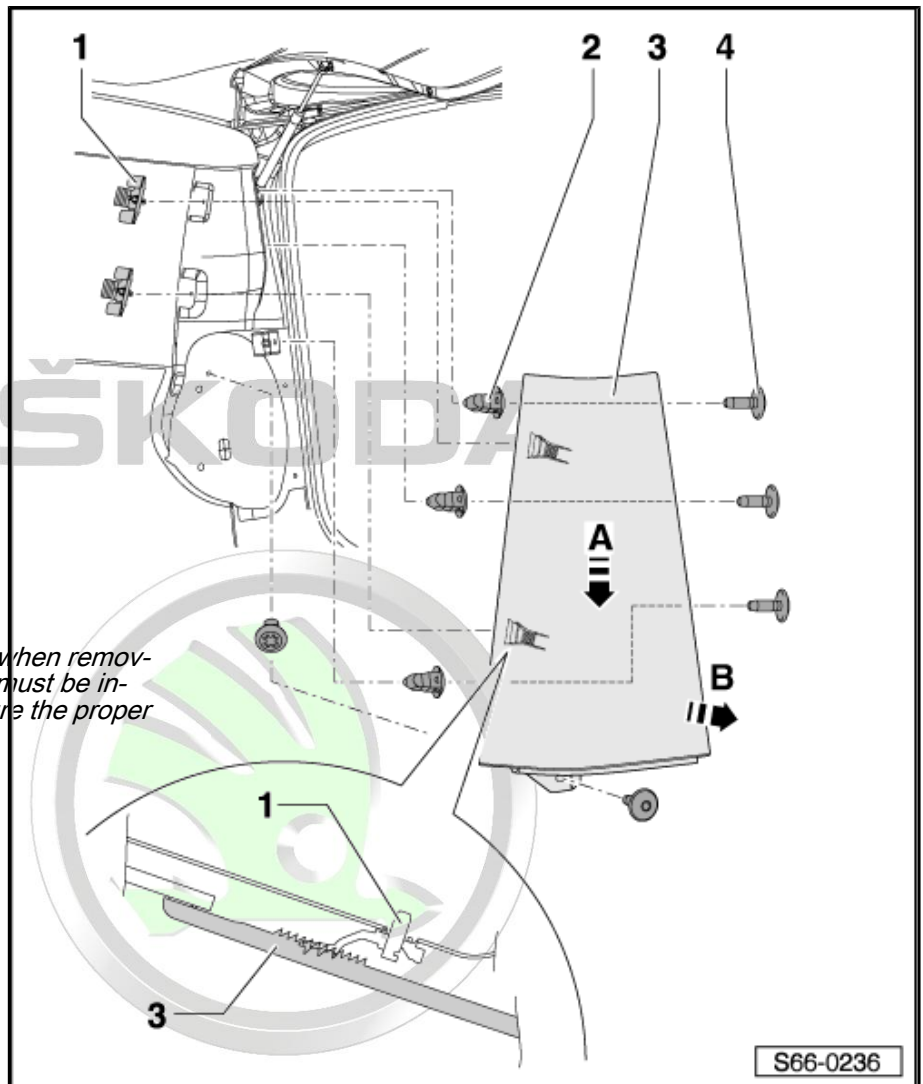
If the part is damaged when removing it, then a new part must be installed in order to ensure the proper operation!

Install

- Carry out the installation by pressing in the rib clips and secure with screws (Pos. 4).

4 - Screw

- 2, 4 Nm



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5.5 The protective film

Removing

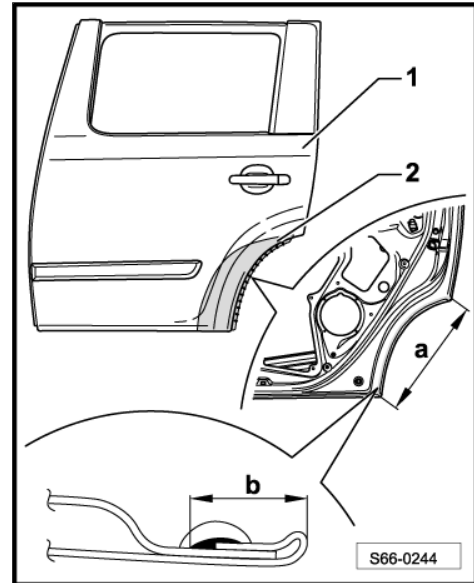
- Protective film with hot air out of the hot-air blower to approx. 100 °C.
- Separate protective strip from the door.
- Remove glue residues e.g. with -D 002 000 10- .

Install

- Clean the relevant area of the body with the cleaner D 009 401 04 and degrease.



- In der Länge - a - und Breite - b - Apply transparent primer (Würth) YHB 507 619 (20 ml), YHB 507 620 (250 ml) - for the Czech market or Würth CLEAR PRIMER Rapid A0890 024 5 (20 ml), A0890 024 500 (250 ml) - for foreign markets.
- Let it dry off for approx. 1 minute.
- Pull the larger part of the protective paper from the foil (Pos. 2).
- Moisten the relevant area of the body as well as the foil with a surfactant solution.
- Position the foil on the edge of the door panel according to the separation line.
- Stick on the foil gradually and press out the air bubbles using a scraper.
- Detach the other part of the protective paper and glue the remainder of the foil behind the door edge in the same way.



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6 Roof rack

6.1 Summary of components of roof rack

1 - Cap

2 - Roof rack

Removing

- Remove caps -1-.
- Remove screws -3-.
- Remove roof rack.



Note

If the cap (Pos. 1) is damaged when removing it, then a new part must be installed in order to ensure the proper operation!

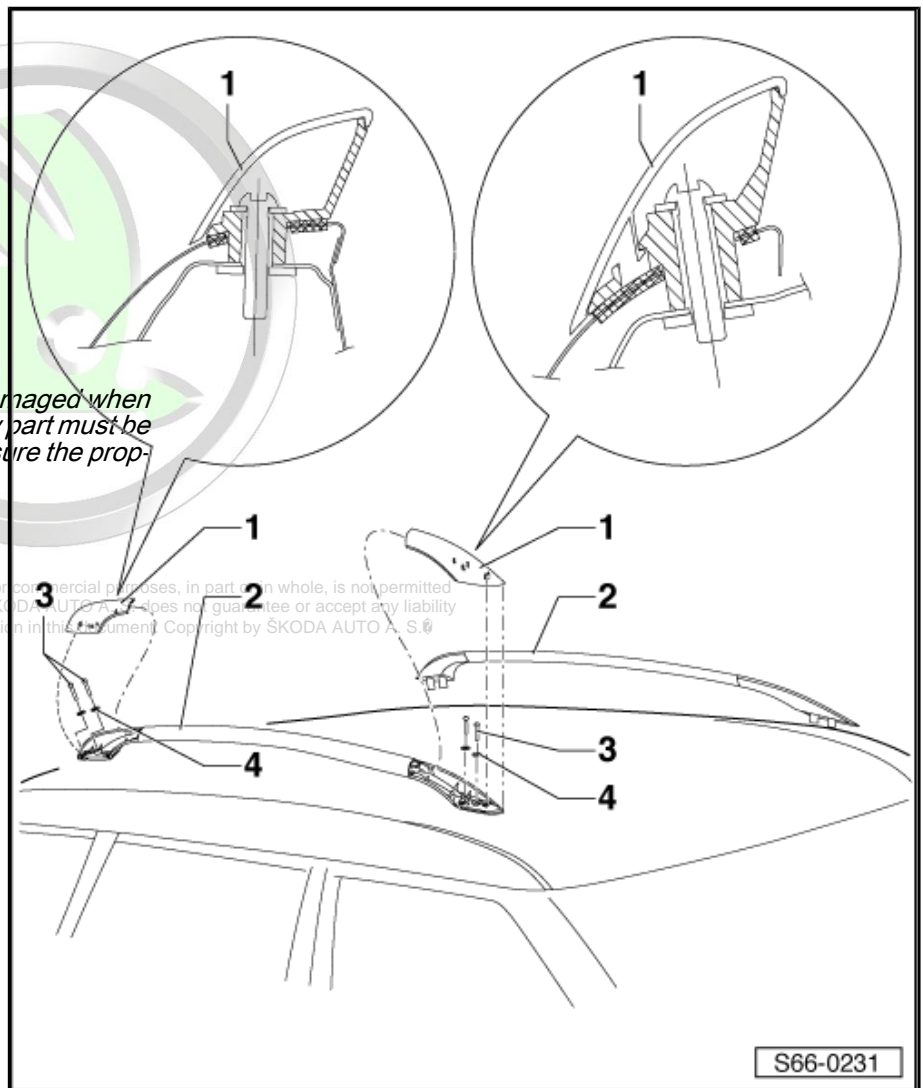
Install

- Installation is carried out in the reverse order.

3 - Screw

□ 23 Nm

4 - Washer



7 Decorative parts

⇒ "7.1 Mounting instructions for signs and letterings", page 114

⇒ "7.2 Summary of components of rear Škoda sign and lettering", page 114

⇒ "7.3 Summary of components - front logo - facelift", page 114

7.1 Mounting instructions for signs and letterings

Special tools and workshop equipment required

- ◆ Hot-air blower e.g. -V.A.G 1416-
- ◆ Cleaning agent -D 009 401 04-
- ◆ Adhesive tape remover -D 002 000 A2-



Note

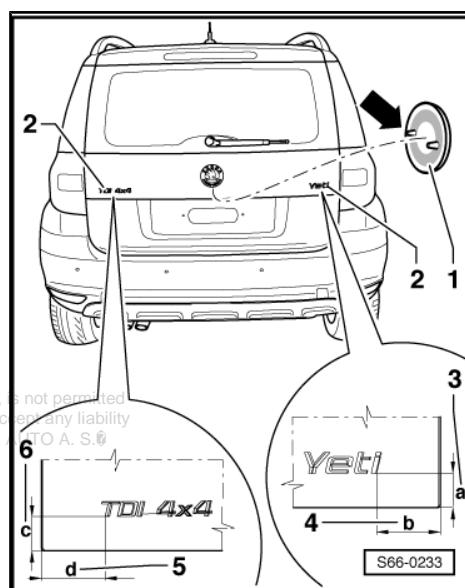
- ◆ Before removing, the lettering or the sign must be warmed up using a hot-air blower -V.A.G 1416- .
- ◆ The glue remover -D 002 000 10- must be used to remove the glue residues.
- ◆ Before the sign and the lettering are glued, the adhesive surfaces of the body must be cleaned with -D 009 401 04- .
- ◆ Make sure that the adhesive surfaces are free from dust and grease.
- ◆ The letterings or the signs must be glued immediately after cleaning with the cleaning agent -D 009 401 04- .
- ◆ Remove protective foil from its wrapping immediately before installing.
- ◆ The ambient temperature should be approx. 21°C when glueing the signs and letterings.

7.2 Summary of components of rear Škoda sign and lettering

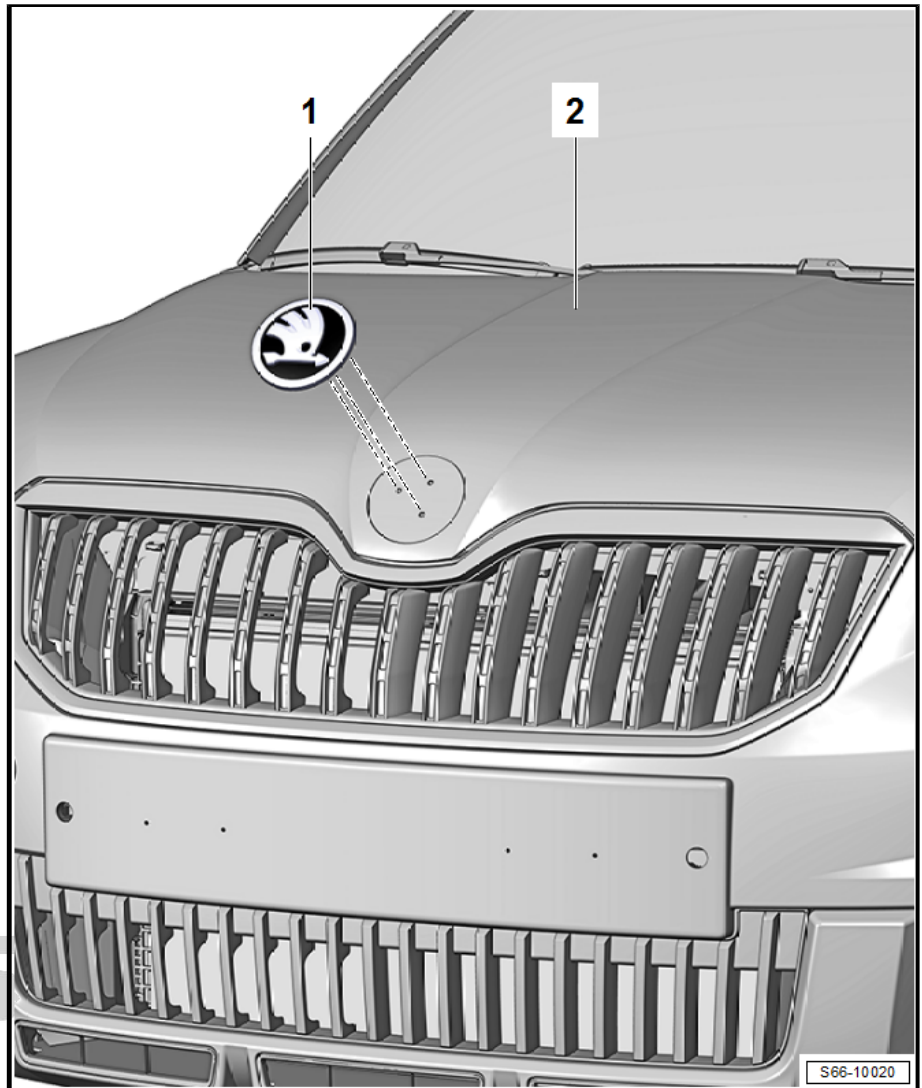
- 1 - Škoda sign
 - Position correctly with dowel pins -arrow- and glue.
- 2 - Lettering
 - Position according to the given dimensions -3 and 4- or -5 and 6- and glue.
- 3 - Dimension -a- = 37 mm
- 4 - Dimension -b- = 69 mm
- 5 - Dimension -c- = 37 mm
- 6 - Dimension -d- = 69 mm

Valid for the designation TDI, TDI 4x4 and TSI 4x4.

Valid for the designation TDI, TDI 4x4 and TSI 4x4.



7.3 Summary of components - front logo - facelift



Removing

- Warm up the logo - 1 - with a hot-air blower before removing.
- Remove the logo from the bonnet -2-.

Install

- Pay attention to installation instructions => [page 114](#) .
- Remove the protective foil.
- Place the logo -1- with the centring pins into the embossed area of the bonnet -2-.
- Press the logo -1- down firmly.

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8 Roof strips

8.1 Summary of components of roof strips

1 - Roof drip moulding

Removing

- Remove screw (Pos. 2).
- Remove strip holder (Pos. 3).
- Remove the strip in sequence from the roof gutter.

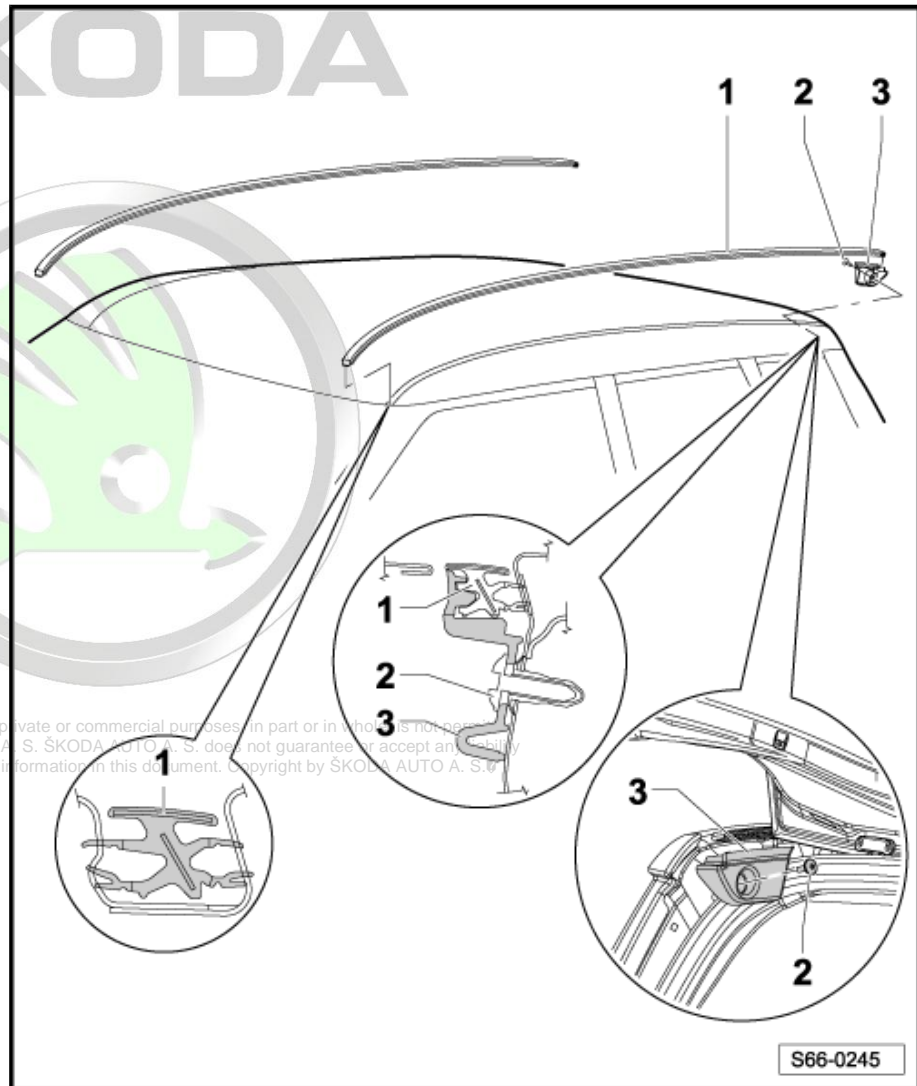
Install

- Installation is carried out in the reverse order.

2 - Screw

- 2 Nm

3 - Strip holder



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68 – Interior equipment

1 Interior rear-view mirror

⇒ [“1.1 Removing and installing the interior rear-view mirror without rain sensor”, page 117](#)

⇒ [“1.2 Repairing with glue”, page 117](#)

⇒ [“1.3 Removing and installing the interior mirror with rain sensor”, page 118](#)

⇒ [“1.4 Attaching the pedestal retaining plate”, page 119](#)

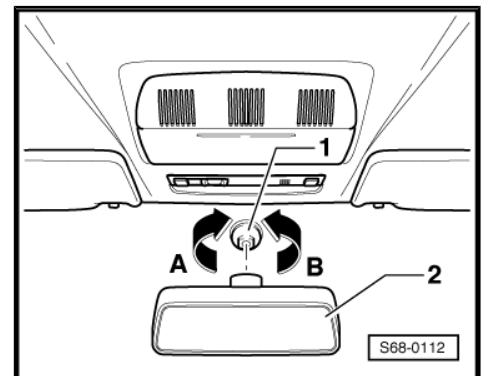
1.1 Removing and installing the interior rear-view mirror without rain sensor

Removing

- Turn the interior rear-view mirror -2- in -direction of arrow A- and dislodge from the retaining plate -1- (locking spring in mirror base plate).

Install

- Insert the interior rear-view mirror by approx. 90° turn to the right into the retaining plate -1-.
- Turn the interior rear-view mirror -2- in -direction of arrow B-, until the locking spring locks.



1.2 Repairing with glue

Special tools and workshop equipment required

- ◆ Adhesive kit - D 000 703 A1-
- ◆ Glass scraper e.g. -SC - 170- .
- On the outside of the windscreen, mark the position of the retaining plate, using a felt-tip pen for example.
- Remove retaining plate from the mirror pedestal.
- Remove old glue with wire brush from the retaining plate.
- Place 360...400 grade sandpaper on a flat surface and sand the three separating knobs on the bonding surface.
- Sanded surfaces must be clean and free from grease.
- Using the glass scraper, scrape off any old glue and glass/ paint primer residue down to the ceramic layer on the windscreen.
- Clean the bonding surface with cleaning solution -D 009 401 04- .



Caution

Do not damage the ceramic layer, as scratches will be permanently visible.

- Cut a piece of nylon net fabric to the exact size of the mirror pedestal.

**Note**

A protective glove (rubber) must be worn.

- Apply a generous layer of adhesive evenly on the retaining plate.
- Fit a piece of nylon net fabric onto the retaining plate.
- Continue applying adhesive by dabbing with the tube on the nylon net fabric.

**Note**

Once the nylon net fabric is placed on the adhesive, you only have 30 seconds to press it onto the windscreen.

- Press the retaining plate steadily onto the windscreen for 15 seconds (do not force).
- Remove excess adhesive with a cloth.

**Note**

Mount the interior rear-view mirror after 15 minutes.

1.3 Removing and installing the interior mirror with rain sensor

**Note**

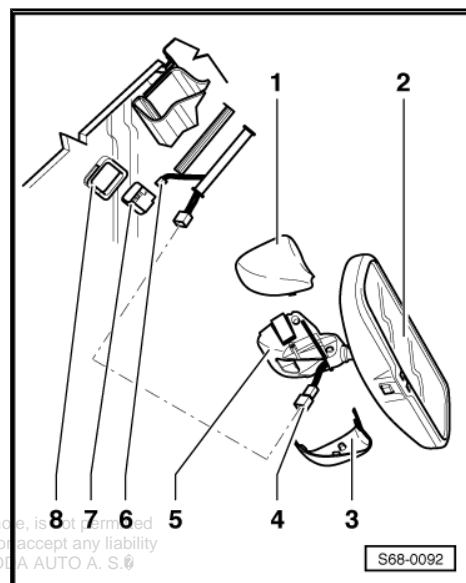
If the rain sensor is removed from the retaining plate on the windscreen (e.g. when changing the windscreen), it can be subsequently installed again ⇒ Electrical System; Rep. gr. 92 . Store the removed sensor dust-free until it is installed again and make sure that the silicone coupling cushion does not get dirty.

Removing

- Press apart pedestal halves -1- and -3- and take off.
- Pull pedestal -5- with mirror -2- downwards and away from retaining plate -8-.
- Disconnect plug connection -4- and plug connection -6- from rain sensor -7- ⇒ Electrical System; Rep. gr. 92 .

Install

- Installation is carried out in the reverse order.



1.4 Attaching the pedestal retaining plate

Note

- ◆ *By applying the following repair procedure, you can avoid having to replace the windscreen.*
- ◆ *It is possible to reuse the old, fallen off retaining plate.*

Preparing windscreen

- On the outside of the windscreen, mark the position of the retaining plate, using a felt-tip pen for example.
- Any remaining adhesive and glass/paint primer residue must be removed down to the ceramic layer.



Caution

Do not damage the ceramic layer, as scratches will be permanently visible.

- Clean the bonding surface with cleaning solution -D 009 401 04- .
- Adhere to the airing time of at least 10 minutes.
- Apply glass/paint primer -D 009 200 02- to the glass.
- Keep to the vent time: min. 10 minutes up to a max. of 1 hour.

Preparing the retaining plate for adhesive

- Remove glue residues.
- Sand the adhesive surface (wet on wet) with very fine sandpaper (grade 800 - 1200).
- Clean the bonding surface with cleaning solution -D 009 401 04- .

Attaching the retaining plate

- Apply glue -D 180 KD2 A1- directly to the bonding surface of the retaining plate.
- Glue bead diameter approx. 3 mm.
- Immediately after application, press the retaining plate onto the windscreen.
- Arrange the retaining plate within the position provided on the ceramic layer, and secure with adhesive tape.
- Carefully remove the adhesive tape after about one hour.
- Remove excess adhesive with a cloth, and clean with a cleaning solution.

Note

The interior rear-view mirror can be mounted after a minimum of 2.5 minutes.



2 Covers, storage areas and trim panels

⇒ [“2.1 Summary of components of centre console”, page 120](#)

⇒ [“2.2 Summary of components of centre console \(without arm rest\)”, page 121](#)

⇒ [“2.3 Removing and installing the sun visor”, page 122](#)

⇒ [“2.4 Removing and installing spectacle storage area”, page 122](#)

2.1 Summary of components of centre console

1 - Screw

- 1.5 Nm

2 - Storage area

3 - Right side cover

4 - Armrest

Removing

- Remove centre console -13-.
- Remove air guide -8-.
- Detach AUX line.
- Remove screws -5- and -6- and take off armrest.

Install

- Installation is carried out in the reverse order.

5 - Screw

- 2.3 Nm

6 - Screw

- 8 Nm

7 - Air valve

8 - Air deflector

9 - Rear flow vent

10 - Rear ashtray

11 - Rear support

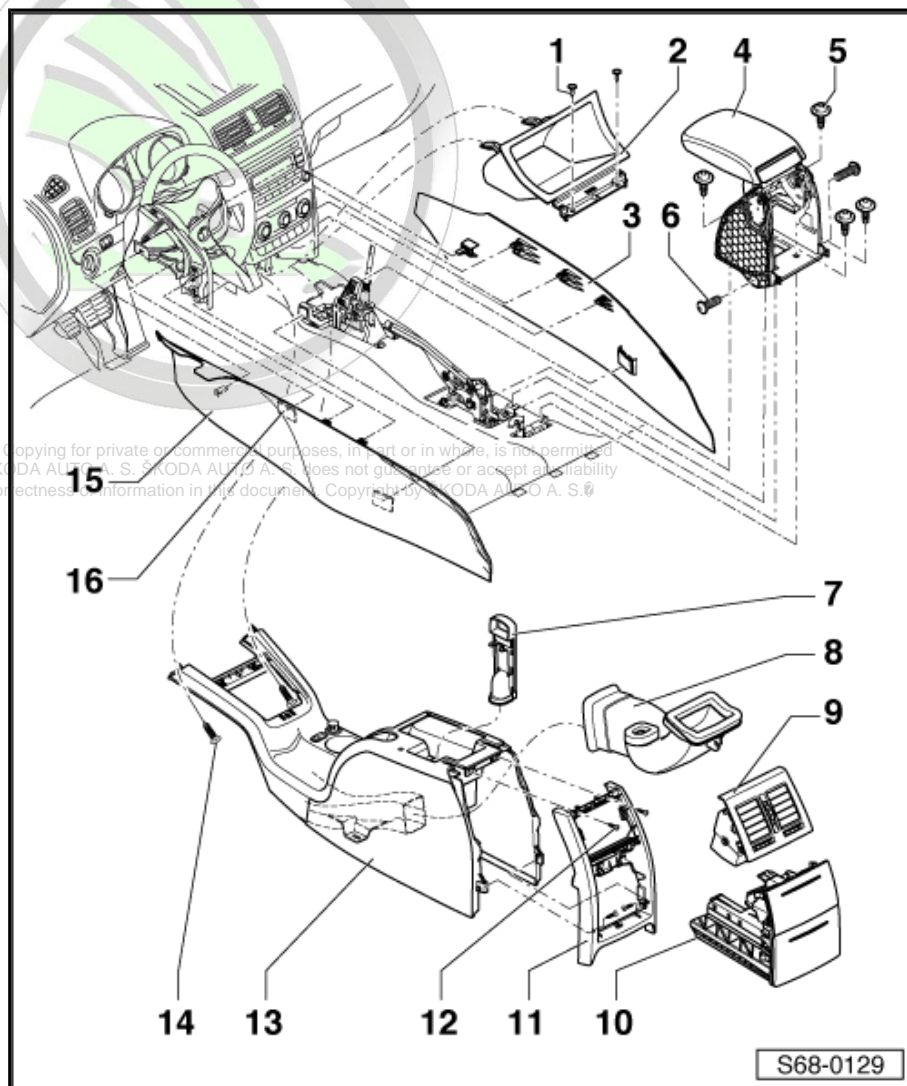
12 - Screw

- 1, 5 Nm

13 - Centre console

Removing

- Switch off the ignition and all electrical components.
- Remove the gearshift boot ⇒ Gearbox; Rep. gr. 34
- Remove screws -1- and remove storage area -2-.
- Remove both side covers -3- and -15-.



- Remove screws -14-.
- Take out rear ashtray -10- and release plug for rear ashtray illumination or plug from the rear seat heating control (if present).
- Take out rear flow vent -9-.
- Remove screws -12- and remove rear support -11-.
- Pull on the handbrake and push the centre console upwards.
- Disconnect plug from cigarette lighter and from central locking switch or disconnect AUX power socket.

Install

- Installation is carried out in the reverse order.

14 - Screw

- 1.4 Nm

15 - Left side cover

16 - Retaining clip

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2.2 Summary of components of centre console (without arm rest)

1 - Screw

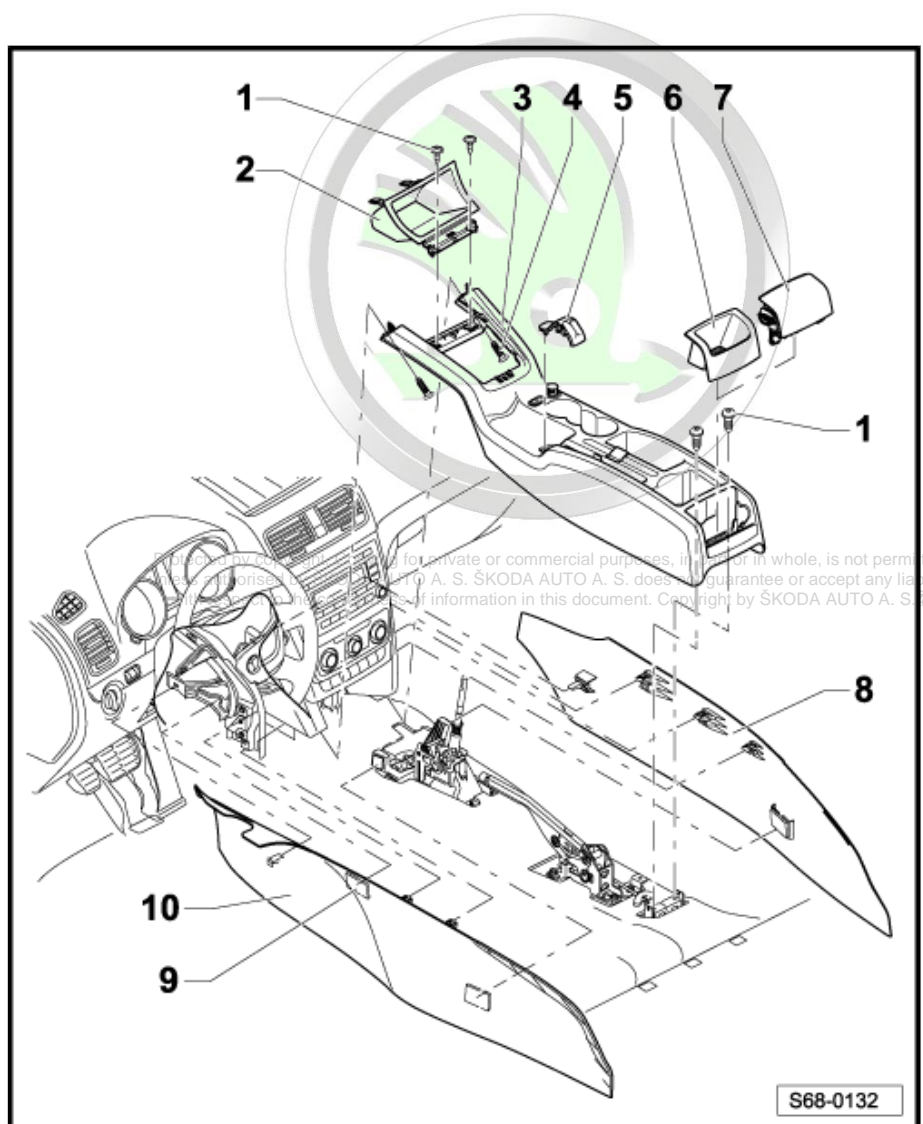
- 1, 5 Nm

2 - Storage area

3 - Centre console

Removing

- Switch off the ignition and all electrical components.
- Remove the gearshift boot ⇒ Gearbox; Rep. gr. 34
- Remove screws -1- and remove storage area -2-.
- Remove both side covers -9- and -11-.
- Remove screws -4-.
- Remove the rear ashtray -7- or the storage area -6-, disconnect the plug for the rear ashtray illumination (depending on the vehicle equipment).
- Remove screws -8-.
- Pull on the handbrake and push the centre console upwards.
- Disconnect plug from



S68-0132



cigarette lighter and
from central locking switch.

Install

- Installation is carried out in the reverse order.

4 - Screw

- 1, 5 Nm

5 - Blind plug

6 - Storage area

7 - Ashtray

8 - Screw

- 1, 5 Nm

9 - Right side cover

10 - Retaining clip

11 - Left side cover

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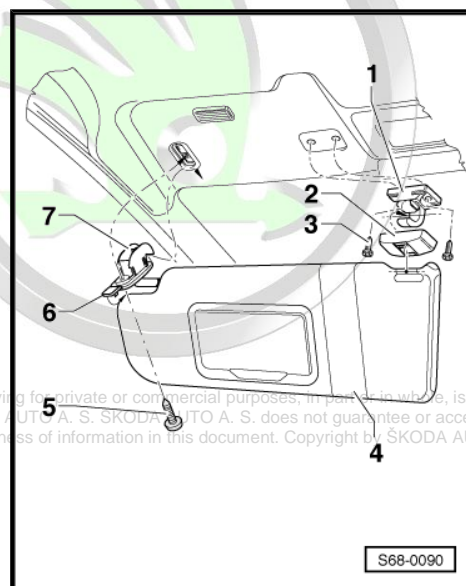
2.3 Removing and installing the sun visor

Removing

- Unhook sun visor -4- from the holder -1-.
- Lever off cap -6- with a narrow screwdriver and open.
- Release screw -5- (2 Nm).
- Release holder -7- for sun visor.
- Take out sun visor -4-.
- Release cap -2-.
- Remove screws -3- (2 Nm) and remove holder -1-.

Install

- Installation is carried out in the reverse order.

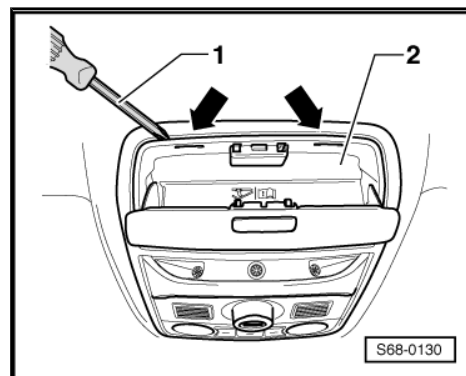


2.4 Removing and installing spectacle storage area

- Open spectacle storage area -2-.
- Insert the screwdriver (max. 5 mm wide) -1- into the gaps on the front side of the storage area -2- and lever out the storage area -2-.
- Remove spectacle storage area -2-.

Install

- Installation is carried out in the reverse order.





3 Recessed handle

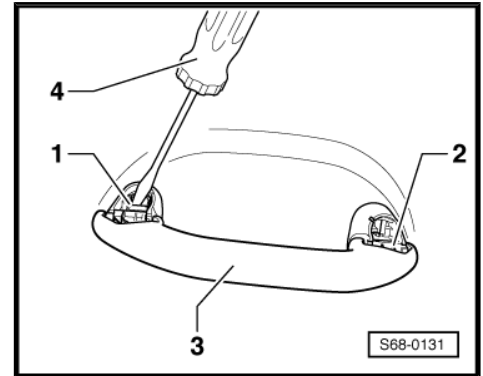
3.1 Removing and installing recessed handle

Removing

- Fold down recessed handle -3-.
- Lever off caps -2- with a narrow screwdriver and open.
- Unclip the clamps -1- for example with a screwdriver -4- and remove the recessed handle.

Install

- Installation is carried out in the reverse order.



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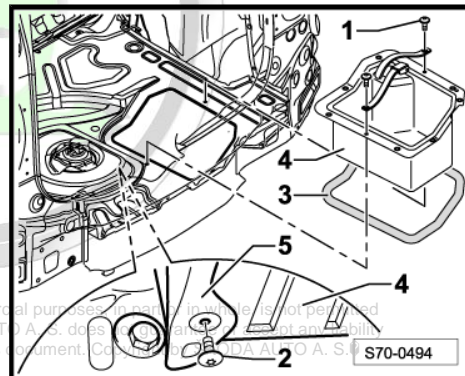
4 Battery box

Removing

- Remove increased luggage compartment floor (depending upon vehicle equipment) or the luggage compartment-floor covering.
- Remove the tailgate/luggage compartment cover ⇒ [page 174](#) .
- Remove side trim panel on the right in the luggage compartment ⇒ [page 171](#) .
- Remove screws - 1 - and remove tensioning straps.
- Remove screw - 2 - from heat shield plate - 5 - .
- Separate the box -4- from the sealant -3- (cut off) and detach from the luggage compartment floor upwards.

Install

- Clean the adhesive surfaces with the cleaner D 009 401 04 and degrease.
- Apply glass/paint primer D 009 200 02 in the adhesive area.
- Apply the PUR adhesive D 172 090 A2 in the adhesive area on the battery box.
- After applying the adhesive all around the box, insert in the opening in the luggage compartment floor.
- Press onto the floor by hand and secure with screws - 1 - with tensioning straps.
- Install screws -2-.



Note

Ensure proper glueing, in order to prevent water leaking into the vehicle.

69 – Passenger protection

1 Seat belts

⇒ [“1.1 Safety instructions for work on seat belt tensioners”](#), page 125

⇒ [“1.2 Summary of components of front seat belts”](#), page 126

⇒ [“1.3 The seat belts at the rear - summary of components”](#), page 128

1.1 Safety instructions for work on seat belt tensioners

- ◆ All inspection, removal and installation and repair work must only be carried out by properly qualified personnel.
- ◆ Belt tensioner units must not be opened or repaired. Only use original new parts (risk of injury).
- ◆ Seat belt tensioner units that have been subject to serious impacts or which have been dropped onto the ground must not be fitted in vehicles.
- ◆ Seat belt tensioner units which are mechanically damaged (dents, cracks) should always be replaced with original new parts.
- ◆ Storage and transport must comply with the legislation on explosive and hazardous materials.
- ◆ The non-ignited belt tensioners which have been taken out of commission must be sent to a specialist company or to the importer for disposal in compliance with the instructions of PST and environmental protection regulations.
- ◆ Activated belt tensioner units can be disposed of as industrial waste.
- ◆ The prescribed packaging should be used for storage and transport.
- ◆ The belt tightener units should be installed immediately after being removed from their transport packaging.
- ◆ Do not use electric or impact screw drivers to remove or install the seat belt tensioners.
- ◆ Place the seat belt tensioner unit back in the transport packaging if the work is interrupted.
- ◆ It is not permitted to leave the seat belt tensioner unit unattended.
- ◆ The seat belt tensioner unit must not be treated with grease, cleaning agents or similar products, and it must not be exposed to temperatures above 100°C, not even for short periods.
- ◆ Both seat belt tensioners together with the seat belts (the seat belts no longer retract) are to be replaced with new original parts following an accident in which the seat belt tensioners were deployed.
- ◆ Ignite the belt tensioners before scrapping the vehicle
⇒ [page 147](#) .
- ◆ Remove the seat belt tensioner units before starting repair work.



1.2 Summary of components of front seat belts

1 - Seat belt height adjuster

Removing

- Remove top trim panel of B pillar ⇒ [page 165](#) .
- Remove screw -4- and take off top deflection fitting -3-.
- Remove screw -2-.
- Remove seat belt height adjuster towards the top.

Install

- Installation is carried out in the reverse order.

2 - Screw

- 22 Nm

3 - Top deflection fitting

4 - Screw

- 35 Nm

5 - Belt guide

- Secured with screws -6-.

6 - Screw

- 4.5 Nm

7 - Belt buckle

Removing

- Remove front seat ⇒ [page 176](#) .
- Remove screws -8-.
- Remove the belt buckle, if necessary release the plug connection of the electric belt buckle signalling line.

Install

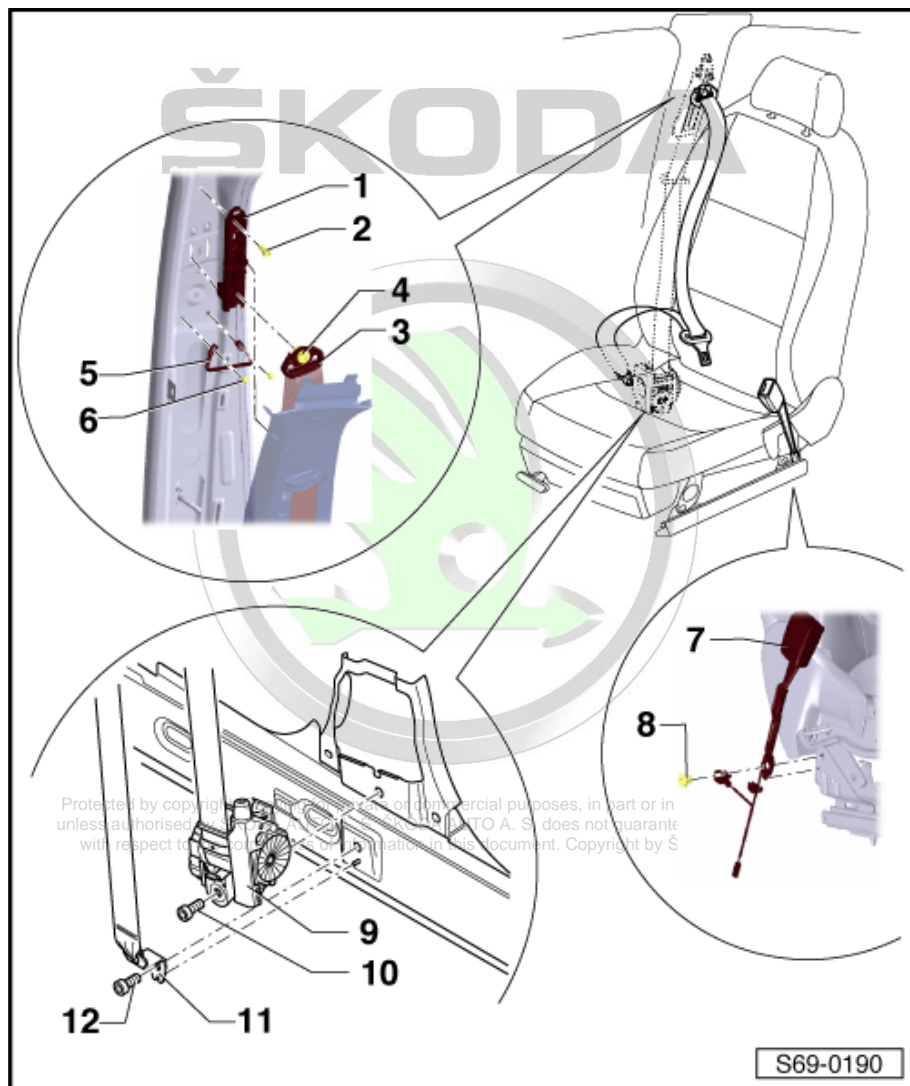
- Installation is carried out in the reverse order.

8 - Screw

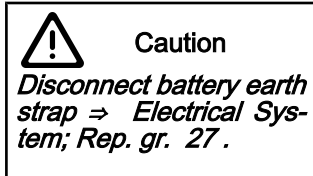
- 35 Nm

9 - Automatic belt retractor with belt tensioner

- The retaining lug determines the position of the automatic belt retractor.
- Loosening of the screw causes the automatic belt retractor with belt tightener to be secured, and the opposite situation causes it to become operative again.



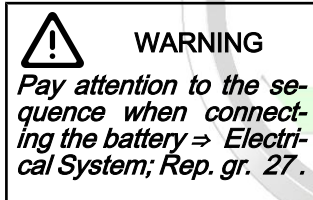
Removing



- Remove top and bottom trim panels of B pillar ⇒ [page 165](#) .
- Remove the top deflection fitting -3-.
- Remove the bottom deflection fitting -11-.
- Disconnect the plug connection on the belt tightener.
- Remove screw -10-.
- Take out automatic belt retractor with seat belt tensioner.

Install

- Installation is carried out in the reverse order.



10 - Screw

- 35 Nm

11 - Deflection fitting below

Removing

- Remove screw -12-.
- Remove the bottom deflection fitting.

Install

- Installation is carried out in the reverse order.

12 - Screw

- 35 Nm



1.3 The seat belts at the rear - summary of components

1 - Automatic belt retractor

Removing

- Remove luggage compartment side trim panel => [page 171](#) .
- Remove the top deflection fitting -3-.
- Remove the bottom deflection fitting -12-.
- Remove screw -2-.
- Dismantle the belt retractor.

Install

- Installation is carried out in the reverse order.

2 - Screw

- 35 Nm

3 - Top deflection fitting

Removing

- Remove luggage compartment side trim panel => [page 171](#) .
- Remove screw -4-.

Install

- Installation is carried out in the reverse order.

4 - Screw

- 35 Nm

5 - Cover for the middle safety belt

Removing

- Unclip cover -6-.
- Remove screws -7-.
- Remove the cover for the middle safety belt.

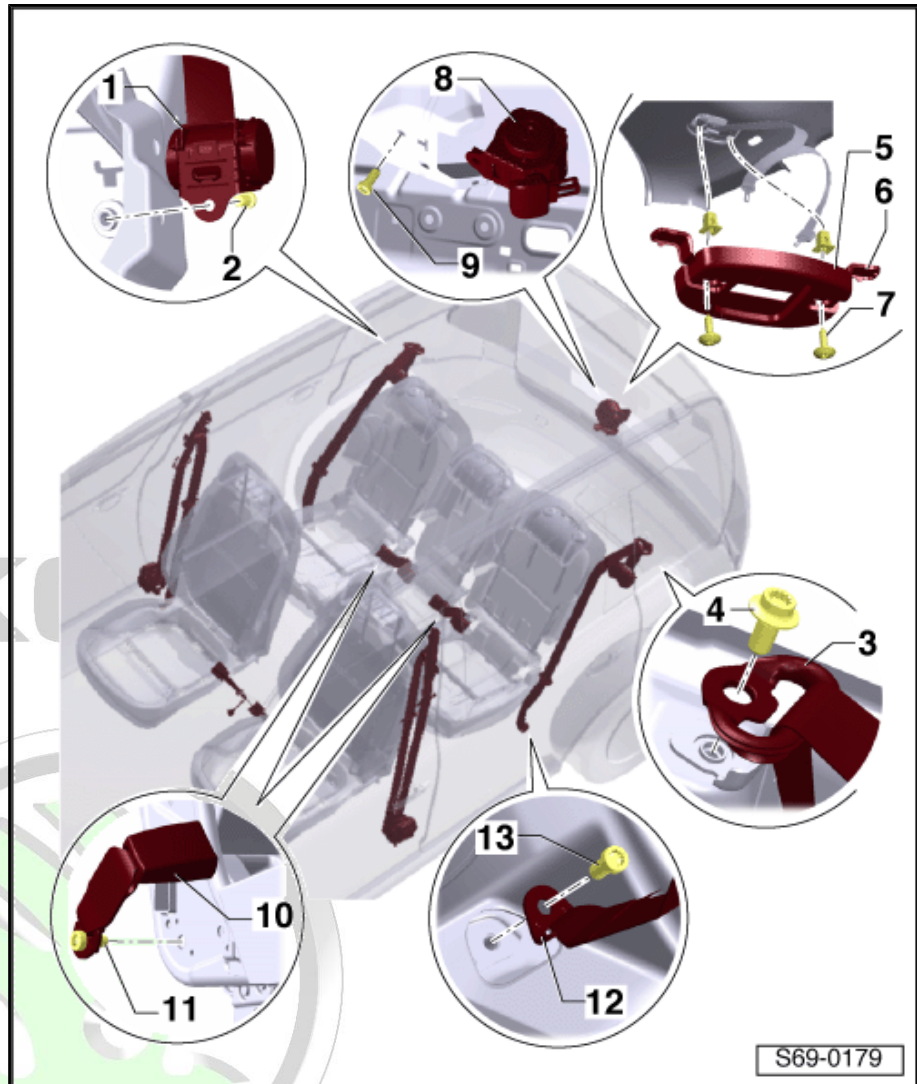
Install

- Installation is carried out in the reverse order.

6 - Caps

7 - Screw

- 4 Nm



8 - Automatic belt retractor for the middle seat belt

Removing

- Remove roof trim panel ⇒ [page 175](#) .
- Remove screw -9-.
- Dismantle the middle belt retractor.

Install

- Installation is carried out in the reverse order.

9 - Screw

- 35 Nm

10 - Belt buckle

Removing

- Fold open rear seat ⇒ [page 182](#) .
- Remove screw -11-.

Install

- Installation is carried out in the reverse order.

11 - Screw

- 35 Nm

12 - Deflection fitting below

Removing

- Fold open rear seat ⇒ [page 182](#) .
- Partially raise the floor covering under the rear seats.
- Remove screw -13-.
- Remove the bottom deflection fitting.

Install

- Installation is carried out in the reverse order.

13 - Screw

- 35 Nm





2 Inspect seat belts



WARNING

The seat belt system must be inspected systematically after every accident! If one of the inspection points reveals any damage inform the customer that the seat belts must be replaced.

Test sequence

- ◆ Check seat belt.
- ◆ Check automatic belt retractor - locking effect.
- ◆ Seat belt buckle - visual inspection.
- ◆ Seat belt buckle - functional check.
- ◆ Check deflection fittings and buckle latches.
- ◆ Check fixing parts and fixing points.
- ◆ Check automatic belt retractors.



Note

Make a special note should the customer refuse to have a damaged seat belt replaced.

2.1 Checks

Checking the seat belt

- Completely unreele the seat belt from the automatic belt retractor or from the lap belt adjusting strip.
- Check seat belt for:
 - Soiling, if necessary wash with a mild detergent.
 - Torn fraying on the edge of the belt.
 - Cuts, tears or chafing spots.
 - Cigarette burn stains etc.

In the event of damage - replace seat belt together with buckle with a new original part.

Check automatic belt retractor - locking effect.

The automatic belt retractor has two locking functions.

- ◆ The first locking function is activated when the belt is drawn rapidly out of the automatic belt retractor (belt withdrawal acceleration).

inspection

- Draw the seat belt out of the automatic belt retractor with a sudden sharp pull.
- No locking effect - replace seat belt together with buckle with a new original part.
- If problems arise, first check whether the belt feeds out and retracts smoothly, and whether the position of the automatic belt retractor has changed.

- The second locking function is activated by a change in the vehicle's motion (vehicle-dependent locking function).

inspection

- Put on seat belt.
- Accelerate to 20 km/h and perform a full brake with the brake pedal.
- Replace the seat belt and buckle with a new original part if the locking device does not lock the belt during braking.



WARNING

For safety reasons, carry out this test on a section of road with no traffic so as not to endanger other road users.

Seat belt buckle - visual inspection

- Check belt buckle for fractures and flaking.
- In the event of damage - replace seat belt together with buckle with a new original part.

Seat belt buckle - functional check

Checking seat belt buckle:

- Insert buckle latch in the belt buckle until there is an audible click. Check whether the locking mechanism engages, by tugging forcefully on the seat belt.
- If the buckle latch fails to lock into the buckle even once out of at least five tests, replace the seat belt and buckle with a new original part.

Check buckle release:

- Release seat belt by pressing the seat belt buckle button.
- If the belt is loose, the latch must eject independently from the belt buckle.
- Test at least 5 times. If the buckle latch fails to eject even once, replace the seat belt and buckle with a new original part.



WARNING

Never use lubricants to eliminate noises or to smoothen the operation of the buttons on seat buckles.

Checking deflection fittings and buckle latches

When the belt system is burdened (seat belt attached in an accident) plastic-coated fittings will display fine parallel score marks. Normal wear and tear due to frequent use is recognisable by smooth, even wear, without scoring.

- Check the plastic for deformation, flaking and cracking.
- In the event of scoring and/or damage replace seat belt and buckle with a new original part.

Checking fixings and fixing points

- ◆ Buckle tongue deformed (stretched).
- ◆ Height adjustment not functioning.



- ◆ Fixing points (seat, pillar, underfloor) warped, or thread damaged.
- If the parts are damaged replace seat belt and buckle with a new original part.
- Replace fixing points with a new original part.

**Note**

If there is damage not due to an accident, for example normal wear and tear, it is only necessary to replace the part concerned with a new original part.

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3 Airbag

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⇒ [“3.1 Airbag system - Overview”, page 133](#)

⇒ [“3.2 Safety precautions when carrying out repairs on the airbag system”, page 135](#)

⇒ [“3.4 Removing and installing driver airbag unit”, page 137](#)

⇒ [“3.5 Summary of components of steering wheel”, page 138](#)

⇒ [“3.6 Removing and installing restoring ring with slip ring”, page 139](#)

⇒ [“3.7 Removing and installing passenger airbag unit”, page 139](#)

⇒ [“3.8 Removing and installing knee airbag unit”, page 140](#)

⇒ [“3.9 Summary of components of side airbag unit”, page 141](#)

⇒ [“3.10 Removing and installing a head airbag unit”, page 142](#)

⇒ [“3.11 Summary of components of rear side airbag unit”, page 142](#)

⇒ [“3.12 Installing and removing the pressure sensor for side impact”, page 144](#)

⇒ [“3.13 Installing and removing the acceleration sensor for side impact”, page 144](#)

⇒ [“3.14 Removing and installing airbag system control unit”, page 145](#)

⇒ [“3.15 Removing and installing front passenger airbag key switch”, page 146](#)



Note

Self-diagnosis for the airbag system ⇒ Vehicle diagnostic tester.

3.1 Airbag system - Overview



1 - Warning light for the airbag system

2 - Driver airbag unit

- Removing and installing ⇒ [page 137](#) .

3 - Control unit for the airbag system

- Removing and installing ⇒ [page 145](#) .

4 - Warning light when front passenger airbag is deactivated

5 - Passenger-side airbag unit

- Removing and installing ⇒ [page 139](#) .
- The switching off and on (activation) is undertaken by means of the key switch for the front passenger airbag or ⇒ Vehicle diagnostic tester.

6 - Key switch for front passenger airbag

- The key switch for front passenger airbag is located in the glove compartment.
- Removing and installing ⇒ [page 146](#) .

7 - The head airbag unit

- Removing and installing ⇒ [page 142](#) .

8 - Rear side airbag unit

- Removing and installing ⇒ [page 142](#) .

9 - Side airbag unit

- The side airbag unit is fitted in the driver's seat backrest
- Removing and installing ⇒ [page 141](#) .

10 - Acceleration sensor for side impact

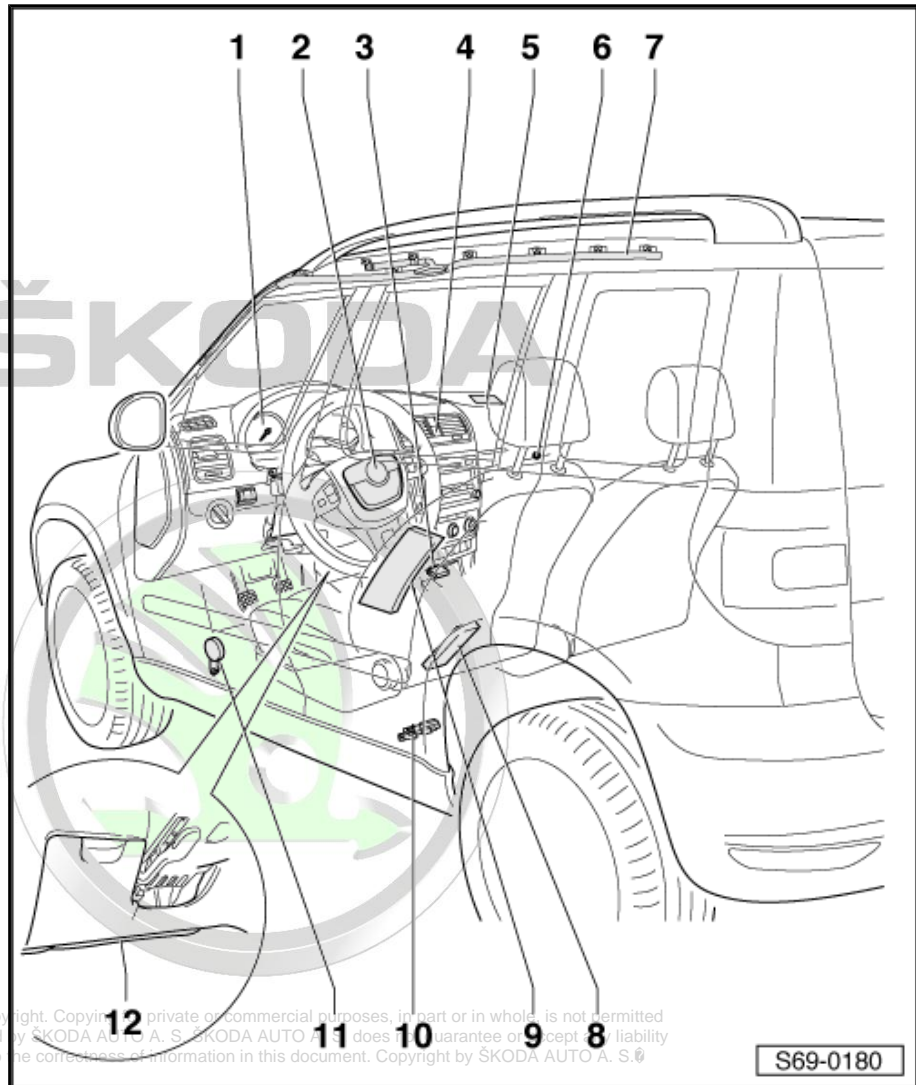
- Removing and installing ⇒ [page 144](#) .

11 - Pressure sensor for side impact

- Removing and installing ⇒ [page 144](#) .

12 - Knee airbag unit

- Removing and installing ⇒ [page 140](#) .



3.2 Safety precautions when carrying out repairs on the airbag system



DANGER!

The pyrotechnic propellant of the airbag units contains toxic substances. There is a risk of explosion if the airbag unit is improperly handled!

- ◆ Inspection, removal and installation and repair work must only be carried out by properly qualified personnel.
- ◆ Inspections of the airbag system must only be performed with the test and measurement equipment provided as otherwise there is a risk of the airbag unit being activated.
- ◆ Only operations described in this Workshop Manual may be carried out. It is absolutely prohibited to disassemble the airbag units.
- ◆ Faulty parts must be replaced with new original parts.
- ◆ Disconnect the earth strap of the battery before carrying out any work on the airbag system. After disconnecting the battery it is essential to wait one minute. The ignition must be switched on when connecting the airbag system to a power source and no person should be present inside the vehicle.
- ◆ The mechanic should electrically discharge himself before picking up (touching) the airbag unit. This is done by touching an earthed metal part, such as e.g. a water pipe, heating pipe or a metal bracket.
- ◆ The airbag units should be installed immediately after being removed from their transport packaging.
- ◆ Place the airbag unit back in the transport packaging if the work is interrupted.
- ◆ It is not permitted to leave the airbag unit unattended.
- ◆ Airbag units in an unmounted condition are to be deposited away above with the impact absorber.
- ◆ The airbag units must not be treated with grease, cleaning agents or similar products, and must not be exposed to temperatures above 100 °C, not even for short periods.
- ◆ Airbag units that have been dropped on a hard surface, or which are otherwise damaged, must not be fitted.
- ◆ Defective airbag units of the airbag system which have not been ignited must be returned for disposal to a specialist company or to the importer in accordance with the instructions of PST and environmental protection regulations. The specified transportation packaging should be used for this purpose.
- ◆ Activated airbag units can be disposed of as industrial waste.
- ◆ Ignite the airbag units before scrapping the vehicle
⇒ [page 147](#) .
- ◆ Storage and transport must comply with the legislation on explosive and hazardous materials.
- ◆ Only use original seat upholstery approved for the side airbag.
- ◆ The use of commercially available protective seat covers is prohibited as this impairs operation of the side airbags.
- ◆ All the upholstery retaining clips must be replaced with new original parts.

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- ◆ In the event of damage to the upholstery - tears, burn holes etc. - in the area of the side airbag always replace the upholstery with a new original part for safety reasons.
- ◆ The label "Airbag", fitted laterally onto the dash panel, has to be replaced with a new original part in the event of damage or in case of a replacement.

3.3 Replacing parts of the airbag system

Accident with deployment of airbag

The following parts must, in principle, be replaced by new original parts only:

- ◆ Central control unit for airbag system VW 10 ¹⁾.
- ◆ Driver side airbag unit ²⁾.
- ◆ Front passenger side airbag unit ²⁾.
- ◆ Side airbag unit on the driver's side ²⁾.
- ◆ Side airbag unit on the front passenger's side ²⁾.
- ◆ Seat cover ³⁾.
- ◆ Driver side head airbag unit ²⁾.
- ◆ Passenger side head airbag unit ²⁾.
- ◆ A-pillar trim panel top ⁴⁾.
- ◆ B-pillar trim panel top ⁴⁾.
- ◆ C-pillar trim panel top ⁴⁾.
- ◆ Moulded headliner ⁴⁾.
- ◆ Restoring ring with slip ring ⁵⁾.
- ◆ Driver side seat belt tensioner with seat belt ²⁾.
- ◆ Front passenger side seat belt tensioner with seat belt ²⁾.

¹⁾ If the front and side airbag unit or head airbag unit and seat belt tensioner have ignited the control unit may again be used - up to three times.

²⁾ In the event of ignition.

³⁾ In the event of ignition of the side airbag unit.

⁴⁾ In the event of ignition of the head airbag unit.

⁵⁾ In the event of ignition of the driver airbag unit.

Replace all damaged parts if necessary (visual inspection) with new original parts.

If the airbag control unit and other damaged parts are replaced it is necessary to code the control unit again.

Accident without deployment of airbag

- ◆ There is no need to replace any parts of the airbag system if the airbag warning light (K75) does not signal any fault and if no parts of the airbag system are damaged. Pay special attention to examining the seat belts.

Registering parts of the airbag system

If any part of the airbag system is replaced with new, original parts, the self-adhesive labels with the number must be removed and stuck onto the registration card, part number 000 010 100 A,

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and sent for registration to the customer service network (national sales) or the importer (other countries):

- ◆ Central control unit for the airbag system.
- ◆ Driver airbag unit.
- ◆ Passenger airbag unit.
- ◆ Side air bag unit, driver's side, with seat covering.
- ◆ Side air bag unit, front passenger's side, with seat covering.
- ◆ Acceleration sensor for side impact on the driver's side.
- ◆ Acceleration sensor for side impact on the front passenger's side.
- ◆ Pressure sensor for side impact on the driver's side.
- ◆ Pressure sensor for side impact on the front passenger's side.
- ◆ The head airbag unit on the driver's side.
- ◆ The head airbag unit on the front passenger's side.
- ◆ Ceiling for the head airbag.

3.4 Removing and installing driver airbag unit



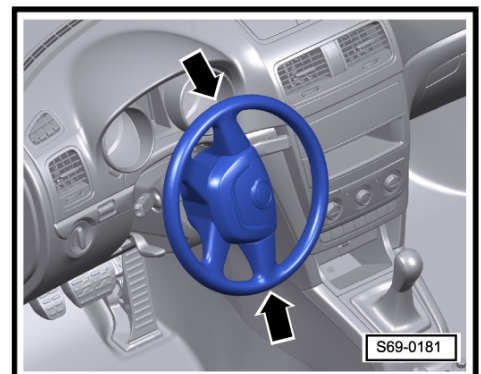
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WARNING

Safety regulations should be observed when handling the airbag units ⇒ page 135 .

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Put steering wheel in the lowest position.
- Pull out steering wheel fully up to the limit stop.
- Turn steering wheel until one of the holes -arrows- is located at the top.



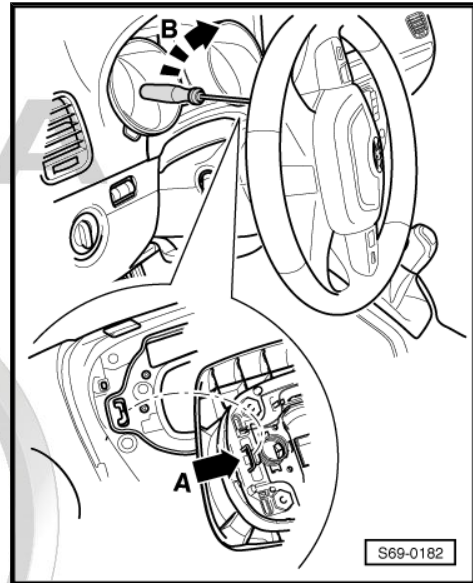


- Lever off the spring - A - in the direction of arrow -B - using a screwdriver (max. total length of the screwdriver approx. 170 mm, width approx. 5 mm)

i Note

When unhooking the spring push away airbag unit from steering wheel.

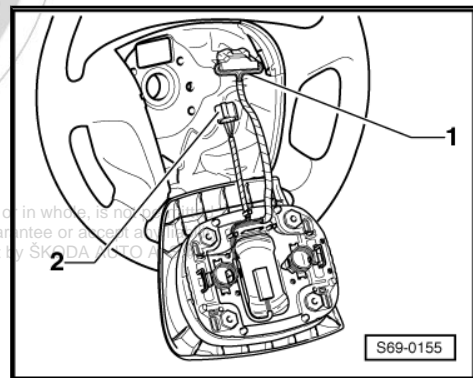
- Repeat process for the second spring.
- Carefully remove airbag unit from the steering wheel and fold back.



- Disconnect plug connection -1- and if necessary -2- (only for vehicles with multi-function steering wheel).
- Lay aside the airbag unit in such a way that the impact absorber points upwards.

Install

- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27.

3.5 Summary of components of steering wheel

1 - Steering wheel

Removing

- Removing the driver's airbag unit ⇒ [page 137](#) .
- Position the steering wheel to centre position (wheels in straight-ahead position).
- Remove screw -2-.
- Mark the opposite position of the steering wheel and the shaft -4- with a line, as long as this position is not factory-marked.
- Remove the steering wheel from the steering column.

Install

- Installation is carried out in the reverse order.

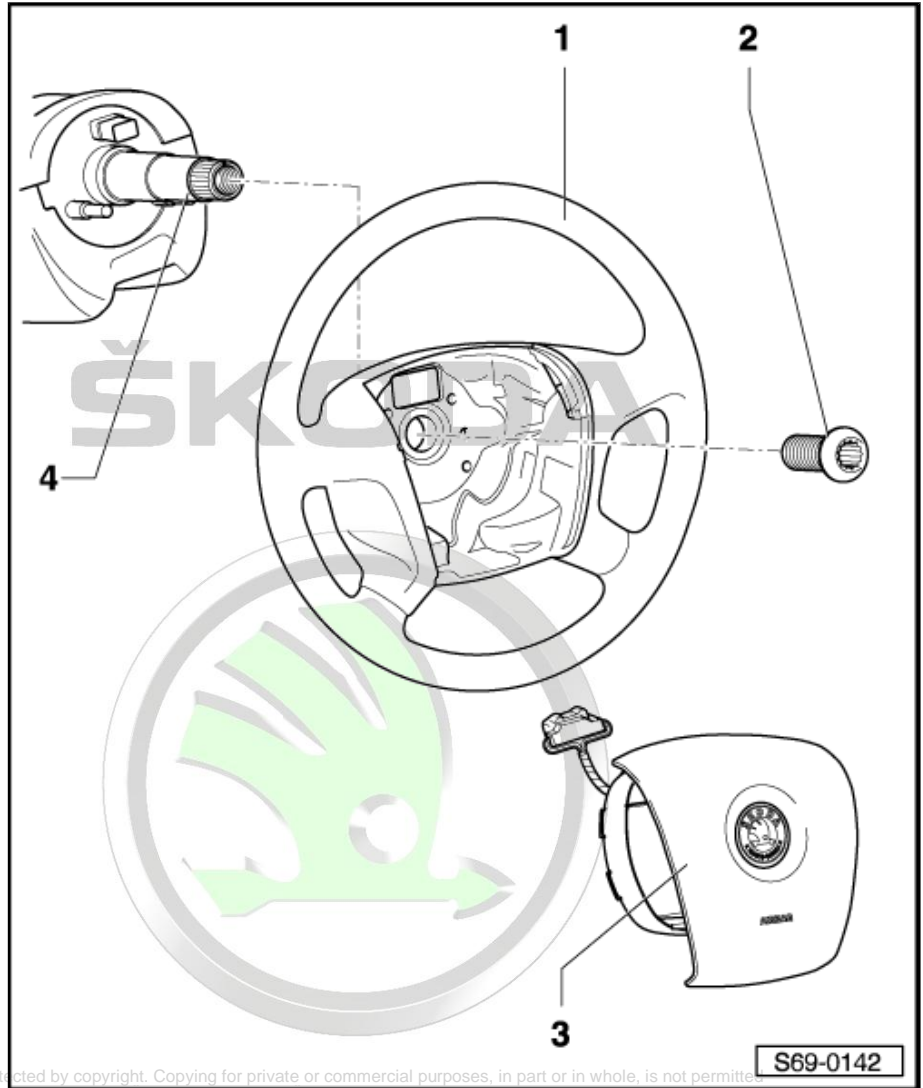
2 - Screw

- Can be used up to five times, then replace
- Mark with a dot after each mounting.

☐ 50 Nm

3 - Airbag unit

4 - Steering wheel shaft



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3.6 Removing and installing restoring ring with slip ring

- Removing and installing ⇒ Electrical System; Rep. gr. 94 .

3.7 Removing and installing passenger airbag unit



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 135](#) .

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the glove compartment on front passenger's side ⇒ [page 156](#) .



- Disconnect the airbag unit plug connector.
- Remove screws -1- (7 Nm).
- Take airbag unit -2- out of the dash panel.

Install

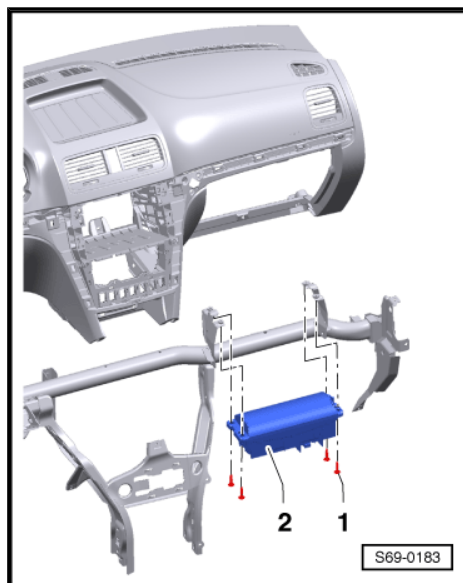
- Fit airbag unit onto holder in the dash panel.
- Mount the airbag unit connector.
- Install the glove compartment on the front passenger side
⇒ [page 156](#) .



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27 .



3.8 Removing and installing knee airbag unit



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 135](#) .

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the bottom part of the dash panel on the drivers' side
⇒ [page 152](#) .
- Remove screws -3- (7 Nm).
- Remove the airbag unit -2- from the holder at the central pipe/dash panel.
- Disconnect the plug connection of the airbag unit -1-.

Install

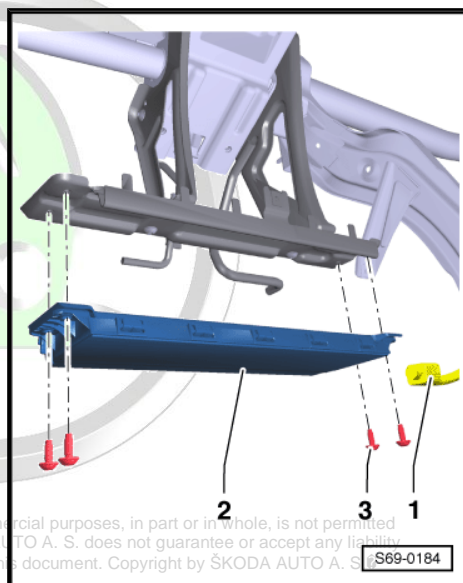
- Mount the airbag unit connector.
- Fit airbag unit onto holder at the central pipe/dash panel.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27 .



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3.9 Summary of components of side airbag unit



WARNING

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .

1 - Side airbag unit

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the backrest rack from the seat rack ⇒ [page 179](#) .
- Detach the foam padding of the backrest frame in the area of the airbag unit.
- Remove screw -2-.
- Disconnect plug connection -3-.
- Remove the airbag unit from the backrest rack -4-.

Install

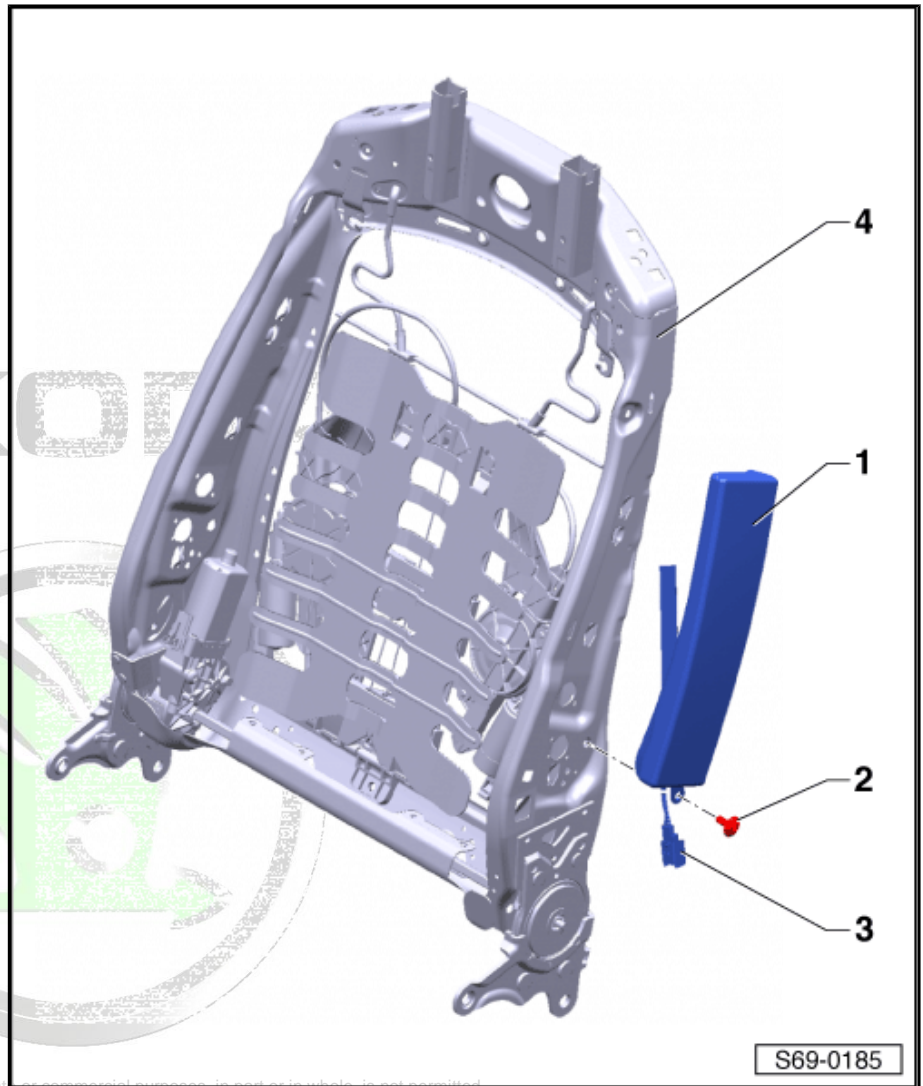
- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .



2 - Screw

- 9 Nm

3 - Connector

4 - Backrest rack



3.10 Removing and installing a head airbag unit



WARNING

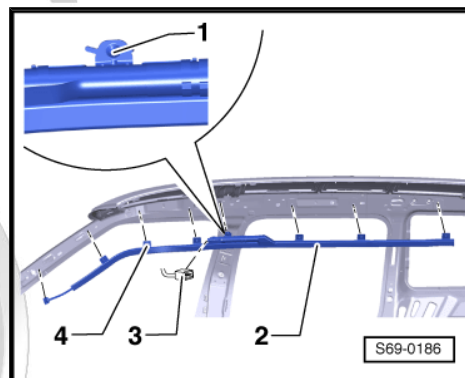
Safety regulations should be observed when handling the airbag units ⇒ [page 135](#).

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove moulded headliner (only lower) ⇒ [page 175](#) .
- Unplug connector -3-.
- Remove screw -1- (6 Nm) and remove clips -4-.
- Remove head airbag unit -2-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace pegs -4-, with a new one if necessary.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .

3.11 Summary of components of rear side airbag unit



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 135](#).


- 1 - Airbag cover
- 2 - Screw
 - 4, 5 Nm
- 3 - Connector
- 4 - Screw
 - 4, 5 Nm
- 5 - Rear side airbag unit

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove rear seat ⇒ [page 182](#) .
- Removing side trim panel in luggage compartment ⇒ [page 171](#) .
- Unclip the airbag cover -1- and remove the screw -2-.
- Remove screw -4-.
- Disconnect plug connection for airbag unit -3-.
- Remove the airbag unit from the lower C-pillar trim panel.

Install

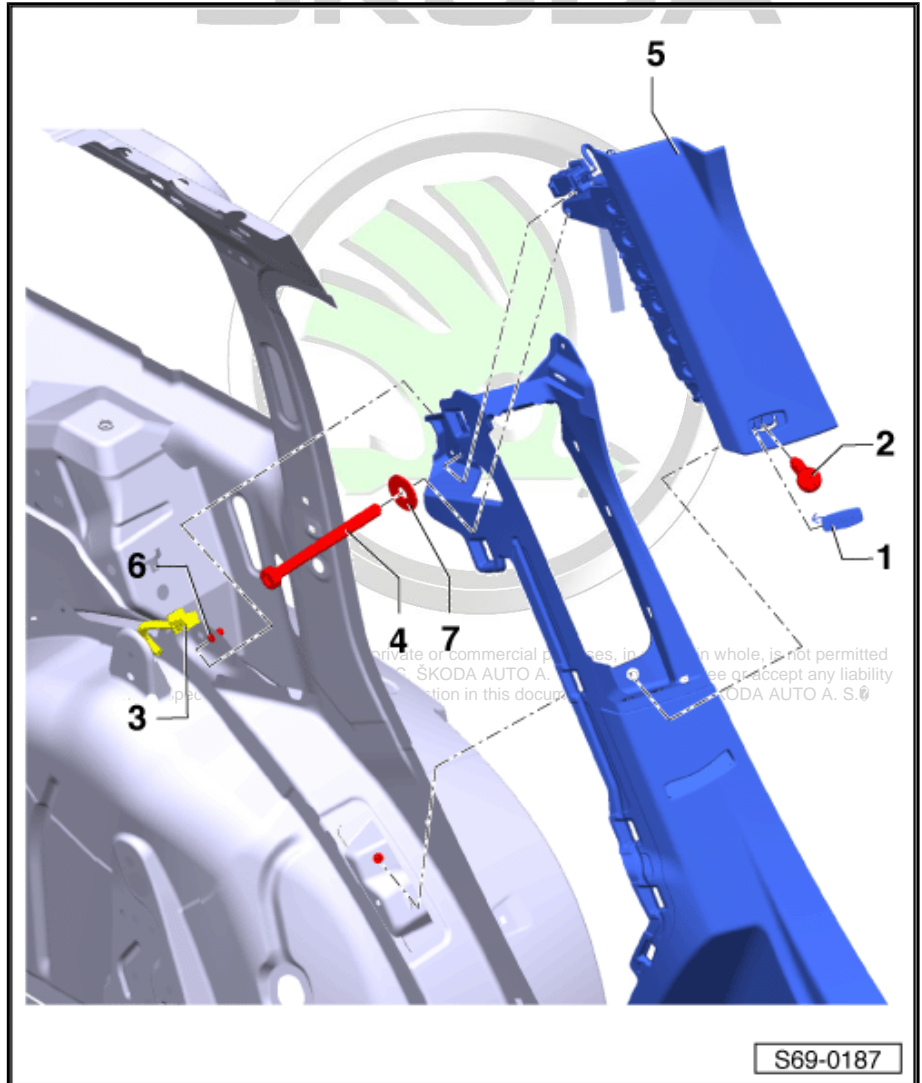
- Installation is carried out in the reverse order; pay attention to the following points:
- Replace washer -7-.

 **WARNING**

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .

- 6 - Riveted nut
- 7 - Washer





3.12 Installing and removing the pressure sensor for side impact



WARNING

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .

The airbag system operates with pressure sensors for side impact, which are located in the front doors. For perfect operation of the airbag system, no changes (e.g. an additional assembly of the loudspeakers) must be carried out on the front doors.

Non-approved changes on the front doors or incomplete front doors can impair the function of the airbag system.

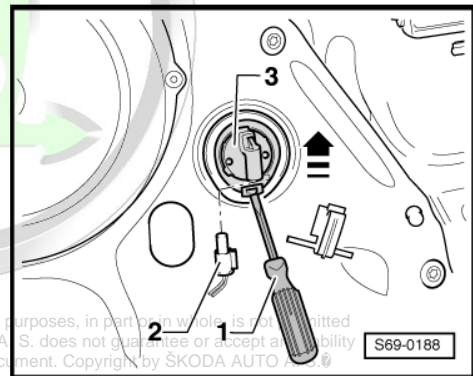
Before completing the front doors if possible do not drive the vehicle.

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove front door trim panel ⇒ [page 159](#) .
- Disconnect plug connection -2-.
- Press on the catch peg in -direction of arrow- e.g. using a cross-head screwdriver -1- and remove the pressure sensor -3-.

Install

- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .

3.13 Installing and removing the acceleration sensor for side impact



WARNING

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the bottom trim panel of pillar C ⇒ [page 168](#) .

- Disconnect plug connection -2-.
- Remove the screw -1- (9 Nm) and remove the sensor -3-.

Install

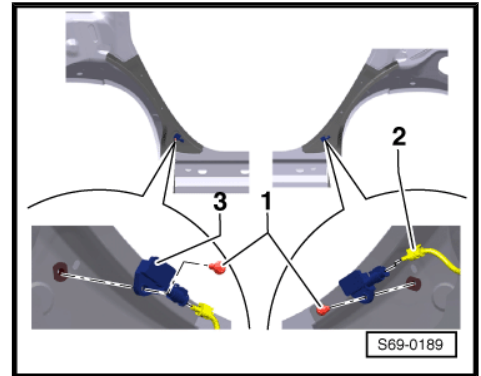
- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery => Electrical System; Rep. gr. 27 .



3.14 Removing and installing airbag system control unit



WARNING

Safety regulations should be observed when handling the airbag units => page 135 .

Removing

- Disconnect battery earth strap => Electrical System; Rep. gr. 27 .
- Removing the side covers of the centre console => page 120 .
- Disconnect the plug fuse -2- in the -direction of the arrow- and remove the plug -3- from the control unit -1-.
- Remove nuts -4- (9 Nm) and take out the control unit -1-.

Install

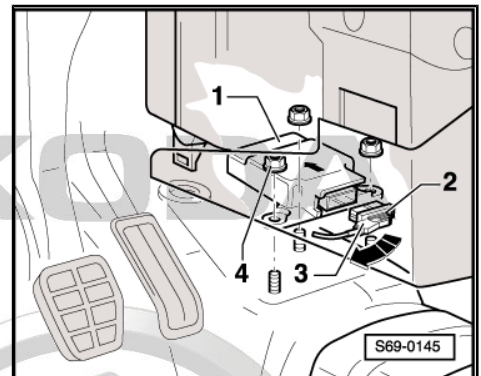
- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery => Electrical System; Rep. gr. 27 .



Note

The control unit must be newly coded when replacing the control unit for the airbag system => Vehicle diagnostic tester.



3.15 Removing and installing front passenger airbag key switch



WARNING

- ◆ *Safety regulations should be observed when handling the airbag units ⇒ [page 135](#) .*
- ◆ *The switching off and on is undertaken only when the ignition is switched off.*

Removing

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Turn the key switch with the ignition key into the middle position and carefully pull out the front passenger airbag key switch.
- Disconnect the plug connection of the front passenger airbag key switch.

Install

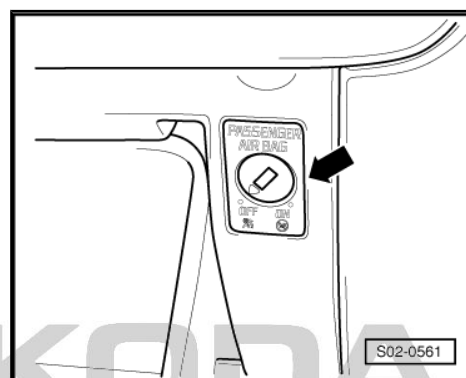
- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .



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4 Disposal of pyrotechnical parts before scrapping the vehicle

Before scrapping the vehicle parts, the airbag units and the belt tighteners must be disposed of safely according to accident prevention regulations to protect against undesirable explosion (unintentional ignition). It is essential to observe this condition since incorrect or unintentional ignition (e.g. scrapping using a flame cutter) can lead to injury.

4.1 Disposal of the airbag units and the belt tensioners before scrapping the vehicle

Special tools and workshop equipment required

- ◆ Ignition system -V.A.G 1821-
- ◆ Cable connector from the set -V.A.G 1594 C-
- ◆ Connecting cable -VAS 5232-
- ◆ Connecting cable -VAS 5094-

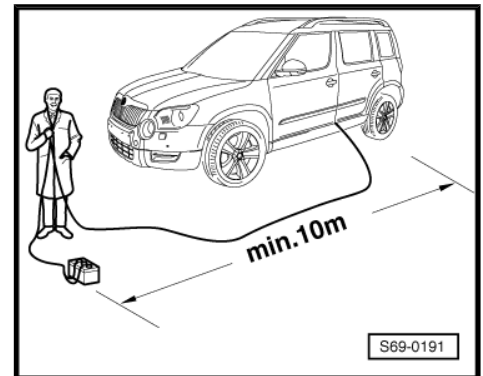
The airbag units should be ignited within the vehicle with the doors closed.



WARNING

All people should be at least 10 metres away from the vehicle when the voltage is applied and the airbags are triggered.

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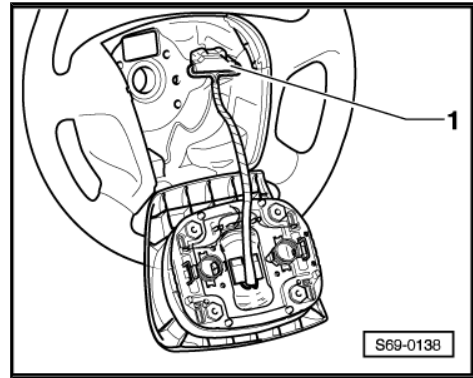


Igniting the side airbag on the driver's side

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Removing the airbag unit ⇒ [page 137](#) .



- Disconnect the plug connector -1- from the airbag unit.
- Connect the connecting cable -VAS 5094- onto the airbag.
- Reinstall the airbag. The connecting cable lies between the airbag unit and the steering wheel.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.



Igniting the side airbag on the front seat passenger's side

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the glove compartment on front passenger's side ⇒ [page 156](#) .
- Disconnect the airbag unit plug connector.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Ignite side airbag unit

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Disconnect the airbag plug connector below the front seat.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Ignite rear side airbag unit

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove rear seat ⇒ [page 182](#) .
- Removing side trim panel in luggage compartment ⇒ [page 171](#) .
- Disconnect the airbag unit plug connector.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

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Ignite the airbag units

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Remove the moulded headliner ⇒ [page 175](#) .
- Disconnect the airbag unit plug connector.
- Connect the connecting cable -VAS 5232- onto plug connector of the airbag.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the airbag unit and dispose of it as scrap.

Dispose of belt tensioner

- Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27 .
- Disconnect the plug connection on the belt tightener.
- Connect the connecting cable -VAS 5094- onto plug connector of the belt tensioner.
- Connect up the ignition system -V.A.G 1821- using the cable connector on the connecting cable.
- Lay the ignition system through the gap in the door and connect to the external battery.
- Ignite the belt tensioner.

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5 Deactivating and activating airbag units (adaptation)

The control unit for the airbag allows locking (deactivation) of all airbag units and the electronically actuated belt tighteners.



WARNING

- ◆ *At present the activation is only carried out on front passenger front airbag unit.*
- ◆ *Locking of the other airbag units and the belt tightener must only be undertaken in exceptional circumstances and then only by written permission of the PST department (Czech Republic) or the importer.*

5.1 Deactivating and activating passenger-side airbag units (adaptation)

It is then necessary to deactivate the front passenger airbag unit if it is intended to use a child seat on the front passenger seat in which the child faces with its back to the direction of travel.

In certain countries, national legislation also requires deactivation of the side and head airbags.

As soon as the child seat is no longer required, the front passenger airbag unit must again be activated.

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WARNING

Deactivation of the passenger-side airbag units must comply with the legal requirements and regulations of the country concerned!

Safety precautions when carrying out repairs on the airbag system ⇒ [page 135](#)!

Deactivate front airbag with the key switch

For vehicles which are fitted with a key switch for the front passenger airbag, the front airbag (and the side airbag, if fitted in the vehicle) is switched on and off using the key switch on the right side of the dash panel. The driver can only operate the key switch with the ignition key when the ignition is switched off. Switching off the front passenger airbag is indicated by means of a warning light in the middle of the dash panel.

Switching off of airbag using the key switch does not have to be registered or entered into the service schedule. The specified adhesive label must not be affixed.

Deactivate front airbag without the key switch

Blocking the side and head airbag is undertaken using the diagnostic unit ⇒ Vehicle diagnostic tester Targeted functions, airbag, activation and deactivation of airbag units.

When blocking the airbag units it is necessary to pull out the appropriate plugs from the airbag unit.

After the passenger-side airbag unit has been deactivated, the warning light -K75- comes on at first for 4 seconds after the ignition is switched on and then flashes for about 12 seconds. This indicates that an ignition circuit is deactivated.



If the airbag units are deactivated, faults relating to airbag deactivation on the front passenger side are stored in the fault memory and, after the airbag units are subsequently re-activated, the faults in the fault memory are erased.

It is necessary to complete the "registration card for airbag systems/belt tensioner" each time the airbag units on the front passenger side are deactivated (switched off) and each time they are re-activated. The original document remains in the Service Department, the 1st copy is sent to the ŠKODA Service Department (Czech Republic) or to the Importer for registration (other countries), while the 2nd copy is handed over to the customer (inserted into Service Book).

The blocking and activation of the airbag units on the front passenger's side must be recorded in the Service Schedule.

The specified sticker S00.5800.39.xx (xx - language number) must be affixed during the entire period that the passenger-side airbag units are deactivated. Make holes on the sticker e.g. using punch pliers and through this mark the deactivated airbag unit. Affix the sticker on the dash panel in the front passenger area above the "AIRBAG" logo. This sticker is intended to draw the attention of the occupants to the fact that the passenger-side airbag units have been deactivated.

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70 – Trim, insulation

1 Dash panel

⇒ [“1.1 Removing and installing the dash panel”, page 152](#)

⇒ [“1.2 Removing and installing passenger glove compartment”, page 156](#)

⇒ [“1.3 Removing and installing the central pipe”, page 156](#)

1.1 Removing and installing the dash panel

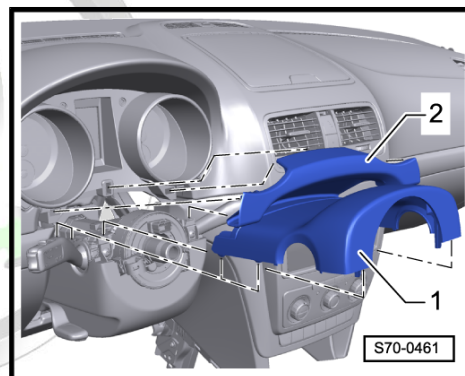
Removing:



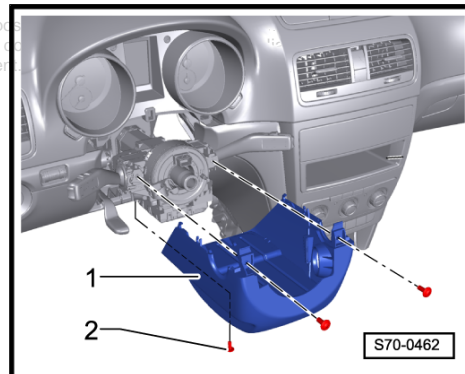
Caution

Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27.

- Remove the steering wheel ⇒ [page 138](#) .
- Remove the top trim panel of the pillar A ⇒ [page 164](#) .
- Remove the top steering column trim -1- and the cover of the dash panel -2- e.g. with a disassembly wedge - 3409- .



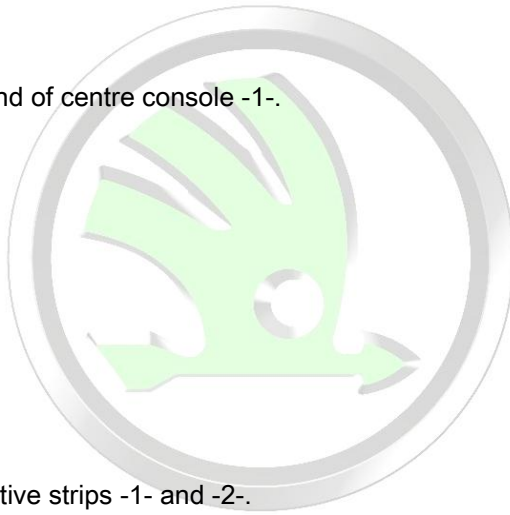
- Remove screws -2- and remove bottom steering column trim -1-.



- Removing side cover for left dash panel -1-.
- Removing light switch => Electrical System; Rep. gr. 96 .

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- Unclip surround of centre console -1-.



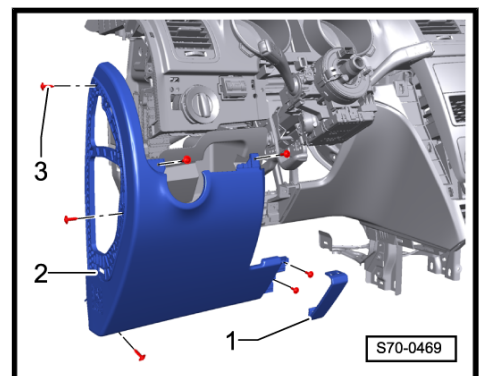
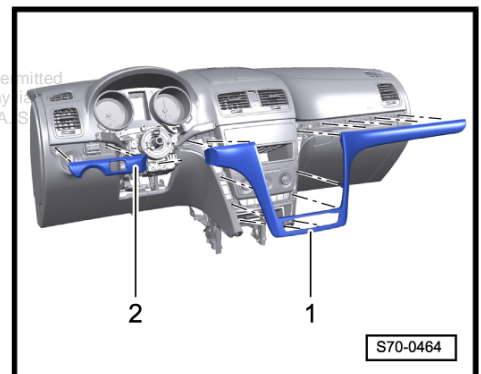
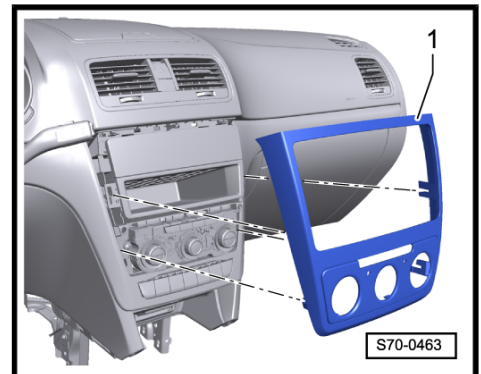
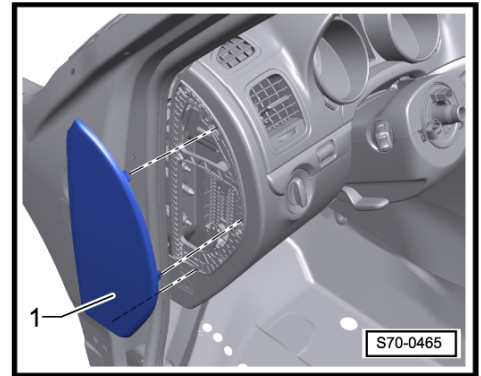
- Unclip decorative strips -1- and -2-.
- Remove potentiometer for headlight range control => Electrical System; Rep. gr. 96 .
- Removing dash panel insert => Electrical System; Rep. gr. 90 .

- Unclip cover -1-.
- Remove screws -3- and remove bottom part of dash panel -2-.

i Note

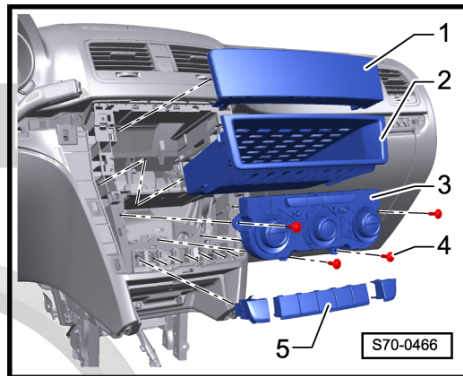
Disconnect the diagnostic plug connection when removing the bottom part of the dash panel.

- Removing the centre console => [page 120](#) .

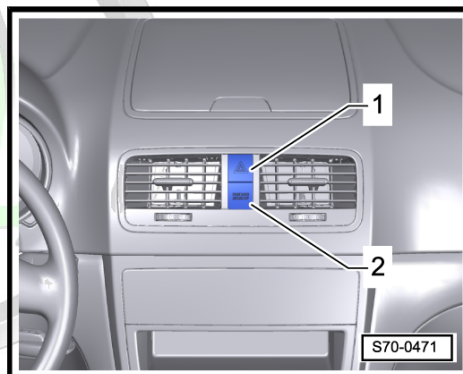




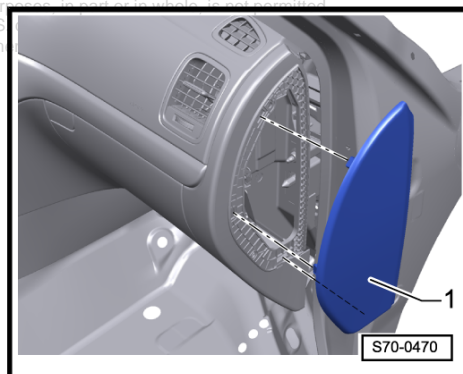
- Remove the screws -4- and take out the heater control -3- ⇒ Heating, Air Conditioning; Rep. gr. 80 , or the air conditioning actuator ⇒ Heating, Air Conditioning; Rep. gr. 87 .
- Unclip the caps and the switches -5- and disconnect the plug connections.
- Remove the middle storage compartment -2- and the cover -1- or the radio ⇒ Electrical System; Rep. gr. 91 .



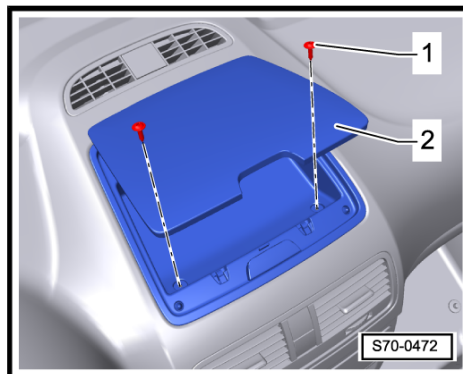
- Unclip and remove the warning light switch -1- ⇒ Electrical System; Rep. gr. 96 and the warning light for front passenger airbag deactivation -2-.



- Removing side cover for right dash panel -1-.
- Remove the glove compartment on front passenger's side ⇒ [page 156](#) .



- Remove the screws -1- and take out the top glove compartment -2- in the dash panel.
- Remove sunlight penetration photosensor ⇒ Electrical System; Rep. gr. 96 .
- Remove the flow vent ⇒ Heating, Air Conditioning; Rep. gr. 80 and disconnect the plugs for lateral footwell vent temperature senders.



Note

The dash panel is removed together with the airbag unit on the front passenger side.



WARNING

Safety regulations should be observed when handling the airbag units ⇒ [page 135](#) .

- Release fixing screws -2- and -3-.
- Unhook the dash panel -1- from the hook -4- and remove it.

1 - Dash panel

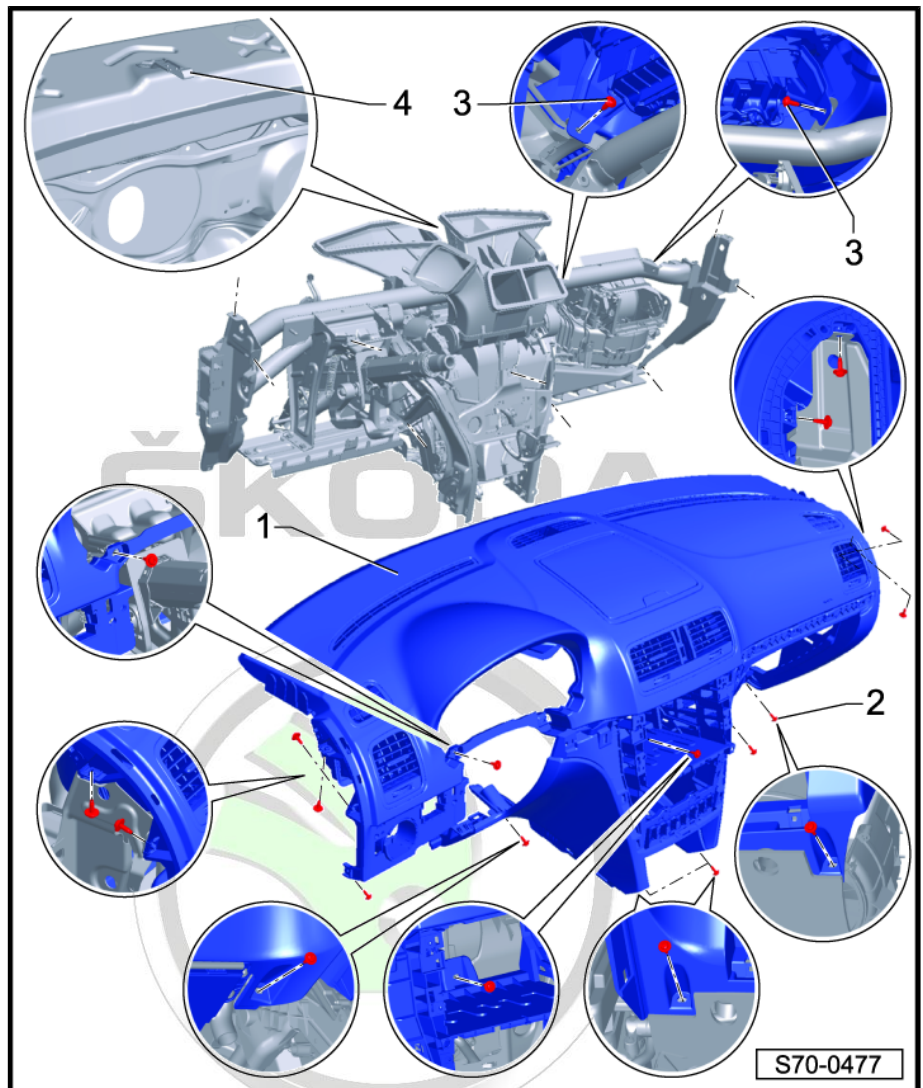
2 - Screw

□ 2 Nm

3 - Screw

□ 9 Nm

4 - Hook



Install

- Installation is carried out in the reverse order.

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WARNING

Nobody should be in the vehicle when the battery is being connected.

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27.



Note

If the airbag warning light - K75- signals a fault after assembly, erase the fault memory and interrogate again → Vehicle diagnostic tester.



1.2 Removing and installing passenger glove compartment

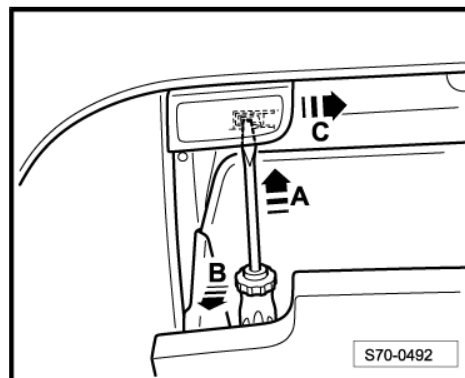


Caution

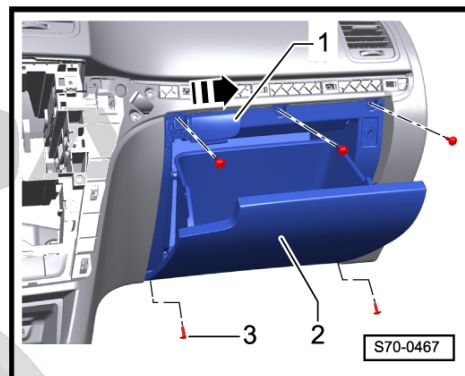
Disconnect battery earth strap ⇒ Electrical System; Rep. gr. 27.

Removing

- Place a screwdriver under the opening handle in direction of arrow -A- and unlock the catch peg in direction of arrow -B-.
- Push out opening handle in direction of arrow -C-.



- Remove screws -3-.
- Pull the glove compartment -2- out of the dash panel.
- Disconnect the plug connection of the airbag key switch.
- Disconnect the plug connection for the glove compartment light.
- Detach hose for AC glove compartment.



Install

- Installation is carried out in the reverse order.



WARNING

Nobody should be in the vehicle when the battery is being connected.

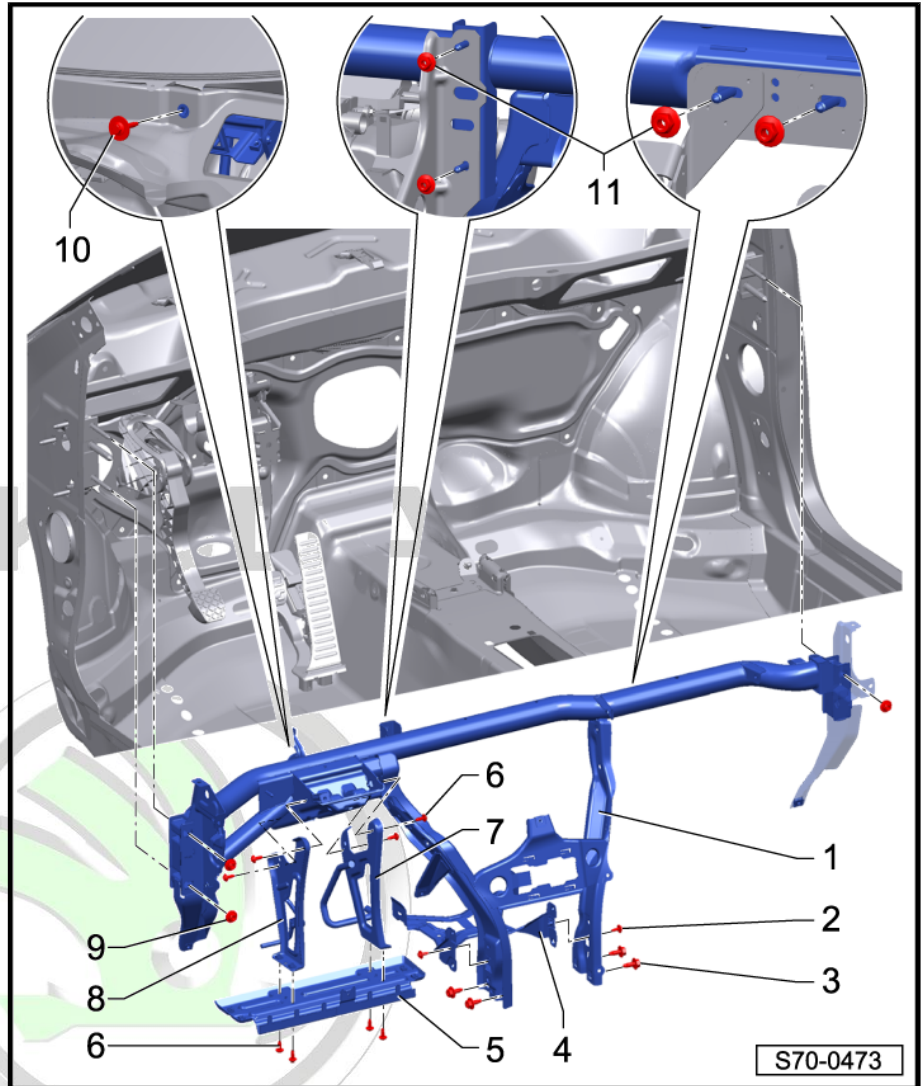
Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27.

1.3 Removing and installing the central pipe

1 - Central pipe

Removing

- Removing dash panel ⇒ [page 152](#) .
- Remove fuse holder from central pipe ⇒ Electrical System; Rep. gr. 97 .
- Unhook relay carrier from central pipe ⇒ Electrical System; Rep. gr. 97 .
- Remove knee airbag ⇒ [page 140](#) .
- Remove crash strut for clutch pedal -8-.
- Remove the steering column assembly from the central pipe ⇒ Chassis; Rep. gr. 48 .
- Remove the intermediate piece for the dash panel vent ⇒ Heating and Air Conditioning; Rep. gr. 87 .
- Remove the intermediate piece for the defroster duct ⇒ Heating and Air Conditioning; Rep. gr. 87 .
- Remove the console -2- and cross-piece -3- screws.
- Partially remove windscreen wiper motor ⇒ Electrical System; Rep. gr. 92 .
- Remove the screw -10- from the water channel.
- Remove the nuts -11- and loosen the electric installation with the heater mounting brackets.
- Remove the nuts -9- and take out the central pipe -1-.



Install

- Installation is carried out in the reverse order.

2 - Screw

- 2 Nm

3 - Screw

- 20 Nm

4 - Console

5 - Holder for knee airbag

Removing

- Remove knee airbag ⇒ [page 140](#) .
- Remove the screws -6- and take out the holder.



Install

- Installation is carried out in the reverse order.

6 - Screw

- 9 Nm

7 - Crash strut for brake pedal

Removing

- Remove holder for knee airbag -5-.
- Remove screws -6- and remove strut.

Install

- Installation is carried out in the reverse order.

8 - Crash strut for clutch pedal

Removing

- Remove holder for knee airbag -5-.
- Remove screws -6- and remove strut.

Install

- Installation is carried out in the reverse order.

9 - Nuts

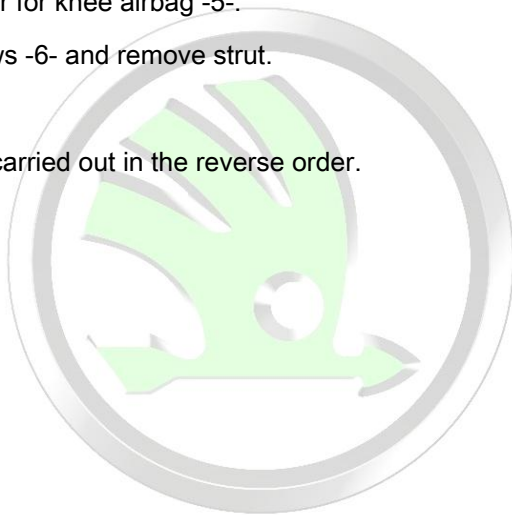
- 20 Nm

10 - Screw

- 25 Nm

11 - Nuts

- 9 Nm



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2 Door trim panels

⇒ [“2.1 Removing and installing trim panel on driver's door”, page 159](#)

⇒ [“2.2 Removing and installing trim panel on front passenger's door”, page 160](#)

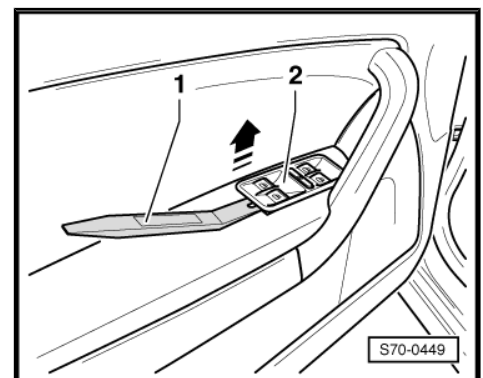
⇒ [“2.3 Removing and installing the rear door trim panel”, page 162](#)

⇒ [“2.4 Removing and installing window crank”, page 163](#)

2.1 Removing and installing trim panel on driver's door

Removing

- Unclip the switch unit for power windows -2- upwards -arrow- using a plastic wedge -1-.
- Disconnect plug and remove switch unit -2-.

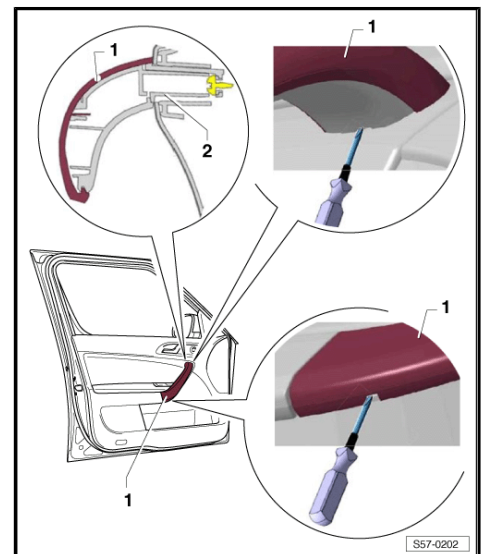


- Insert a screwdriver (max. 5 mm wide) in the opening on the underside of the door handle and lever off the cover -1-.
- Insert a screwdriver (max. 5 mm wide) in the opening on the top side of the door handle and lever off the catch peg -2-.



Note

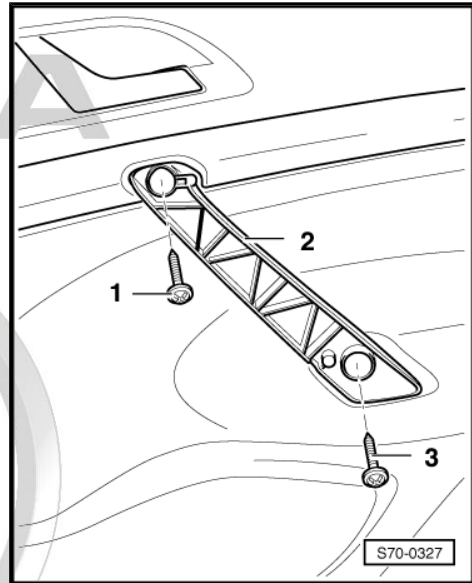
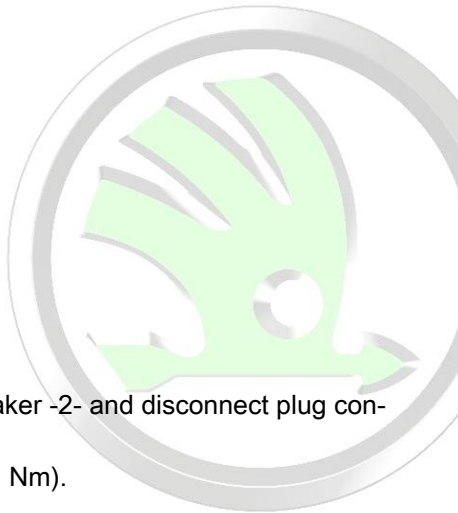
To avoid damaging the door trim panel, place a plastic spatula between the screwdriver and the door trim panel.





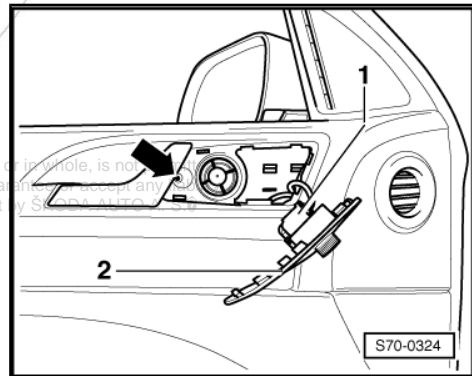
- Remove screws -1- and -2- (4 Nm) from door handle -3-.

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- Unclip cover for treble speaker -2- and disconnect plug connection -1-.
- Remove screw -arrow- (1.1 Nm).

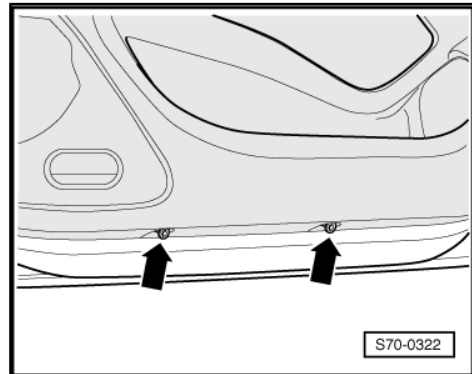
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- Remove screws -arrows- (1.1 Nm).
- Remove window crank (if present) ⇒ [page 163](#) .
- Carefully lever off the door trim panel from the clips successively using e.g. the disassembly wedge - 3409- .
- Disconnect plug connections and remove trim panel upwards.
- Unhook the control cable of the door handle.

Install

- Installation is carried out in the reverse order.



2.2 Removing and installing trim panel on front passenger's door

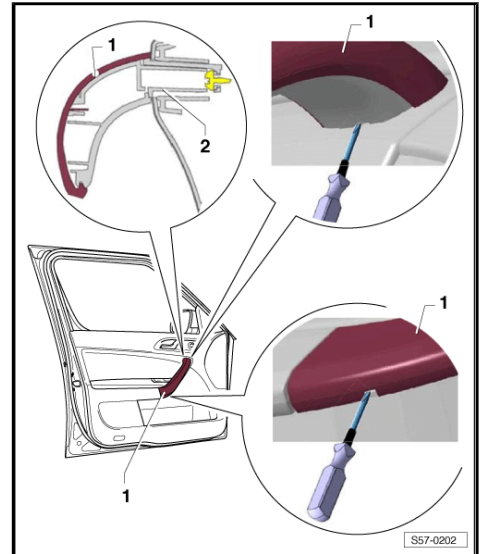
Removing

- Insert a screwdriver (max. 5 mm wide) in the opening on the underside of the door handle and lever off the cover -1-.

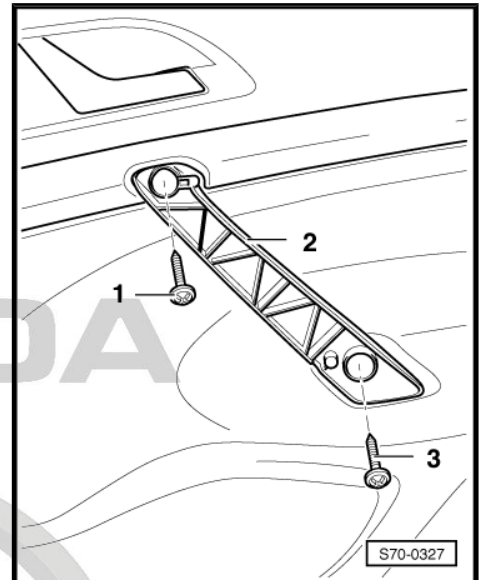
- Insert a screwdriver (max. 5 mm wide) in the opening on the top side of the door handle and lever off the catch peg -2-.

Note

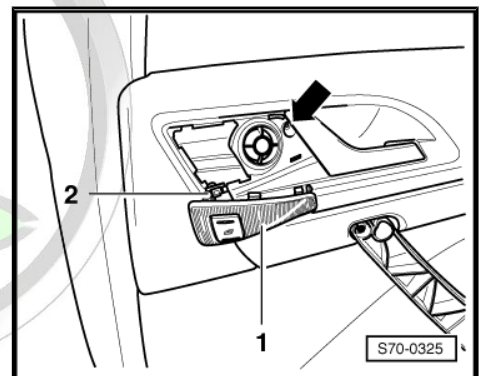
To avoid damaging the door trim panel, place a plastic spatula between the screwdriver and the door trim panel.



- Remove screws -1- and -2- (4 Nm) from door handle -3-.



- Unclip cover for treble speaker -1- and disconnect plug connection -2-.
- Remove screw -arrow- (1.1 Nm).



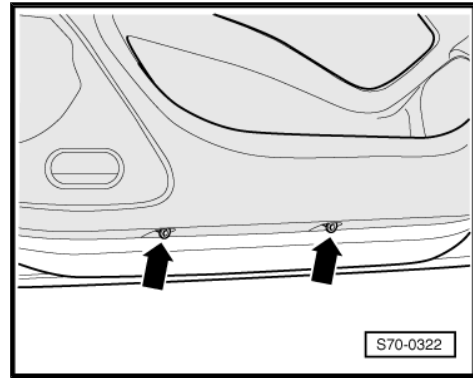
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- Remove screws -arrows- (1.1 Nm).
- Remove window crank (if present) ⇒ [page 163](#) .
- Carefully lever off the door trim panel from the clips successively using e.g. the disassembly wedge - 3409- .
- Disconnect plug connections and remove trim panel upwards.
- Unhook the control cable of the door handle.

Install

- Installation is carried out in the reverse order.



2.3 Removing and installing the rear door trim panel

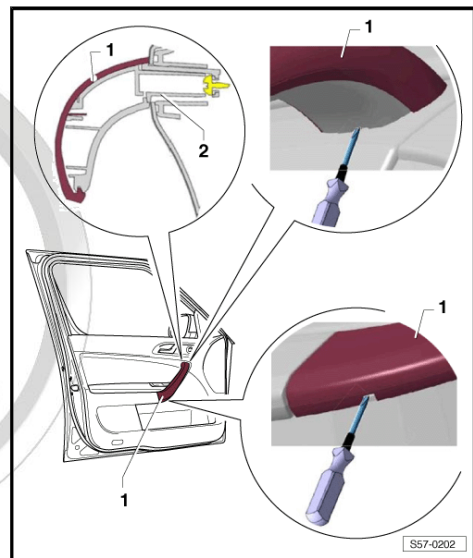
Removing

- Insert a screwdriver (max. 5 mm wide) in the opening on the underside of the door handle and lever off the cover -1-.
- Insert a screwdriver (max. 5 mm wide) in the opening on the top side of the door handle and lever off the catch peg -2-.

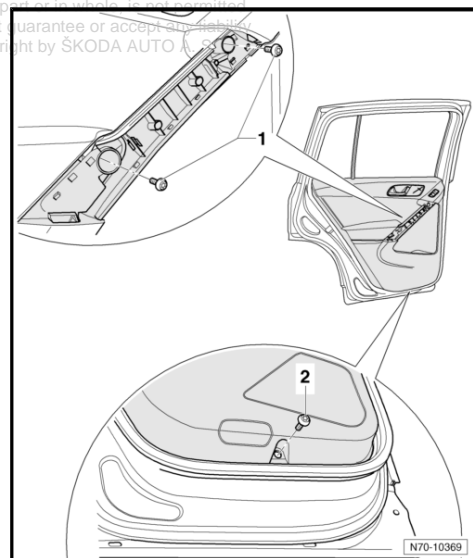


Note

To avoid damaging the door trim panel, place a plastic spatula between the screwdriver and the door trim panel.



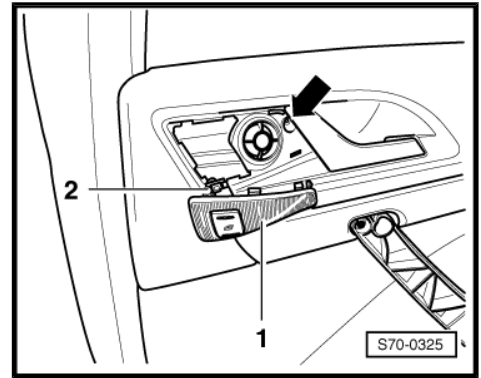
- Remove screws -1- (4 Nm).
- Remove screw -2- (1.1 Nm).



- Unclip cover for treble speaker -1- and disconnect plug connection -2-.
- Remove screw -arrow- (1.1 Nm).
- Remove window crank (if present) ⇒ [page 163](#) .
- Carefully lever off the door trim panel from the clips successively using e.g. the disassembly wedge - 3409- .
- Disconnect plug connections and remove trim panel upwards.
- Unhook the control cable of the door handle.

Install

- Installation is carried out in the reverse order.



2.4 Removing and installing window crank

Removing

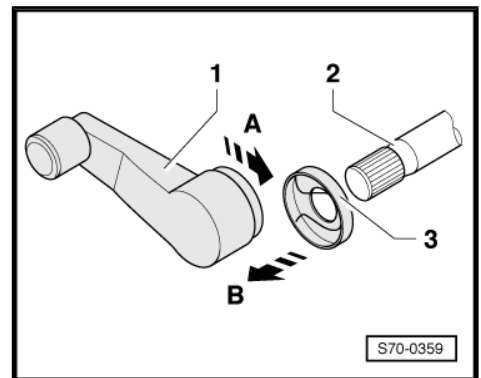
- Unlock spacer ring - 3 - by pulling it, arrow - A - .
- Remove window crank - 1 - from the window regulator - 2 - arrow - B - .

Install

- Installation is carried out in the reverse order.



The window crank must be parallel to the interior release mechanism when the window is closed.



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3 Pillar and side trim panels

⇒ [“3.1 Removing and installing top trim panel of pillar A \(vehicles without head airbag\)”, page 164](#)

⇒ [“3.2 Removing and installing top trim panel of pillar A \(vehicles with head airbag\)”, page 164](#)

⇒ [“3.3 Removing and installing bottom trim panel of pillar A”, page 165](#)

⇒ [“3.4 Removing and installing top trim panel of pillar B \(vehicles without head airbag\)”, page 165](#)

⇒ [“3.5 Removing and installing top trim panel of pillar B \(vehicles with head airbag\)”, page 166](#)

⇒ [“3.6 Removing and installing bottom B-pillar trim panel”, page 167](#)

⇒ [“3.7 Removing and installing top trim panel of pillar C \(vehicles without head airbag\)”, page 167](#)

⇒ [“3.8 Removing and installing top trim panel of pillar C \(vehicles with head airbag\)”, page 167](#)

⇒ [“3.9 Removing and installing bottom C-pillar trim panel”, page 168](#)

⇒ [“3.10 Removing and installing top D-pillar trim panel”, page 169](#)

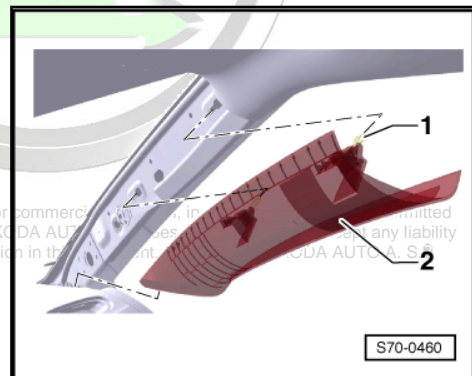
3.1 Removing and installing top trim panel of pillar A (vehicles without head airbag)

Removing

- Unclip the top trim panel for pillar A -2- from the pillar proceeding from the top down to the bottom.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -1- in the top trim panel of pillar A -2-, if necessary replace with new ones.
- First guide the pillar behind the ribs in the dash panel.



3.2 Removing and installing top trim panel of pillar A (vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .



Note

Forceful dismantling of the top A-pillar trim panel can trigger the head airbag.

Removing

- Unclip the top A-pillar trim panel -2- from the pillar -1- working from the top down.

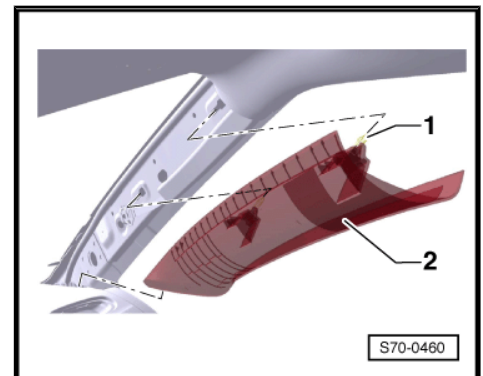
Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -1- in the top trim panel of pillar A -2-, if necessary replace with new ones.
- First guide the pillar behind the ribs in the dash panel.



WARNING

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27.



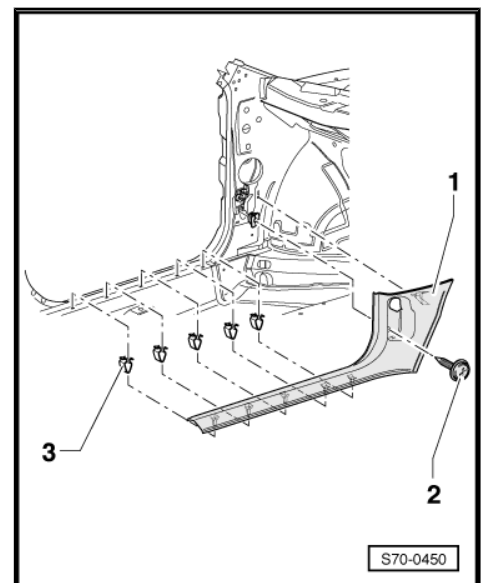
3.3 Removing and installing bottom trim panel of pillar A

Removing

- Remove bonnet release lever ⇒ [page 12](#) (only on driver's side).
- Remove screw -2- (1.5 Nm) - only on driver's side.
- Pull off bottom trim panel -1-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -3- in the bottom trim panel of pillar A -1-, if necessary replace with new ones.



3.4 Removing and installing top trim panel of pillar B (vehicles without head airbag)

Removing

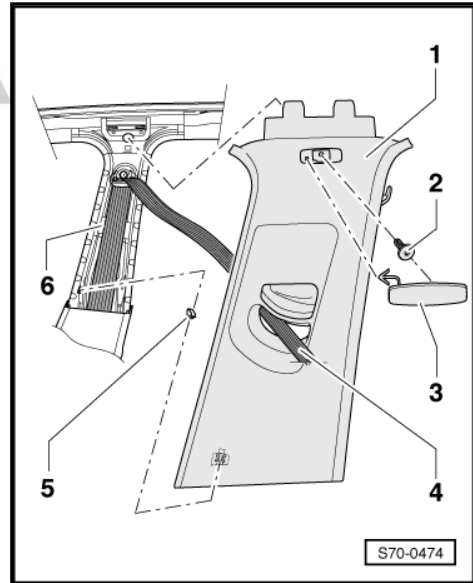
- Remove the screw for bottom deflection fitting (35 Nm).
- Loosen the bottom deflection fitting.



- Release cap -3-.
- Remove screw -2- (2.5 Nm).
- Loosen the top B-pillar trim panel -1- on the sides from the door seal and remove from B-pillar -6-.
- Pull the seat belt -4- through the top trim panel of pillar B -1-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace the clips -5- on the top B-pillar trim panel -1-, use new clips, if necessary.



3.5 Removing and installing top trim panel of pillar B (vehicles with head airbag)



WARNING

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Safety regulations should be observed when handling the air-bag units ⇒ page 135 .



Note

Forceful dismantling of the top B-pillar trim panel can trigger the head airbag.

Removing

- Remove the screw for bottom deflection fitting (35 Nm).
- Loosen the bottom deflection fitting.
- Lever out the airbag cover -3-.
- Remove screw -2- (2.5 Nm).
- Loosen the top B-pillar trim panel -1- on the sides from the door seal and remove from B-pillar -6-.
- Pull the seat belt -4- through the top trim panel of pillar B -1-.

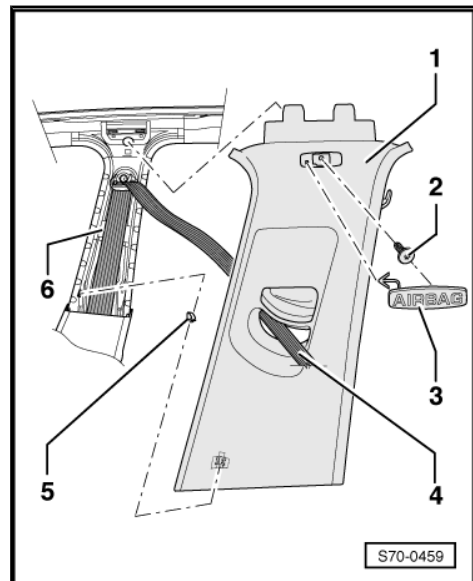
Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace the clips -5- on the top B-pillar trim panel -1-, use new clips, if necessary.



WARNING

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .



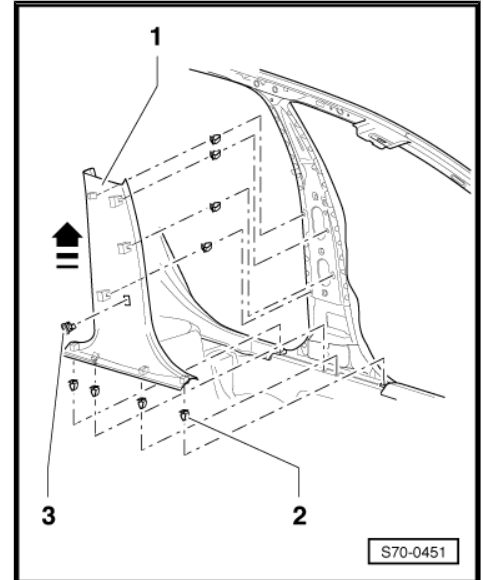
3.6 Removing and installing bottom B-pillar trim panel

Removing

- Partially loosen the bottom A-pillar trim panel ⇒ [page 165](#) .
- Loosen the bottom section of the top B-pillar trim panel -1-.
- Remove the top section of the bottom B-pillar trim panel -1-.
- Loosen the top part of the bottom B-pillar trim panel -1-, e.g. with a long screwdriver.
- Remove the bottom B-pillar trim panel - 1 - working from the bottom up -arrow- .
- Disconnect plug connection from interior monitoring switch (only on driver's side) -3-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -2- in the bottom trim panel of pillar B -1-, if necessary replace with new ones.



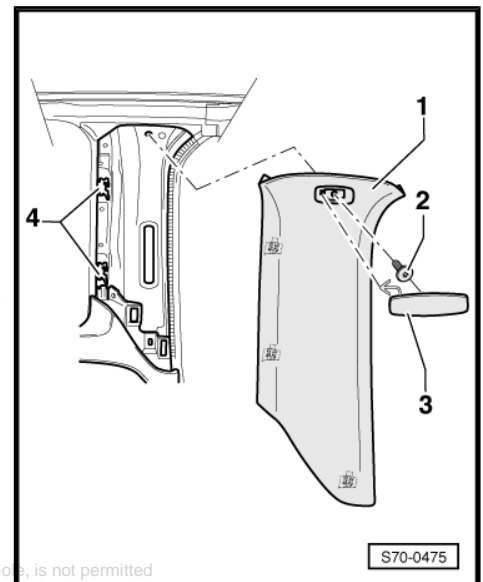
3.7 Removing and installing top trim panel of pillar C (vehicles without head airbag)

Removing

- Release cap -3-.
- Remove screw -2- (2.5 Nm).
- Loosen the top C-pillar trim panel -1- on the sides from the door seal and remove from C-pillar.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace the clips -4- on the C-pillar trim panel -1-, use new clips, if necessary.



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3.8 Removing and installing top trim panel of pillar C (vehicles with head airbag)



WARNING

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .

**Note**

Forceful dismantling of the top C-pillar trim panel can trigger the head airbag.

Removing

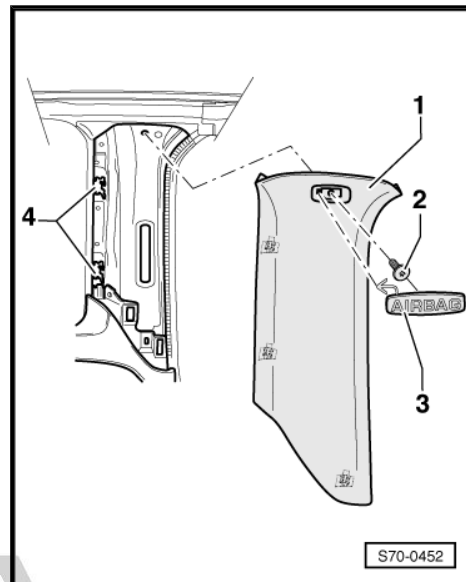
- Release cap -3-.
- Remove screw -2- (2.5 Nm).
- Loosen the top C-pillar trim panel -1- on the sides from the door seal and remove from C-pillar.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace the clips -4- on the C-pillar trim panel -1-, use new clips, if necessary.

**WARNING**

Pay attention to the sequence when connecting the battery ⇒ Electrical System; Rep. gr. 27 .



3.9 Removing and installing bottom C-pillar trim panel

Removing**WARNING**

Safety regulations should be observed when handling the air-bag units ⇒ [page 135](#) .

For all vehicles

- Removing side trim panel in luggage compartment ⇒ [page 171](#) .
- Remove the rear seat support bracket ⇒ [page 185](#) .
- Remove floor covering under the rear seat bench.

For vehicles without side airbags

- Remove screw -5- (1.5 Nm).

Vehicles with side airbags

- Remove rear side airbag ⇒ [page 142](#) .

Continued for all vehicles

- Remove screw -1- (1.5 Nm) and unclip clip -2-.
- Loosen bottom C-pillar trim panel -3- and remove trim panel.

Install

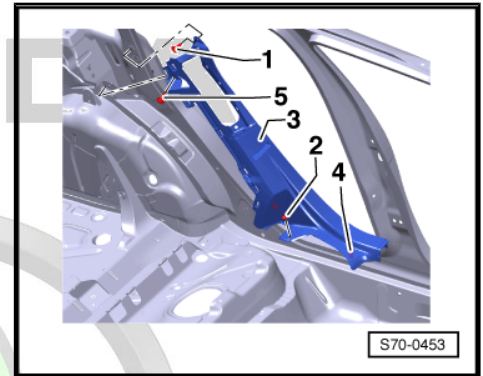
- Installation is carried out in the reverse order; pay attention to the following points:

For vehicles with head airbags



WARNING

Pay attention to the sequence when connecting the battery → Electrical System; Rep. gr. 27 .



For all vehicles

- Replace the clips -4- on the bottom C-pillar trim panel -3-, use new clips, if necessary.

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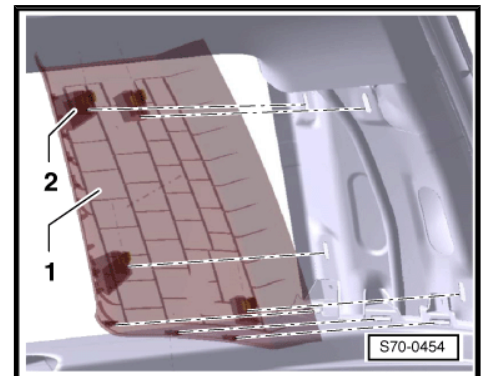
3.10 Removing and installing top D-pillar trim panel

Removing

- Unclip D-pillar trim top -1- from D pillar.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Replace the clips -2- on the top D-pillar trim panel -1-, use new clips, if necessary.





4 Luggage compartment trim panels

⇒ [“4.1 Removing and installing the top trim panel for the tailgate”, page 170](#)

⇒ [“4.2 Removing and installing the bottom trim panel for the tailgate”, page 170](#)

⇒ [“4.3 Removing and installing side luggage compartment trim panels”, page 171](#)

⇒ [“4.4 Removing and installing the tailgate/luggage compartment cover”, page 174](#)

4.1 Removing and installing the top trim panel for the tailgate

Removing

Special tools and workshop equipment required

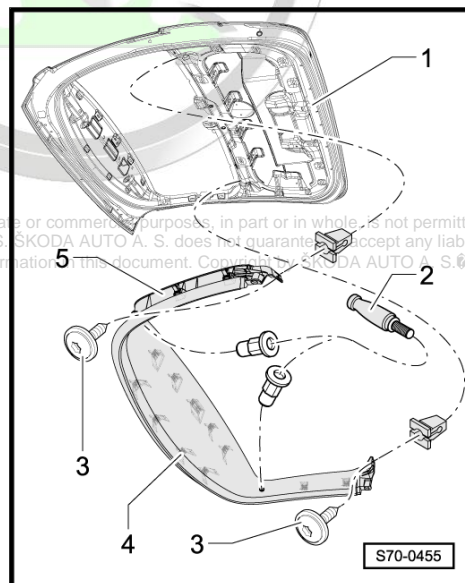
- ◆ Disassembly wedge, e.g. - 3409-

Removing

- Removing luggage compartment cover.
- Removing bottom trim panel for tailgate ⇒ [page 170](#).
- Remove screws -3- (2 Nm).
- Remove bolt for luggage compartment plate -2- (1.5 Nm).
- Loosen top trim panel for the tailgate -5- on the sides with the wedge.
- Unclip the trim panel for the tailgate from the clips -4- using a wedge and remove it from the tailgate -1-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -4- in the top trim panel for the tailgate -5-, if necessary replace with new ones.



4.2 Removing and installing the bottom trim panel for the tailgate

Special tools and workshop equipment required

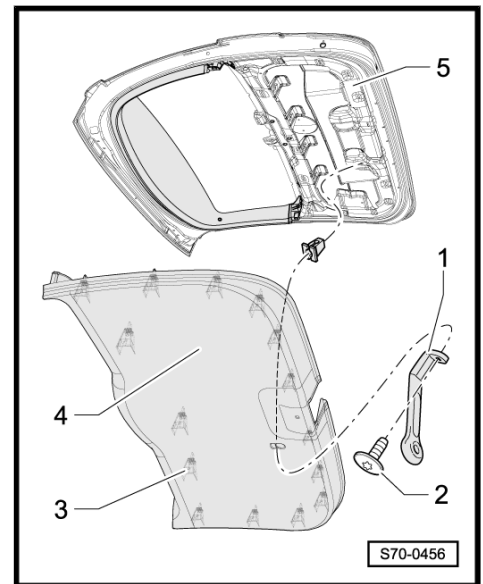
- ◆ Disassembly wedge, e.g. - 3409-

Removing

- Remove fixing screw -2- (2 Nm) of the door handle -1-.
- Unclip the bottom trim panel for the tailgate from the clips -3- using a wedge and remove it from the tailgate -5-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -3- in the bottom trim panel for the tailgate -4-, if necessary replace with new ones.



4.3 Removing and installing side luggage compartment trim panels

Note

The following work procedure represents the removal and installation of the side luggage compartment trim panel on the left side. On the left side, a mirror-image procedure is applied for removal / installation.

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1 - Bracket for CD changer

Removing

- Remove CD changer.
- Remove housing for CD changer -19-.
- Remove side trim panel in luggage compartment -9-.
- Remove the screws -2- and take out the holder.

Install

- Installation is carried out in the reverse order.

2 - Screw

- 4 Nm

3 - Riveted nuts

4 - Adjusting nut

5 - Riveted nuts

6 - Clamp

7 - Screw

- 2.5 Nm

8 - Foldable hook

Removing

- Remove side trim panel in luggage compartment -9-.
- Remove screw -16-.
- Remove foldable hook.

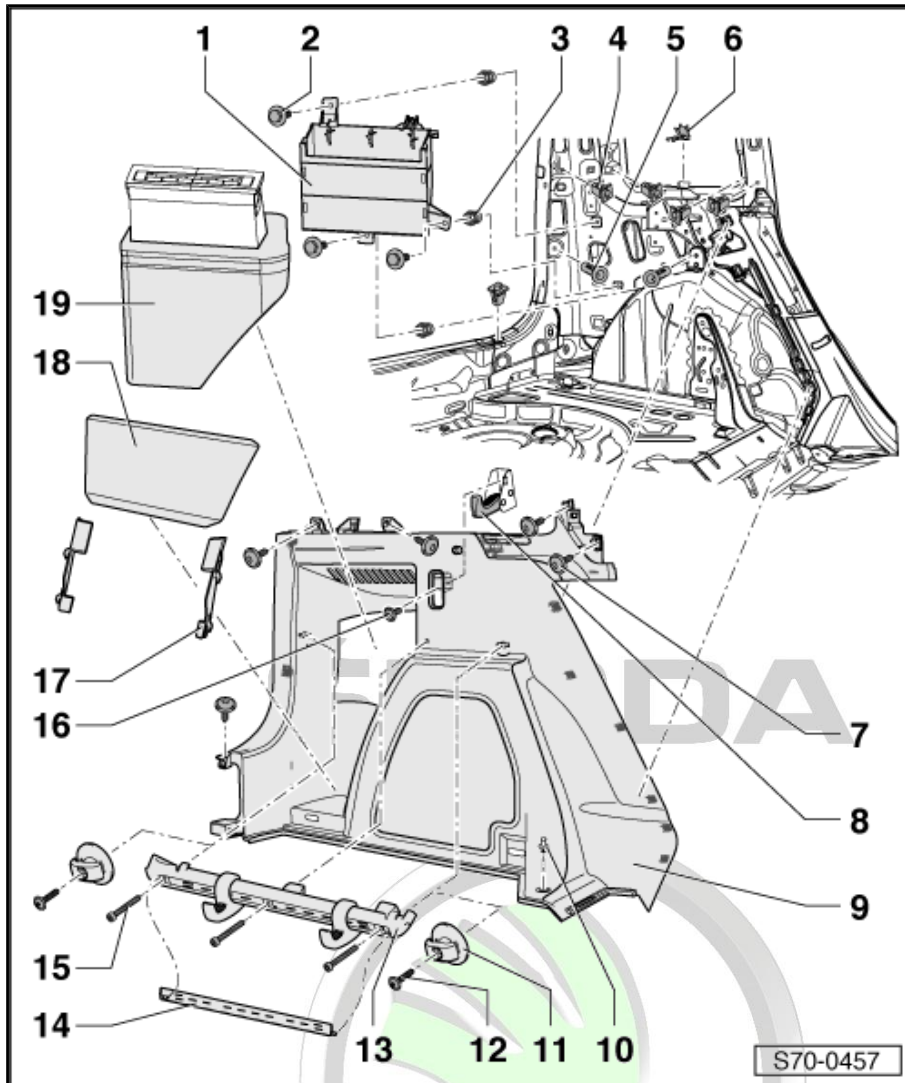
Install

- Installation is carried out in the reverse order.

9 - Side trim panel in luggage compartment

Removing

- Remove the tailgate/luggage compartment cover ⇒ [page 174](#) .
- Remove top trim panel of pillar C ⇒ [page 167](#) .
- Remove top trim panel of pillar D ⇒ [page 169](#) .
- Remove screws -7-.
- Remove the bottom deflection fitting ⇒ [page 128](#) .
- Remove hook keeper -13-, if present.
- Remove hook -11-, if present.
- Remove foldable hook -8-, if present.
- Removing body-bound rivet -10-.



S70-0457

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- Unclip the trim panel and pull the belt through.
- Remove side trim panel in luggage compartment.

Install

- Installation is carried out in the reverse order.

10 - Body-bound rivet

11 - Hook

Removing

- Remove screws -12-.

Install

- Installation is carried out in the reverse order.

12 - Screw

- 2 Nm

13 - Hook keeper

Removing

- Unclip the cover -14- e.g. with a plastic wedge.
- Remove screws -15-.
- Remove bracket.

Install

- Installation is carried out in the reverse order.

14 - Cover

15 - Screw

- 5 Nm

16 - Screw

- 7 Nm

17 - Guide sections

- For storage compartment

Removing

- Remove the cover for the storage compartment -18-.
- Unclip the guide sections.

Install

- Installation is carried out in the reverse order.

18 - Cover for the storage compartment

- Fitted on the guide sections -17-.

19 - Housing for CD changer

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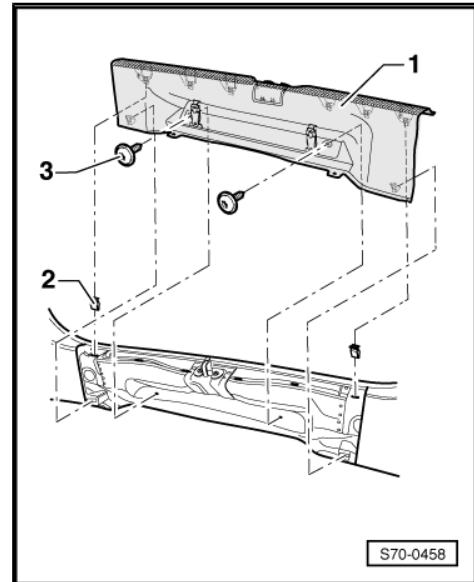
4.4 Removing and installing the tailgate/luggage compartment cover

Removing

- Raise the luggage compartment-floor covering.
- Remove screws -3- (2 Nm).
- Remove tailgate/luggage compartment cover -1- upwards.

Install

- Installation is carried out in the reverse order; pay attention to the following points:
- Recondition the clips -2- in the tailgate/luggage compartment cover -1- or replace with new ones.



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5 Moulded headliner

⇒ ["5.1 Removing and installing moulded headliner", page 175](#)

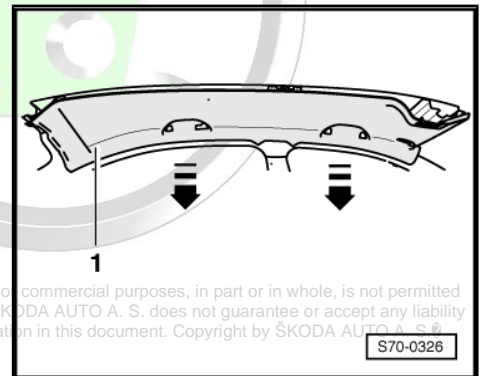
5.1 Removing and installing moulded headliner

Removing

- Remove top trim panels of pillars A, B, C, D ⇒ [page 164](#) .
- Remove front roof interior light ⇒ Electrical System; Rep. gr. 96 .
- Remove the surround for the rear deflection fitting ⇒ [page 125](#) .
- Remove the rear roof interior light ⇒ Electrical System; Rep. gr. 96 .
- Remove the glove compartment ⇒ [page 122](#) .
- Remove the recessed handles of the roof ⇒ [page 123](#) .
- Removing sun visors ⇒ [page 120](#) .
- Fold down front and rear seats and remove boot panel.
- With the assistance of a 2nd mechanic lower -arrows- the moulded headliner -1- and remove it from the vehicle.

Install

- Installation is carried out in the reverse order.



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S70-0326



72 – Seat frames

1 Front seats

- ⇒ [“1.1 Removing and installing front seats”, page 176](#)
- ⇒ [“1.2 Summary of components - front seat”, page 177](#)
- ⇒ [“1.3 Removing and installing storage compartment on passenger side”, page 178](#)
- ⇒ [“1.4 Removing and installing the backrest frame for the seat frame”, page 179](#)
- ⇒ [“1.5 Removing and installing the lumbar support”, page 179](#)
- ⇒ [“1.6 Removing and installing seat height adjustment”, page 181](#)

1.1 Removing and installing front seats



WARNING

Safety precautions are to be applied when handling seats with side airbags ⇒ [page 135](#).

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Removing



Note

Disconnect the battery earth strap on vehicles with side airbags ⇒ [Electrical System; Rep. gr. 27](#).

- Slide seat forwards -1-.
- Remove rear fixing screws -2- (40 Nm).
- Slide seat backwards -1-.
- Remove front fixing screws -3- (40 Nm).
- Disconnect plug connections for seat heating and side airbag unit (if present) under the seat.
- Remove seat -1- from the vehicle.

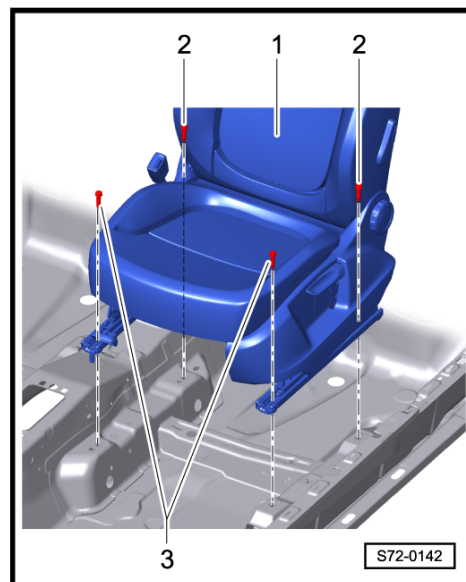
Install

- Installation is carried out in the reverse order.



WARNING

Pay attention to the sequence when connecting the battery ⇒ [Electrical System; Rep. gr. 27](#).



1.2 Summary of components - front seat

Note

The left front seat is described in the following summary of components.

1 - Seat upholstery on the right

Removing

- Removing seat ⇒ [page 176](#) .
- Remove the belt buckle ⇒ [page 125](#) .
- Removing body-bound rivet -2-.
- Remove right trim panel.

Install

- Installation is carried out in the reverse order.

2 - Body-bound rivet

3 - Backrest

4 - Control lever for lumbar support

5 - Control lever for seat height adjustment

6 - Screw

- 3, 5 Nm

7 - Handwheel for backrest inclination

8 - Body-bound rivet

9 - Seat height adjusting handle

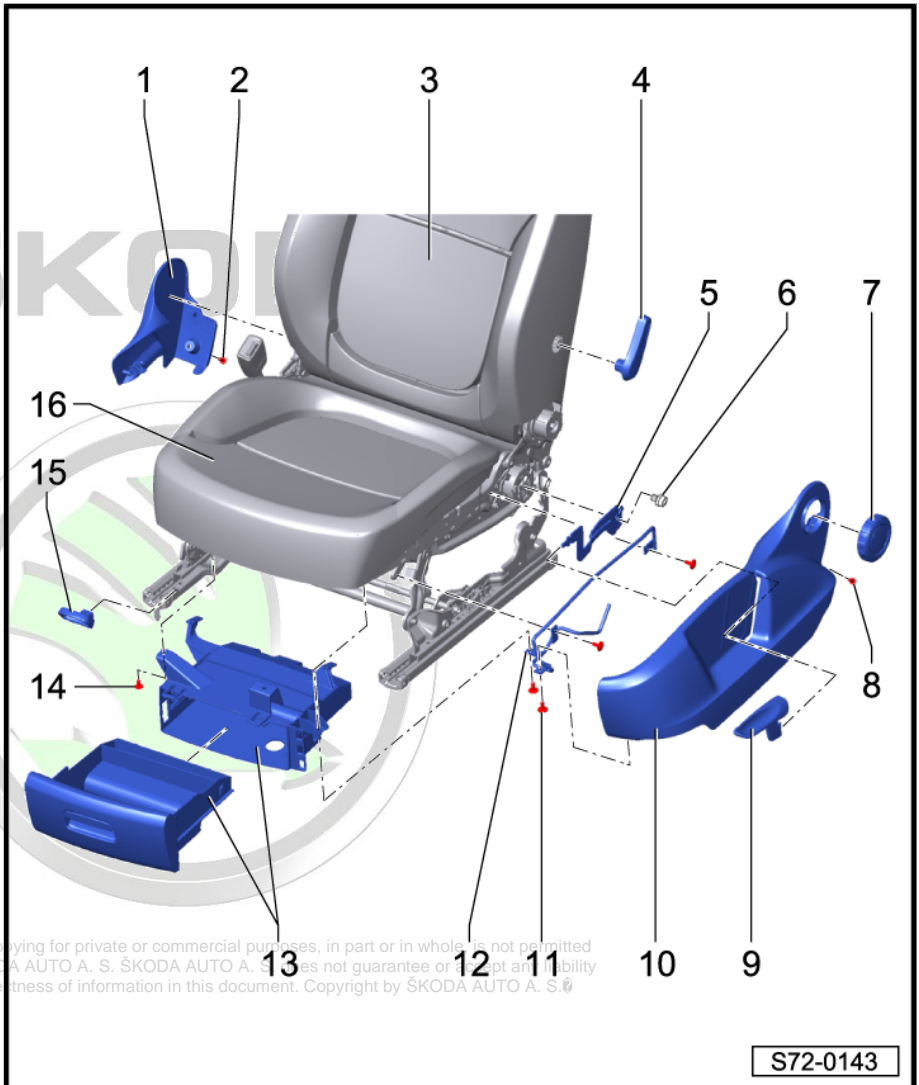
10 - Seat upholstery on the left

Removing

- Removing seat ⇒ [page 176](#) .
- Pull off seat height adjusting handle -9-.
- Pull off handwheel for backrest inclination -7-.
- Removing body-bound rivet -8-.
- Remove seat upholstery on the left.

Install

- Installation is carried out in the reverse order.



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11 - Screw

- 3, 5 Nm

12 - Retaining clip

13 - Storage tray

14 - Screw

15 - Seat length adjustment handle

16 - Seat

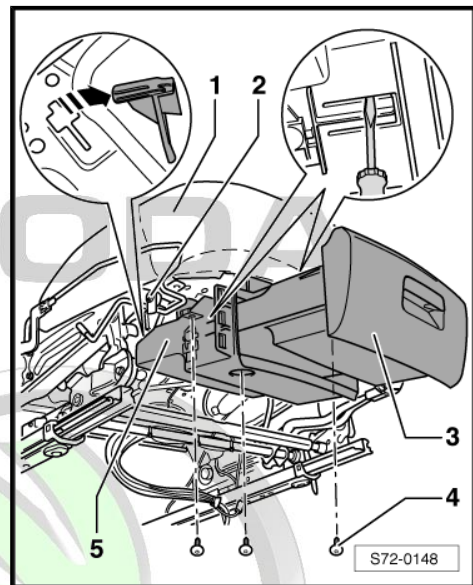
1.3 Removing and installing storage compartment on passenger side

Removing

- Remove seat from vehicle ⇒ [page 176](#) .
- Remove front seat side trim panel ⇒ [Item 10 \(page 177\)](#) .
- Remove screw -2-.
- Release the catch pegs (on both sides) of the storage compartment - 3 - e.g. with a screwdriver and fully push out the compartment.
- Remove screws - 4 - - 2 Nm.
- Lever off the retaining clip ⇒ [Item 12 \(page 178\)](#) , tilt out the storage compartment and push out of the fixtures -arrow- in the seat.

Install

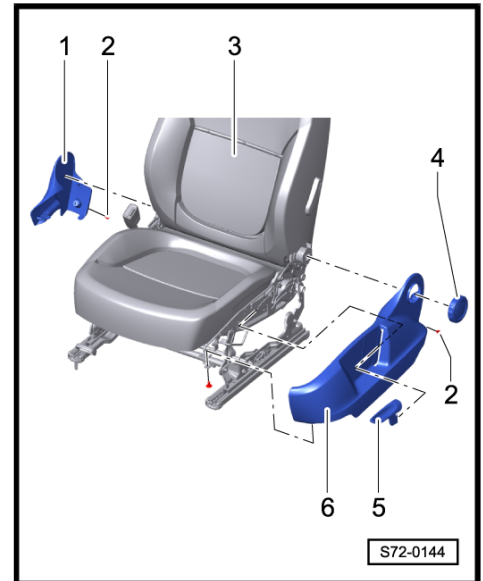
- Installation is carried out in the reverse order.



1.4 Removing and installing the backrest frame for the seat frame

Removing

- Removing seat ⇒ [page 176](#) .
- Remove the belt buckle ⇒ [page 125](#) .
- Pull off hand wheel -4- and seat height adjustment handle -5- from the seat -3-.
- Remove the expanding rivets -2-.
- Unclip seat upholstery on the left -6- and on the right -1-.
- Disconnect plug connections for seat heating and side airbag unit (if present) under the seat.
- Loosen the terminals of the electrical cable and cut through.



- Remove screws -1- on both sides of the seat (33 Nm) and remove the backrest frame from the seat frame, if necessary disconnect the plug connections and pull the cables through.

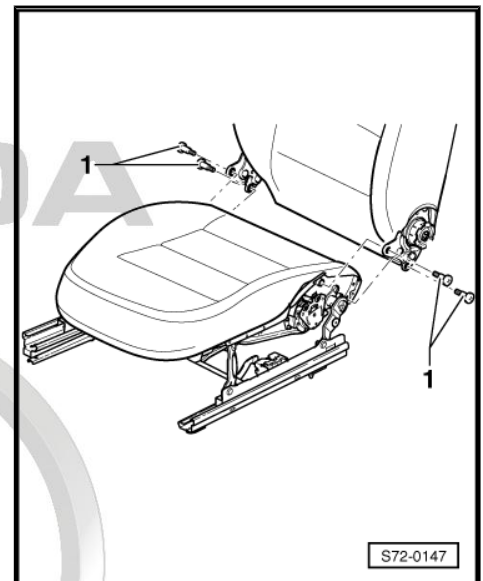
Install

- Installation is carried out in the reverse order; pay attention to the following points:



Note

- ◆ *Observe the fitting position of the terminals of the electrical cable.*
- ◆ *Replace the clamps which are cut through with new original parts.*



1.5 Removing and installing the lumbar support

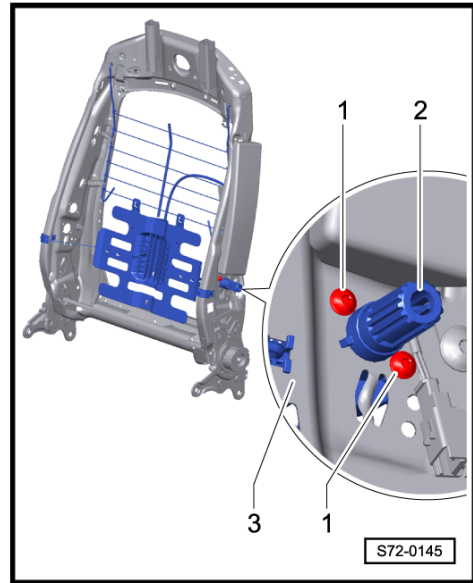
Removing

- Remove cover and foam padding from backrest frame ⇒ [page 186](#) .

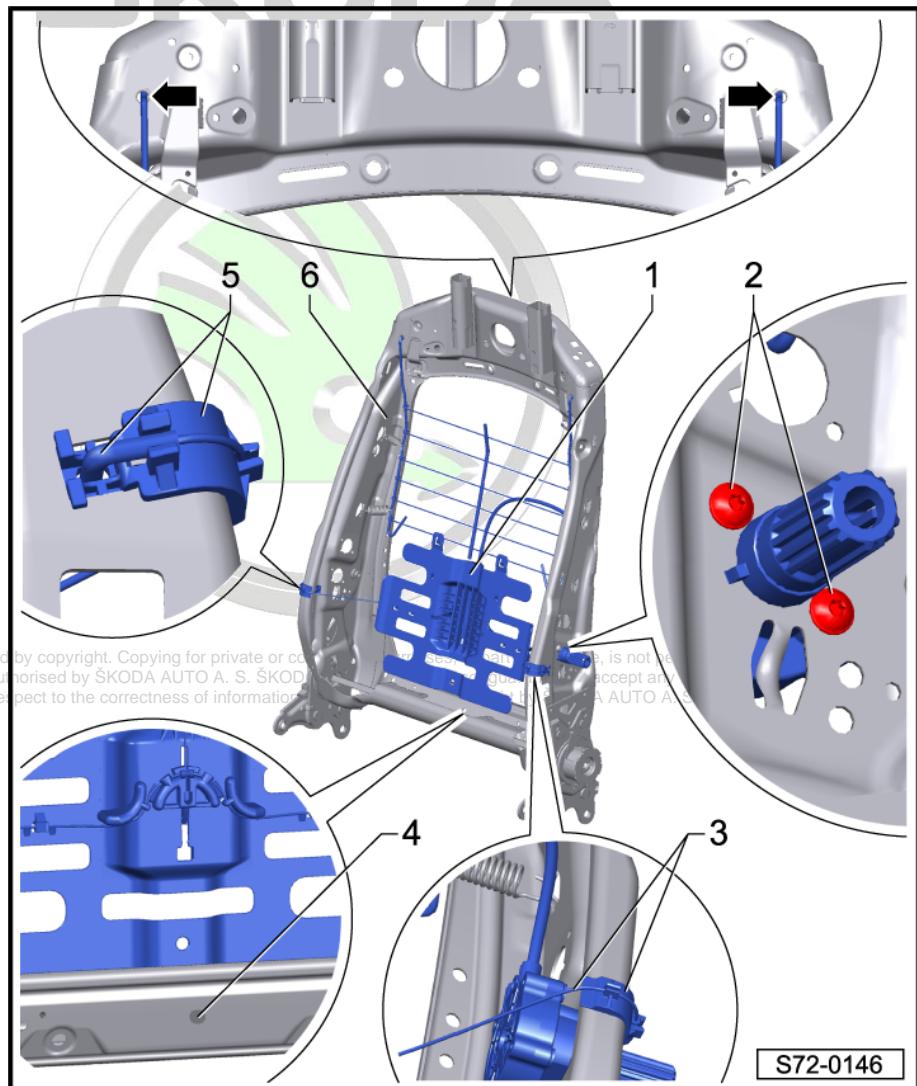


For vehicles with manually operated lumbar support

- Remove screws -1- and remove control of the lumbar support -2- from the backrest frame -3-.



- Bore out rivets -4-.



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- Unhook top wires -arrows- of the lumbar support frame -1- from the backrest frame -6-.
- Unclip clips -3- and -5- from backrest frame -6-.
- Remove the lumbar support -1- from the backrest frame -6-.

Install

- Installation is carried out in the reverse order; pay attention to the following points:

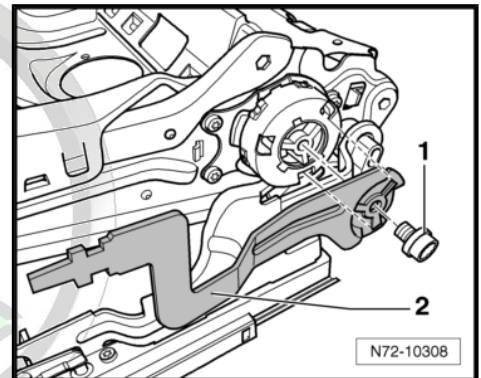
Note

When installing the lumbar support use original replacement parts only (tear rivets).

1.6 Removing and installing seat height adjustment

Removing

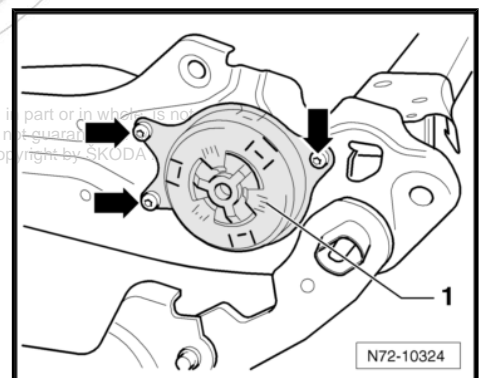
- Put seat in top position.
- Removing seat ⇒ [page 176](#) .
- Remove seat upholstery on the left ⇒ [page 177](#) .
- Remove the screw -1- (19.5 Nm) and remove the control lever -2- from the seat.



- Screw out (2 Nm) screws -arrows- and pull out seat height adjusting element -1-.

Install

- Installation is carried out in the reverse order.



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2 Rear seats

⇒ [“2.1 Removing and installing the rear seat”, page 182](#)

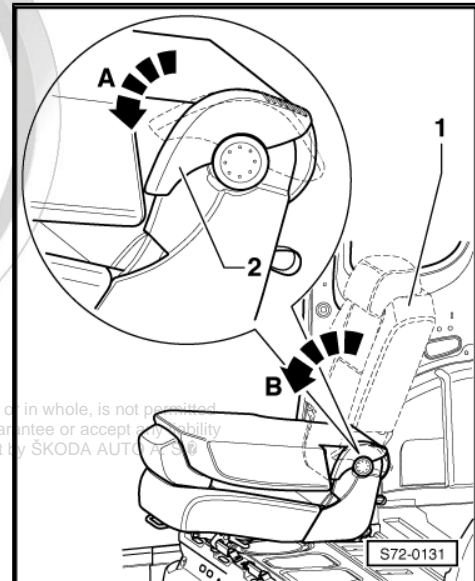
⇒ [“2.2 Summary of components - rear seat trim panels”, page 183](#)

⇒ [“2.3 Removing and installing rear seat bench attachment”, page 185](#)

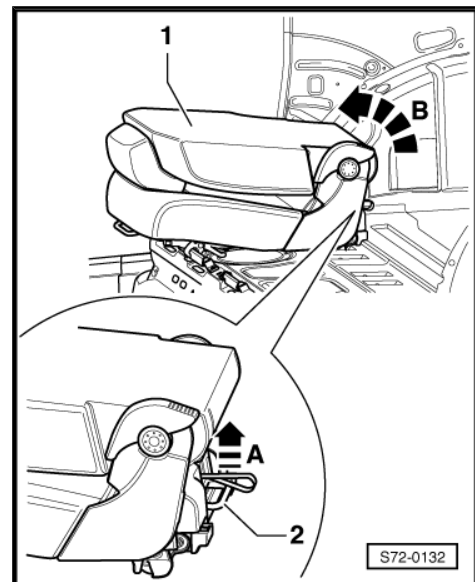
2.1 Removing and installing the rear seat

Removing

- Unlock security mechanism -2- for rear-seat backrest in direction of arrow - A -.
- Fold down rear seat backrest - 1 - in direction of arrow - B -.



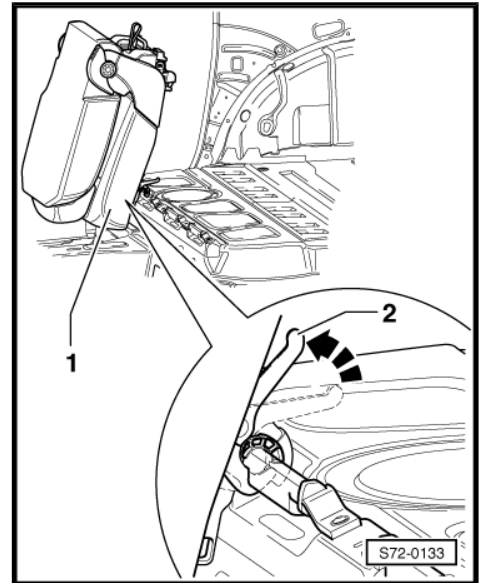
- Unlock security mechanism -2- in direction of arrow - A -.
- Fold down seat - 1 - in direction of arrow - B -.



- Unlock the seat guard -2- in the -direction of the arrow-.
- Raise seat -1- in vertical position.
- Grab seat in rear area at handle.
- Raise seat and remove from vehicle.

Install

- Installation is carried out in the reverse order.



2.2 Summary of components - rear seat trim panels

Summary of components of outer seat

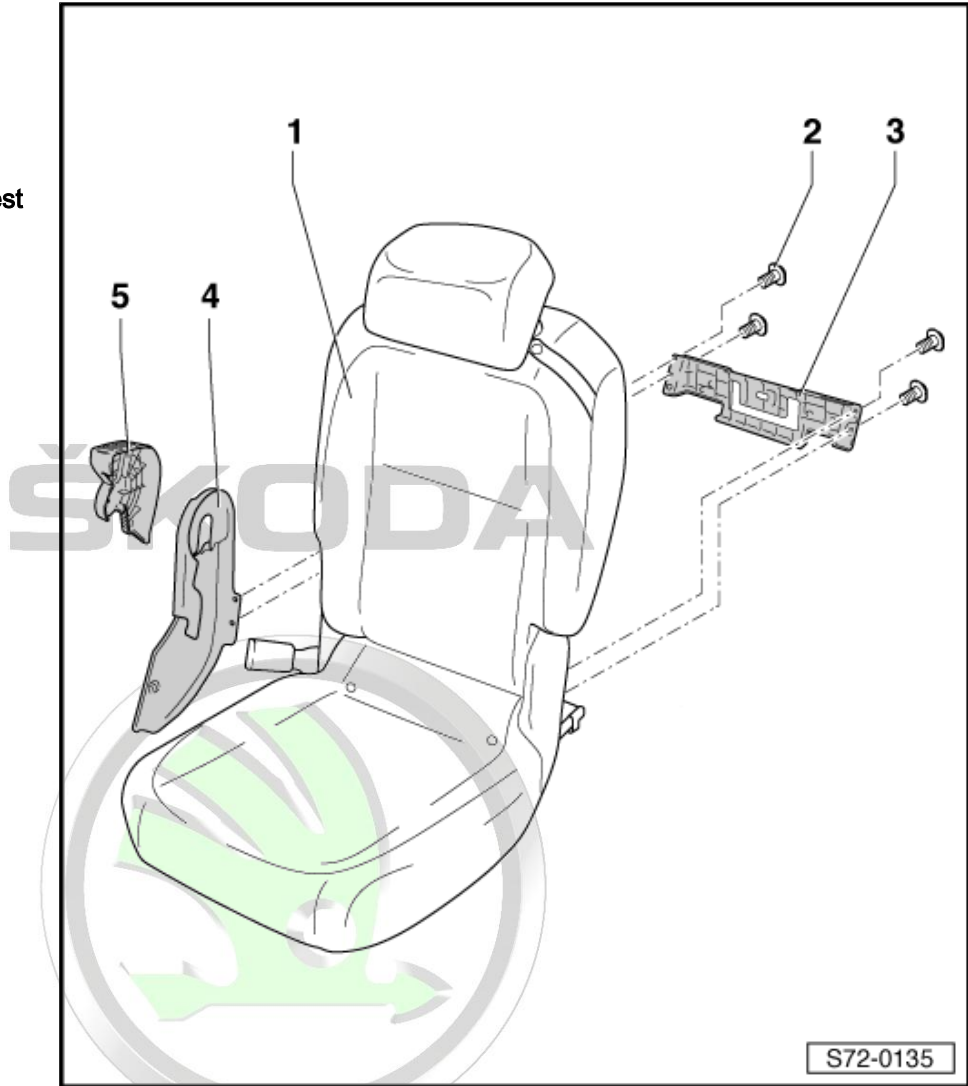
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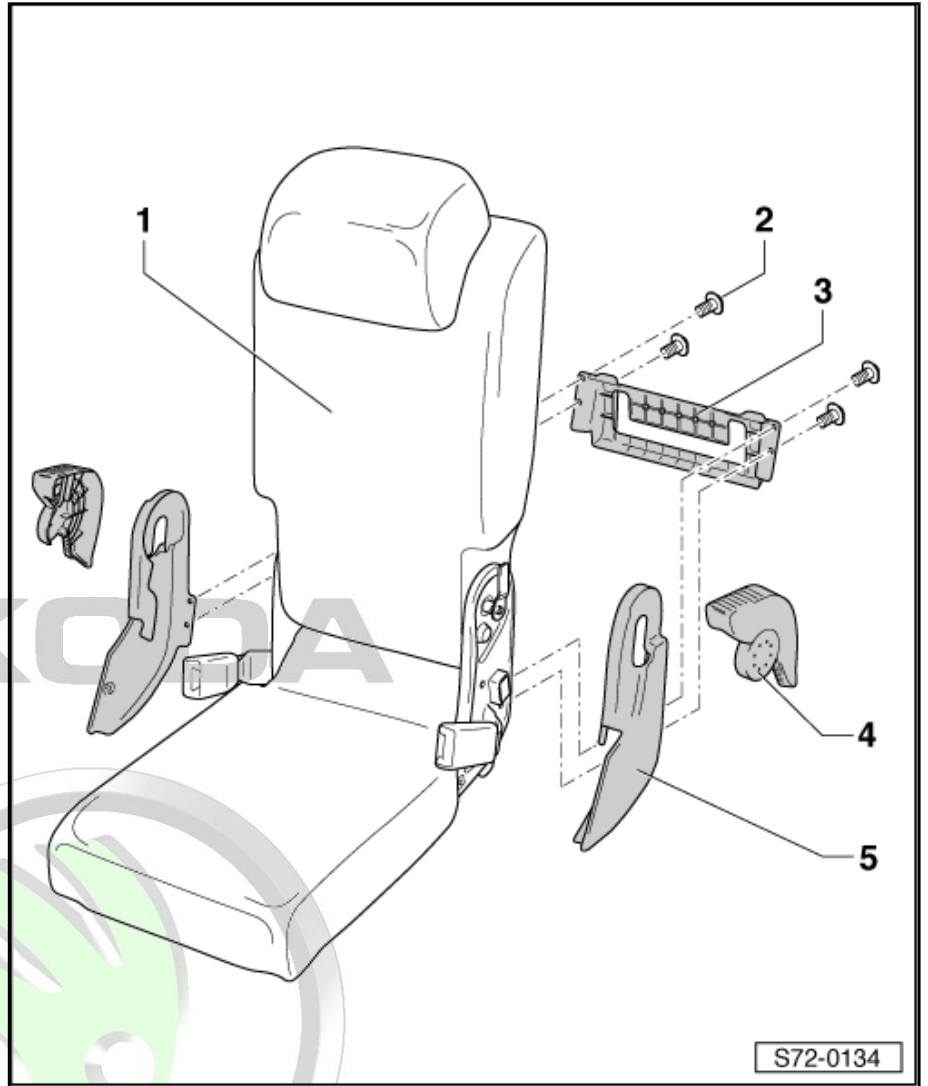
- 1 - Outer seat
- 2 - Screw
- 3 - Rear trim panel
- 4 - Side trim panel
- 5 - Control lever for backrest inclination



Summary of components of middle seat upholsteries

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- 1 - Middle seat
- 2 - Screw
- 3 - Rear trim panel
- 4 - Control lever for backrest inclination
- 5 - Side trim panel



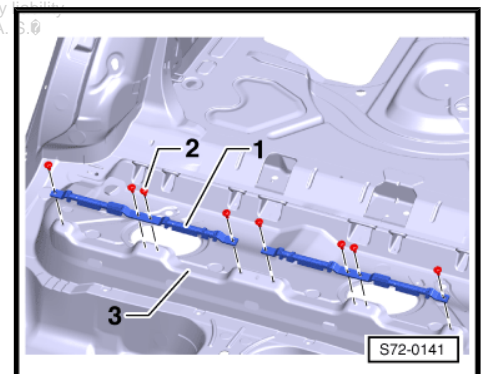
2.3 Removing and installing rear seat bench attachment

Removing

- Remove rear seats.
- Remove screws -2- (23 Nm).
- Remove the rear seat bench attachments -1- from the body -3-.

Install

- Installation is carried out in the reverse order.





74 – Seat - padding, covers

1 Front seat covers and upholstery

⇒ [“1.1 Summary of components of covers and seat upholstery”, page 186](#)

⇒ [“1.2 Summary of components of cover and backrest upholstery”, page 187](#)

Special tools and workshop equipment required

- ◆ Upholstery retaining clip pliers, e.g. -V.A.G 1634-

1.1 Summary of components of covers and seat upholstery

1 - Cover

Removing

- Removing backrest
⇒ [page 179](#) .
- Detach clamping section -3- from seat rack -6-.
- Unhook tensioning elastics.
- Cut through clips -7-.
- Remove cover from seat.

Install



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

- Installation is carried out in the reverse order.

2 - Strut

- Sewn to cover
- With holes.

3 - Clamping section

4 - Connector for heating element

- If present.

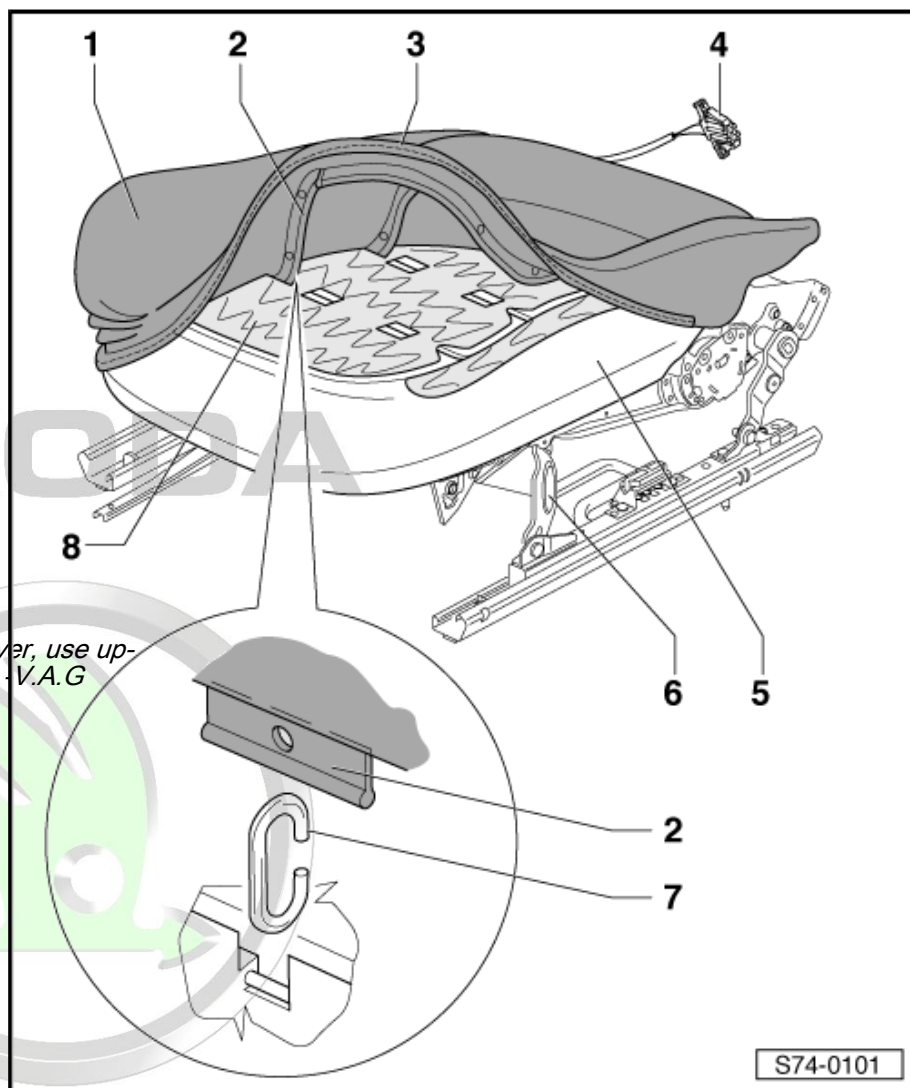
5 - Seat foam padding

Removing

- Remove seat cover (Pos. 1).
- Remove foam padding.

Install

- Installation is carried out in the reverse order.



6 - Seat rack

7 - Clamp

- When removing cut through with pliers
- When installing, replace with new original parts.
- To install use upholstery pliers e.g. -V.A.G 1634- .

8 - Heating element

- If present.

1.2 Summary of components of cover and backrest upholstery



WARNING

Safety precautions are to be applied when handling seats with side airbags ⇒ [page 135](#) .

Only use the recommended cover with a sewn on identification label for installation purposes.

When installing observe the position of the cover - the identification label must be on the side of the airbag unit.



Note

*Disconnect the battery earth strap on vehicles with side airbags
⇒ Electrical System; Rep. gr. 27 .*

- Push out the control lever for lumbar support ⇒ [page 177](#) .



1 - Cover

Removing

- Headrest is removed.
 - Removing backrest ⇒ [page 179](#) .
 - Unhook clamping section.
 - Cut through the first row of clamps -9-.
 - Unhook tensioning straps on the rear side of the cover.
 - Roll up cover and unhook clamping section on the rear side of the seat.
 - Section the second row of retaining clips -9-.
 - Remove cover from backrest upwards.

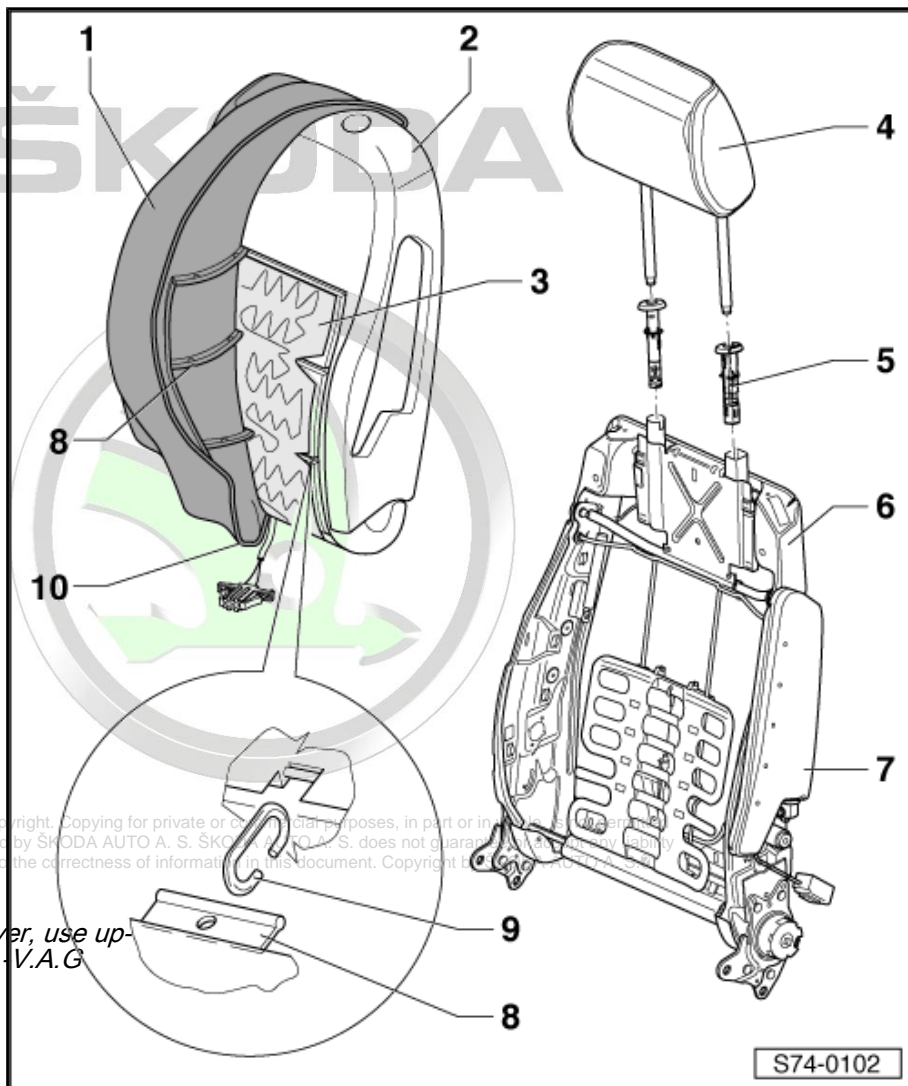
Install



Note

When installing the cover, use upholstery clip pliers e.g. V.A.G 1634- .

- Installation is carried out in the reverse order.



2 - Foam padding

Removing

- Remove seat cover (Pos. 1).
- Remove headrest guides (Pos. 5).
- Remove foam padding.

Install

- Installation is carried out in the reverse order.

3 - Heating element

- If present.

4 - Headrest

5 - Headrest guides

6 - Backrest rack

7 - Airbag unit

- Removing and installing ⇒ [page 141](#) .

8 - Strut

- Sewn with cover -1-.



- With holes.

9 - Clamp

- When removing cut through with pliers
- To install use upholstery pliers e.g. -V.A.G 1634- .

10 - Clamping section of cover

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2 Rear seat covers and upholstery

⇒ "2.1 Summary of components of cover and backrest upholstery (outer seats)", page 190

⇒ "2.2 Summary of components of covers and backrest upholstery (outer seats)", page 192

⇒ "2.4 Summary of components of covers and backrest upholstery (middle seats)", page 194

⇒ "2.4 Summary of components of covers and backrest upholstery (middle seats)", page 194

Special tools and workshop equipment required

- ◆ Upholstery retaining clip pliers, e.g. -V.A.G 1634-



Note

Upholstery is removed with the seat removed ⇒ page 182 .

2.1 Summary of components of cover and backrest upholstery (outer seats)

1 - Backrest upholstery

Removing

- Remove headrest -2-.
- Unhook clamping section -8-.
- Open up zip fastener on both backrest sides -6-.
- Release headrest guides -3- at the point of the -arrow-.
- Cut through clips -9-.
- Remove cover from backrest.

Install



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

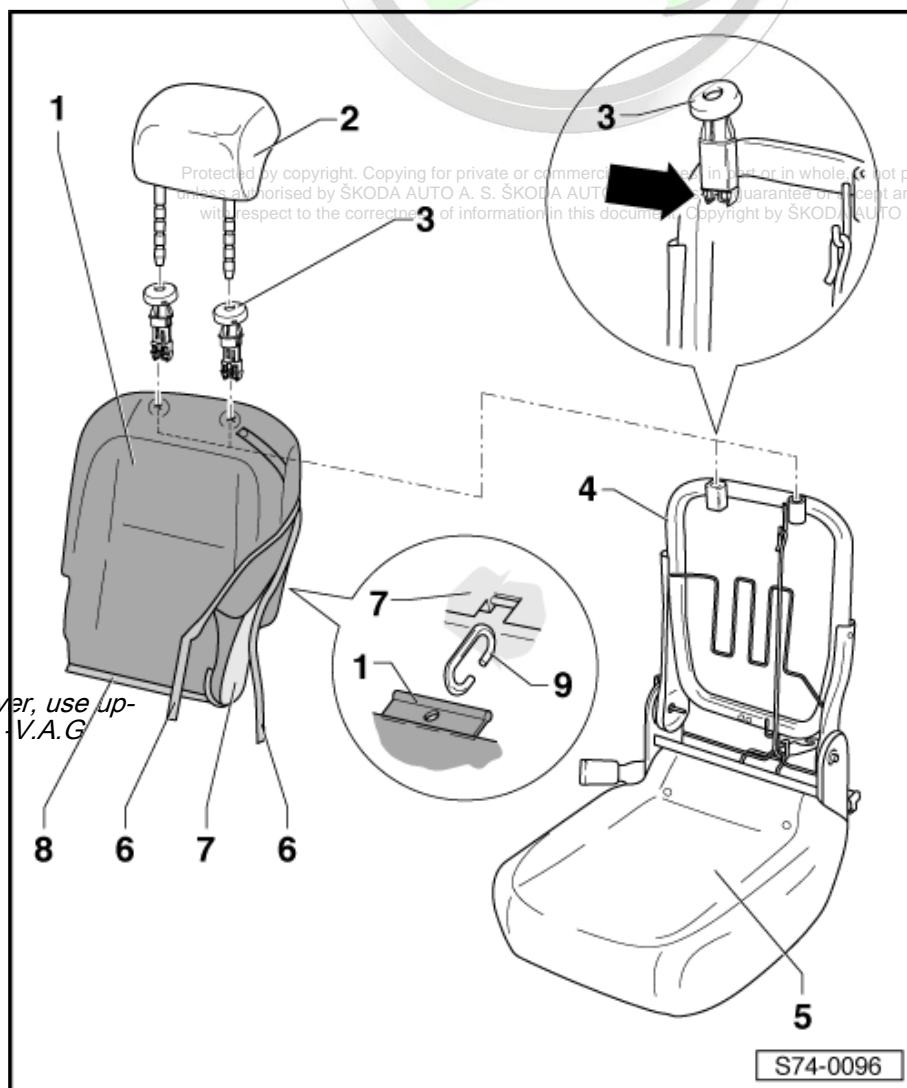
- Installation is carried out in the reverse order.

2 - Headrest

3 - Headrest guides

Removing

- Release securing mechanisms at the point of the -arrow-.
- Pull guide upwards.





Install

- Clip guide downwards into the backrest rack.

4 - Backrest rack

5 - Seat

6 - Zip fastener

7 - Foam padding

Removing

- Remove cover -1-.
- Remove foam padding from backrest rack.

Install

- Installation is carried out in the reverse order.

8 - Clamping section

- Sewn to cover

9 - Clamps

- When removing cut through with pliers
- To install use upholstery pliers, e.g. -V.A.G 1634- . -V.A.G 1634- .

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2.2 Summary of components of covers and backrest upholstery (outer seats)

1 - Seat cover

Removing

- Detach clamping section -2- from seat frame.
- Cut through clips -3-.
- Remove cover from seat.

Install



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

- Installation is carried out in the reverse order.

2 - Clamping section

- Sewn to cover

3 - Clamp

- When removing cut through with pliers
- To install use upholstery pliers, e.g. -V.A.G 1634- .

4 - Backrest

5 - Seat rack

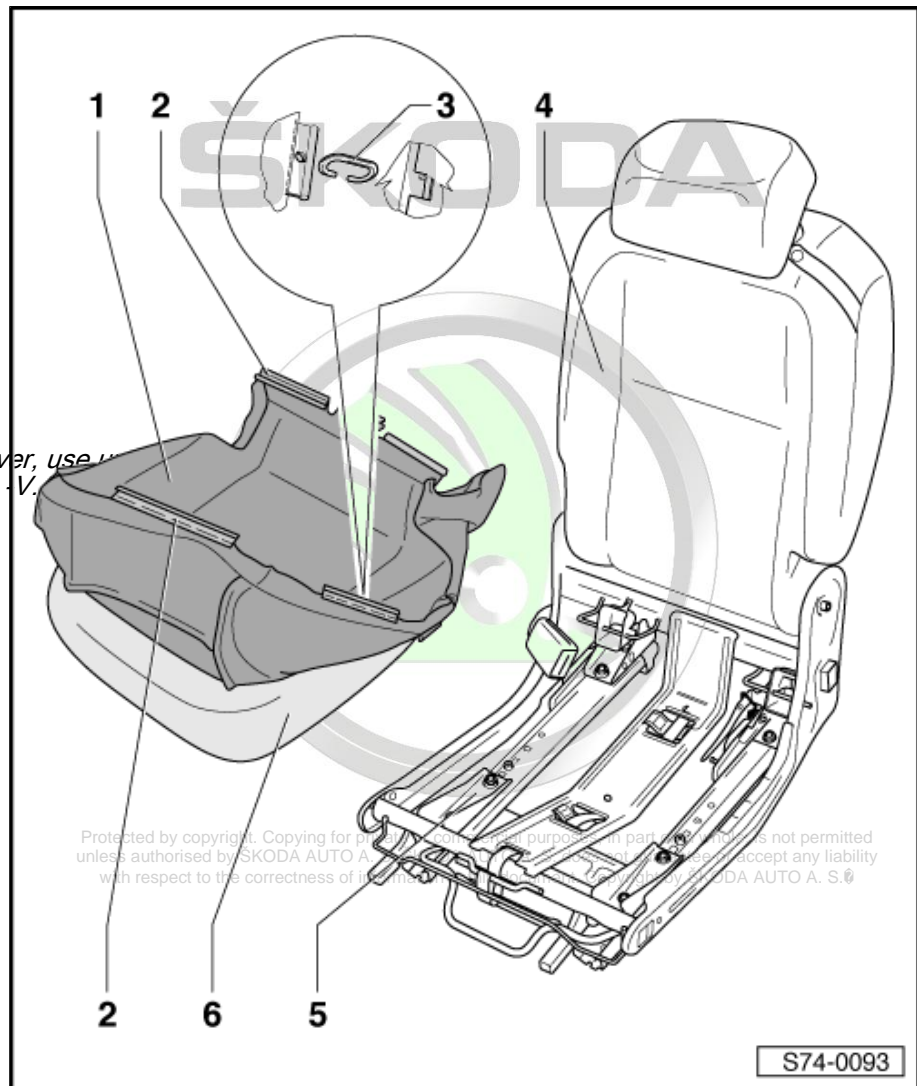
6 - Seat foam padding

Removing

- Remove cover -1-.
- Remove foam padding from seat frame.

Install

- Installation is carried out in the reverse order.





2.3 Summary of components of cover and backrest upholstery (middle seats)

1 - Backrest upholstery

Removing

- Remove headrests.
- Remove rear trim panel -9- for backrest.
- Unhook clamping section -8-.
- Open up zip fastener on both sides of the cover -7-.
- Release headrest guides -3-.
- Pull off backrest cover.

Install



Note

When installing the cover, use upholstery clip pliers e.g. V.A.G. 1634-.

- Installation is carried out in the reverse order.

2 - Headrest

3 - Headrest guides

Removing

- Release securing mechanisms at the point of the -arrow-.
- Pull guide upwards.

Install

- Clip guide downwards into the backrest rack.

4 - Backrest rack

5 - Seat

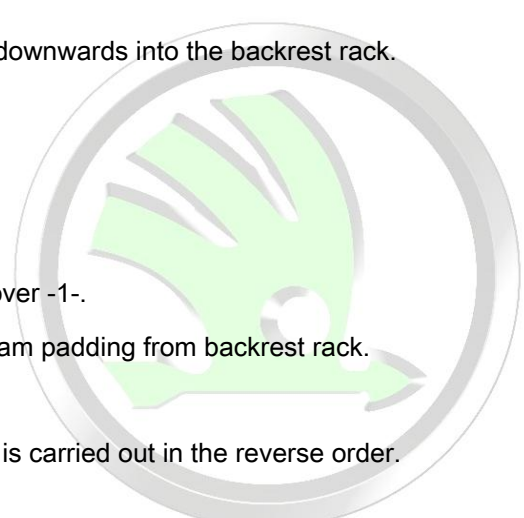
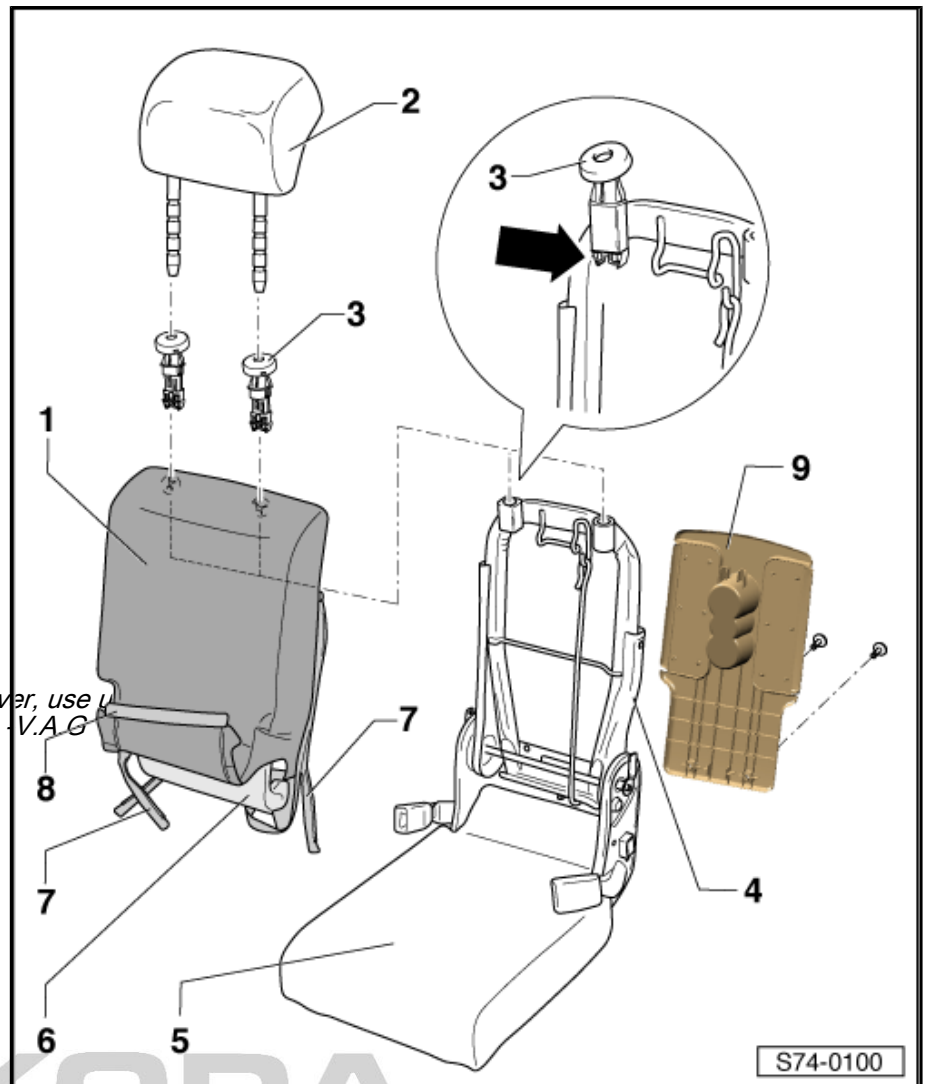
6 - Foam padding

Removing

- Remove cover -1-.
- Remove foam padding from backrest rack.

Install

- Installation is carried out in the reverse order.





7 - Zip fastener

8 - Clamping section

- Sewn to cover

9 - Rear backrest trim panel

2.4 Summary of components of covers and backrest upholstery (middle seats)

1 - Cover

Removing

- Detach clamping section -2- from seat frame.
- Cut through clips -3-.
- Remove cover from seat.

Install



Note

When installing the cover, use upholstery clip pliers e.g. -V.A.G 1634- .

- Installation is carried out in the reverse order.

2 - Clamping section

- Sewn to cover

3 - Clamp

- When removing cut through with pliers
- To install use upholstery pliers, e.g. -V.A.G 1634- .

4 - Seat foam padding

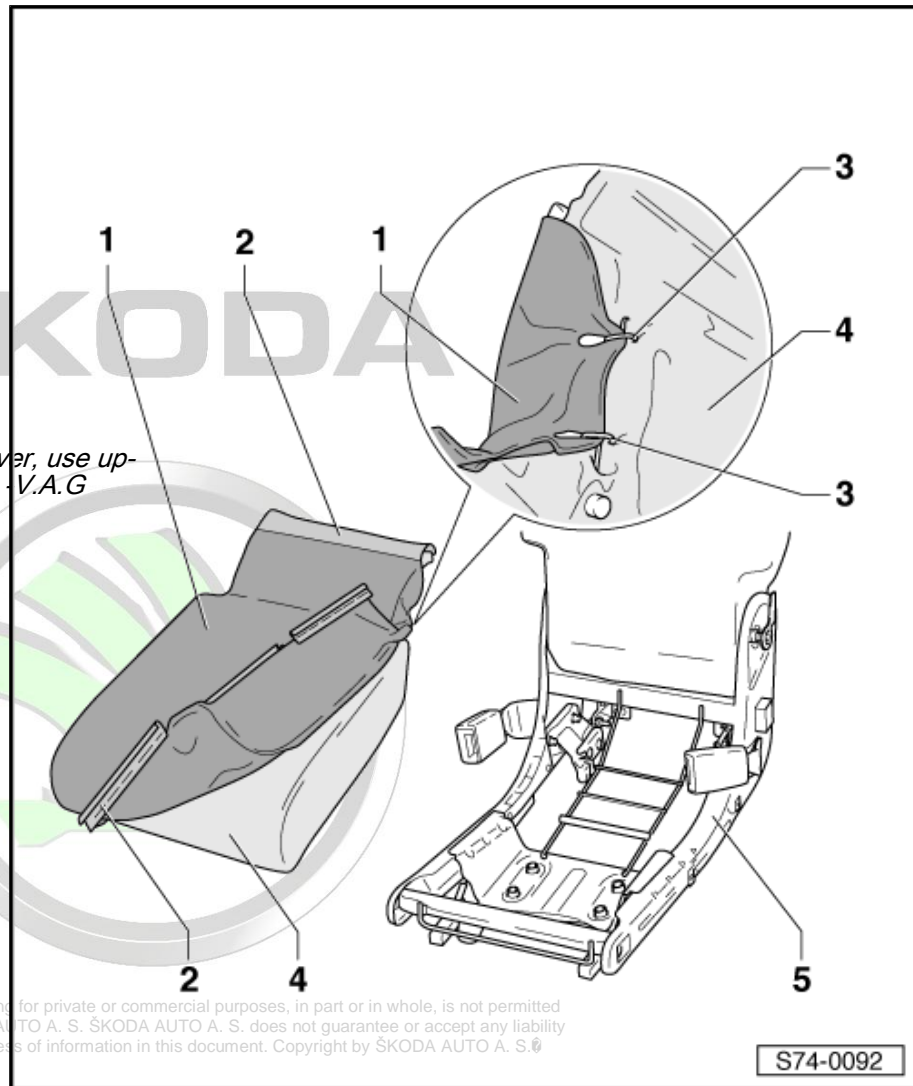
Removing

- Pull off cover -1-
- Remove foam padding from seat frame.

Install

- Installation is carried out in the reverse order.

5 - Seat rack



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